

Vishay Semiconductors

High Brightness LED Power Module





DESCRIPTION

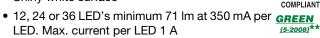
The VLSL41xxA are metal core based high brightness LED power modules, assembled with 12, 24 or 36 HB white LEDs. The color temperature is natural white. The typical color temperature is 4000 K. The modules are designed for flexible use due to the option for using special reflectors to adjust the emission characteristics.

PRODUCT GROUP AND PACKAGE DATA

• Product group: LED • Package: LED module • Product series: power Angle of half intensity: ± 80°

FEATURES

- Metal core PCB: Al > 0.75 thickness
- Single side/single layer PCB
- Shiny white surface



- Conductive top layer: Cu (min. 18 μm)
- Isolation layer prepreg > 63 μm
- Standard solder mask material
- ESD withstand voltage: up to 2 kV according to JESD22-A114-B
- LM80 certified LEDs
- Compliant to RoHS Directive 2002/95/EC

APPLICATIONS

- Streetlight
- Internal lighting in buildings
- Tunnel lights
- · General lighting application

PARTS TABLE									
PART	COLOR	LUMINOUS FLUX (at $I_F = 700$ mA typ.)	COLOR TEMPERATURE K	TECHNOLOGY					
VLSL4112A	Natural white	Φ_{V} = 1600 lm	typ. 4000	InGaN					
VLSL4124A	Natural white	$\Phi_{V} = 3200 \text{ Im}$	typ. 4000	InGaN					
VLSL4136A	Natural white	$\Phi_{V} = 4800 \text{ Im}$	typ. 4000	InGaN					

ABSOLUTE MAXIMUM RATINGS (T _{amb} = 25 °C, unless otherwise specified) VLSL4112A, VLSL4124A, VLSL4136A								
PARAMETER	TEST CONDITION	SYMBOL	VALUE	UNIT				
Forward current	Per row	I _F	750	mA				
Power dissipation VLSL4112A		P _{tot}	35	W				
Power dissipation VLSL4124A	Total (max.)	P _{tot}	69	W				
Power dissipation VLSL4136A		P _{tot}	104	W				
Junction temperature		Tj	120	°C				
Operating temperature range		T _{amb}	- 40 to + 85	°C				
Storage temperature range		T _{stg}	- 40 to + 85	°C				

^{**} Please see document "Vishay Material Category Policy": www.vishay.com/doc?99902

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For technical questions, contact: LED@vishay.com

VLSL4112A, VLSL4124A, VLSL4136A

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OPTICAL AND ELECTRICAL CHARACTERISTICS $^{(1)}$ ($T_{amb} = 25$ °C, unless otherwise specified) VLSL4112A, NATURAL WHITE										
PARAMETER	TEST CONDITION	SYMBOL	MIN.	TYP.	MAX.	UNIT				
Luminous flux per row (2)	I _F = 700 mA	Фу	650	800	-	lm				
Luminous flux total (2)	$I_{board} = 2 \times 700 \text{ mA}$	Ф	1300	1600	-	lm				
Color temperature	I _F = 700 mA	TK	-	4000	-	K				
Forward voltage per row	I _F = 700 mA	V _F	19	21	23	V				
Temperature coefficient of V _F per row	I _F = 350 mA	TC _{VF}	-	- 20	-	mV/K				
Temperature coefficient of Φ_V per row $I_F = 350 \text{ mA}$ $TC\Phi_V$ - -0.4 - $\%/K$										

Notes

⁽²⁾ Calculated based on single LED unit.

OPTICAL AND ELECTRICAL CHARACTERISTICS ⁽¹⁾ $(T_{amb} = 25 ^{\circ}C)$, unless otherwise specified) VLSL4124A, NATURAL WHITE									
PARAMETER	TEST CONDITION	SYMBOL	MIN.	TYP.	MAX.	UNIT			
Luminous flux per row (2)	$I_F = 700 \text{ mA}$	Φ_{V}	650	800	-	lm			
Luminous flux total (2)	$I_{board} = 4 \times 700 \text{ mA}$	Φ_{V}	2600	3200	-	lm			
Color temperature	I _F = 700 mA	TK	-	4000	-	K			
Forward voltage per row	I _F = 700 mA	V _F	19	21	23	V			
Temperature coefficient of V _F per row	I _F = 350 mA	TC _{VF}	-	- 20	-	mV/K			
Temperature coefficient of Φ _V per row	I _F = 350 mA	ТСФ∨	-	- 0.4	-	%/K			

Notes

⁽²⁾ Calculated based on single LED unit.

OPTICAL AND ELECTRICAL CHARACTERISTICS $^{(1)}$ ($T_{amb} = 25$ °C, unless otherwise specified) VLSL4136A, NATURAL WHITE											
PARAMETER TEST CONDITION SYMBOL MIN. TYP. MAX. UNIT											
Luminous flux per row (2)	I _F = 700 mA	Фу	650	800	-	lm					
Luminous flux total (2)	$I_{board} = 6 \times 700 \text{ mA}$	Фу	3900	4800	-	lm					
Color temperature	I _F = 700 mA	TK	-	4000	-	K					
Forward voltage per row	I _F = 700 mA	V _F	19	21	23	V					
Temperature coefficient of V _F per row	I _F = 350 mA	TC _{VF}	-	- 20	-	mV/K					
Temperature coefficient of Φ_V per row	Temperature coefficient of Φ_V per row $I_F = 350 \text{ mA}$ $TC\Phi_V$ 0.4 - %/K										

Notes

SPECIFICATION OF SINGLE LEDS USED FOR THE MODULES

LUMINOUS FLUX CLASSIFICATION FOR THE SINGLE LED AT 350 mA								
GROUP	LUMINOUS FLUX Φ _V (m	LUMINOUS FLUX Φ _V (mlm) CORRELATION TABLE						
STANDARD	MIN.	MAX.						
KX	71 000	82 000						
KY	82 000	97 000						
KZ	97 000	112 000						

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Forward voltages are tested at a current pulse duration of 1 ms and a tolerance of ± 0.1 V. Luminous flux is measured at a current pulse duration of 25 ms and an accuracy of \pm 11 %.

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⁽²⁾ Calculated based on single LED unit.



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COLOR RANGE AND COLOR BINNING

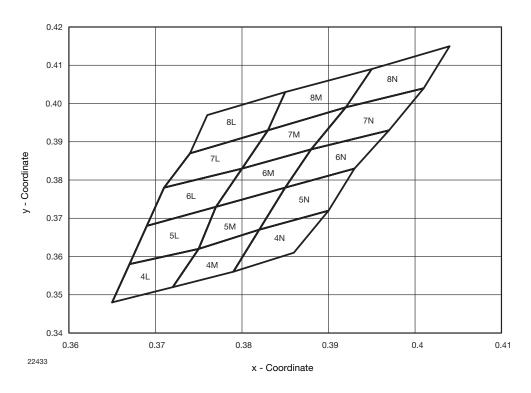


Fig. 1 - Chromaticity Coordinates of Colorgroups

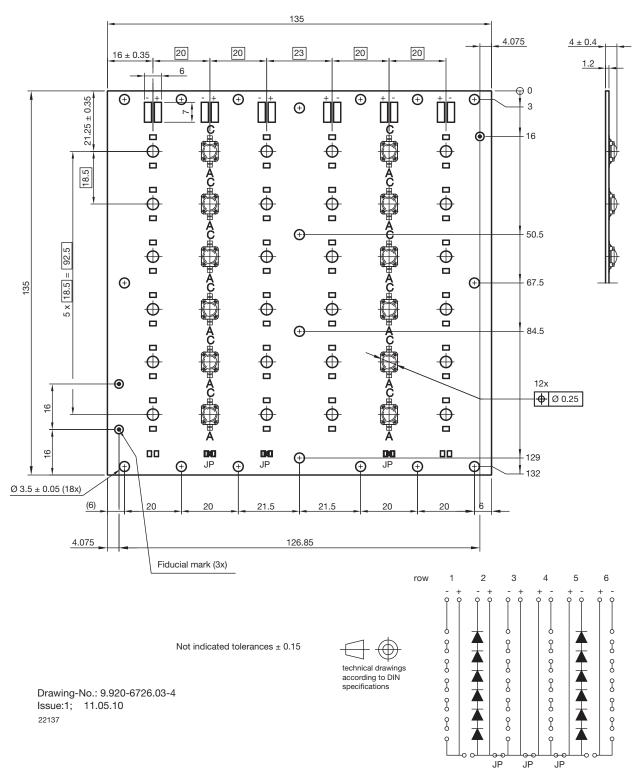
CHROM	ATICITY (COORDINA	ATED G	ROUPS F	OR WHIT	E SMD LE	D			
GROUP	Х	Υ		GROUP	Х	Υ		GROUP	Х	Υ
	0.365	0.348			0.372	0.352	1	4N	0.379	0.356
4L	0.367	0.358		4M	0.375	0.362			0.382	0.367
4L	0.375	0.362		4101	0.382	0.367			0.390	0.372
	0.372	0.352			0.379	0.356			0.386	0.361
	0.367	0.358			0.375	0.362	1		0.382	0.367
5L	0.369	0.368		5M	0.377	0.373		5N	0.385	0.378
ЭL	0.377	0.373		SIVI	0.385	0.378		514	0.393	0.383
	0.375	0.362			0.382	0.367			0.390	0.372
	0.369	0.368			0.377	0.373		6N	0.385	0.378
6L	0.371	0.378		6M	0.380	0.383			0.388	0.388
OL	0.380	0.383		OIVI	0.388	0.388		OIN	0.397	0.393
	0.377	0.373			0.385	0.378			0.393	0.383
	0.371	0.378			0.380	0.383			0.388	0.388
7L	0.374	0.387		7M	0.383	0.393		7N	0.392	0.399
/ L	0.383	0.393		/ IVI	0.392	0.399		/ IN	0.401	0.404
	0.380	0.383			0.388	0.388			0.397	0.393
	0.374	0.387			0.383	0.393	1 [8N	0.392	0.399
8L	0.376	0.397		OM	0.385	0.403			0.395	0.409
OL	0.385	0.403		8M	0.395	0.409]	OIN	0.404	0.415
	0.383	0.393			0.392	0.399]		0.401	0.404

VLSL4112A, VLSL4124A, VLSL4136A

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PCB BASIC DESIGN VLSL4112A Dimensions in millimeters

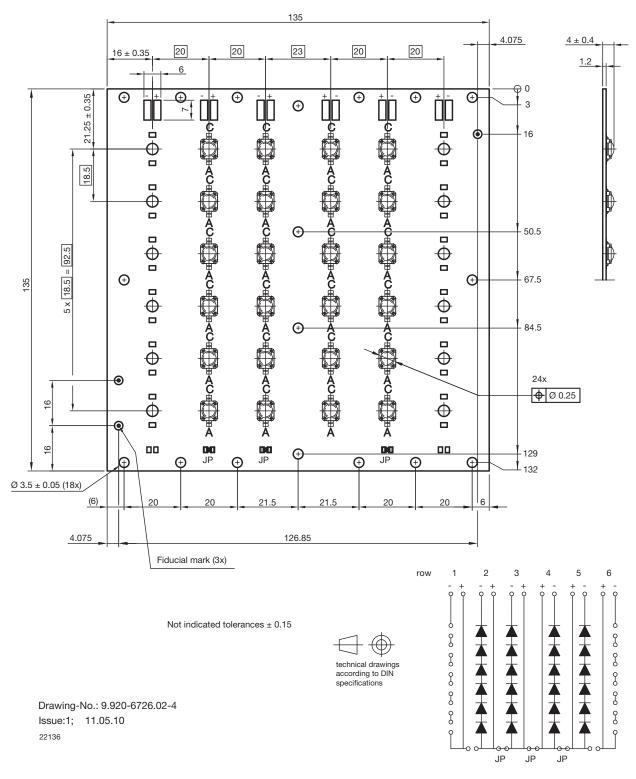


Assembled with all jumpers. Jumpers can be removed according driver design



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PCB BASIC DESIGN VLSL4124A Dimensions in millimeters



Assembled with all jumpers. Jumpers can be removed according driver design

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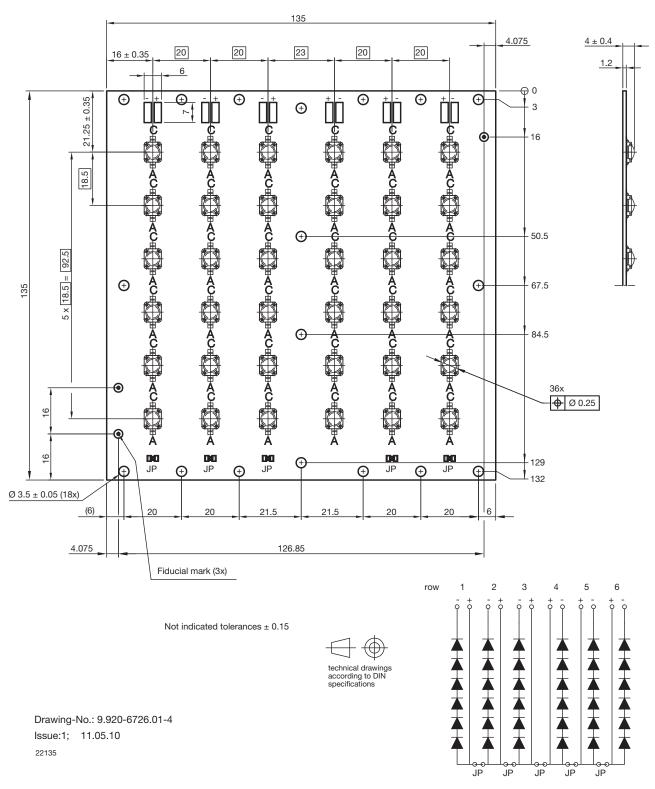
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PCB BASIC DESIGN VLSL4136A Dimensions in millimeters



Assembled with all jumpers. Jumpers can be removed according driver design



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PCB CHARACTERISTICS

- Metal core PCB with typical Al thickness of 800 µm
- Prepreg thickness typical 127 μm
- Conductive pattern Cu typical 25 μm
- Total board thickness: 1 mm ± 15 %
- Warpage max. 0.75 % of board dimension
- Solder resist on top side
- · Shiny white surface
- Galvanic of solder pads pure matte Sn (\geq 0.8 μ m), immersion plated
- Assembled with 12, 24 or 36 LED's.
 LED position accuracy ± 0.125 mm from middle axis, horizontal tilt max. 2°

EMISSION CHARACTERISTIC

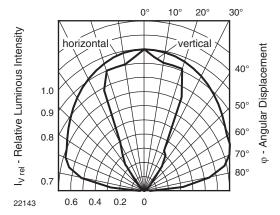
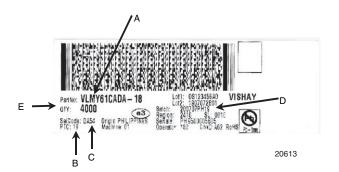


Fig. 2 - Rel. Luminous Intensity vs. Angular Displacement



Fig. 3 - Sample Board with Reflectors (for Info only)

BAR CODE PRODUCT LABEL



- A. Type of component
- B. Manufacturing plant
- C. SEL selection code (bin): e.g.: code for V_F class (A, B, C)
- D. Batch: 200707 = year 2007, week 07 PH19 = plant code
- E. Total quantity

Legal Disclaimer Notice



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