

Aluminum Capacitors 105 °C, Miniature, Radial Lead

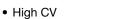


QUICK REFERENCE DATA					
DESCRIPTION	VALUE				
Nominal case size Ø D x L in inches [mm]	0.394 x 0.472 [10.0 x 12.0] to 0.709 x 1.575 [18.0 x 40.0]				
Operating temperature	-55 °C to +105 °C				
Rated capacitance range, C _R	33 μF to 6800 μF				
Tolerance on C _R	± 20 %				
Rated voltage range, U _R	6.3 WV _{DC} to 63 WV _{DC}				
Termination	2 and 3 radial leads and axial mount.				
Life validation test at 105 °C	$\begin{array}{l} 4000 \text{ h } (\geq 0.512 \text{" } [13.0] \text{ diameter):} \\ 3000 \text{ h } (0.394 \text{" } [10.0] \text{ diameter):} \\ \Delta \text{CAP} \leq 20 \text{ \% } (6.3 \text{ WV}_{DC} \text{ to} \\ 25 \text{ WV}_{DC}), \\ \leq 15 \text{ \% } (40 \text{ WV}_{DC} \text{ to } 63 \text{ WV}_{DC}) \\ \text{from initial measurement.} \\ \Delta \text{ESR} \leq 1.3 \text{ x initial} \\ \text{specified limit.} \\ \Delta \text{DCL} \leq 2 \text{ x initial specified limit.} \end{array}$				
Shelf life at 105 °C	1000 h: Δ CAP \leq 20 % (6.3 WV _{DC} to 25 WV _{DC}), \leq 15 % (40 WV _{DC} to 63 WV _{DC}) from initial measurements. Δ ESR \leq 1.3 x initial specified limit.				
DC leakage current	I = 0.01 CV (2 min charge time) I = 0.03 CV (1 min charge time) I in µA, C in µF, V in Volts				

FEATURES

- Improved SMPS output capacitors
- Highest ripple current ratings per case size

RIPPLE CURRENT MULTIPLIERS



AMBIENT TEMPERATURE

+105 °C

+85 °C

+75 °C

≤ +65 °C

 Material categorization: for definitions of compliance please see <u>www.vishay.com/doc?99912</u>

TEMPERATURE

FREQUENCY (Hz)

WV_{DC} | 50 TO 60 | 100 TO 120 | 300 TO 400 | 1K TO 19K | 20K TO 200K

MULTIPLIERS

1.0

2.2

2.7

3.0



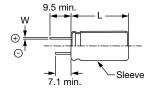
6.3 to 63	0.60	0.70		0.75		0.82		1.0	
LOW TEMPERATURE PERFORMANCE									
CAPACITANCE RATIO C ⁻⁵⁵ °C / C ⁺²⁵ °C MINIMUM AT 120 Hz									
MAXIN	1UM	,	VOL	ΓAGE		MULTIPLIER			
	CITANCE	6	6.3 V to 16 V			0.75			
CHANG	GE	2	25 V to 63 V			0.85			
MAXIN	1UM	,	VOLTAGE			MULTIPLIER			
	IMPEDANCE			6.3 V to 16 V			2.0		
CHANG	GE	2	25 V to 63 V				1.	5	
	ESL (TYF	PICAL VAL	UES.	AT 1 MI	Hz .	TO 10 M	lHz	2)	
NOMIN			0.394 0.512		0.630		0.709		
DIAME	TER	[10	.0]	[13.0]		[16.0]		[18.0]	
TYPIC	AL ESL (r	iH) 4.0	0	7.0		10.0		12.0	



BULK SPECIFICATIONS in millimeters

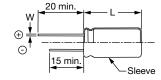
TERMINAL CODE C





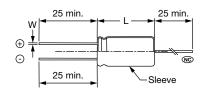
TERMINAL CODE D



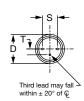


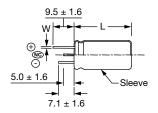
TERMINAL CODE J (1)





TERMINAL CODE O (2)





Notes

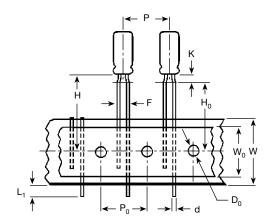
- Positive terminal
- O Negative terminal
- No charge potential
- (1) Available for 12.5 mm, 16 mm, and 18 mm diameter units
- (2) Available for 12.5 mm, 16 mm, and 18 mm diameter units with epoxy end-seal

DIME	DIMENSIONS in inches [millimeters]										
CASE	NOM	IINAL	STYLES	2 AND 4	STYLES	3 AND 5	LEAD S	LEAD SPACING		LEAD DIAMETER	
CODE	D	L	D (max.)	L (max.)	D (max.)	L (max.)	S ± 0.024 [0.60]	T ± 0.020 [0.50]	NOMINAL	AWG	
CC	0.394[10.0]	0.512 [13.0]	0.413 [10.5]	0.563 [14.3]	0.413 [10.5]	0.630 [16.0]	0.197 [5.0]	n/a	0.025 [0.63]	22	
CD	0.394 [10.0]	0.630 [16.0]	0.413 [10.5]	0.669 [17.0]	0.413[10.5]	0.740 [18.8]	0.197 [5.0]	n/a	0.025 [0.63]	22	
CG	0.394 [10.0]	0.787 [20.0]	0.413 [10.5]	0.846 [21.5]	0.413 [10.5]	0.906 [23.0]	0.197 [5.0]	n/a	0.025 [0.63]	22	
DG	0.492 [12.5]	0.787 [20.0]	0.512 [13.0]	0.846 [21.5]	0.512 [13.0]	0.906 [23.0]	0.197 [5.0]	0.098 [2.5]	0.032 [0.81]	20	
DK	0.492 [12.5]	0.984 [25.0]	0.512 [13.0]	1.043 [26.5]	0.512 [13.0]	1.142 [29.0]	0.197 [5.0]	0.098 [2.5]	0.032 [0.81]	20	
DM	0.492 [12.5]	1.043 [26.5]	0.512[13.0]	1.102 [28.0]	0.512 [13.0]	1.161 [29.5]	0.197 [5.0]	0.098 [2.5]	0.032 [0.81]	20	
DT	0.492 [12.5]	1.319 [33.5]	0.512[13.0]	1.346 [34.2]	0.512[13.0]	1.417 [36.0]	0.197 [5.0]	0.098 [2.5]	0.032 [0.81]	20	
DS	0.492 [12.5]	1.673 [42.5]	0.512[13.0]	1.720 [43.7]	0.512[13.0]	1.791 [45.5]	0.197 [5.0]	0.098 [2.5]	0.032 [0.81]	20	
EK	0.630 [16.0]	0.984 [25.0]	0.650 [16.5]	1.031 [26.2]	0.650 [16.5]	1.098 [27.9]	0.295 [7.5]	0.150 [3.8]	0.032 [0.81]	20	
EN	0.630 [16.0]	1.260 [32.0]	0.650 [16.5]	1.319 [33.5]	0.650 [16.5]	1.417 [36.0]	0.295 [7.5]	0.150 [3.8]	0.032 [0.81]	20	
ER	0.630 [16.0]	1.417 [36.0]	0.650 [16.5]	1.476 [37.5]	0.650 [16.5]	1.575 [40.0]	0.295 [7.5]	0.150 [3.8]	0.032 [0.81]	20	
EU	0.630 [16.0]	1.575 [40.0]	0.650 [16.5]	1.642 [41.7]	0.650 [16.5]	1.669 [42.4]	0.295 [7.5]	0.150 [3.8]	0.032 [0.81]	20	
FR	0.709 [18.0]	1.417 [36.0]	0.728 [18.5]	1.476 [37.5]	0.728 [18.5]	1.575 [40.0]	0.295 [7.5]	0.150 [3.8]	0.032 [0.81]	20	
FV	0.709 [18.0]	1.575 [40.0]	0.728 [18.5]	1.653 [42.0]	0.728 [18.5]	1.693 [43.0]	0.295 [7.5]	0.150 [3.8]	0.032 [0.81]	20	



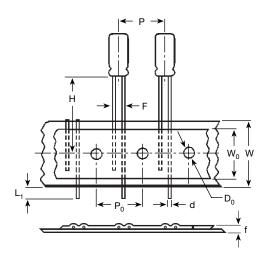
TAPE AND REEL, SPECIFICATIONS TO EIA-468D in inches [millimeters]

Formed Leads



DIMENSIONS in inches [millimeters] AND PACKAGING QUANTITIES								
CASE SIZE F LEAD SPACING STD. QTY/REEL								
0.236 x 0.453 [6.0 x 11.0]	0.197 [5.0]	800						
0.315 x 0.472 [8.0 x 12.0]	0.197 [5.0]	700						

Unformed (Straight) Leads



DIMENSIONS in inches [millimeters] AND PACKAGING QUANTITIES							
CASE SIZE	F LEAD SPACING	STD. QTY/REEL					
0.236 x 0.453 [6.0 x 11.0]	0.098 [2.5]	800					
0.315 x 0.472 [8.0 x 12.0]	0.140 ⁽¹⁾ [3.5]	700					
0.394 x 0.512 [10.0 x 13.0]	0.197 [5.0]	500					
0.394 x 0.630 [10.0 x 16.0]	0.197 [5.0]	500					
0.394 x 0.787 [10.0 x 20.0]	0.197 [5.0]	500					

Note

⁽³⁾ Available as special order.

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DIMENSIONS in inches [millimeters]							
		CASE SIZE (DIAMETER x LENGTH)					
ITEM	0.236 x 0.433 [6.0 x 11.0]	0.315 x 0.472 [8.0 x 12.0]	0.394 x 0.512 [10.0 x 13.0]	0.394 x 0.630 [10.0 x 16.0]	0.394 x 0.787 [10.0 x 20.0]		
d - Lead-wire diameter	0.025 [0.63]	0.025 [0.63]	0.025 [0.63]	0.025 [0.63]	0.025 [0.63]		
P - Pitch of component	0.500 [12.7]	0.500 [12.7]	0.500 [12.7]	0.500 [12.7]	0.500 [12.7]		
P ₀ - Feed hole pitch	0.500 [12.7]	0.500 [12.7]	0.500 [12.7]	0.500 [12.7]	0.500 [12.7]		
F - Lead-to-lead distance	0.197 [5.0]	0.197 [5.0]	0.197 [5.0]	0.197 [5.0]	0.197 [5.0]		
K - Clinch height	0.098 [2.5]	0.157 [4.0]	n/a	n/a	n/a		
H - Height of component from tape center	0.728 [18.5]	0.787 [20.0]	0.906 [23.0]	0.906 [23.0]	0.906 [23.0]		
H ₀ - Lead-wire clinch height	0.630 [16.0]	0.630 [16.0]	n/a	n/a	n/a		
W - Tape width	0.709 [18.0]	0.709 [18.0]	0.709 [18.0]	0.709 [18.0]	0.709 [18.0]		
W ₀ - Hold down tape width	0.591 [15.0]	0.591 [15.0]	0.591 [15.0]	0.591 [15.0]	0.591 [15.0]		
D ₀ - Feed hole diameter	0.157 [4.0]	0.157 [4.0]	0.157 [4.0]	0.157 [4.0]	0.157 [4.0]		
t - Total tape thickness	0.028 [0.7]	0.028 [0.7]	0.028 [0.7]	0.028 [0.7]	0.028 [0.7]		
L ₁ - Maximum lead protrusion	0.118 [3.0]	0.118 [3.0]	0.118 [3.0]	0.118 [3.0]	0.118 [3.0]		

Note

ORDERING EXAMPLE

Electrolytic capacitor 678D series: 678D 108 M 6R3 DG 3 D

DESCRIPTION	
CODE	EXPLANATION
678D	Product type
108	Capacitance value (1000 μF)
M	Tolerance (M = ± 20 %)
6R3	Voltage rating at 105 °C (6R3 = 6.3 V)
DG	Can size (see Dimensions table)
3	Sleeve and sealing (3 = P.V.C. sleeve w/epoxy end seal)
D	Terminal code / packaging (D = bulk; straight leads)

Note

 For lead (Pb)-free / RoHS compliant products add suffix "E3" to part number. Example: 678D108M6R3DG3DE3

ELECTRICA	ELECTRICAL DATA AND ORDERING INFORMATION							
CAPACITANCE	PART NUMBER	NOMINAL CASE SIZE	AT +25	. ESR 5 °C (Ω)	MAX. RIPPLE AT +105 °C (A)	MAX. IMPEDANCE AT +25 °C (Ω)		
(F- 7			20 Hz	20 kHz	20 kHz to 100 kHz	100 kHz		
		6.3 WV _{DC} at 105	°C, SURGE = 9	9 V				
330.0	678D337M6R3CC3D	0.394 x 0.512 [10.0 x 13.0]	0.540	0.213	0.36	0.213		
470.0	678D477M6R3CD3D	0.394 x 0.630 [10.0 x 16.0]	0.340	0.133	0.49	0.132		
1000.0	678D108M6R3DG3D	0.492 x 0.787 [12.5 x 20.0]	0.200	0.071	0.83	0.070		
2200.0	678D228M6R3EK3D	0.630 x 0.984 [16.0 x 25.0]	0.110	0.041	1.36	0.045		
3300.0	678D338M6R3DS3D	0.492 x 1.673 [12.5 x 42.5]	0.067	0.031	1.67	0.032		
4700.0	678D478M6R3FR3D	0.709 x 1.417 [18.0 x 36.0]	0.066	0.029	2.02	0.031		
		10 WV _{DC} AT 105 °	C, SURGE = 1	3 V				
330.0	678D337M010CD3D	0.394 x 0.630 [10.0 x 16.0]	0.350	0.135	0.46	0.134		
470.0	678D477M010CG3D	0.394 x 0.787 [10.0 x 20.0]	0.235	0.092	0.63	0.090		
1000.0	678D108M010DM3D	0.492 x 1.043 [12.5 x 26.5]	0.120	0.062	0.98	0.061		
2200.0	678D228M010EK3D	0.630 x 0.984 [16.0 x 25.0]	0.115	0.042	1.52	0.046		
3300.0	678D338M010EN3D	0.630 x 1.260 [16.0 x 32.0]	0.085	0.038	1.56	0.041		
4700.0	678D487M010FR3D	0.709 x 1.417 [18.0 x 36.0]	0.070	0.031	1.97	0.033		

Terminal code "I" = tape and reel. Terminal code "+" = tape and ammo.
 Positive leader is standard. Negative leader is available by special order.

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CAPACITANCE	PART NUMBER	NOMINAL CASE SIZE		MAX. ESR MAX. AT +25 °C (Ω) AT +10		MAX. IMPEDANCE
(μ F)		DxL	20 Hz	20 kHz	20 kHz to 100 kHz	AT +25 °C (Ω) 100 kHz
		16 WV _{DC} AT 105 °	C, SURGE = 2	20 V		
220.0	678D227M016CC3D	0.394 x 0.512 [10.0 x 13.0]	0.585	0.217	0.40	0.217
330.0	678D337M016CD3D	0.394 x 0.630 [10.0 x 16.0]	0.370	0.137	0.52	0.136
470.0	678D477M016CG3D	0.394 x 0.787 [10.0 x 20.0]	0.250	0.098	0.70	0.094
1000.0	678D108M016DM3D	0.492 x 1.043 [12.5 x 26.5]	0.130	0.066	1.00	0.065
2200.0	678D228M016ER3D	0.630 x 1.417 [16.0 x 36.0]	0.074	0.032	1.78	0.034
3300.0	678D338M016FR3D	0.709 x 1.417 [18.0 x 36.0]	0.074	0.032	1.94	0.034
•		20 WV _{DC} AT 105 °	C, SURGE = 3	30 V	1	
220.0	678D227M020CD3D	0.394 x 0.630 [10.0 x 16.0]	0.380	0.150	0.41	0.148
330.0	678D337M020CG3D	0.394 x 0.787 [10.0 x 20.0]	0.270	0.100	0.61	0.098
470.0	678D477M020DG3D	0.492 x 0.787 [12.5 x 20.0]	0.250	0.077	0.45	0.075
1000.0	678D108M020DT3D	0.492 x 1.280 [12.5 x 33.5]	0.115	0.048	0.78	0.045
2200.0	678D228M020ER3D	0.630 x 1.417 [16.0 x 36.0]	0.077	0.032	1.80	0.034
3300.0	678D338M020FV3D	0.709 x 1.575 [18.0 x 40.0]	0.061	0.026	2.25	0.028
		25 WV _{DC} AT 105 °	C, SURGE = 3	35 V		
100.0	678D107M025CC3D	0.394 x 0.512 [10.0 x 13.0]	0.700	0.250	0.32	0.250
220.0	678D227M025CG3D	0.394 x 0.787 [10.0 x 20.0]	0.300	0.105	0.59	0.100
330.0	678D337M025DG3D	0.492 x 0.787 [12.5 x 20.0]	0.270	0.078	0.79	0.076
470.0	678D477M025DM3D	0.492 x 1.043 [12.5 x 26.5]	0.160	0.067	0.97	0.068
1000.0	678D108M025DS3D	0.492 x 1.673 [12.5 x 42.5]	0.090	0.034	1.60	0.036
2200.0	678D228M025FV3D	0.709 x 1.575 [18.0 x 40.0]	0.062	0.026	2.22	0.028
ı		40 WV _{DC} AT 105 °				
47.0	678D476M040CC3D	0.394 x 0.512 [10.0 x 13.0]	0.950	0.265	0.28	0.265
100.0	678D107M040CD3D	0.394 x 0.630 [10.0 x 16.0]	0.580	0.165	0.38	0.165
330.0	678D337M040DM3D	0.492 x 1.043 [12.5 x 26.5]	0.200	0.068	0.93	0.070
470.0	678D477M040EK3D	0.630 x 0.984 [16.0 x 25.0]	0.133	0.046	1.28	0.050
1000.0	678D108M040ER3D	0.630 x 1.417 [16.0 x 36.0]	0.080	0.033	1.76	0.035
		50 WV _{DC} AT 105 °			T T	
47.0	678D476M050CC3D	0.394 x 0.512 [10.0 x 13.0]	1.250	0.275	0.28	0.275
100.0	678D107M050CG3D	0.394 x 0.787 [10.0 x 20.0]	0.520	0.115	0.57	0.112
220.0	678D227M050DM3D	0.472 x 1.043 [12.5 x 26.5]	0.240	0.069	0.93	0.071
330.0	678D337M050EK3D	0.630 x 0.984 [16.0 x 25.0]	0.150	0.048	1.26	0.052
470.0	678D477M050DS3D 678D108M050FV3D	0.492 x 1.673 [12.5 x 42.5]	0.110	0.036	1.55	0.039
1000.0	678D108M050FV3D	0.709 x 1.575 [18.0 x 40.0]	0.077	0.028	2.15	0.032
22.0	678D336M063CC3D	63 WV _{DC} AT 105 °			0.27	0.200
33.0 47.0	678D336M063CC3D	0.394 x 0.512 [10.0 x 13.0] 0.394 x 0.630 [10.0 x 16.0]	1.600	0.288 0.180	0.27 0.37	0.288
100.0	678D107M063DG3D	0.492 x 0.787 [12.5 x 20.0]	0.450	0.180	0.72	0.180
220.0	678D227M063DT3D	0.492 x 0.787 [12.5 x 20.0]	0.450	0.093	1.10	0.090
220.0	678D227M063EK3D	0.630 x 0.984 [16.0 x 25.0]	0.170	0.050	1.23	0.054
330.0	678D337M063DS3D	0.492 x 1.673 [12.5 x 42.5]	0.170	0.038	1.51	0.034
470.0	678D477M063ER3D	0.630 x 1.417 [16.0 x 36.0]	0.130	0.035	1.70	0.040

Statements about product lifetime are based on calculations and internal testing. They should only be interpreted as estimations. Also due to external factors, the lifetime in the field application may deviate from the calculated lifetime. In general, nothing stated herein shall be construed as a guarantee of durability.



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