

Vishay High Power Products

## Phase Control SCR TO-220AB FULL-PAK, 25 A

# 2 (A)

**TO-220AB FULL-PAK** 

1 (K) (G) 3

PRODUCT SUMMARY				
V <sub>T</sub> at 16 A	< 1.25 V			
I <sub>TSM</sub>	300 A			
V <sub>RRM</sub>	800/1200 V			

#### **DESCRIPTION/FEATURES**

The 25TTS...FP High Voltage Series of silicon controlled rectifiers are specifically designed for medium power switching and phase control applications. The glass passivation technology used has reliable operation up to 125  $^{\circ}$ C junction temperature.

Typical applications are in input rectification (soft start) and these products are designed to be used with Vishay HPP input diodes, switches and output rectifiers which are available in identical package outlines.

The fully isolated package ( $V_{INS} = 2500 V_{RMS}$ ) is UL E78996 approved. Plastic material  $94V_{Ro}$ .

This product has been designed and qualified for industrial level.

OUTPUT CURRENT IN TYPICAL APPLICATIONS				
APPLICATIONS	SINGLE-PHASE BRIDGE	THREE-PHASE BRIDGE	UNITS	
Capacitive input filter $T_A = 55$ °C, $T_J = 125$ °C, common heatsink of 1 °C/W	18	22	Α	

MAJOR RATINGS AND CHARACTERISTICS				
PARAMETER	TEST CONDITIONS	VALUES	UNITS	
I <sub>T(AV)</sub>	Sinusoidal waveform	16	٨	
I <sub>RMS</sub>		25	A	
$V_{RRM}/V_{DRM}$		800/1200	V	
I <sub>TSM</sub>		300	A	
V <sub>T</sub>	16 A, T <sub>J</sub> = 25 °C	1.25	V	
dV/dt		500	V/μs	
dI/dt		150	A/μs	
TJ		- 40 to 125	°C	

VOLTAGE RATINGS					
PART NUMBER  V <sub>RRM</sub> , MAXIMUM PEAK REVERSE VOLTAGE V V NA  V <sub>DRM</sub> , MAXIMUM PEAK DIRECT VOLTAGE AT 125 °C V MA					
25TTS08FP	800	10			
25TTS12FP	1200	1200	10		

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ABSOLUTE MAXIMUM RATINGS				
DADAMETED	SYMBOL	TEST CONDITIONS	VALUES	
PARAMETER		TEST CONDITIONS	TYP. MAX.	UNITS
Maximum average on-state current	I <sub>T(AV)</sub>	T <sub>C</sub> = 85 °C, 180° conduction half sine wave	16	
Maximum RMS on-state current	I <sub>RMS</sub>		25	_
Maximum peak, one-cycle,	_	10 ms sine pulse, rated V <sub>RRM</sub> applied	300	Α
non-repetitive surge current	I <sub>TSM</sub>	10 ms sine pulse, no voltage reapplied	350	
Maximum 12t for fusion	l <sup>2</sup> t	10 ms sine pulse, rated V <sub>RRM</sub> applied	450	A <sup>2</sup> s
Maximum I <sup>2</sup> t for fusing		10 ms sine pulse, no voltage reapplied	630	A-S
Maximum I <sup>2</sup> √t for fusing	l²√t	t = 0.1 to 10 ms, no voltage reapplied	6300	A²√s
Maximum on-state voltage drop	$V_{TM}$	16 A, T <sub>J</sub> = 25 °C	1.25	V
On-state slope resistance	r <sub>t</sub>	T 105 °C	12.0	mΩ
Threshold voltage	V <sub>T(TO)</sub>	T <sub>J</sub> = 125 °C	1.0	V
Maximum rayona and divact lackage current	1 /1	T <sub>J</sub> = 25 °C	0.5	
Maximum reverse and direct leakage current	I <sub>RM</sub> /I <sub>DM</sub>	T <sub>J</sub> = 125 °C V <sub>R</sub> = Rated V <sub>RRM</sub> /V <sub>DRM</sub>	10	A
Holding current	I <sub>H</sub>	Anode supply = 6 V, resistive load, initial I <sub>T</sub> = 1 A	- 100	mA
Maximum latching current	ΙL	Anode supply = 6 V, resistive load 20		
Maximum rate of rise of off-state voltage	dV/dt		500	V/µs
Maximum rate of rise of turned-on current	dl/dt		150	A/μs

TRIGGERING					
PARAMETER	SYMBOL	TEST CONDITIONS	VALUES	UNITS	
Maximum peak gate power	$P_{GM}$		8.0	w	
Maximum average gate power	P <sub>G(AV)</sub>		2.0	7 W	
Maximum peak positive gate current	+ I <sub>GM</sub>		1.5	Α	
Maximum peak negative gate voltage	- V <sub>GM</sub>		10	V	
	I <sub>GT</sub>	Anode supply = 6 V, resistive load, $T_J$ = - 10 °C	60	mA	
Maximum required DC gate current to trigger		Anode supply = 6 V, resistive load, T <sub>J</sub> = 25 °C	45		
		Anode supply = 6 V, resistive load, T <sub>J</sub> = 125 °C	20		
	V <sub>GT</sub>	Anode supply = 6 V, resistive load, T <sub>J</sub> = - 10 °C	2.5		
Maximum required DC gate voltage to trigger		Anode supply = 6 V, resistive load, T <sub>J</sub> = 25 °C	2.0	v	
		Anode supply = 6 V, resistive load, T <sub>J</sub> = 125 °C	1.0	_ v	
Maximum DC gate voltage not to trigger	$V_{GD}$	T <sub>J</sub> = 125 °C, V <sub>DRM</sub> = Rated value 0.28			
Maximum DC gate current not to trigger	$I_{GD}$			mA	

SWITCHING				
PARAMETER	SYMBOL	TEST CONDITIONS	VALUES	UNITS
Typical turn-on time	t <sub>gt</sub>	T <sub>J</sub> = 25 °C	0.9	
Typical reverse recovery time	t <sub>rr</sub>	T <sub>.1</sub> = 125 °C	4	μs
Typical turn-off time	t <sub>q</sub>	1 <sub>J</sub> = 125 C	110	] .

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PARAMETER		SYMBOL	TEST CONDITIONS	VALUES	UNITS
Maximum junction and storage temperature range		$T_J$ , $T_{Stg}$		- 40 to 125	°C
Maximum thermal resistance, junction to case		R <sub>thJC</sub>	DC operation	1.5	
Maximum thermal resistance, junction to ambient		R <sub>thJA</sub>		62	°C/W
Typical thermal resistance, case to heatsink		R <sub>thCS</sub>	Mounting surface, smooth and greased	1.5	
A				2	g
Approximate weight				0.07	OZ.
Mounting torque —	minimum			6 (5)	kgf · cm
	maximum			12 (10)	(lbf · in)
Maniferential			Occasional TO COMAD FILL DAI( (04/1/0))	25TTS0	BFP
Marking device			Case style TO-220AB FULL-PAK (94/V0)	25TTS1:	2FP

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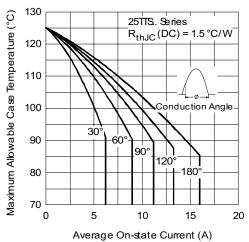


Fig. 1 - Current Rating Characteristics

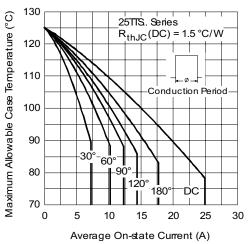


Fig. 2 - Current Rating Characteristics

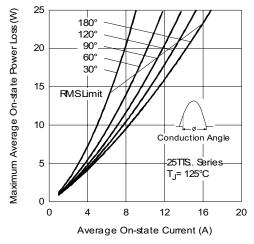


Fig. 3 - On-State Power Loss Characteristics

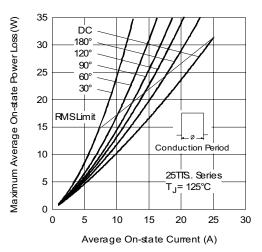
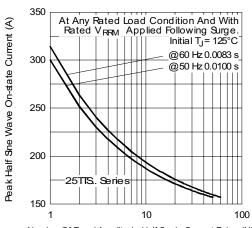


Fig. 4 - On-State Power Loss Characteristics



Number Of Equal Amplitude Half Cycle Current Pulæs(N)

Fig. 5 - Maximum Non-Repetitive Surge Current

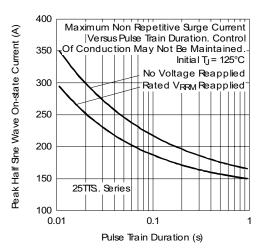


Fig. 6 - Maximum Non-Repetitive Surge Current



Phase Control SCR Vis TO-220AB FULL-PAK, 25 A

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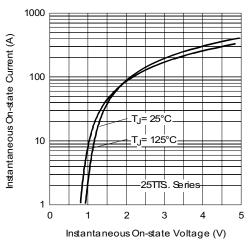


Fig. 7 - On-State Voltage Drop Characteristics

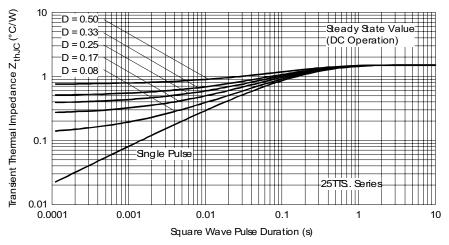


Fig. 8 - Thermal Impedance Z<sub>thJC</sub> Characteristics

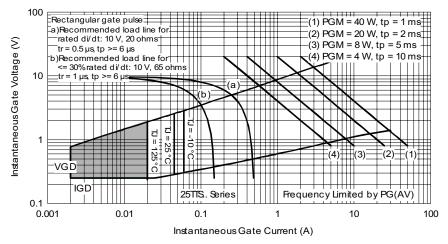


Fig. 9 - Gate Characteristics

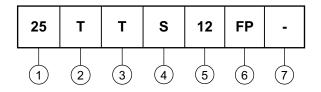
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#### **ORDERING INFORMATION TABLE**

Device code



- 1 Current rating (25 = 25 A)
- **2** Circuit configuration:

T = Single thyristor

- Package:

T = TO-220AB

4 - Type of silicon:

Standard recovery rectifier

V = 800 V

12 = 1200 V

Voltage code x 100 = V<sub>RRM</sub> \_\_\_\_\_

6 - FULL-PAK

None = Standard production

• PbF = Lead (Pb)-free

LINKS TO RELATED DOCUMENTS				
Dimensions http://www.vishay.com/doc?95072				
Part marking information	http://www.vishay.com/doc?95069			



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