RoHS

HALOGEN FREE

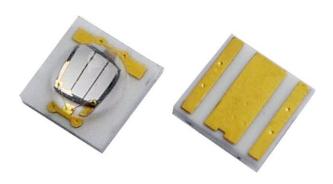
GREEN

(5-2008)



# Vishay Semiconductors

# **UV SMD LED with Silicone Lens**



#### **DESCRIPTION**

VLMU3500-...-120 series is a ceramic based high power UV LED with silicone lens for long life time. The package size is 3.5 mm x 3.5 mm and the radiant power up to 1250 mW at 700 mA in a wavelength range of 380 nm to 410 nm.

## PRODUCT GROUP AND PACKAGE DATA

• Product group: LED

Package: SMD ceramic high power
Product series: high power UV LED
Angle of half intensity: ± 60°

• Lead-finishing: Au

#### **SAFETY ADVICES**

Depending on the mode of operation, these devices emit highly concentrated non visible ultraviolet light which can be hazardous to the human eye. Products which incorporate these devices have to follow the safety precautions given in IEC 62471 "Photobiological Safety of Lamps and Lamp Systems".

#### **FEATURES**

- Ceramic SMT package with silicone lens
- Dimension (L x W x H) in mm: 3.5 x 3.5 x 2
- Forward current: up to 700 mA
- Radiant power (typ.): 780 mW at 500 mA, 1037 mW at 700 mA
- · Materials:
- Die: InGaN
- Resin: silicone (water clear)
- Leads / terminations finish: gold plated (Au)
- · Grouping parameters:
- Radiant power
- Peak wavelength
- Forward voltage
- · Reflow soldering method
- MSL2 according to J-STD-020
- Packaging: MOQ = 100 pieces; 12 mm tape with 100 pieces per reel, Ø 180 mm (7")
- Material categorization: for definitions of compliance please see <a href="https://www.vishav.com/doc?99912"><u>www.vishav.com/doc?99912</u></a>

#### **APPLICATIONS**

- · Industrial curing
- Photocatalytic purification
- Poster printing curing
- Counterfeit money detector
- · Blood detector
- Nail curing
- · Teeth curing

PARTS TABLE														
PART	COLOR	RADIANT POWER (mW)		at I <sub>F</sub>		\·····/		at I <sub>F</sub>	FORWARD VOLTAGE (V)		at I <sub>F</sub>	TECHNOLOGY		
		MIN.	TYP.	MAX.	(mA)	MIN.	TYP.	MAX.	(IIIA)	MIN.	TYP.	MAX.	(IIIA)	
VLMU3500-385-120	Ultraviolet	620	780	940	500	380	385	390	500	2.8	3.4	4.0	500	InGaN
VLMU3500-395-120	Ultraviolet	620	780	940	500	390	395	400	500	2.8	3.4	4.0	500	InGaN
VLMU3500-405-120	Ultraviolet	620	780	940	500	400	405	410	500	2.8	3.4	4.0	500	InGaN



ABSOLUTE MAXIMUM RATINGS (T <sub>amb</sub> = 25 °C, unless otherwise specified) VLMU3500120							
PARAMETER	TEST CONDITION	SYMBOL	VALUE	UNIT			
DC forward current		I <sub>F</sub>	700	mA			
Power dissipation		P <sub>V</sub>	2.8	W			
Electrostatic discharge	HBM: MIL-STD-883 C 3B	ESD	8000	V			
Junction temperature		Tj	+125	°C			
Operating temperature range		T <sub>amb</sub>	-40 to +85	°C			
Storage temperature range		T <sub>stg</sub>	-40 to +100	°C			
Solder temperature		T <sub>sol</sub>	260	°C			
Thermal resistance - junction to solder point		R <sub>thJS</sub>	8	°C/W			

<b>OPTICAL AND ELECTRICAL CHARACTERISTICS</b> ( $T_{amb} = 25$ °C, unless otherwise specified) <b>VLMU3500120, ULTRAVIOLET</b>								
PARAMETER	TEST CONDITION	DEVICE TYPE	SYMBOL	MIN.	TYP.	MAX.	UNIT	
Forward voltage	I <sub>F</sub> = 500 mA		$V_{F}$	2.8	3.4	4	V	
	I <sub>F</sub> = 350 mA			445	560	675	mW	
Radiant power	$I_F = 500 \text{ mA}$		φ <sub>e</sub>	620	780	940		
	$I_F = 700 \text{ mA}$			824	1037	1250		
	I <sub>F</sub> = 350 mA			-	210	-		
Radiant intensity	$I_F = 500 \text{ mA}$		l <sub>e</sub>	-	295	-	mW/sr	
	$I_F = 700 \text{ mA}$			-	390	-		
		VLMU3500-385-120	$\lambda_{p}$	380	385	390	nm	
Peak wavelength	$I_{F} = 500 \text{ mA}$	VLMU3500-395-120		390	395	400	nm	
		VLMU3500-405-120		400	405	410	nm	
Angle of half intensity	I <sub>F</sub> = 500 mA		φ	-	± 60	-	deg	
Reverse current	V <sub>R</sub> = 5 V		I <sub>R</sub>	-	-	10	μΑ	

#### Note

• Tolerances:  $\pm$  11 % for  $\phi_e$ ,  $\pm$  0.1 V for  $V_F$ ,  $\pm$  1 nm for  $\lambda_p$ .

RADIANT POWER CLASSIFICATION (I <sub>F</sub> = 500 mA)						
GROUP	MIN.	MAX.	UNIT			
U062	620	660				
U066	660	700				
U070	700	740				
U074	740	780	mW			
U078	780	820	mvv			
U082	820	860				
U086	860	900				
U090	900	940				

PEAK WAVELENGTH CLASSIFICATION (I <sub>F</sub> = 500 mA)						
GROUP	MIN.	MAX.	UNIT			
Q380	380	385				
Q385	385	390	1			
Q390	390	395	nm			
Q395	395	400	nm			
Q400	400	405	1			
Q405	405	410				

FORWARD VOLTAGE CLASSIFICATION (I <sub>F</sub> = 500 mA)						
GROUP	MIN.	MAX.	UNIT			
V2830	2.8	3.0				
V3032	3.0	3.2				
V3234	3.2	3.4	V			
V3436	3.4	3.6	V			
V3638	3.6	3.8				
V3840	3.8	4.0				

#### Note

## MARKING EXAMPLE FOR SELECTION CODE ON LABEL

Selection code: U074Q385V3436 • U074:  $\phi_e$ , range 740 mW to 780 mW • Q385:  $\lambda_p$ , range 385 nm to 390 nm • V3436:  $V_F$ , range 3.4 V to 3.6 V

# TYPICAL CHARACTERISTICS (T<sub>amb</sub> = 25 °C, unless otherwise specified)

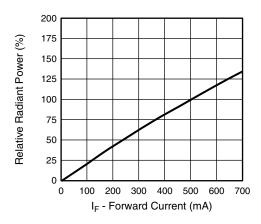


Fig. 1 - Relative Radiant Power vs. Forward Current

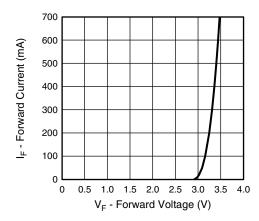


Fig. 2 - Forward Current vs. Forward Voltage

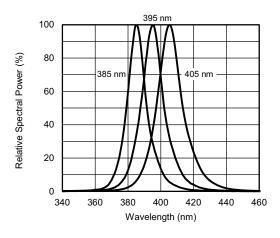


Fig. 3 - Relative Spectral Power vs. Wavelength

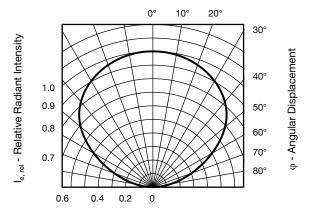


Fig. 4 - Relative Intensity vs. Angular Displacement

<sup>•</sup> In order to ensure availability, single groups for radiant intensity, wavelength, and forward voltage will not be orderable. Only one group for radiant intensity, wavelength, and forward voltage will be shipped in any one reel.

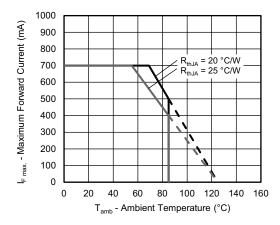


Fig. 5 - Maximum Forward Current vs. Ambient Temperature

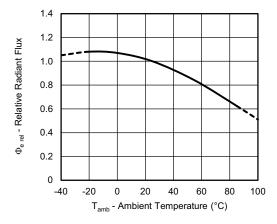


Fig. 6 - Relative Radiant Flux vs. Ambient Temperature

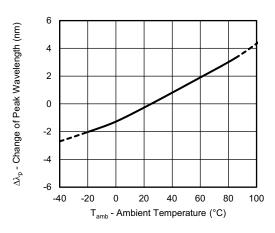


Fig. 7 - Change of Peak Wavelength vs. Ambient Temperature

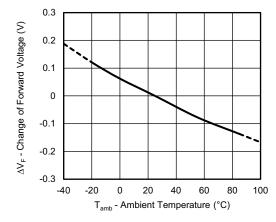
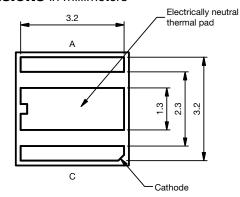
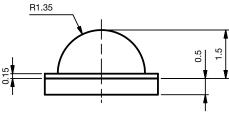


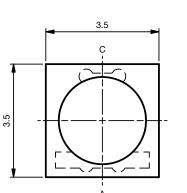
Fig. 8 - Change of Forward Voltage vs. Ambient Temperature

## **PACKAGE DIMENSIONS** in millimeters

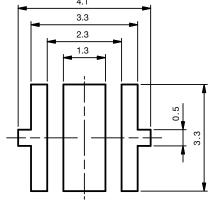








# Recommended solder pad footprint 4.1



Drawing-No.: 6.541-5107.01-4

Issue: 2; 07.03.16

Not indicated tolerances ± 0.13

## **WIRING**

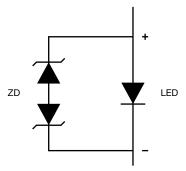
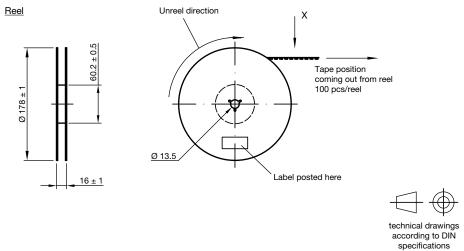


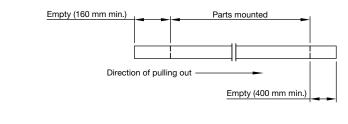
Fig. 9 - Wiring Diagram

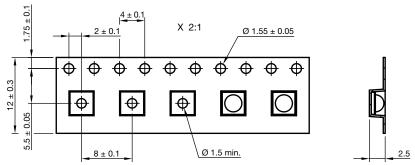


## TAPE AND REEL DIMENSIONS in millimeters



Leader and trailer tape





Drawing-No.: 9.800-5130.01-4 Issue: 1; 30.06.15

## **SOLDERING PROFILE**

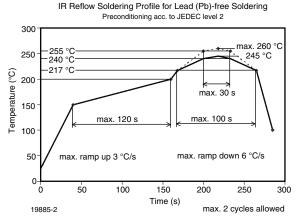
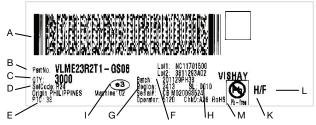


Fig. 10 - Vishay Lead (Pb)-free Reflow Soldering Profile (acc. to J-STD-020C)

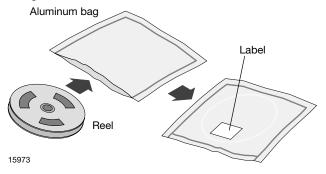
# **BAR CODE PRODUCT LABEL** (example only)



- a. 2D barcode
- b. Vishay part number
- c. Quantity
- d. SEL = selection code (binning)
- e. Code of manufacturing plant
- f. Batch = date code: year/week/plant code
- g. Region code
- h. SL = sales location
- i. Terminations finishing
- j. Lead (Pb)-free symbol
- k. Halogen-free symbol
- I. RoHS symbol

## **DRY PACKING**

The reel is packed in an anti-humidity bag to protect the devices from absorbing moisture during transportation and



#### **FINAL PACKING**

The sealed reel is packed into a cardboard box. A secondary cardboard box is used for shipping purposes.

#### RECOMMENDED METHOD OF STORAGE

Dry box storage is recommended as soon as the aluminum bag has been opened to prevent moisture absorption. The following conditions should be observed, if dry boxes are not available:

- Storage temperature 10 °C to 30 °C
- Storage humidity ≤ 60 % RH max.

After more than 1 year under these conditions moisture content will be too high for reflow soldering.

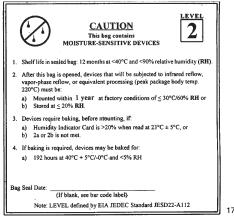
In case of moisture absorption, the devices will recover to the former condition by drying under the following condition:

192 h at 40 °C + 5 °C / - 0 °C and < 5 % RH (dry air / nitrogen) or

24 h at 60 °C + 5 °C and < 5 % RH for all device containers

24 h at 100 °C + 5 °C not suitable for reel or tubes.

An EIA JEDEC® standard JESD22-A112 level 2 label is included on all dry bags.



Example of JESD22-A112 level 2 label

#### **ESD PRECAUTION**

Proper storage and handling procedures should be followed to prevent ESD damage to the devices especially when they are removed from the antistatic shielding bag. Electrostatic sensitive devices warning labels are on the packaging.

## **VISHAY SEMICONDUCTORS STANDARD BAR CODE LABELS**

The Vishay Semiconductors standard bar code labels are printed at final packing areas. The labels are on each packing unit and contain Vishay Semiconductors specific data.



Vishay

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