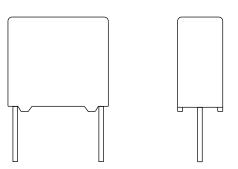




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Vishay BCcomponents

# Interference Suppression Film Capacitors - Class X2 Radial MKP 310 $V_{AC}$ - Standard Across the Line



#### **FEATURES**

- 10 mm to 27.5 mm lead pitch
- · Supplied loose in box, taped on reel
- Material categorization: for definitions of compliance please see www.vishay.com/doc?99912



RoHS

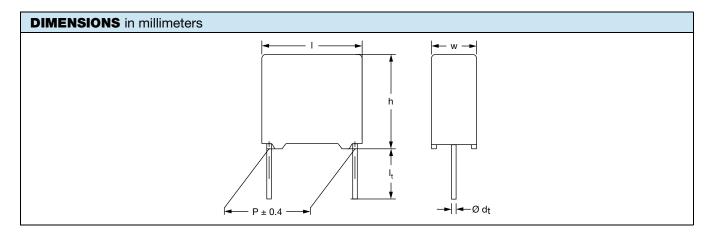
#### **APPLICATIONS**

For standard across the line X2 applications
See also application note: <a href="https://www.vishay.com/doc?28153">www.vishay.com/doc?28153</a>

QUICK REFERENCE DATA	
Capacitance range (E12 series)	$0.001~\mu F$ to $2.2~\mu F$ (preferred values acc. to E6)
Capacitance tolerance	± 20 %; ± 10 %; ± 5 %
Climatic testing class according to IEC 60068-1	55/110/56/B
Rated AC voltage	310 V <sub>AC</sub> ; 50 Hz to 60 Hz
Permissible DC voltage	800 V <sub>DC</sub> at 85 °C, 630 V <sub>DC</sub> at 110 °C
Maximum application temperature	C $\leq$ 470 nF: 110 °C (125 °C for less than 1000 h), C > 470 nF: 110 °C
Reference standards	IEC 60384-14 ed-4 (2013) and EN 60384-14 IEC 60065, pass. flamm. class B for volumes > 1750 mm <sup>3</sup> CQC GB/T6346.14-2015 UL 60384-14; CSA E384-14
Dielectric	Polypropylene film
Electrodes	Metallized film
Construction	Mono construction
Encapsulation	Plastic case, epoxy resin sealed, flame retardant UL-class 94 V-0
Leads	Tinned wire
Marking	C-value; tolerance; rated voltage; sub-class; manufacturer's type designation; code for dielectric material; manufacturer location; manufacturer's logo; year and week; safety approvals

#### Note

• For more detailed data and test requirements, contact: <a href="mailto:rfi@vishay.com">rfi@vishay.com</a>

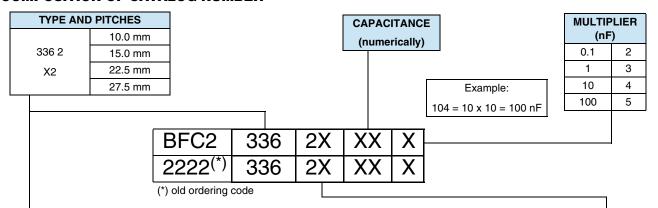


Revision: 25-Jul-2019 1 Document Number: 28120



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#### **COMPOSITION OF CATALOG NUMBER**



TYPE	PACKAGING	STANDARD DIMENSIONS	C-TOL.	CODE NUMBER	
		Lead length 3.5 mm + 1 mm/- 0.5 mm or 3.5 mm ± 0.3 mm		BFC2 336 20	
	Loose in box	Lead length 5.0 mm ± 1.0 mm	± 20 %	See tables	
		Lead length 25.0 mm ± 2.0 mm	± 20 /8	BFC2 336 26	
	Taped on reel (1)	H = 18.5 mm; P <sub>0</sub> = 12.7 mm		BFC2 336 23	
		Lead length 3.5 mm + 1 mm/- 0.5 mm or 3.5 mm ± 0.3 mm		BFC2 336 21	
	Loose in box	Lead length 5.0 mm ± 1.0 mm	± 10 %	See tables	
		Lead length 25.0 mm ± 2.0 mm	± 10 /8	BFC2 336 27	
	Taped on reel (1)	H = 18.5 mm; P <sub>0</sub> = 12.7 mm		BFC2 336 24	
		Lead length 3.5 mm + 1 mm/- 0.5 mm or 3.5 mm ± 0.3 mm		BFC2 336 22	
	Loose in box	Lead length 5.0 mm ± 1.0 mm	± 5 %	See tables	
336 2 X2		Lead length 25.0 mm ± 2.0 mm	± 5 /8	BFC2 336 28	
	Taped on reel (1)	H = 18.5 mm; P <sub>0</sub> = 12.7 mm		BFC2 336 25	
	PACKAGING	ALTERNATIVE LARGER PITCH SIZES	C-TOL.	CODE NUMBER	
		Lead length 3.5 mm + 1 mm/- 0.5 mm or 3.5 mm ± 0.3 mm			
	Loose in box	Lead length 5.0 mm ± 1.0 mm	± 20 %		
		Lead length 25.0 mm ± 2.0 mm	± 20 /8		
	Taped on reel (1)	H = 18.5 mm; P <sub>0</sub> = 12.7 mm		See tables for details	
		Lead length 3.5 mm + 1 mm/- 0.5 mm or 3.5 mm ± 0.3 mm		See tables for details	
	Loose in box	Lead length 5.0 mm ± 1.0 mm	± 10 %		
		Lead length 25.0 mm ± 2.0 mm	± 10 %		
	Taped on reel (1)(2)	H = 18.5 mm P <sub>0</sub> = 12.7 mm			

#### Notes

<sup>(1)</sup> For detailed tape specifications refer to packaging information: <a href="https://www.vishay.com/doc?28139">www.vishay.com/doc?28139</a>

<sup>(2)</sup> Taped on reel pitch = 27.5 mm is not available



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MKP336 2 X2

DESCRIPTION	VAI	LUE	
Rated AC voltage U <sub>RAC</sub>	31	0 V	
Permissible DC voltage U <sub>RDC</sub>	63	0 V	
Tangent of loss angle:	at 1 kHz	at 10 kHz	
C < 470 nF	≤ 10 x 10 <sup>-4</sup>	≤ 20 x 10 <sup>-4</sup>	
470 nF ≤ C ≤ 1 μF	$\leq$ 20 x 10 <sup>-4</sup>	≤ 70 x 10 <sup>-4</sup>	
C > 1 µF	$\leq 30 \times 10^{-4}$	-	
Rated voltage pulse slope (dU/dt) <sub>R</sub> at 435 V <sub>DC</sub>		-	
Pitch = 10 mm	600	V/µs	
Pitch = 15 mm and 7.5 mm (bent back)	400 V/μs		
Pitch = 22.5 mm	150 V/μs		
Pitch = 27.5 mm	100	V/µs	
R between leads, for C ≤ 0.33 µF at 100 V; 1 min	> 15 0	00 MΩ	
RC between leads, for C > 0.33 µF at 100 V; 1 min	> 50	000 s	
R between leads and case; 100 V; 1 min	> 30 0	00 MΩ	
Withstanding (DC) voltage (cut off current 10 mA) <sup>(1)</sup> ; rise time ≤ 1000 V/s:			
C ≤ 1 µF	2200 V	/; 1 min	
C > 1 µF	1800 V; 1 min		
Withstanding (AC) voltage between leads and case 2120 V; 1 min			
Max. application temperature for 0.001 $\mu$ F $\leq$ C $\leq$ 0.47 $\mu$ F	erature for 0.001 $\mu$ F $\leq$ C $\leq$ 0.47 $\mu$ F 110 °C (125 °C for less than 1000 h)		
Max. application temperature for C > 0.47 μF	110	) °C	

#### Note

<sup>(1)</sup> See "Voltage Proof Test for Metalized Film Capacitors": <a href="https://www.vishay.com/doc?28169">www.vishay.com/doc?28169</a>

ELE	CTRIC	AL DATA AND	ORDEF	RING CODE - PI	TCH 10 mn	n				
				CATALOG NUMBER BFC2 336 AND PACKAGING						
		DIMENCIONO			LOOSE IN	вох			REEL (500 mm) (1)(2)	
U <sub>RAC</sub> (V)	CAP. (µF)	DIMENSIONS w x h x l (mm)	MASS (g) <sup>(3)</sup>	SHORT	LEADS		LONG LEA	DS	H = 18.9 P <sub>0</sub> = 12.	
		. ,		l <sub>t</sub> = 3.5 mm + 1 mm/- 0.5 mm	l <sub>t</sub> = 5.0 mm ± 1.0 mm	SPQ	l <sub>t</sub> = 25.0 mm ± 2.0 mm	SPQ		SPQ
			PITCH =	10.0 mm ± 0.4 mm; d	<sub>t</sub> = 0.6 mm ± 0.	.06 mm	C-TOL. = ± 20	%		
	0.0010			20102	29131		26102		23102	
	0.0015			20152	29132		26152	1250	23152	1400
	0.0022			20222	29133		26222		23222	
	0.0033			20332	29134		26332		23332	
	0.0047	4.0 x 10.0 x 12.5	0.6	20472	29135	1000	26472		23472	
	0.0068	4.0 % 10.0 % 12.3	0.0	20682	29136		26682	1000	23682	1100
	0.010			20103	29137		26103	1000	23103	1100
310	0.015			20153	29138		26153		23153	
	0.022			20223	29139		26223		23223	
	0.033			20333	29141	750	26333	750	23333	900
			PITCH =	10.0 mm ± 0.4 mm; d	$_{\rm t}$ = 0.6 mm ± 0.	.06 mm	C-TOL. = ± 10	%		
	0.0010			21102	29154		27102		24102	
	0.0012			21122	-		27122		24122	
	0.0015	4.0 x 10.0 x 12.5	0.6	21152	29155	1000	27152	1250	24152	1400
	0.0018			21182	-		27182		24182	
	0.0022			21222	29156		27222		24222	

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ELE	CTRIC	AL DATA AND	ORDEF	RING CODE - PI	TCH 10 mn	n				
				CA	TALOG NUMB	ER BF	22 336 AND	PACKA	GING	
		DIMENCIONO			LOOSE IN	вох			REEL (500	mm) <sup>(1)(2)</sup>
U <sub>RAC</sub> (V)	CAP. (µF)	DIMENSIONS w x h x l (mm)	MASS (g) <sup>(3)</sup>	SHORT	LEADS		LONG LEA	DS	H = 18.9 P <sub>0</sub> = 12.	
				l <sub>t</sub> = 3.5 mm + 1 mm/- 0.5 mm	l <sub>t</sub> = 5.0 mm ± 1.0 mm	SPQ	l <sub>t</sub> = 25.0 mm ± 2.0 mm	SPQ		SPQ
			PITCH =	10.0 mm ± 0.4 mm; d	$_{\rm t}$ = 0.6 mm ± 0.	.06 mm	C-TOL. = ± 10	%		
	0.0027			21272	-		27272		24272	
	0.0033			21332	29157		27332		24332	
	0.0039			21392	-		27392		24392	
	0.0047			21472	29158		27472		24472	
	0.0056			21562	-		27562		24562	
	0.0068			21682	29159	4000	27682	1000	24682	4400
	0.0082	10 100 105		21822	-	1000	27822	1000	24822	1100
	0.010	4.0 x 10.0 x 12.5	0.6	21103	29161		27103		24103	
	0.012			21123	-		27123		24123	
	0.015			21153	29162		27153		24153	
	0.018			21183	-		27183		24183	
	0.022			21223	29163		27223		24223	
	0.027			21273	-		27273		24273	
	0.033			21333	29164	750	27333	750	24333	900
			PITCH =	: 10.0 mm ± 0.4 mm; o	d <sub>t</sub> = 0.6 mm ± 0	.06 mm	; C-TOL. = ± 5	%		I
	0.0010			22102	-		28102		25102	
310	0.0012			22122	-		28122		25122	
	0.0015			22152	-		28152	1250	25152	1400
	0.0018			22182	-		28182		25182	
	0.0022			22222	-		28222		25222	
	0.0027			22272	-		28272		25272	
	0.0033			22332	-		28332		25332	
	0.0039			22392	-		28392		25392	
	0.0047			22472	-	1000	28472		25472	
	0.0056	4.0 x 10.0 x 12.5	0.6	22562	-		28562		25562	
	0.0068			22682	-		28682		25682	
	0.0082		22822 -		28822	1000	25822	1100		
	0.010			22103	_		28103		25103	
	0.012			22123	_		28123		25123	
	0.015			22153	_		28153		25153	
	0.018			22183	_		28183		25183	
	0.022			22223	-		28183		25223	
	0.027			22273	-		28273		25273	
	0.033			22333	-	750	28333	750	25333	900

#### Notes

<sup>•</sup> SPQ = Standard Packing Quantity

<sup>(1)</sup> H = In-tape height; P<sub>0</sub> = sprocket hole distance; for detailed specifications refer to packaging information: <u>www.vishay.com/doc?28139</u>

<sup>(2)</sup> Reel diameter = 356 mm is available on request

<sup>(3)</sup> Weight for short lead product only



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ELEC	CTRICA	AL DATA AND C	RDERI	NG CODE -	PITCH 15	mm				
							BFC2 336 AN	ND PAC		
					LOOSE	E IN BO	X		REEL (500	mm) <sup>(1)(2)</sup>
U <sub>RAC</sub> (V)	CAP. (µF)	DIMENSIONS w x h x l (mm)	MASS (g) <sup>(3)</sup>	SHO	ORT LEADS		LONG LEA	DS	H = 18. P <sub>0</sub> = 12.	
		(IIIII)		l <sub>t</sub> = 3.5 mm ± 0.3 mm	l <sub>t</sub> = 5.0 mm ± 1.0 mm	SPQ	l <sub>t</sub> = 25.0 mm ± 2.0 mm	SPQ		SPQ
			PITCH :	= 15 mm ± 0.4 n	nm; $d_t = 0.60 \pm$	0.06 mn	n; C-TOL. = ± 20	%		
	0.010			29001	29273		29097		29004	
	0.015			29011	29274		29071		29014	
	0.022			29021	29275		29076		29024	1100
	0.033	5.0 x 11.0 x 17.5	0.98	29031	29276	1000	29082	1000	29034	
	0.047			20473	29142		26473		23473	
	0.068			20683	29143		26683	_	23683	
	0.10			20104	29144		26104		23104	900
	0.15	6.0 x 12.0 x 17.5	1.4	20154	29145		26154	500	23154	650
	0.00	70 105 175					n; C-TOL. = ± 20		00004	000
	0.22	7.0 x 13.5 x 17.5	1.8	20224	29146	500	26224 n; C-TOL. = ± 10	500	23224	600
	0.010		PIICH	29002	29281	0.06 mn	29066	% 	29005	1
	0.010			29002	29201		29068		29003	
	0.012			29012	29282		29072		29009	
	0.013			29012	29202		29074		29015	
	0.018			29022	29283		29074		29019	1100
	0.022			29027	29203		29079		29029	
	0.027	5.0 x 11.0 x 17.5	0.98	29032	29284		29083	1000	29029	
	0.033	3.0 X 11.0 X 17.3	0.90	21393	29204	1000	27393		24393	
	0.033			21473	29165	1000	27473		24473	
	0.056			21563	29103		27563		24563	
	0.068			21683	29166		27683		24683	
	0.082			21823	-		27823		24823	900
310	0.10			21104	29167		27104		24104	800
	0.12			21124	-		27124	500	24124	
	0.15	6.0 x 12.0 x 17.5	1.4	21154	29168		27154		24154	650
			PITCH :			0.08 mn	n; C-TOL. = ± 10	%		ı
	0.18	70 105 175		21184	-		27184		24184	200
	0.22	7.0 x 13.5 x 17.5	1.8	21224	29169	500	27224	500	24224	600
	· ·		PITCH	= 15 mm ± 0.4	mm; d <sub>t</sub> = 0.60 ±	0.06 mi	m; C-TOL. = ± 5	%		·L
	0.010			29003	-		29067		29006	
	0.012			29008	-		29069		29061	
	0.015			29013	-		29073		29016	
	0.018			29018	-		29075		29062	
	0.022			29023	-		29078		29026	1100
	0.027			29028	-		29081	1000	29063	1100
	0.033	5.0 x 11.0 x 17.5	0.98	29033	-		29084	1000	29036	
	0.039			22393	-	1000	28393		25393	
	0.047			22473	-		28473		25473	
	0.056			22563	-		28563	<u> </u>	25563	
	0.068			22683	-		28683		25683	900
	0.082			22823	-		28823		25823	
	0.10			22104	-		28104		25104	800
	0.12	6.0 x 12.0 x 17.5	1.4	22124	-		28124	500	25124	650
	0.15	3.0 % 12.0 % 17.0		22154	-		28154		25154	000
					mm; $d_t = 0.80 \pm$					600
	0.18	7.0 x 13.5 x 17.5	<b>PITCH</b> 1.8	= <b>15 mm ± 0.4</b> and 22184	mm; d <sub>t</sub> = 0.80 ±	<b>0.08 m</b> ı 500	<b>m; C-TOL. = ± 5</b> ° 28184	% 500	25184	

- SPQ = Standard Packing Quantity
- (1) H = In-tape height; P<sub>0</sub> = sprocket hole distance; for detailed specifications refer to packaging information: <u>www.vishay.com/doc?28139</u>
- (2) Reel diameter = 356 mm is available on request (3) Weight for short lead product only



ELE	CTRIC	AL DATA AND	ORDERI	NG CODE -	PITCH 22.	5 mm				
					CATALOG N	JMBER	BFC2 336 AN	ID PAC	KAGING	
		DIMENSIONS		LOOSE IN BOX					REEL (500	mm) <sup>(1)(2)</sup>
U <sub>RAC</sub> (V)	CAP. (µF)	w x h x l (mm)	MASS (g) <sup>(3)</sup>	SHO	ORT LEADS		LONG LEA	os	H = 18.5 P <sub>0</sub> = 12.	
				l <sub>t</sub> = 3.5 mm ± 0.3 mm	l <sub>t</sub> = 5.0 mm ± 1.0 mm	SPQ	l <sub>t</sub> = 25.0 mm ± 2.0 mm	SPQ		SPQ
		F	PITCH = 22	2.5 mm ± 0.4 mi	m; d <sub>t</sub> = 0.80 mm	± 0.08	mm; C-TOL. = ±	20 %		
	0.15			29041	29277		29087		29044	600
	0.22	6.0 x 15.5 x 26.0	2.4	29051	29278	300	29093	500	29053	550
	0.33			20334	29147		26334		23334	450
	0.47	7.0 x 16.5 x 26.0	2.9	20474	29148	200	26474	500	23474	400
		F	PITCH = 22	2.5 mm ± 0.4 mi	m; d <sub>t</sub> = 0.80 mm	± 0.08	mm; C-TOL. = ±	10 %		
	0.12			29037	-		29085		29039	600
	0.15			29042	29285	300	29088		29045	000
	0.18	6.0 x 15.5 x 26.0	2.4	29047	-		29091		29049	550
	0.22	0.0 x 13.3 x 20.0	2.4	29052	29286	300	29094	500	29054	330
310	0.27			21274	-		27274	300	24274	450
310	0.33			21334	29171		27334		24334	450
	0.39	7.0 x 16.5 x 26.0	2.9	21394	-	200	27394		24394	400
	0.47	7.0 X 10.0 X 20.0	2.5	21474	29172	200	27474		24474	400
			PITCH = 2	2.5 mm ± 0.4 m	m; d <sub>t</sub> = 0.80 mn	n ± 0.08	mm; C-TOL. = ±	5 %		
	0.12			29038	-		29086		29064	600
	0.15			29043	-		29089		29046	
	0.18	6.0 x 15.5 x 26.0	2.4	29048	-	300	29092		29065	550
	0.22			22224	-		28224	500	25224	550
	0.27			22274	-		28274		25274	450
	0.33	7.0 x 16.5 x 26.0	2.9	22334	-	200	28334		25334	700
	0.39	7.0 X 10.0 X 20.0	2.0	22394	-	200	28394		25394	400

#### Notes

SPQ = Standard Packing Quantity

<sup>(1)</sup>  $H = \text{In-tape height; } P_0 = \text{sprocket hole distance; for detailed specifications refer to packaging information: } \underline{\text{www.vishay.com/doc?28139}}$ 

<sup>(2)</sup> Reel diameter = 356 mm is available on request

<sup>(3)</sup> Weight for short lead product only



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ELEC	TRICAL	DATA AND ORDE	RING CO	DE - PITCH 27	.5 mm			
				CATAL	OG NUMBER BFO	2 336	AND PACKAGING	
	CAP.	DIMENSIONS	MASS		LOOS	E IN BOX		
U <sub>RAC</sub> (V)	CAP. (μF)	w x h x l (mm)	(g) <sup>(1)</sup>	SH	IORT LEADS		LONG LEAD	s
		(11111)		l <sub>t</sub> = 3.5 mm ± 0.3 mm	l <sub>t</sub> = 5.0 mm ± 1.0 mm	SPQ	l <sub>t</sub> = 25.0 mm ± 2.0 mm	SPQ
		PITCH =	27.5 mm ±	0.4 mm; d <sub>t</sub> = 0.80 m	nm ± 0.08 mm; C-T	OL. = ± 20	%	
	0.47	9.0 x 19.0 x 31.5	5.5	29055	29279		29095	150
	0.68	9.0 X 19.0 X 31.5	5.5	20684	29149		26684	
	1.0	11.0 x 21.0 x 31.0	7.4	20105	29151	100	26105	125
	1.5	13.0 x 23.0 x 31.0	9.2	20155	29152		26155	
	2.2	15.0 x 25.0 x 31.5	12.3	20225	29153		26225	75
		PITCH =	27.5 mm ±	0.4 mm; d <sub>t</sub> = 0.80 m	nm ± 0.08 mm; C-T	OL. = ± 10	) %	•
	0.47			29056	29287		29096	150
	0.56	9.0 x 19.0 x 31.5	5.5	21564	-		27564	
	0.68			21684	29173		27684	
	0.82	11.0 x 21.0 x 31.0	7.4	21824	-		27824	105
	1.0		7.4	21105	29174	100	27105	125
010	1.2		0.0	21125	-		27125	
310	1.5	13.0 x 23.0 x 31.0	9.2	21155	29175		27155	
	1.8	15.0 05.0 01.5	10.0	21185	-		27185	7.5
	2.2	15.0 x 25.0 x 31.5	12.3	21225	29176		27225	75
		PITCH :	= 27.5 mm ±	0.4 mm; d <sub>t</sub> = 0.80 r	nm ± 0.08 mm; C-	ΓOL. = ± 5	%	
	0.47			22474	-		28474	
	0.56	9.0 x 19.0 x 31.5	5.5	22564	-		28564	
	0.68			22684	-		28684	
	0.82	11.0 × 01.0 × 01.0	7.4	22824	-		28824	125
	1.0	11.0 x 21.0 x 31.0	7.4	22105	-	100	28105	
	1.2	12.0 × 22.0 × 21.0	0.0	22125	-		28125	
	1.5	13.0 x 23.0 x 31.0	9.2	22155	-		28155	
	1.8	15 0 v 05 0 v 01 5	10.0	22185	-		28185	75
	2.2	15.0 x 25.0 x 31.5	12.3	22225	-		28225	75

SPQ = Standard Packing Quantity
 Weight for short lead product only



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APPROVALS				
SAFETY APPROVALS X2	VOLTAGE	VALUE	FILE NUMBERS	LINK
EN 60384-14 (ENEC) (= IEC 60384-14 ed-4 (2013))	310 V <sub>AC</sub>	1 nF to 2.2 μF	ENEC16/FI/19/10001	www.vishay.com/doc?28179
UL 60384-14	310 V <sub>AC</sub>	1 nF to 2.2 μF	E354331	www.vichov.com/doc229194
CSA-E 384-14	310 V <sub>AC</sub>	1 nF to 2.2 μF	E354331	www.vishay.com/doc?28184
CQC GB/T6346.14-2015	210.1/	1 ~ F to 0 0 F	CQC07001021280 (L)	www.vishay.com/doc?28199
CQC GB/16346.14-2015	310 V <sub>AC</sub>	1 nF to 2.2 μF	CQC04001009262 (F)	www.vishay.com/doc?28200
CB test certificate	310 V <sub>AC</sub>	1 nF to 2.2 μF	FI-39827	www.vishay.com/doc?28175

The ENEC-approval together with the CB-certificate replace all national marks of the following countries (they have already signed the ENEC-agreement): Austria; Belgium; Czech. Republic; Denmark; Finland; France; Germany; Greece; Hungary; Ireland; Italy; Luxembourg; Netherlands; Norway; Portugal; Slovenian; Spain; Sweden; Switzerland and United Kingdom.







#### **MOUNTING**

#### **Normal Use**

The capacitors are designed for mounting on printed-circuit boards. The capacitors packed in bandoleers are designed for mounting in printed-circuit boards by means of automatic insertion machines.

For detailed tape specifications refer to packaging information: www.vishav.com/doc?28139

#### Specific Method of Mounting to Withstand Vibration and Shock

In order to withstand vibration and shock tests, it must be insured that the stand-off pips are in good contact with the printed circuit board:

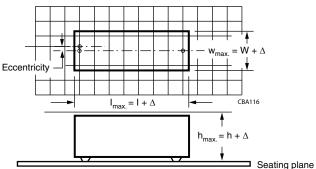
- For pitches ≤ 15 mm capacitors shall be mechanically fixed by the leads
- For larger pitches the capacitors shall be mounted in the same way and the body clamped.

#### **Space Requirements on Printed Circuit Board**

The maximum space for length (I<sub>max.</sub>), width (w<sub>max.</sub>) and height (h<sub>max.</sub>) of film capacitors to take in account on the printed circuit board is shown in the drawings.

- For products with pitch  $\leq$  15 mm,  $\Delta w = \Delta l = 0.3$  mm;  $\Delta h = 0.1$  mm
- For products with 15 mm < pitch  $\leq$  27.5 mm,  $\Delta w = \Delta l = 0.5$  mm;  $\Delta h = 0.1$  mm

Eccentricity defined as in drawing. The maximum eccentricity is smaller than or equal to the lead diameter of the product concerned.



### **SOLDERING CONDITIONS**

For general soldering conditions and wave soldering profile, we refer to the application note: "Soldering Guidelines for Film Capacitors": www.vishay.com/doc?28171

#### Storage Temperature

 $T_{stq}$  = -25 °C to +35 °C with RH maximum 75 % without condensation

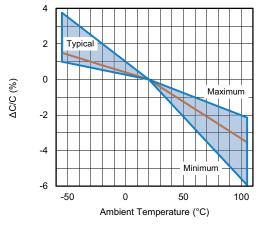
#### **Ratings and Characteristics Reference Conditions**

Unless otherwise specified, all electrical values apply to an ambient temperature of 23 °C ± 1 °C, an atmospheric pressure of 86 kPa to 106 kPa and a relative humidity of 50 %  $\pm$  2 %.

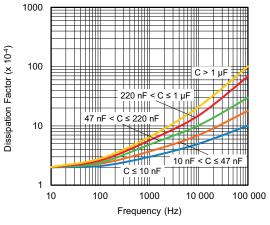
For reference testing, a conditioning period shall be applied over 96 h ± 4 h by heating the products in a circulating air oven at the rated temperature and a relative humidity not exceeding 20 %.

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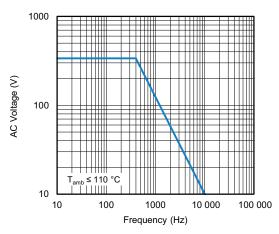
#### **CHARACTERISTICS**



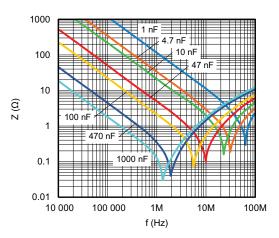
Capacitance as a function of ambient temperature (typical curve)



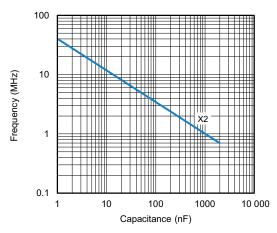
Tangent of loss angle as a function of frequency (typical curve)



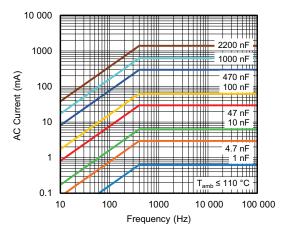
Max. RMS voltage as a function of frequency (typical curve)



Impedance as a function of frequency (typical curve)



Resonant frequency as a function of capacitance (typical curve)

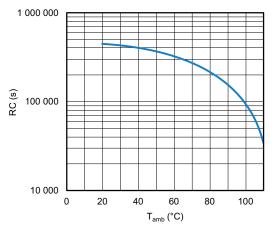


Max. RMS current as a function of frequency (typical curve)



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Insulation resistance as a function of ambient temperature

#### **APPLICATION NOTES**

- For X2 electromagnetic interference suppression in standard across the line applications (50 Hz / 60 Hz) with a maximum mains voltage of 310 V<sub>AC</sub>
- For series impedance applications we refer to the application note www.vishay.com/doc?28153
- For capacitors connected in parallel, normally the proof voltage and possibly the rated voltage must be reduced. For information depending of the capacitance value and the number of parallel connections contact: <a href="mailto:rfi@vishav.com">rfi@vishav.com</a>
- These capacitors are not intended for continuous pulse applications. For these situations, capacitors of the AC and pulse programs must be used
- The maximum ambient temperature must not exceed 110 °C (125 °C for less than 1000 h) for C  $\leq$  470 nF and 110 °C for C > 470 nF
- Rated voltage pulse slope:
   if the pulse voltage is lower than the rated voltage, the values of the specific reference data can be multiplied by 435 V<sub>DC</sub> and divided by the applied voltage

#### **INSPECTION REQUIREMENTS**

#### **General Notes**

Sub-clause numbers of tests and performance requirements refer to the "Sectional Specification, IEC Publication IEC 60384-14 ed-4 (2013) and Specific Reference Data".

GROUP C INSPECTION RE	QUIREMENTS	
SUB-CLAUSE NUMBER AND TEST	CONDITIONS	PERFORMANCE REQUIREMENTS
SUB-GROUP C1A PART OF SAMPLE OF SUB-GROUP C1		
4.1 Dimensions (detail)		As specified in chapters "General Data" of this specification
Initial measurements	Capacitance Tangent of loss angle: For $C \le 1 \mu F$ at 10 kHz For $C > 1 \mu F$ at 1 kHz	
4.3 Robustness of terminations	Tensile: Load 10 N; 10 s Bending: Load 5 N; 4 x 90°	No visible damage
4.4 Resistance to soldering heat	No pre-drying Method: 1A Solder bath: 280 °C ± 5 °C Duration: 10 s	



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SUB-CLAUSE NUMBER AND TEST	CONDITIONS	PERFORMANCE REQUIREMENTS
SUB-GROUP C1A PART OF SAMPLE OF SUB-GROUP C1		
4.19 Component solvent resistance	Isopropylalcohol at room temperature Method: 2	
	Immersion time: 5 min ± 0.5 min Recovery time: Min. 1 h, max. 2 h	
4.4.2 Final measurements	Visual examination	No visible damage Legible marking
	Capacitance	$ \Delta C/C  \le 5$ % of the value measured initially
	Tangent of loss angle	Increase of tan $\delta$ : $\leq 0.008$ for: $C \leq 1 \ \mu F$ or $\leq 0.005$ for: $C > 1 \ \mu F$ Compared to values measured initially
	Insulation resistance	As specified in section "Insulation resistance of this specification
SUB-GROUP C1B PART OF SAMPLE OF SUB-GROUP C1		
Initial measurements	Capacitance Tangent of loss angle: For $C \le 1 \mu F$ at 10 kHz For $C > 1 \mu F$ at 1 kHz	
4.20 Solvent resistance of the marking: see section "General notes"; item 5	Isopropylalcohol at room temperature Method: 1 Rubbing material: Cotton wool Immersion time: 5 min ± 0.5 min	No visible damage Legible marking
4.6 Rapid change of temperature	$\theta A = -55 ^{\circ}C$ $\theta B = +110 ^{\circ}C$ 5 cycles Duration t = 30 min	
4.6.1 Inspection	Visual examination	No visible damage
4.7 Vibration	Mounting: See section "Mounting" of this specification Procedure B4 Frequency range: 10 Hz to 55 Hz Amplitude: 0.75 mm or Acceleration 98 m/s² (whichever is less severe) Total duration 6 h	
4.7.2 Final inspection	Visual examination	No visible damage
4.9 Shock	Mounting: See section "Mounting" for more information Pulse shape: Half sine Acceleration: 490 m/s² Duration of pulse: 11 ms	



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SUB-CLAUSE NUMBER AND TEST	CONDITIONS	PERFORMANCE REQUIREMENTS
SUB-GROUP C1B PART OF		
SAMPLE OF SUB-GROUP C1		
4.9.2 Final measurements	Visual examination	No visible damage
	Capacitance	$ \Delta C/C  \le 5$ % of the value measured initially
	Tangent of loss angle	Increase of $\tan \delta$ : $\leq 0.008$ for: $C \leq 1$ $\mu F$ or $\leq 0.005$ for: $C > 1$ $\mu F$ Compared to values measured initially
	Insulation resistance	As specified in section "Insulation resistance of this specification
SUB-GROUP C1 COMBINED SAMPLE OF SPECIMENS OF SUB-GROUPS C1A AND C1B		
4.11 Climatic sequence		
4.11.1 Initial measurements	Capacitance Measured in 4.4.2 and 4.9.2 Tangent of loss angle: Measured initially in C1A and C1B	
4.11.2 Dry heat	Temperature: 110 °C	
4.11.3 Damp heat cyclic Test Db First cycle	Duration: 16 h	
4.11.4 Cold	Temperature: - 55 °C	
4.11.5 Damp heat cyclic Test Db remaining cycles	Duration: 2 h	
4.11.6 Final measurements	Visual examination	No visible damage Legible marking
	Capacitance	$ \Delta C/C  \le 5$ % of the value measured in 4.11.1
	Tangent of loss angle	Increase of tan $\delta$ : $\leq 0.008$ for: C $\leq 1$ $\mu$ F or $\leq 0.005$ for: C $> 1$ $\mu$ F Compared to values measured in 4.11.1.
	Voltage proof 1350 V <sub>DC</sub> ; 1 min between terminations	No permanent breakdown or flash-over
	Insulation resistance	≥ 50 % of values specified in section "Insulation resistance" of this specification
SUB GROUP C2		·
4.12 Damp heat steady state	56 days, 40 °C, 90 % to 95 % RH No load	
4.12.1 Initial measurements	Capacitance Tangent of loss angle at 1 kHz	



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SUB-CLAUSE NUMBER AND TEST	CONDITIONS	PERFORMANCE REQUIREMENTS
SUB GROUP C2	00.12.110.10	
4.12.3 Final measurements	Visual examination	No visible damage Legible marking
	Capacitance	$ \Delta C/C  \le 5$ % of the value measured in 4.12.1.
	Tangent of loss angle	Increase of $\tan \delta$ : $\leq 0.008$ for: $C \leq 1$ $\mu F$ or $\leq 0.005$ for: $C > 1$ $\mu F$ Compared to values measured in 4.12.1.
	Voltage proof 1350 V <sub>DC</sub> ; 1 min between terminations	No permanent breakdown or flash-over
	Insulation resistance	≥ 50 % of values specified in section "Insulation resistance" of this specification
SUB-GROUP C3		
4.13.1 Initial measurements	Capacitance Tangent of loss angle: For $C \le 1 \mu F$ at 10 kHz For $C > 1 \mu F$ at 1 kHz	
4.13 Impulse voltage	3 successive impulses, full wave, peak voltage: 2.5 kV for C $\leq$ 1 $\mu F$ 2.5 kV/ $\!$	No selfhealing breakdowns or flashover
4.14 Endurance	Duration: 1000 h 1.25 x $U_{RAC}$ at 110 °C Once in every hour the voltage is increased to 1000 $V_{RMS}$ for 0.1 s via resistor of 47 $\Omega$ ± 5 %	
4.14.7 Final measurements	Visual examination	No visible damage Legible marking
	Capacitance	$ \Delta C/C  \le 10$ % compared to values measured in 4.13.1.
	Tangent of loss angle	Increase of $\tan \delta$ : $\leq 0.008$ for: $C \leq 1$ $\mu F$ or $\leq 0.005$ for: $C > 1$ $\mu F$ Compared to values measured in 4.13.1.
	Voltage proof $1350\ V_{DC}$ ; 1 min between terminations $2120\ V_{AC}$ ; 1 min between terminations and case	No permanent breakdown or flash-over
	Insulation resistance	≥ 50 % of values specified in section "Insulatior resistance" of this specification
SUB-GROUP C4		
4.15 Charge and discharge	10 000 cycles Charged to 435 V <sub>DC</sub> Discharge resistance:	
	$R = \frac{435 \text{ V}_{DC}}{1.25 \text{ x C (dU/dt)}}$	



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SUB-CLAUSE NUMBER AND TEST	CONDITIONS	PERFORMANCE REQUIREMENTS
SUB-GROUP C4		
4.15.1 Initial measurements	Capacitance Tangent of loss angle: For C ≤ 1 μF at 10 kHz For C > 1 μF at 1 kHz	
4.15.3 Final measurements	Capacitance	$ \Delta C/C  \le 10$ % compared to values measured in 4.15.1.
	Tangent of loss angle	Increase of tan $\delta$ : $\leq 0.008$ for: $C \leq 1$ $\mu F$ or $\leq 0.005$ for: $C > 1$ $\mu F$ Compared to values measured in 4.15.1.
	Insulation resistance	≥50 % of values specified in section "Insulation resistance" of this specification
SUB-GROUP C5		
4.16 Radio frequency characteristic	Resonance frequency	≥ 0.9 times the value as specified in section "Resonant frequency" of this specification
SUB-GROUP C6		
4.17 Passive flammability Class B	Bore of gas jet: Ø 0.5 mm Fuel: Butane Test duration for actual volume V in mm³: $V \le 250$ : 10 s $250 < V \le 500$ : 20 s $500 < V \le 1750$ : 30 s V > 1750: 60 s One flame application	After removing test flame from capacitor, the capacitor must not continue to burn for more than 10 s. No burning particle must drop from the sample.
SUB-GROUP C7		
4.18 Active flammability	20 cycles of 2.5 kV discharges on the test capacitor connected to U <sub>RAC</sub> .	The cheese cloth around the capacitors shall not burn with a flame.  No electrical measurements are required.



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