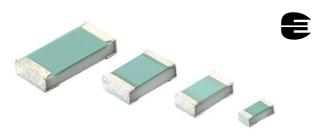
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## **Professional Thin Film Chip Resistors**



MCS 0402, MCT 0603, MCU 0805, and MCA 1206 professional thin film flat chip resistors are the perfect choice for most fields of modern professional electronics where reliability and stability are of major concern. Typical applications include telecommunication, medical equipment, high-end computer and audio / video electronics.

#### **FEATURES**

- IECQ-CECC approved to EN 140401-801
- Excellent overall stability: class 0.5



- Professional tolerance of resistance:  $\pm$  0.5 % and  $\pm$  1 %
- Rated dissipation P<sub>70</sub> up to 0.4 W for size 1206
- Sulfur resistance verified according to ASTM B 809
- Material categorization: for definitions of compliance please see <a href="https://www.vishay.com/doc?99912">www.vishay.com/doc?99912</a>

#### **APPLICATIONS**

- Automotive
- Telecommunication
- · Medical equipment
- Industrial equipment

TECHNICAL SPECIFICATIONS	TECHNICAL SPECIFICATIONS								
DESCRIPTION	MCS 0402	MCT 0603	MCU 0805	MCA 1206					
Imperial size	0402	0603	0805	1206					
Metric size code	RR1005M	RR1608M	RR2012M	RR3216M					
Resistance range	10 $\Omega$ to 4.99 M $\Omega$ ; 0 $\Omega$	1 $\Omega$ to 10 M $\Omega$ ; 0 $\Omega$	1 $\Omega$ to 10 M $\Omega$ ; 0 $\Omega$	1 Ω to 2 MΩ; 0 Ω					
Resistance tolerance	± 1 %; ± 0.5 %								
Temperature coefficient	± 50 ppm/K; ± 25 ppm/K								
Rated dissipation, $P_{70}^{\ (1)}$	0.100 W	0.125 W	0.200 W	0.400 W					
Operating voltage, U <sub>max.</sub> AC <sub>RMS</sub> /DC	50 V	75 V	150 V	200 V					
Permissible film temperature, $\vartheta_{\text{F max.}}^{(1)}$		155	5°C						
Operating temperature range		-55 °C to	o 155 °C						
Internal thermal resistance (1)	90 K/W	63 K/W	38 K/W	32 K/W					
Permissible voltage against ambient (insulation):									
1 min; $U_{ins}$	75 V	100 V	200 V	300 V					
Failure rate: $FIT_{observed}$ $\leq 0.1 \times 10^{-9}/h$									

#### Note

### **APPLICATION INFORMATION**

When the resistor dissipates power, a temperature rise above the ambient temperature occurs, dependent on the thermal resistance of the assembled resistor together with the printed circuit board. The rated dissipation applies only if the permitted film temperature is not exceeded.

These resistors do not feature a limited lifetime when operated within the permissible limits. However, resistance value drift increasing over operating time may result in exceeding a limit acceptable to the specific application, thereby establishing a functional lifetime.

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<sup>(1)</sup> Please refer to APPLICATION INFORMATION below

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MAXIMUM RESISTANCE CHANGE AT RATED DISSIPATION							
OPERATION MODE	STANDARD	POWER					
	MCS 0402	0.063 W	0.100 W				
Rated dissipation, $P_{70}$	MCT 0603	0.100 W	0.125 W				
nated dissipation, $r_{70}$	MCU 0805	0.125 W	0.200 W				
	MCA 1206	0.250 W	0.400 W				
Operating temperature range	-55 °C to 125 °C	-55 °C to 155 °C					
Permissible film temperature, $\vartheta_{\text{F max.}}$		125 °C	155 °C				
	MCS 0402	10 $\Omega$ to 4.99 M $\Omega$	10 $\Omega$ to 4.99 M $\Omega$				
	MCT 0603	1 $\Omega$ to 10 M $\Omega$	1 $\Omega$ to 10 M $\Omega$				
Managed and the second of the	MCU 0805	1 $\Omega$ to 10 M $\Omega$	1 $\Omega$ to 10 M $\Omega$				
Max. resistance change at $P_{70}$ for resistance range, $ \Delta R/R $ after:	MCA 1206	1 $\Omega$ to 2 M $\Omega$	1 $\Omega$ to 2 M $\Omega$				
	1000 h	≤ 0.25 %	≤ 0.5 %				
	8000 h	≤ 0.5 %	≤ 1.0 %				
	225 000 h	≤ 1.5 %	-				

#### Note

The presented operation modes do not refer to different types of resistors, but actually show examples of different loads, that lead to
different film temperatures and different achievable load-life stability (drift) of the resistance value. A suitable low thermal resistance of the
circuit board assembly must be safeguarded in order to maintain the film temperature of the resistors within the specified limits. Please
consider the application note "Thermal Management in Surface-Mounted Resistor Applications" (www.vishay.com/doc?28844) for
information on the general nature of thermal resistance

TEMPERATURE COEFFICIENT AND RESISTANCE RANGE (1)							
TYPE / SIZE	TCR	TOLERANCE	RESISTANCE	E-SERIES			
	± 50 ppm/K	± 1 %	10 $\Omega$ to 4.99 M $\Omega$	E24; E96			
MCS 0402	± 50 pp/1/K	± 0.5 %	10 Ω to 221 kΩ	E24; E192			
WICS 0402	± 25 ppm/K	± 0.5 %	10 $\Omega$ to 221 k $\Omega$	E24; E192			
	Jumper, I <sub>max.</sub> = 0.63 A	≤ 20 mΩ	0 Ω	=			
	. F0 nam//	± 1 %	1 $\Omega$ to 10 M $\Omega$	E24; E96			
MOT 0602	± 50 ppm/K	± 0.5 %	10 Ω to 511 kΩ	E24; E192			
MCT 0603	± 25 ppm/K	± 0.5 %	<b>10</b> Ω <b>to 511 k</b> Ω	E24; E192			
	Jumper, I <sub>max.</sub> = 1 A	≤ 20 mΩ	0 Ω	=			
	. 50 ppm/V	± 1 %	1 $\Omega$ to 10 M $\Omega$	E24; E96			
MOLLOGOE	± 50 ppm/K	± 0.5 %	10 Ω to 1.5 MΩ	E24; E192			
MCU 0805	± 25 ppm/K	± 0.5 %	10 $\Omega$ to 1.5 M $\Omega$	E24; E192			
	Jumper, I <sub>max.</sub> = 1.5 A	≤ 20 mΩ	0 Ω	=			
	. 50 nnm/l/	± 1 %	1 $\Omega$ to 2 M $\Omega$	E24; E96			
MCA 1006	± 50 ppm/K	± 0.5 %	10 Ω to 2 MΩ	E24; E192			
MCA 1206	± 25 ppm/K	± 0.5 %	10 $\Omega$ to 2 M $\Omega$	E24; E192			
	Jumper, I <sub>max.</sub> = 2 A	≤ 20 mΩ	0 Ω	-			

#### Notes

Resistance ranges printed in bold are preferred TCR / tolerance combinations with optimized availability

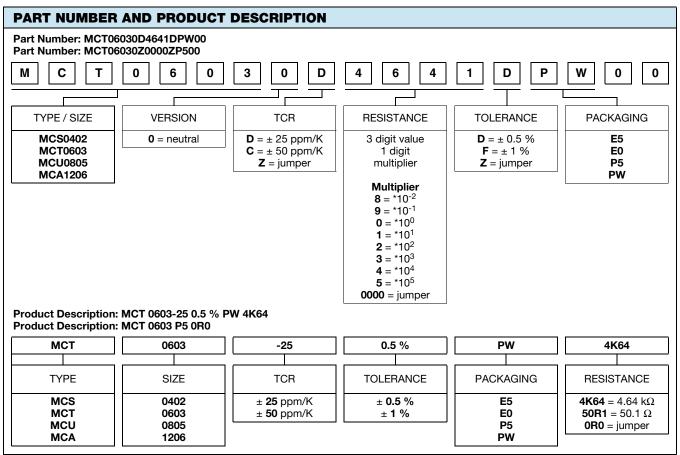
(1) For the approved IECQ-CECC resistance range, please refer to <a href="https://www.vishay.com/doc?28945">www.vishay.com/doc?28945</a>

PACKAGING								
TYPE / SIZE	CODE	QUANTITY	PACKAGING STYLE	WIDTH	PITCH	PACKAGING DIMENSIONS		
MCS 0402	E5	5000		8 mm	2 mm	Ø 180 mm / 7"		
	E0	10 000	Paper tape acc. IEC 60286-3, Type 1a			Ø 160 IIIII / 1		
MCT 0603	P5	5000			4 mm	Ø 180 mm / 7"		
WICT 0003	PW	20 000				Ø 330 mm / 13"		
MCU 0805	P5	5000	120 00200 o, Type 14			Ø 180 mm / 7"		
IVICO 0605	PW	20 000				Ø 330 mm / 13"		
MCA 1206	P5	5000				Ø 180 mm / 7"		

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## Note

Products can be ordered using either the PART NUMBER or PRODUCT DESCRIPTION



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### **DESCRIPTION**

Production is strictly controlled and follows an extensive set of instructions established for reproducibility. A homogeneous film of metal alloy is deposited on a high grade ceramic substrate (Al<sub>2</sub>O<sub>3</sub>) and conditioned to achieve the desired temperature coefficient. Specially designed inner contacts are deposited on both sides. A special laser is used to achieve the target value by smoothly cutting a meander groove in the resistive layer without damaging the ceramics. For the high and low ohmic range, optimized Cermet products provide comparable properties. The resistor elements are covered by a protective coating designed for electrical, mechanical and climatic protection. The terminations receive a final pure matte tin on nickel plating.

The result of the determined production is verified by an extensive testing procedure and optical inspection performed on 100 % of the individual chip resistors. This includes full screening for the elimination of products with potential risk of early field failures (feasible for  $R \geq 10~\Omega$ ). Only accepted products are laid directly into the paper tape in accordance with **IEC 60286-3 Type 1a** <sup>(1)</sup>.

#### **ASSEMBLY**

The resistors are suitable for processing on automatic SMD assembly systems. They are suitable for automatic soldering using wave, reflow or vapor phase as shown in **IEC 61760-1**. The encapsulation is resistant to all cleaning solvents commonly used in the electronics industry, including alcohols, esters and aqueous solutions. The suitability of conformal coatings, potting compounds and their processes, if applied, shall be qualified by appropriate means to ensure the long-term stability of the whole system.

The resistors are RoHS-compliant, the pure matte tin plating provides compatibility with lead (Pb)-free and lead-containing soldering processes. Solderability is specified for 2 years after production or requalification. The permitted storage time is 20 years. The immunity of the plating against tin whisker growth has been proven under extensive testing.

#### **MATERIALS**

Vishay acknowledges the following systems for the regulation of hazardous substances:

- IEC 62474, Material Declaration for Products of and for the Electrotechnical Industry, with the list of declarable substances given therein (2)
- The Global Automotive Declarable Substance List (GADSL) (3)
- The REACH regulation (1907/2006/EC) and the related list of substances with very high concern (SVHC) (4) for its supply chain

The products do not contain any of the banned substances as per IEC 62474, GADSL, or the SVHC list, see <a href="https://www.vishav.com/how/leadfree">www.vishav.com/how/leadfree</a>.

Hence the products fully comply with the following directives:

- 2000/53/EC End-of-Life Vehicle Directive (ELV) and Annex II (ELV II)
- 2011/65/EU Restriction of the Use of Hazardous Substances Directive (RoHS) with amendment 2015/863/EU
- 2012/19/EU Waste Electrical and Electronic Equipment Directive (WEEE)

Vishay pursues the elimination of conflict minerals from its supply chain, see the Conflict Minerals Policy at <a href="https://www.vishay.com/doc?49037">www.vishay.com/doc?49037</a>.

#### **APPROVALS**

Where applicable, the resistors are approved within the IECQ-CECC Quality Assessment System for Electronic Components to the detail specification **EN 140401-801** which refers to **EN 60115-1**, **EN 60115-8** and the variety of environmental test procedures of the **IEC 60068** <sup>(1)</sup> series. The detail specification refers to the climatic category 55/125/56, which relates to the "standard operation mode" of this datasheet.

Conformity is attested by the use of the **CECC** logo ( ) as the mark of conformity on the package label.

Vishay Beyschlag has achieved "Approval of Manufacturer" in accordance with IECQ 03-1. The release certificate for "Technology Approval Schedule" in accordance with CECC 240001 based on IECQ 03-3-1 is granted for the Vishay BEYSCHLAG manufacturing process.

#### **RELATED PRODUCTS**

For more information about products with better TCR and tighter tolerance please refer to the Precision Thin Film Chip Resistors datasheet (<a href="https://www.vishay.com/doc?28700">www.vishay.com/doc?28700</a>).

Resistors are available with established reliability in accordance with EN 140401-801 version E. Please refer to the special datasheet (<a href="https://www.vishay.com/doc?28744">www.vishay.com/doc?28744</a>) for information on failure rate level, available resistance ranges and order codes.

Precision chip resistor arrays may be used in voltage divider applications or precision amplifiers where close matching between multiple resistors is necessary. ACAS 0612 chip arrays are specified by the following datasheets:

- Professional type (www.vishay.com/doc?28754)
- Precision type (www.vishav.com/doc?28751)

### Notes

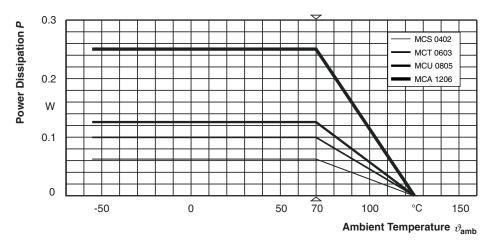
- (1) The quoted IEC standards are also released as EN standards with the same number and identical contents
- (2) The IEC 62474 list of declarable substances is maintained in a dedicated database, which is available at http://std.iec.ch/iec62474
- (3) The Global Automotive Declarable Substance List (GADSL) is maintained by the American Chemistry Council and available at www.gadsl.org
- (4) The SVHC list is maintained by the European Chemical Agency (ECHA) and available at http://echa.europa.eu/candidate-list-table

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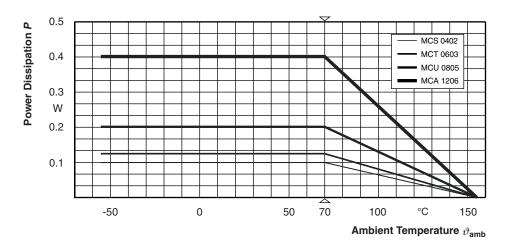
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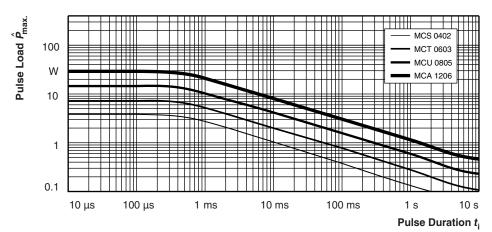
## **FUNCTIONAL PERFORMANCE**



## **Derating - Standard Operation**



## **Derating - Power Operation**

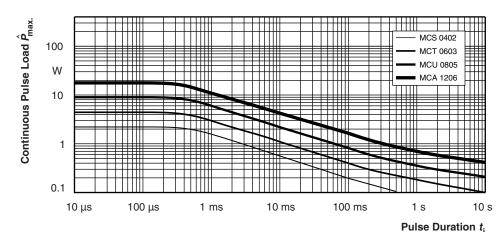


Maximum pulse load, single pulse; applicable if  $\bar{P} \to 0$  and  $n \le 1000$  and  $\hat{U} \le \hat{U}_{max}$ ; for permissible resistance change equivalent to 8000 h operation in standard operation mode

## **Single Pulse**

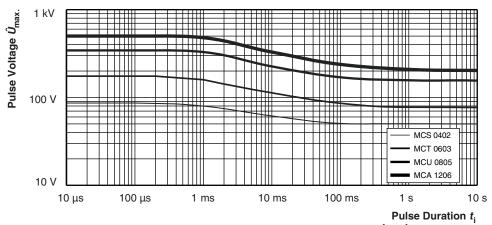
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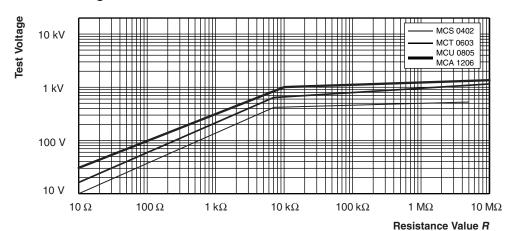
Maximum pulse load, continuous pulses; applicable if  $\bar{P} \leq P\left(\vartheta_{\rm amb}\right)$  and  $\hat{U} \leq \hat{U}_{\rm max}$ ; for permissible resistance change equivalent to 8000 h operation in standard operation mode

#### **Continuous Pulse**



Maximum pulse voltage, single and continuous pulses; applicable if  $P \leq P_{\text{max}}$ ; for permissible resistance change equivalent to 8000 h operation in standard operation mode

### **Pulse Voltage**

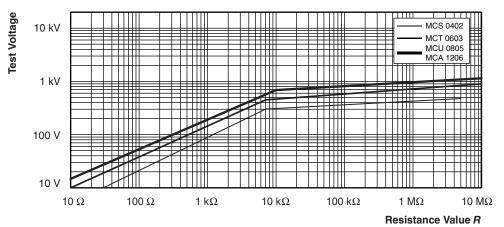


Pulse load rating in accordance with EN 60115-1 clause 4.27; 1.2  $\mu$ s/50  $\mu$ s; 5 pulses at 12 s interval; for permissible resistance change  $\pm$  (0.5 % R + 0.05  $\Omega$ )

### 1.2/50 Pulse

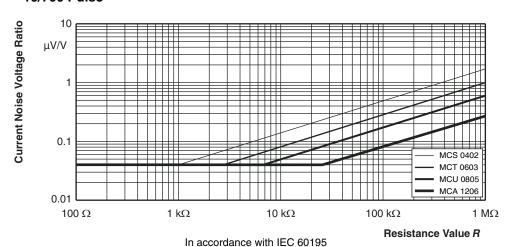
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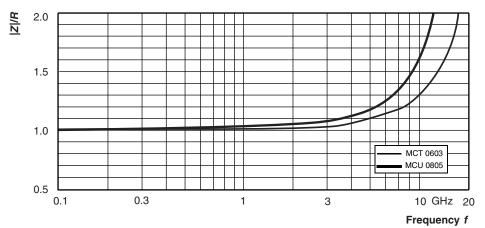


Pulse load rating in accordance with EN 60115-1 clause 4.27; 10  $\mu$ s/700  $\mu$ s; 10 pulses at 1 min intervals; for permissible resistance change  $\pm$  (0.5 % R + 0.05  $\Omega$ )

### 10/700 Pulse



## **Current Noise Voltage Ratio**



Relative impedance for 49.9  $\Omega$  chip resistor

#### **RF-Behavior**

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#### **TESTS AND REQUIREMENTS**

All tests are carried out in accordance with the following specifications:

EN 60115-1, generic specification

EN 60115-8, sectional specification

EN 140401-801, detail specification

IEC 60068-2-xx, test methods

The components are approved under the IECQ-CECC quality assessment system for electronic components.

The parameters stated in the Test Procedures and Requirements table are based on the required tests and permitted limits of EN 140401-801. The table presents only the most important tests, for the full test schedule refer to the documents listed above. However, some additional tests and a number of improvements against those minimum requirements have been included.

The testing also covers most of the requirements specified by EIA/ECA-703 and JIS-C-5201-1.

The tests are carried out under standard atmospheric conditions in accordance with IEC 60068-1, 4.3, whereupon the following values are applied:

Temperature: 15 °C to 35 °C Relative humidity: 25 % to 75 %

Air pressure: 86 kPa to 106 kPa (860 mbar to 1060 mbar)

A climatic category LCT / UCT / 56 is applied, defined by the lower category temperature (LCT), the upper category temperature (UCT), and the duration of exposure in the damp heat, steady state test (56 days).

The components are mounted for testing on printed circuit boards in accordance with EN 60115-8, 2.4.2, unless otherwise specified.

TEST PROCEDURES AND REQUIREMENTS							
EN 60115-1	IEC 60068-2 <sup>(1)</sup>	TEST	PROCEDURE	REQUIR PERMISSIBLE	EMENTS CHANGE (∆ <i>R</i> )		
CLAUSE	TEST METHOD			STABILITY CLASS 0.5	STABILITY CLASS 1		
			Stability for product types:				
			MCS 0402	10 $\Omega$ to 33.2 $k\Omega$	$>$ 33.2 k $\Omega$ to 4.99 $M\Omega$		
			MCT 0603	10 Ω to 100 kΩ	1 $\Omega$ to < 10 $\Omega$ ; > 100 k $\Omega$ to 10 M $\Omega$		
			MCU 0805	10 $\Omega$ to 221 k $\Omega$	1 $\Omega$ to < 10 $\Omega$ ; > 221 k $\Omega$ to 10 M $\Omega$		
			MCA 1206	10 $\Omega$ to 332 k $\Omega$	1 $\Omega$ to < 10 $\Omega$ ; > 332 k $\Omega$ to 2 M $\Omega$		
4.5	-	Resistance	-	± 1 % R; ± 0.5 % R			
4.8	-	Temperature coefficient	At (20 / -55 / 20) °C and (20 / 125 / 20) °C	± 50 ppm/K; ± 25 ppm/K			
		Endurance at 70 °C: standard operation mode	$U = \sqrt{P_{70} \times R} \text{ or } U = U_{\text{max}};$ whichever is the less severe; 1.5 h on; 0.5 h off; $70 \text{ °C}; 1000 \text{ h}$	± (0.25 % <i>R</i> + 0.05 Ω)			
4.25.1			70 °C; 8000 h	± (0.5 % F	$R + 0.05 \Omega$		
4.25.1	-	Endurance at 70 °C: power	$U = \sqrt{P_{70} \times R} \text{ or } U = U_{\text{max}};$ whichever is the less severe; $1.5 \text{ h on; } 0.5 \text{ h off;}$				
		operation mode	70 °C; 1000 h	± (0.5 % F	$R + 0.05 \Omega$		
			70 °C; 8000 h	± (1 % R	+ 0.05 Ω)		
4.05.0		Endurance at	125 °C; 1000 h	$\pm (0.25 \% R + 0.05 \Omega)$	$\pm (0.5 \% R + 0.05 \Omega)$		
4.25.3	-	upper category temperature	155 °C; 1000 h	$\pm~(0.5~\%~R~+~0.05~\Omega)$	$\pm (1 \% R + 0.05 \Omega)$		
4.24	78 (Cab)	Damp heat, steady state	(40 ± 2) °C; 56 days; (93 ± 3) % RH	$\pm (0.5 \% R + 0.05 \Omega)$	$\pm (1 \% R + 0.05 \Omega)$		



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EN 60115-1	IEC 60068-2 <sup>(1)</sup>	TEST	PROCEDURE	REQUIREMENTS PERMISSIBLE CHANGE ( $\triangle R$ )		
CLAUSE	TEST METHOD	1231	PROCEDURE	STABILITY CLASS 0.5	STABILITY CLASS 1	
			Stability for product types:			
			MCS 0402	10 $\Omega$ to 33.2 $k\Omega$	> 33.2 kΩ to 4.99 MΩ	
			MCT 0603	10 Ω to 100 kΩ	1 $\Omega$ to < 10 $\Omega$ ; > 100 k $\Omega$ to 10 M $\Omega$	
			MCU 0805	10 Ω to 221 kΩ	1 $\Omega$ to < 10 $\Omega$ ; > 221 k $\Omega$ to 10 M $\Omega$	
			MCA 1206	10 Ω to 332 kΩ	1 $\Omega$ to < 10 $\Omega$ ; > 332 k $\Omega$ to 2 M $\Omega$	
4.23		Climatic sequence: standard operation mode:				
4.23.2	2 (Bb)	dry heat	125 °C; 16 h			
4.23.3	30 (Db)	damp heat, cyclic	55 °C; 24 h; > 90 % RH; 1 cycle			
4.23.4	1 (Ab)	cold	-55 °C; 2 h			
1.23.5	13 (M)	low air pressure	8.5 kPa; 2 h; (25 ± 10) °C	$\pm (0.5 \% R + 0.05 \Omega)$	$\pm (1 \% R + 0.05 \Omega)$	
1.23.6	30 (Db)	damp heat, cyclic	55 °C; 24 h; > 90 % RH; 5 cycles			
4.23.7	-	DC load	$U = \sqrt{P_{70} \times R} \le U_{\text{max.}};$ 1 min.			
-	1 (Aa)	Cold	-55 °C; 2 h	± (0.1 % R + 0.01 Ω)	± (0.25 % R + 0.05 Ω)	
4.19	14 (Na)	Rapid change of temperature	30 min at LCT and 30 min at UCT; LCT = -55 °C; UCT = 125 °C; 5 cycles	$\pm$ (0.1 % $R$ + 0.01 $\Omega$ ) no visible damage		
		·	LCT = -55 °C; UCT = 125 °C; 1000 cycles		R + 0.05 Ω) e damage	
4.13		Short time overload: standard operation mode	$U = 2.5 \times \sqrt{P_{70} \times R}$ or $U = 2 \times U_{max}$ ; whichever is the less severe; $5 \text{ s}$	± (0.1 % R + 0.01 Ω)	± (0.25 % R + 0.05 Ω)	
+.10	-	Short time overload: power operation mode	$U = 2.5 \times \sqrt{P_{70} \times R}$ or $U = 2 \times U_{\text{max.}}$ ; whichever is the less severe; 5 s	$\pm (0.25 \% R + 0.05 \Omega)$	± (0.5 % R + 0.05 Ω)	
4.27	-	Single pulse high voltage overload: standard operation mode	Severity no. 4: $U = 10 \text{ x} \sqrt{P_{70} \text{ x } R}$ or $U = 2 \text{ x } U_{\text{max.}}$ ; whichever is the less severe; 10 pulses 10 µs/700 µs	± (0.5 % <i>F</i> no visible	$R+0.05 \Omega$ ) e damage	
4.39	_	Periodic electric overload: standard operation mode	$U = \sqrt{15 \times P_{70} \times R}$ or $U = 2 \times U_{\text{max}}$ ; 0.1 s on; 2.5 s off; whichever is the less severe; 1000 cycles		R + 0.05 Ω) e damage	
+.∪⊎	_	Periodic electric overload: power operation mode	$U = \sqrt{15 \times P_{70} \times R}$ or $U = 2 \times U_{max}$ ; 0.1 s on; 2.5 s off; whichever is the less severe; 1000 cycles	± (1 % <i>R</i> + 0.05 Ω) no visible damage		

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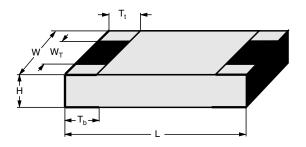
EN	IEC			REQUIR	EMENTS	
60115-1 CLAUSE	60068-2 <sup>(1)</sup> TEST	TEST	PROCEDURE	PERMISSIBLE STABILITY CLASS 0.5	CHANGE (△R)  STABILITY CLASS 1	
	METHOD		Stability for product types:		017.2.2.1.1 02.100 1	
			MCS 0402	10 $\Omega$ to 33.2 k $\Omega$	> 33.2 kΩ to 4.99 MΩ	
			MCT 0603	10 Ω to 100 kΩ	1 $\Omega$ to < 10 $\Omega$ ; > 100 k $\Omega$ to 10 M $\Omega$	
			MCU 0805	10 $\Omega$ to 221 k $\Omega$	1 $\Omega$ to < 10 $\Omega$ ; > 221 k $\Omega$ to 10 M $\Omega$	
			MCA 1206	10 $\Omega$ to 332 k $\Omega$	1 $\Omega$ to < 10 $\Omega$ ; > 332 k $\Omega$ to 2 M $\Omega$	
4.38	-	Electro static discharge (human body model)	IEC 61340-3-1 <sup>(1)</sup> ; 3 pos. + 3 neg. (equivalent to MIL-STD-883, method 3015) MCS 0402: 500 V MCT 0603: 1000 V MCU 0805: 1500 V MCA 1206: 2000 V	± (0.5 % R + 0.05 Ω)		
4.22	6 (Fc)	Vibration	Endurance by sweeping; 10 Hz to 2000 Hz; no resonance; amplitude ≤ 1.5 mm or ≤ 200 m/s²; 7.5 h	$\pm$ (0.1 % $R$ + 0.01 $\Omega$ ) no visible damage		
			Solder bath method; SnPb40; non-activated flux; (215 ± 3) °C; (3 ± 0.3) s	Good tinning (≥ 95 % covered); no visible damage		
4.17	58 (Td)	Solderability	Solder bath method; SnAg3Cu0.5 or SnAg3.5; non-activated flux; (235 ± 3) °C; (2 ± 0.2) s	Good tinning (≥ 95 % covered); no visible damage		
4.18	58 (Td)	Resistance to soldering heat	Solder bath method; (260 ± 5) °C; (10 ± 1) s	$\pm$ (0.1 % $R$ + 0.01 $\Omega$ ) no visible damage	$\pm$ (0.25 % $R$ + 0.05 $\Omega$ ) no visible damage	
4.29	45 (XA)	Component solvent resistance	Isopropyl alcohol +50 °C; method 2	No visible	e damage	
	2.4.	Shear	MCS 0402 and MCT 0603: 9 N			
4.32	21 (Ue <sub>3</sub> )	(adhesion)	MCU 0805 and MCA 1206: 45 N	No visible	No visible damage	
4.33	21 (Ue <sub>1</sub> )	Substrate bending	Depth 2 mm, 3 times	$\pm$ (0.1 % $R$ + 0.01 $\Omega$ ) no visible damage, no open circuit in bent position		
4.7	-	Voltage proof	$U_{\rm RMS} = U_{\rm ins}; (60 \pm 5)  {\rm s}$	No flashover	or breakdown	
4.35	-	Flammability	IEC 60695-11-5 <sup>(1)</sup> , needle flame test; 10 s	No burning	g after 30 s	

#### Note

<sup>(1)</sup> The quoted IEC standards are also released as EN standards with the same number and identical contents

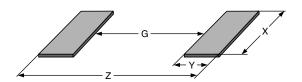
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## **DIMENSIONS**



DIMENSIONS AND MASS									
TYPE / SIZE	H (mm)	L (mm)	W (mm)	W <sub>T</sub> (mm)	T <sub>t</sub> (mm)	T <sub>b</sub> (mm)	MASS (mg)		
MCS 0402	$0.32 \pm 0.05$	1.0 ± 0.05	$0.5 \pm 0.05$	> 75 % of W	0.2 + 0.1 / - 0.15	0.2 ± 0.1	0.6		
MCT 0603	0.45 + 0.1 / - 0.05	1.55 ± 0.05	0.85 ± 0.1	> 75 % of W	0.3 + 0.15 / - 0.2	0.3 + 0.15 / - 0.2	1.9		
MCU 0805	0.45 + 0.1 / - 0.05	$2.0 \pm 0.1$	1.25 ± 0.15	> 75 % of W	0.4 + 0.1 / - 0.2	0.4 + 0.1 / - 0.2	4.6		
MCA 1206	0.55 ± 0.1	3.2 + 0.1 / - 0.2	1.6 ± 0.15	> 75 % of W	0.5 ± 0.25	$0.5 \pm 0.25$	9.2		

### **SOLDER PAD DIMENSIONS**



RECOMMENDED SOLDER PAD DIMENSIONS										
TYPE / SIZE	WAVE SOLDERING				REFLOW SOLDERING					
	G (mm)	Y (mm)	X (mm)	Z (mm)	G (mm)	Y (mm)	X (mm)	Z (mm)		
MCS 0402	-	-	-	-	0.35	0.55	0.55	1.45		
MCT 0603	0.55	1.10	1.10	2.75	0.65	0.70	0.95	2.05		
MCU 0805	0.80	1.25	1.50	3.30	0.90	0.90	1.40	2.70		
MCA 1206	1.40	1.50	1.90	4.40	1.50	1.15	1.75	3.80		

### Notes

- The given solder pad dimensions reflect the considerations for board design and assembly as outlined e.g. in standards IEC 61188-5-x (1), or in publication IPC-7351
- (1) The quoted IEC standards are also released as EN standards with the same number and identical contents

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### **HISTORICAL 12NC INFORMATION**

- The resistors had a 12-digit numeric code starting with 2312.
- The subsequent 4 digits indicated the resistor type, specification and packaging; see the 12NC table.
- The remaining 4 digits indicated the resistance value:
  - The first 3 digits indicated the resistance value.
  - The last digit indicated the resistance decade in accordance with the last digit of 12NC indicating resistance decade table.

### Last Digit of 12NC Indicating Resistance Decade

RESISTANCE DECADE	LAST DIGIT
1 Ω to 9.99 Ω	8
10 $\Omega$ to 99.9 $\Omega$	9
100 $\Omega$ to 999 $\Omega$	1
1 kΩ to 9.99 kΩ	2
10 kΩ to 99.9 kΩ	3
100 kΩ to 999 kΩ	4
1 MΩ to 9.99 MΩ	5
10 M $\Omega$ to 99.9 M $\Omega$	6

### **Historical 12NC example**

The 12NC of a MCT 0603 resistor, value 47 k $\Omega$  and TCR 50 with  $\pm$  1 % tolerance, supplied in cardboard tape of 5000 units per reel was: 2312 215 14703.

HISTORICAL 12NC - Resistor type and packaging							
	DESCRIPTION		2312				
DESCRIPTION			CA	RDBOARD TAPE ON R	EEL		
TYPE TCR TOL.			P5 (5000 UNITS)	E0 (10 000 UNITS)	PW (20 000 UNITS)		
	. F0 nnm/V	± 1 %	-	275 1	-		
MCS 0402	± 50 ppm/K	± 0.5 %	-	275 5	-		
WCS 0402	± 25 ppm/K	± 0.5 %	-	276 5	-		
	Jumper	-	-	275 90001	-		
	. F0 nnm/V	± 1 %	215 1	-	205 1		
MCT 0603	± 50 ppm/K	± 0.5 %	215 5	-	205 5		
MC1 0603	± 25 ppm/K	± 0.5 %	216 5	-	206 5		
	Jumper	-	215 90001	-	205 90001		
	± 50 ppm/K	± 0.5 %	255 5	-	245 5		
MCU 0805	± 25 ppm/K	± 0.5 %	256 5	-	246 5		
	Jumper	-	255 90001	-	245 90001		

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