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# Lead (Pb)-free Commodity Thick Film Chip Resistors



## **FEATURES**

· High volume product suitable for commercial applications RoHS



- Pure tin solder contacts on Ni barrier layer COMPLIANT HALOGEN provides compatibility with lead (Pb)-free and FREE lead containing soldering processes
- Metal glaze on high guality ceramic
- Material categorization: for definitions of compliance please see www.vishay.com/doc?99912

STANDARD ELECTRICAL SPECIFICATIONS									
MODEL	CASE SIZE INCH	CASE SIZE METRIC	POWER RATING P <sub>70</sub> W	LIMITING ELEMENT VOLTAGE U <sub>max.</sub> AC <sub>RMS</sub> /DC V	TEMPERATURE COEFFICIENT ppm/K	TOLERANCE %	RESISTANCE RANGE Ω	SERIES	
					± 200	. 0.5	10.0 to 10M	E24: E06	
CRCW0201		RR 0603M	0.05	30	-200 / +400	± 0.5	1.0 to 9.76	E24; E96	
					± 100	± 1 ± 5	47.0 to 1M	E24; E96 E24	
	0001				± 200		10.0 to 10M		
	0201				-200 / +400		1.0 to 9.76		
					± 200		10.0 to 10M		
					-200 / +400		1.0 to 9.1		
			Zero-Ohm-Resistor: $R_{\text{max.}} = 50 \text{ m}\Omega$ , $I_{\text{max.}}$ at 70 °C = 1.0 A						

#### Notes

These resistors do not feature a limited lifetime when operated within the permissible limits. However, resistance value drift increasing over operating time may result in exceeding a limit acceptable to the specific application, thereby establishing a functional lifetime.

Power rating depends on the max. temperature at the solder point, the component placement density and the substrate material.

TECHNICAL SPECIFICATIONS						
PARAMETER	UNIT	CRCW0201				
Rated Dissipation at 70 °C <sup>(1)</sup>	W	0.05				
Operating Voltage Umax. ACRMS/DC	V	30				
Insulation Voltage U <sub>ins</sub> (1 min)	V	50				
Insulation Resistance	Ω	> 10 <sup>9</sup>				
Operating Temperature Range	°C	-55 to +155				
Weight	mg	0.17				

Note

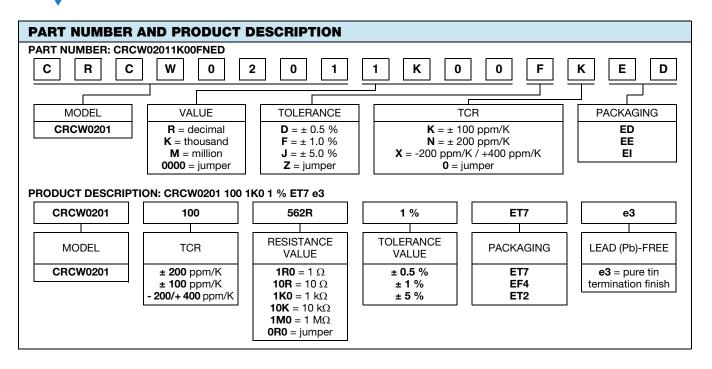
<sup>(1)</sup> The power dissipation on the resistor generates a temperature rise against the local ambient, depending on the heat flow support of the printed-circuit board (thermal resistance). The rated dissipation applies only if the permitted film temperature of 155 °C is not exceeded.

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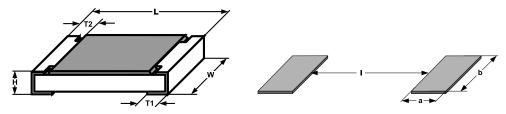
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PACKAGING								
MODEL	CODE	QUANTITY	CARRIER TAPE	WIDTH	PITCH	REEL DIAMETER		
	ED = ET7	10 000	Paper tape acc.			180 mm/7"		
CRCW0201	EI = ET2	20 000	to IEC 60068-3 Type I	8 mm	2 mm	254 mm/10"		
	EE = EF4	50 000				330 mm/13"		

#### **DIMENSIONS** in millimeters



SIZE				DIMENSIONS	INSIONS SOLDER PAD DIMENSIONS				SIONS
INCH	METRIC	L	w	н	T1	T2	а	b	I
0201	0603	0.6 ± 0.05	0.3 ± 0.05	$0.23 \pm 0.05$	0.15 ± 0.05	0.10 ± 0.05	0.28	0.43	0.23

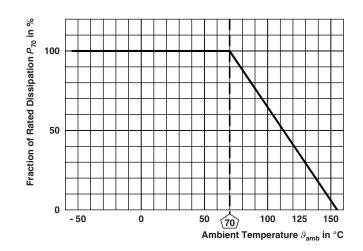
#### Note

• No marking for 0201 size.



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### DERATING



TEST PROCEDURES AND REQUIREMENTS							
EN 60115-1	IEC 60068-2		PROCEDURE	REQUIREMENTS PERMISSIBLE CHANGE (∆R)			
CLAUSE	TEST	TEST	Stability for product types:				
	METHOD		CRCW0201 e3	1 $\Omega$ to 10 M $\Omega$			
4.5	-	Resistance	-	± 0.5 %; ± 1 %; ± 5 %			
4.7	-	Voltage proof	$U = 1.4 \text{ x } U_{\text{ins}}; 60 \text{ s}$	No flashover or breakdown			
4.13	59 (Td)	Colderskilite	Solder bath method; Sn60Pb40 non activated flux; $(235 \pm 5) \degree C$ $(2 \pm 0.2) \$$	Good tinning (≥ 95 % covered) no visible damage			
4.13	58 (Td)	Solderability	Solder bath method; Sn96.5Ag3Cu0.5 non-activated flux; $(245 \pm 5) \degree C$ $(3 \pm 0.3) \$$	Good tinning (≥ 95 % covered) no visible damage			
4.8.4.2	-	Temperature coefficient	(20 / -55 / 20) °C and (20 / 125 / 20) °C	± 100 ppm/K, ± 200 ppm/K, -200 ppm/K / +400 ppm/K			
4.32	21 (Uu <sub>3</sub> )	Shear (adhesion)	9 N	No visible damage			
4.33	21 (Uu <sub>1</sub> )	Substrate bending	Depth 2 mm; 3 times	No visible damage, no open circuit in bent position $\pm (0.5 \% R + 0.05 \Omega)$			
4.40		Rapid change	30 min. at -55 °C; 30 min. at 125 °C				
4.19	14 (Na)	of temperature	5 cycles	± (0.5 % <i>R</i> + 0.05 Ω)			
			1000 cycles	± (1 % <i>R</i> + 0.05 Ω)			
4.23	_	Climatic sequence:	-				
4.23.2	2 (Ba)	Dry heat	125 °C; 16 h				
4.23.3	30 (Db)	Damp heat, cyclic	55 °C; $\geq$ 90 % RH; 24 h; 1 cycle				
4.23.4	1 (Aa)	Cold	-55 °C; 2 h	$\pm$ (2 % R + 0.1 Ω)			
4.23.5	13 (M)	Low air pressure	1 kPa; (25 ± 10) °C; 1 h				
4.23.6	30 (Db)	Damp heat, cyclic	55 °C; $\geq$ 90 % RH; 24 h; 5 cycles				
4.23.7	- DC load		$U = \sqrt{P_{70} \times R} \le U_{\text{max.}}$				



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TEST PRO	CEDURES	AND REQUIREMENTS					
EN 60115-1	IEC 60068-2	7507	PROCEDURE	REQUIREMENTS PERMISSIBLE CHANGE (\(\Delta R))			
CLAUSE	TEST METHOD	TEST	Stability for product types:				
			CRCW0201 e3	1 $\Omega$ to 10 M $\Omega$			
1.05.1	-	Endurance at 70 °C	$U = \sqrt{P_{70} \times R} \le U_{\text{max.}};$ 1.5 h on; 0.5 h off;				
4.25.1			70 °C; 1000 h	± (2 % <i>R</i> + 0.1 Ω)			
			70 °C; 8000 h	± (4 % <i>R</i> + 0.1 Ω)			
4.18.2	58 (Td)	Resistance to soldering heat	Solder bath method (260 $\pm$ 5) °C; (10 $\pm$ 1) s	± (1 % <i>R</i> + 0.05 Ω)			
4.35	-	Flamability,IEC 60695-11-5;needle flame test10 s		No burning after 30 s			
4.24	78 (Cab)	Damp heat, steady state	(40 ± 2) °C; (93 ± 3) % RH; 56 days	± (2 % <i>R</i> + 0.1 Ω)			
4.25.3	-	Endurance at upper category temperature	155 °C, 1000 h	$\pm$ (2 % R + 0.1 Ω)			
4.29	45 (XA)	Component solvent resistance	Isopropyl alcohol; 50 °C; method 2	No visible damage			
4.22	6 (Fc)	Vibration, endurance by sweeping	$ \begin{array}{l} f=10 \mbox{ Hz to } 2000 \mbox{ Hz;} \\ x, y, z \leq 1.5 \mbox{ mm;} \\ A \leq 200 \mbox{ m/s}^2; \\ 10 \mbox{ sweeps per axis} \end{array} $	± (0.5 % <i>R</i> + 0.05 Ω)			

All tests are carried out in accordance with the following specifications:

- EN 60115-1, generic specification
- EN 140400, sectional specification
- EN 140401-802, detail specification
- IEC 60068-2-x, environmental test procedures

Packaging of components is done in paper tapes according to IEC 60286-3.



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