

Vishay Semiconductors

High Brightness LED Power Module





DESCRIPTION

The VLSL42xxA are metal core based high brightness LED power modules, assembled with 12, 24 or 36 HB white LEDs. The color temperature is typ. 3500 K warm white. The modules are designed for flexible use due to the option for using special reflectors to adjust the emission characteristics.

PRODUCT GROUP AND PACKAGE DATA

Product group: LED
Package: LED module
Product series: power
Angle of half intensity: ± 80°

FEATURES

- Metal core PCB: Al > 0.75 thickness
- Single side/single layer PCB
- Shiny white surface
- 12, 24 or 36 LED's minimum 61 lm at 350 mA per GREEN LED. Max. current per LED 1 A (5-2008)**
- Conductive top layer: Cu (min. 18 μm)
- Isolation layer prepreg > 63 μm
- Standard solder mask material
- ESD withstand voltage: up to 2 kV according to JESD22-A114-B
- LM80 certified LEDs
- Compliant to RoHS Directive 2002/95/EC

APPLICATIONS

- Streetlight
- Internal lighting in buildings
- Tunnel lights
- · General lighting application

| PARTS TABLE | | | | | | | | |
|-------------|------------|--|------------------------|------------|--|--|--|--|
| PART | COLOR | LUMINOUS FLUX (at $I_F = 700$ mA typ.) | COLOR TEMPERATURE K | TECHNOLOGY | | | | |
| VLSL4212A | Warm white | Φ_{V} = 1500 lm | 3500 (typ.) | InGaN | | | | |
| VLSL4224A | Warm white | $\Phi_{V} = 3000 \text{ Im}$ | 3500 (typ.) | InGaN | | | | |
| VLSL4236A | Warm white | $\Phi_{V} = 4500 \text{ Im}$ | 3500 (typ.) | InGaN | | | | |

| ABSOLUTE MAXIMUM RATINGS (T _{amb} = 25 °C, unless otherwise specified) VLSL4212A, VLSL4224A, VLSL4236A | | | | | | | | |
|---|----------------|------------------|--------------|------|--|--|--|--|
| PARAMETER | TEST CONDITION | SYMBOL | VALUE | UNIT | | | | |
| Forward current | Per row | I _F | 750 | mA | | | | |
| Power dissipation VLSL4212A | | P _{tot} | 35 | W | | | | |
| Power dissipation VLSL4224A | Total (max.) | P _{tot} | 69 | W | | | | |
| Power dissipation VLSL4236A | | P _{tot} | 104 | W | | | | |
| Junction temperature | | Tj | 120 | °C | | | | |
| Operating temperature range | | T _{amb} | - 40 to + 85 | °C | | | | |
| Storage temperature range | | T _{stg} | - 40 to + 85 | °C | | | | |

^{**} Please see document "Vishay Material Category Policy": www.vishay.com/doc?99902

Document Number: 83378 Rev. 1.1, 13-Apr-11 For technical questions, contact: <u>LED@vishay.com</u>

Vishay Semiconductors High Brightness LED Power Module



| OPTICAL AND ELECTRICAL CHARACTERISTICS $^{(1)}$ ($T_{amb} = 25$ °C, unless otherwise specified) VLSL4212A, WARM WHITE | | | | | | | | |
|--|---------------------------------------|------------------|------|-------|------|------|--|--|
| PARAMETER | TEST CONDITION | SYMBOL | MIN. | TYP. | MAX. | UNIT | | |
| Luminous flux per row (2) | I _F = 700 mA | Фу | 550 | 750 | - | lm | | |
| Luminous flux total (2) | $I_{board} = 2 \times 700 \text{ mA}$ | Фу | 1100 | 1500 | - | lm | | |
| Color temperature | I _F = 700 mA | TK | - | 3500 | - | K | | |
| Forward voltage per row | I _F = 700 mA | V _F | 19 | 21 | 23 | V | | |
| Class A (V _{Fmax.} - V _{Fmin.}) all rows (3) | I _F = 700 mA | ΔV_{F} | - | - | 0.9 | V | | |
| Temperature coefficient of V _F per row | I _F = 350 mA | TC _{VF} | - | - 20 | - | mV/K | | |
| Temperature coefficient of Φ_V per row | I _F = 350 mA | ТСФ∨ | - | - 0.4 | - | %/K | | |

Notes

⁽³⁾ V_F classes are marked at the LED cluster and represent the technical classification only. The single groups cannot be specifically ordered.

| OPTICAL AND ELECTRICAL CHARACTERISTICS (1) $(T_{amb} = 25 ^{\circ}C)$, unless otherwise specified) VLSL4224A, WARM WHITE | | | | | | | | |
|--|---------------------------------------|------------------|------|-------|------|------|--|--|
| PARAMETER | TEST CONDITION | SYMBOL | MIN. | TYP. | MAX. | UNIT | | |
| Luminous flux per row (2) | I _F = 700 mA | Φ_{V} | 550 | 750 | - | lm | | |
| Luminous flux total (2) | $I_{board} = 4 \times 700 \text{ mA}$ | Фу | 2200 | 3000 | - | lm | | |
| Color temperature | I _F = 700 mA | TK | - | 3500 | - | K | | |
| Forward voltage per row | I _F = 700 mA | V _F | 19 | 21 | 23 | V | | |
| Class A (V _{Fmax.} - V _{Fmin.}) all rows (3) | I _F = 700 mA | ΔV_{F} | - | - | 0.9 | V | | |
| Temperature coefficient of V _F per row | I _F = 350 mA | TC _{VF} | - | - 20 | - | mV/K | | |
| Temperature coefficient of Φ_V per row | I _F = 350 mA | ТСФ∨ | - | - 0.4 | - | %/K | | |

Notes

⁽³⁾ V_F classes are marked at the LED cluster and represent the technical classification only. The single groups cannot be specifically ordered.

| OPTICAL AND ELECTRICAL CHARACTERISTICS ⁽¹⁾ (T _{amb} = 25 °C, unless otherwise specified) VLSL4236A, WARM WHITE | | | | | | | | |
|--|---------------------------------------|------------------|------|-------|------|------|--|--|
| PARAMETER | TEST CONDITION | SYMBOL | MIN. | TYP. | MAX. | UNIT | | |
| Luminous flux per row (2) | $I_{F} = 700 \text{ mA}$ | Φ_{V} | 550 | 750 | - | lm | | |
| Luminous flux total (2) | $I_{board} = 6 \times 700 \text{ mA}$ | Φ_{V} | 3300 | 4500 | - | lm | | |
| Color temperature | $I_F = 700 \text{ mA}$ | TK | - | 3500 | - | K | | |
| Forward voltage per row | $I_F = 700 \text{ mA}$ | V_{F} | 19 | 21 | 23 | V | | |
| Class A (V _{Fmax.} - V _{Fmin.}) all rows (3) | $I_F = 700 \text{ mA}$ | ΔV_{F} | - | - | 0.9 | V | | |
| Temperature coefficient of V _F per row | $I_F = 350 \text{ mA}$ | TC _{VF} | - | - 20 | - | mV/K | | |
| Temperature coefficient of Φ _V per row | $I_{\rm F} = 350 {\rm mA}$ | ТСФ∨ | - | - 0.4 | - | %/K | | |

Notes

⁽¹⁾ Forward voltages are tested at a current pulse duration of 1 ms and a tolerance of ± 0.1 V. Luminous flux is measured at a current pulse duration of 25 ms and an accuracy of ± 11 %.

⁽²⁾ Calculated based on single LED unit.

⁽¹⁾ Forward voltages are tested at a current pulse duration of 1 ms and a tolerance of ± 0.1 V. Luminous flux is measured at a current pulse duration of 25 ms and an accuracy of ± 11 %.

⁽²⁾ Calculated based on single LED unit.

⁽¹⁾ Forward voltages are tested at a current pulse duration of 1 ms and a tolerance of ± 0.1 V. Luminous flux is measured at a current pulse duration of 25 ms and an accuracy of ± 11 %.

⁽²⁾ Calculated based on single LED unit.

⁽³⁾ V_F classes are marked at the LED cluster and represent the technical classification only. The single groups cannot be specifically ordered.



High Brightness LED Power Module Vishay Semiconductors

SPECIFICATION OF SINGLE LEDS USED FOR THE MODULES

| LUMINOUS FLUX CLASSIFICATION FOR THE SINGLE LED AT 350 mA | | | | | | | | |
|---|-----------------------------------|---|--|--|--|--|--|--|
| GROUP | LUMINOUS FLUX Φ _V (mlr | LUMINOUS FLUX $\Phi_{ m V}$ (mlm) CORRELATION TABLE | | | | | | |
| STANDARD | MIN. | MAX. | | | | | | |
| JZ | 61 000 | 71 000 | | | | | | |
| KX | 71 000 | 82 000 | | | | | | |
| KY | 82 000 | 97 000 | | | | | | |
| KZ | 97 000 | 112 000 | | | | | | |

COLOR RANGE AND COLOR BINNING

VLSL4212A, VLSL4224A, VLSL4236A; color groups

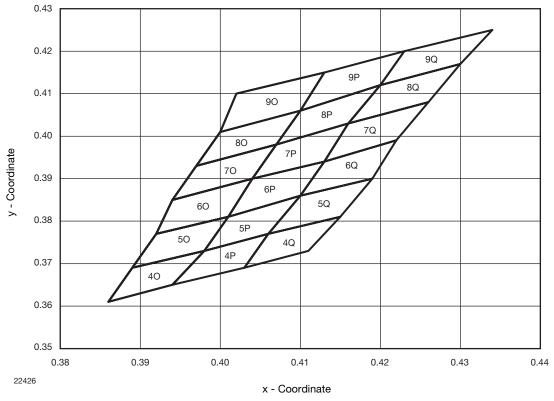
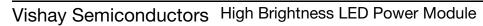


Fig. 1 - Chromaticity Coordinates of Colorgroups



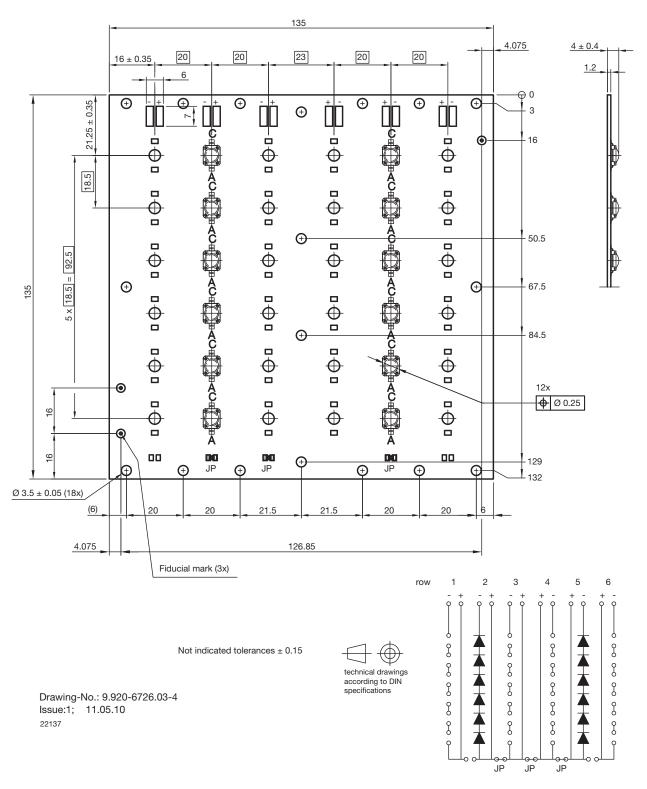


| CHROM | ATICITY (| COORDINA | ATED G | ROUPS F | OR WHIT | E SMD LE | D | | | |
|-------|-----------|----------|--------|---------|---------|----------|---|-------|-------|-------|
| GROUP | Х | Υ | | GROUP | Х | Υ | | GROUP | Х | Υ |
| | 0.386 | 0.361 | | | 0.394 | 0.365 | | 40 | 0.403 | 0.369 |
| 40 | 0.389 | 0.369 | | 4P | 0.398 | 0.373 | | | 0.406 | 0.377 |
| 40 | 0.398 | 0.373 | | 4P | 0.406 | 0.377 | | 4Q | 0.415 | 0.381 |
| | 0.394 | 0.365 | | | 0.403 | 0.369 | | | 0.411 | 0.373 |
| | 0.389 | 0.369 | | | 0.398 | 0.373 | | | 0.406 | 0.377 |
| 50 | 0.392 | 0.377 | | 5P | 0.401 | 0.381 | | 5Q | 0.410 | 0.386 |
| 50 | 0.401 | 0.381 | | 5P | 0.410 | 0.386 | | SQ | 0.419 | 0.390 |
| | 0.398 | 0.373 | | | 0.406 | 0.377 | | | 0.415 | 0.381 |
| | 0.392 | 0.377 | | | 0.401 | 0.381 | | | 0.410 | 0.386 |
| 60 | 0.394 | 0.385 | | 6P | 0.404 | 0.390 | | 6Q | 0.413 | 0.394 |
| 60 | 0.404 | 0.390 | | 68 | 0.413 | 0.394 | | δQ | 0.422 | 0.399 |
| | 0.401 | 0.381 | | | 0.410 | 0.386 | | | 0.419 | 0.390 |
| | 0.394 | 0.385 | | | 0.404 | 0.390 | | | 0.413 | 0.394 |
| 70 | 0.397 | 0.393 | | 7P | 0.407 | 0.398 | | 7Q | 0.416 | 0.403 |
| 70 | 0.407 | 0.398 | | 78 | 0.416 | 0.403 | | /Q | 0.426 | 0.408 |
| | 0.404 | 0.390 | | | 0.413 | 0.394 | | | 0.422 | 0.399 |
| | 0.397 | 0.393 | | | 0.407 | 0.398 | | | 0.416 | 0.403 |
| 80 | 0.400 | 0.401 | | 8P | 0.410 | 0.406 | | 90 | 0.420 | 0.412 |
| 6U | 0.410 | 0.406 | | OF | 0.420 | 0.412 | | 8Q | 0.430 | 0.417 |
| | 0.407 | 0.398 | | | 0.416 | 0.403 | | | 0.426 | 0.408 |
| | 0.400 | 0.401 | 1 | | 0.410 | 0.406 | | | 0.420 | 0.412 |
| 90 | 0.402 | 0.410 | 1 | 9P | 0.413 | 0.415 | | 00 | 0.423 | 0.420 |
| 90 | 0.413 | 0.415 | 1 | 95 | 0.423 | 0.420 | | 9Q | 0.434 | 0.425 |
| | 0.410 | 0.406 | 1 | | 0.420 | 0.412 | | | 0.430 | 0.417 |



High Brightness LED Power Module Vishay Semiconductors

PCB BASIC DESIGN VLSL4212A Dimensions in millimeters



Assembled with all jumpers. Jumpers can be removed according driver design

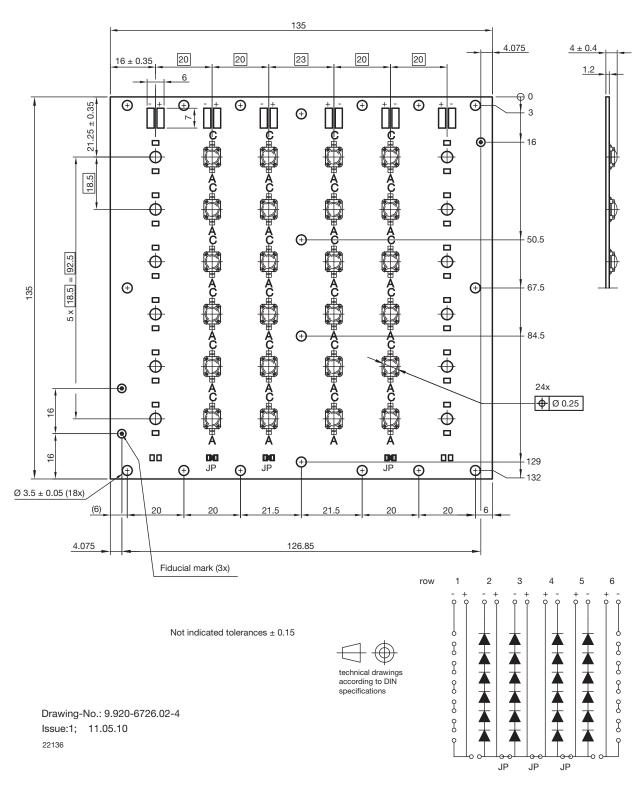
Document Number: 83378 Rev. 1.1, 13-Apr-11 For technical questions, contact: LED@vishay.com

www.vishay.com

Vishay Semiconductors High Brightness LED Power Module



PCB BASIC DESIGN VLSL4224A Dimensions in millimeters

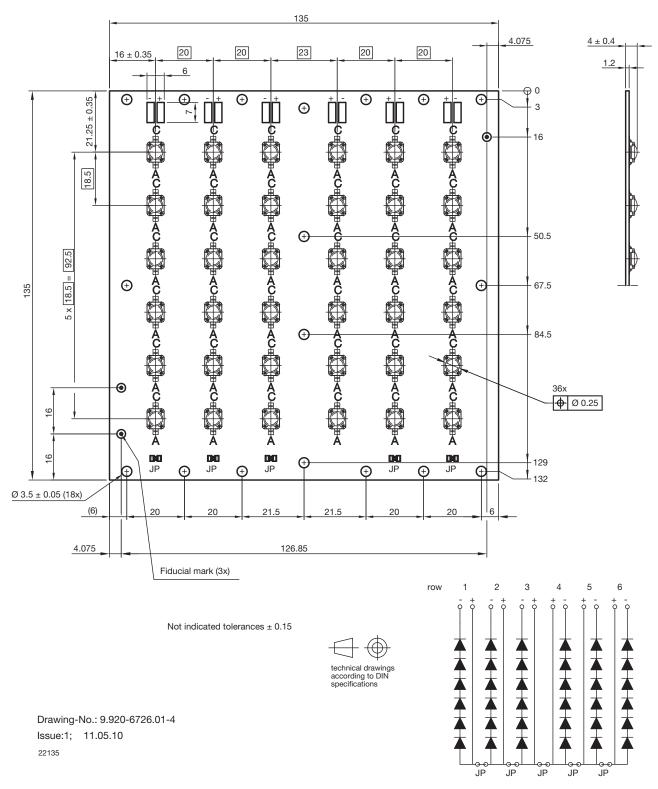


Assembled with all jumpers. Jumpers can be removed according driver design



High Brightness LED Power Module Vishay Semiconductors

PCB BASIC DESIGN VLSL4236A Dimensions in millimeters



Assembled with all jumpers. Jumpers can be removed according driver design

Document Number: 83378 Rev. 1.1, 13-Apr-11

For technical questions, contact: LED@vishay.com

www.vishay.com

Vishay Semiconductors High Brightness LED Power Module



PCB CHARACTERISTICS

- Metal core PCB with typical Al thickness of 800 µm
- Prepreg thickness typical 127 μm
- Conductive pattern Cu typical 25 µm
- Total board thickness: 1 mm ± 15 %
- Warpage max. 0.75 % of board dimension
- Solder resist on top side
- · Shiny white surface
- Galvanic of solder pads pure matte Sn (≥ 0.8 µm), immersion plated
- Assembled with 12, 24 or 36 VLMW91xxx LED's. LED position accuracy ± 0.125 mm from middle axis, horizontal tilt max. 2°

EMISSION CHARACTERISTIC

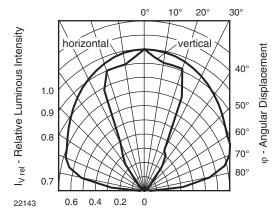
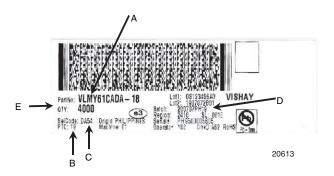


Fig. 2 - Rel. Luminous Intensity vs. Angular Displacement



Fig. 3 - Sample Board with Reflectors (for Info only)

BAR CODE PRODUCT LABEL



- A. Type of component
- B. Manufacturing plant
- C. SEL selection code (bin): e.g.: code for V_F class (A, B, C)
- D. Batch: 200707 = year 2007, week 07 PH19 = plant code
- E. Total quantity

Legal Disclaimer Notice



Vishay

Disclaimer

ALL PRODUCT, PRODUCT SPECIFICATIONS AND DATA ARE SUBJECT TO CHANGE WITHOUT NOTICE TO IMPROVE RELIABILITY, FUNCTION OR DESIGN OR OTHERWISE.

Vishay Intertechnology, Inc., its affiliates, agents, and employees, and all persons acting on its or their behalf (collectively, "Vishay"), disclaim any and all liability for any errors, inaccuracies or incompleteness contained in any datasheet or in any other disclosure relating to any product.

Vishay makes no warranty, representation or guarantee regarding the suitability of the products for any particular purpose or the continuing production of any product. To the maximum extent permitted by applicable law, Vishay disclaims (i) any and all liability arising out of the application or use of any product, (ii) any and all liability, including without limitation special, consequential or incidental damages, and (iii) any and all implied warranties, including warranties of fitness for particular purpose, non-infringement and merchantability.

Statements regarding the suitability of products for certain types of applications are based on Vishay's knowledge of typical requirements that are often placed on Vishay products in generic applications. Such statements are not binding statements about the suitability of products for a particular application. It is the customer's responsibility to validate that a particular product with the properties described in the product specification is suitable for use in a particular application. Parameters provided in datasheets and/or specifications may vary in different applications and performance may vary over time. All operating parameters, including typical parameters, must be validated for each customer application by the customer's technical experts. Product specifications do not expand or otherwise modify Vishay's terms and conditions of purchase, including but not limited to the warranty expressed therein.

Except as expressly indicated in writing, Vishay products are not designed for use in medical, life-saving, or life-sustaining applications or for any other application in which the failure of the Vishay product could result in personal injury or death. Customers using or selling Vishay products not expressly indicated for use in such applications do so at their own risk. Please contact authorized Vishay personnel to obtain written terms and conditions regarding products designed for such applications.

No license, express or implied, by estoppel or otherwise, to any intellectual property rights is granted by this document or by any conduct of Vishay. Product names and markings noted herein may be trademarks of their respective owners.

Material Category Policy

Vishay Intertechnology, Inc. hereby certifies that all its products that are identified as RoHS-Compliant fulfill the definitions and restrictions defined under Directive 2011/65/EU of The European Parliament and of the Council of June 8, 2011 on the restriction of the use of certain hazardous substances in electrical and electronic equipment (EEE) - recast, unless otherwise specified as non-compliant.

Please note that some Vishay documentation may still make reference to RoHS Directive 2002/95/EC. We confirm that all the products identified as being compliant to Directive 2002/95/EC conform to Directive 2011/65/EU.

Vishay Intertechnology, Inc. hereby certifies that all its products that are identified as Halogen-Free follow Halogen-Free requirements as per JEDEC JS709A standards. Please note that some Vishay documentation may still make reference to the IEC 61249-2-21 definition. We confirm that all the products identified as being compliant to IEC 61249-2-21 conform to JEDEC JS709A standards.

单击下面可查看定价,库存,交付和生命周期等信息

>>Vishay(威世)