

## Multi SMD LED RGB



### **DESCRIPTION**

VLMRGB343.. tricolor LEDs is a high brightness device designed for demanding applications in efficiency and reduced space. An ideal device in emphasizing visual effects, advertisement, decoration as well as general backlighting needs.

### PRODUCT GROUP AND PACKAGE DATA

Product group: LEDPackage: SMD PLCC-4Product series: RGB

• Angle of half intensity: ± 60°

### **FEATURES**

- · High brightness tricolor SMD LED
- · RGB individual control
- · Compact package outline
- Black surface
- Qualified according to JEDEC<sup>®</sup> moisture sensitivity level 2
- · Compatible to IR reflow soldering
- AEC-Q101 qualified
- ESD-withstand voltage: up to 1 kV according to JESD22-A114-B





AUTOMOTIVE

#### **APPLICATIONS**

- · Wide range of accent and decorative lighting
- Displays: full color message and displays video boards
- Consumer appliances: backlight LCDs, PDAs, TVs
- Industry: white goods such as ovens, microwaves, etc.

PARTS TABLE														
PART	COLOR	LUMINOUS INTENSITY (mcd)		at I <sub>F</sub> (mA)	((1)(1))		at I <sub>F</sub>	FORWARD VOLTAGE (V)		at I <sub>F</sub>	TECHNOLOGY			
		MIN.	TYP.	MAX.		MIN.	TYP.	MAX.		MIN.	TYP.	MAX.		
	Red	140	-	285	20	618	625	628	20	-	1.8	2.45	20	AllnGaP
VLMRGB343-ST-UV-RS	True green	285	ı	560	20	521	526	536	20	-	3.7	4.25	20	InGaN
	Blue	100	-	200	20	465	470	475	20	-	3.6	4.25	20	InGaN

#### Note

 Reel comes in a quantity of 2050 units per reel. Luminous intensity is measured with an accuracy of ± 11 %. All electrical and optical data are measured at room temperature of 25 °C.

ABSOLUTE MAXIMUM RATINGS (T <sub>amb</sub> = 25 °C, unless otherwise specified) VLMRGB343, RED						
PARAMETER	TEST CONDITION	SYMBOL	VALUE	UNIT		
Forward current		I <sub>F</sub>	30	mA		
Reverse voltage		$V_{R}$	12	V		
Power dissipation		P <sub>tot</sub>	75	mW		
Junction temperature		Tj	125	°C		
Surge current $t_p < 10 \ \mu s$ , duty cycle = 0.005		I <sub>FM</sub>	1000	mA		
Thermal resistance junction/solder point 1 chip on 3 chip on		$R_{thJP}$	260 420	K/W		
Thermal resistance junction/ambient 1 chip on 3 chip on		R <sub>thJA</sub>	480 770	K/W		
Operating temperature		T <sub>amb</sub>	-40 to +100	°C		
Storage temperature		T <sub>stg</sub>	-40 to +100	°C		
Forward voltage	20 mA	V <sub>F</sub>	1.8 to 2.45	V		

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<b>ABSOLUTE MAXIMUM RATINGS</b> ( $T_{amb} = 25$ °C, unless otherwise specified) <b>VLMRGB343, TRUE GREEN, BLUE</b>						
PARAMETER	TEST CONDITION	SYMBOL	VALUE	UNIT		
Forward current		I <sub>F</sub>	20	mA		
Reverse voltage		$V_R$	5	V		
Power dissipation		P <sub>tot</sub>	85	mW		
Junction temperature		T <sub>i</sub>	125	°C		
Surge current; t <sub>p</sub> < 10 µs, duty cycle = 0.005		I <sub>FM</sub>	200	mA		
Thermal resistance junction/solder point 1 chip on 3 chip on		R <sub>thJP</sub>	290 470	K/W		
Thermal resistance junction/ambient 1 chip on 3 chip on		R <sub>thJA</sub>	530 820	K/W		
Operating temperature		T <sub>amb</sub>	-40 to +100	°C		
Storage temperature		T <sub>stg</sub>	-40 to +100	°C		
Forward voltage	20 mA	V <sub>F</sub>	3.7 to 4.25	V		

#### OPTICAL AND ELECTRICAL CHARACTERISTICS (Tamb = 25 °C, unless otherwise specified) VLMRGB343.., RED, TRUE GREEN, BLUE TEST **FLOATING PARAMETER PART COLOR SYMBOL** MIN. TYP. MAX. UNIT CONDITION **GROUPS** 285 red 140 VLMRGB343true green 285 560 mcd ST-UV-RS blue 100 200 red 140 200 S3U3R3 true green lν 285 400 mcd blue 100 140 140 200 red S3U3S3 true green 285 400 mcd $I_V$ 140 200 blue 140 200 red S3V3R3 400 560 true green $I_V$ mcd 100 blue 140 140 200 red Luminous S3V3S3 true green 400 560 mcd $I_V$ intensity 140 200 blue VLMRGB343.. 200 285 red 285 400 T3U3R3 true green mcd $I_V$ 100 140 blue $I_F = 20 \text{ mA}$ 200 285 T3U3S3 285 400 true green mcd lγ blue 140 200 red 200 285 **T3V3R3** true green $I_V$ 400 560 mcd blue 100 140 200 285 red T3V3S3 400 560 true green mcd $I_V$ 140 200 blue red 618 625 628 Dominant $\lambda_{\text{d}}$ 521 526 536 true green nm wavelength 465 470 475 blue red Angle of half VLMRGB343.. ± 60 true green deg φ intensity blue 1.8 2.45 red Forward 3.7 4.25 V true green $V_F$ voltage 4.25 blue 3.6

#### Note

· Not designed for reverse direction



### www.vishay.com

# Vishay Semiconductors

LUMINOUS INTENSITY CLASSIFICATION RED, TRUE GREEN, BLUE							
GROUP	LUMINOUS INT	LUMINOUS INTENSITY I <sub>V</sub> (mcd)					
STANDARD	MIN.	MAX.					
R3	100	140					
S3	140	200					
Т3	200	285					
U3	285	400					
V3	400	560					

### Note

The standard shipping format for serial types includes a family group of 5, 6 or 9 individual brightness groups. Individual brightness groups cannot be ordered.

COLOR CLASSIFICATION								
DOM. WAVELENGTH (nm)								
GROUP	RE	D <sup>(1)</sup>	TRUE	GREEN	BLUE			
	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.		
	618	628	521	536	465	475		
A			521	526	465	470		
В			526	531	470	475		
С			531	536				

### **Notes**

- Wavelengths are tested at a current pulse duration of 25 ms and an accuracy of ± 1 nm. Only one wavelength group is allowed for each chip within one reel.
- (1) No color grouping for red. Only for check of color.

### TYPICAL CHARACTERISTICS (T<sub>amb</sub> = 25 °C, unless otherwise specified)

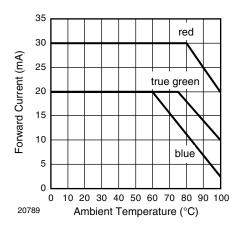


Fig. 1 - Forward Current vs. Ambient Temperature (1 Chip On)

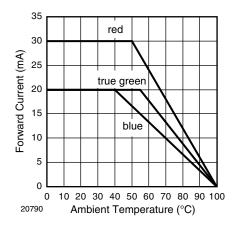


Fig. 2 - Forward Current vs. Ambient Temperature (3 Chips On)

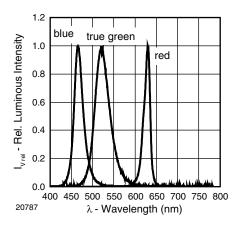


Fig. 3 - Relative Intensity vs. Wavelength

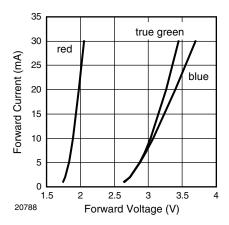


Fig. 4 - Forward Current vs. Forward Voltage

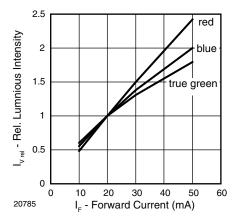


Fig. 5 - Relative Luminous Intensity vs. Forward Current

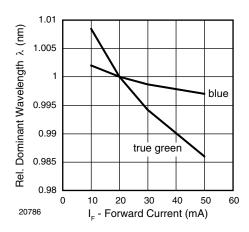


Fig. 6 - Relative Dominant Wavelength vs. Forward Current

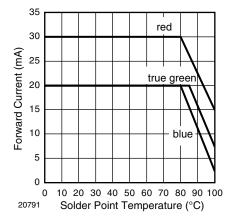


Fig. 7 - Forward Current vs. Solder Point Temperature (1 Chip On)

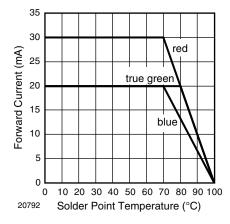
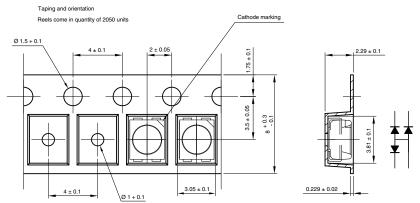
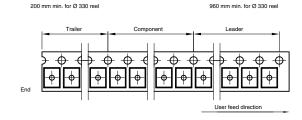


Fig. 8 - Forward Current vs. Solder Point Temperature (3 Chips On)



### **TAPING DIMENSIONS** in millimeters

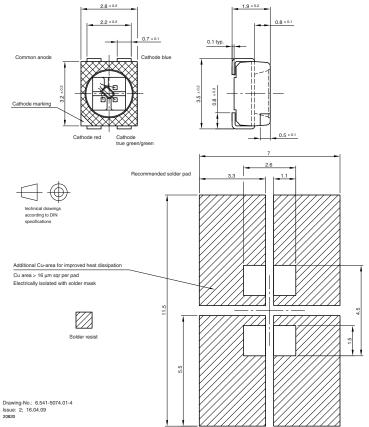




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### **PACKAGE DIMENSIONS / SOLDERING PADS DIMENSIONS** in millimeters



### **SOLDERING PROFILE**

IR Reflow Soldering Profile for lead (Pb)-free Soldering Preconditioning acc. to JEDEC Level 2

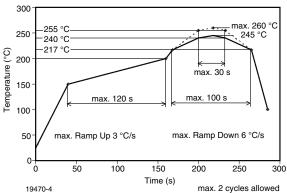
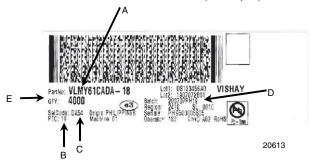


Fig. 9 - Vishay Lead (Pb)-free Reflow Soldering Profile (acc. to J-STD-020)

### **BAR CODE PRODUCT LABEL** (Example)



- A) Type of component
- B) Manufacturing plant
- C) SEL selection code (bin):

e.g.: DA = code for luminous intensity group

5 = code for color group

4 = code for forward voltage

D) Batch:

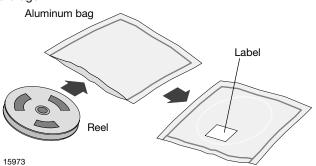
200707 = year 2007, week 07

PH19 = plant code

E) Total quantity

### **DRY PACKING**

The reel is packed in an anti-humidity bag to protect the devices from absorbing moisture during transportation and storage.



### **FINAL PACKING**

The sealed reel is packed into a cardboard box. A secondary cardboard box is used for shipping purposes.

### RECOMMENDED METHOD OF STORAGE

Dry box storage is recommended as soon as the aluminum bag has been opened to prevent moisture absorption. The following conditions should be observed, if dry boxes are not available:

- Storage temperature 10 °C to 30 °C
- Storage humidity ≤ 60 % RH max.

After more than 1 year under these conditions moisture content will be too high for reflow soldering.

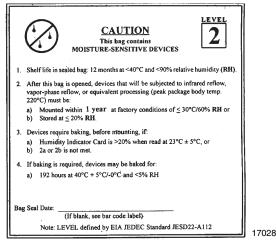
In case of moisture absorption, the devices will recover to the former condition by drying under the following condition:

192 h at 40 °C + 5 °C / - 0 °C and < 5 % RH (dry air/nitrogen) or

96 h at 60 °C + 5 °C and < 5 % RH for all device containers or

24 h at 100 °C + 5 °C not suitable for reel or tubes.

An EIA JEDEC standard JESD22-A112 level 2 label is included on all aluminum dry bags.



Example of JESD22-A112 level 2 label

### **ESD PRECAUTION**

Proper storage and handling procedures should be followed to prevent ESD damage to the devices especially when they are removed from the antistatic shielding bag. Electrostatic sensitive devices warning labels are on the packaging.

# VISHAY SEMICONDUCTORS STANDARD BAR CODE LABELS

The Vishay Semiconductors standard bar code labels are printed at final packing areas. The labels are on each packing unit and contain Vishay Semiconductors specific data.



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