AUTOMOTIVE

RoHS

COMPLIANT HALOGEN

FREE

GREEN (5-2008)



Vishay Semiconductors

Mini SMD LED



DESCRIPTION

The new MiniLED series have been designed in a small white SMT package. The feature of the device is the very small package 2.3 mm x 1.3 mm x 1.4 mm. The MiniLED is an obvious solution for small-scale, high-power products that are expected to work reliable in an arduous environment. This is often the case in automotive and industrial application.

PRODUCT GROUP AND PACKAGE DATA

Product group: LED
Package: SMD MiniLED
Product series: standard
Angle of half intensity: ± 60°

FEATURES

- · SMD LEDs with exceptional brightness
- · Luminous intensity categorized
- Compatible with automatic placement equipment
- · IR reflow soldering
- Available in 8 mm tape
- Low profile package
- Non-diffused lens: excellent for coupling to light pipes and backlighting
- Low power consumption
- Luminous intensity ratio in one packaging unit $I_{Vmax.}/I_{Vmin.} \le 1.6$
- AEC-Q101 qualified
- Material categorization: for definitions of compliance please see www.vishay.com/doc?99912

APPLICATIONS

- · Automotive: backlighting in dashboards and switches
- Telecommunication: indicator and backlighting in telephone and fax
- Indicator and backlight for audio and video equipment
- · Indicator and backlight in office equipment
- · Flat backlight for LCDs, switches, and symbols

PARTS TABLE														
PART	COLOR		JMINO ITENSI (mcd)		at I _F	WAY	/ELEN	GTH	at I _F (mA)		ORWAF OLTAG (V)		at I _F (mA)	TECHNOLOGY
		MIN.	TYP.	MAX.		MIN.	TYP.	MAX.		MIN.	TYP.	MAX.		
VLMP23K2M2-GS08	Pure green	9	-	28	20	555	560	565	20	-	2.2	2.6	20	AllnGaP on GaAs
VLMP23L2M2-GS08	Pure green	14	-	28	20	555	560	565	20	-	2.2	2.6	20	AllnGaP on GaAs

ABSOLUTE MAXIMUM RATVLMP23	TINGS (T _{amb} = 25 °C, unless otherw	vise specified)		
PARAMETER	TEST CONDITION	SYMBOL	VALUE	UNIT
Reverse voltage (1)		V_{R}	5	V
DC forward current	T _{amb} ≤ 80 °C	I _F	30	mA
Surge forward current	t _p ≤ 10 μs	I _{FSM}	0.1	Α
Power dissipation		P_V	80	mW
Junction temperature		Tj	+125	°C
Operating temperature range		T _{amb}	-40 to +100	°C
Storage temperature range		T _{stg}	-40 to +100	°C
Thermal resistance junction/ambient	Mounted on PC board (pad size > 5 mm ²)	R_{thJA}	580	K/W

Note

⁽¹⁾ Driving the LED in reverse direction is suitable for short term application

OPTICAL AND ELECTR VLMP23, PURE GREE		STICS (T _{amb} = 25	5 °C, unles	ss otherw	ise speci	ified)	
PARAMETER	TEST CONDITION	PART	SYMBOL	MIN.	TYP.	MAX.	UNIT
Luminous intensity (1)	I _E = 20 mA	VLMP23K2M2	,	9	-	28	mcd
Luminous intensity (**)	IF = 20 IIIA	VLMP23L2M2	- I _V	14	-	28	
Dominant wavelength	I _F = 20 mA		λ_{d}	555	560	565	nm
Peak wavelength	I _F = 20 mA		λ_{p}	-	555	-	nm
Angle of half intensity	I _F = 20 mA		φ	-	± 60	-	deg
Forward voltage	I _F = 20 mA		V_{F}	-	2.2	2.6	V
Reverse voltage	I _R = 10 μA		V_R	5	-	-	V
Junction capacitance	V _R = 0 V, f = 1 MHz		Cj	-	15	-	pF

Note

⁽¹⁾ In one package unit $I_{Vmax.}/I_{Vmin.} \le 1.6$

LUMINOUS	IOUS INTENSITY CLASSIFICATION				
GROUP	LUMIN	OUS INTENSITY	(mcd)		
STANDARD	OPTIONAL	MAX.	MAX.		
К	1	7.1	9		
^	2	9	11.2		
	1	11.2	14		
	2	14	18		
М	1	18	22.4		
IVI	2	22.4	28		

Note

 Luminous intensity is tested at a current pulse duration of 25 ms and an accuracy of ± 11 %.

The above type numbers represent the order groups which include only a few brightness groups. Only one group will be shipped on each reel (there will be no mixing of two groups on each reel). In order to ensure availability, single brightness groups will not be orderable.

In a similar manner for colors where wavelength groups are measured and binned, single wavelength groups will be shipped in any one reel.

In order to ensure availability, single wavelength groups will not be orderable.

CROSSING TABLE	
VISHAY	OSRAM
VLMP23K2M2	LPM676-K2M1
VLMP23L2M2	LPM676-L1M2

COLOR CLAS	OLOR CLASSIFICATION					
	PURE (GREEN				
GROUP	DOMINANT WA	VELENGTH (nm)				
	MIN.	MAX.				
0	555	559				
1	558	561				
2	560	563				
3	562	565				

Note

Wavelengths are tested at a current pulse duration of 25 ms.

TYPICAL CHARACTERISTICS (T_{amb} = 25 °C, unless otherwise specified)

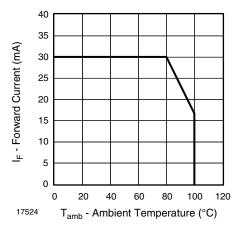


Fig. 1 - Forward Current vs. Ambient Temperature

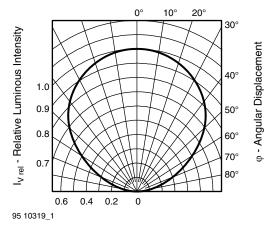


Fig. 2 - Rel. Luminous Intensity vs. Angular Displacement



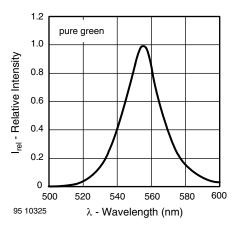


Fig. 3 - Relative Intensity vs. Wavelength

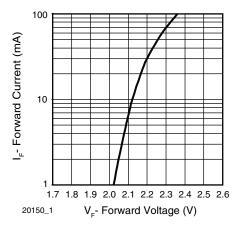


Fig. 4 - Forward Current vs. Forward Voltage

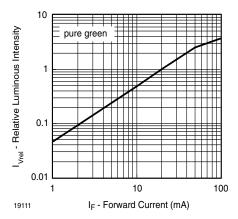


Fig. 5 - Relative Luminous Intensity vs. **Forward Current**

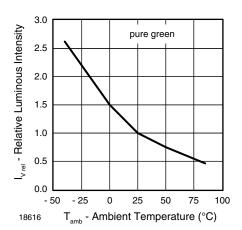


Fig. 6 - Rel. Luminous Intensity vs. Ambient Temperature

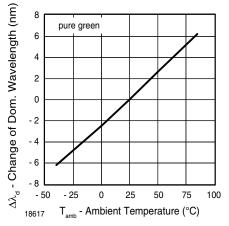


Fig. 7 - Change of Dominant Wavelength vs. **Ambient Temperature**

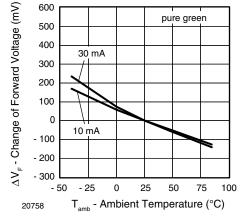
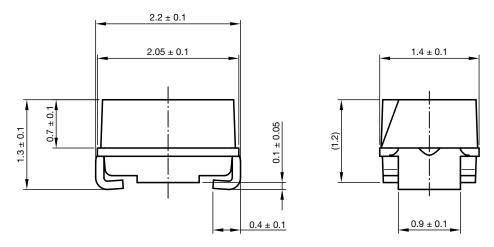
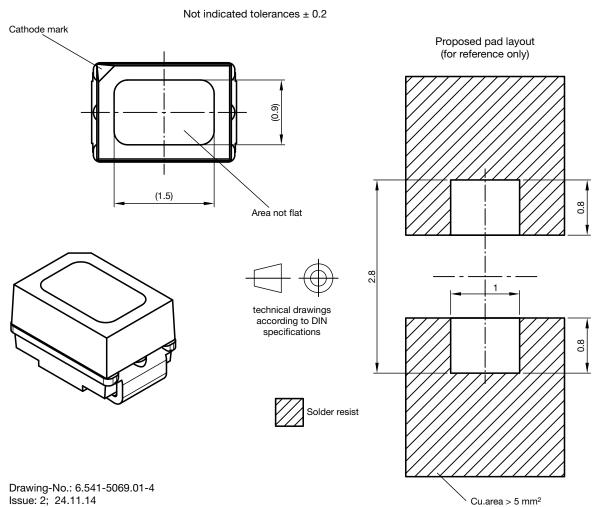


Fig. 8 - Change of Forward Voltage vs. **Ambient Temperature**

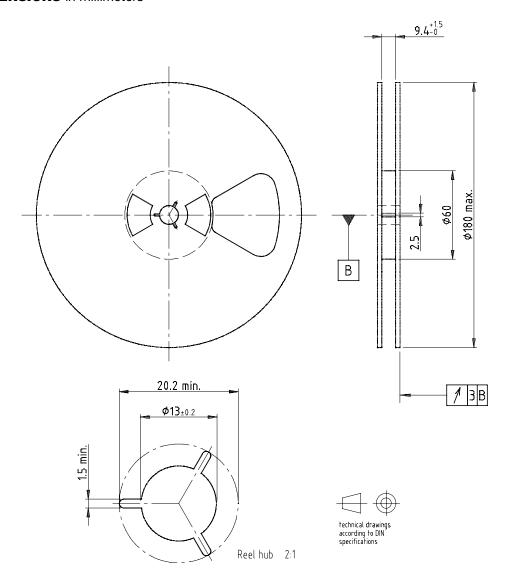


PACKAGE DIMENSIONS in millimeters





REEL DIMENSIONS in millimeters

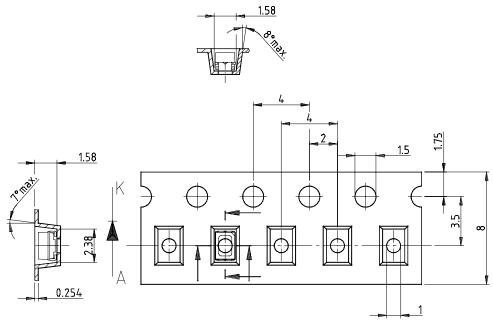


Drawing-No.: 9.800-5051.V5-4

Issue: 1; 25.07.02

16938

TAPE DIMENSIONS in millimeters

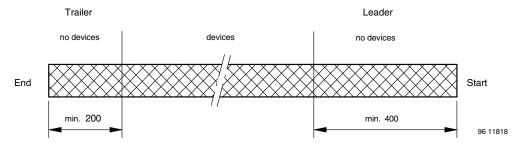


Drawing-No.: 9.700-5266.01-4

Issue: 1; 05.06.02

16939

LEADER AND TRAILER DIMENSIONS in millimeters



GS08 = 3000 pcs

COVER TAPE PEEL STRENGTH

According to DIN EN 60286-3 0.1 N to 1.3 N 300 mm/min \pm 10 mm/min 165° to 180° peel angle

LABEL

Standard bar code labels for finished goods

The standard bar code labels are product labels and used for identification of goods. The finished goods are packed in final packing area. The standard packing units are labeled with standard bar code labels before transported as finished goods to warehouses. The labels are on each packing unit and contain Vishay Semiconductor GmbH specific data.



PLAIN WRITTING	ABBREVIATION	LENGTH
Item-description	-	18
Item-number	INO	8
Selection-code	SEL	3
LOT-/serial-number	BATCH	10
Data-code	COD	3 (YWW)
Plant-code	PTC	2
Quantity	QTY	8
Accepted by:	ACC	-
Packed by:	PCK	-
Mixed code indicator	MIXED CODE	-
Origin	xxxxxx+	Company logo
LONG BAR CODE TOP	TYPE	LENGTH
Item-number	N	8
Plant-code	N	2
Sequence-number	X	3
Quantity	N	8
Total length	-	21
SHORT BAR CODE BOTTOM	TYPE	LENGTH
Selection-code	X	3
Data-code	N	3
Batch-number	X	10
Filter	-	1
Total length	_	17

SOLDERING PROFILE

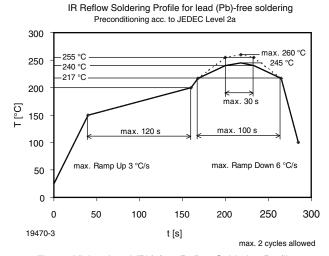
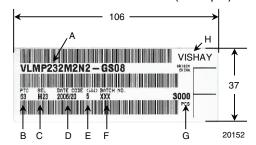


Fig. 9 - Vishay Lead (Pb)-free Reflow Soldering Profile (according to J-STD-020)

BAR CODE PRODUCT LABEL (example)



- A) Type of component
- B) Manufacturing plant
- C) SEL selection code (bin)

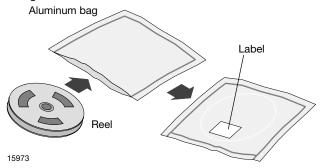
e.g.: M2 = code for luminous intensity group 3 = code for color group

- D) Date code year / week
- E) Day code (e.g. 5: Friday)
- F) Batch no.
- G) Total quantity
- H) Company code



DRY PACKING

The reel is packed in an anti-humidity bag to protect the devices from absorbing moisture during transportation and storage.



FINAL PACKING

The sealed reel is packed into a cardboard box. A secondary cardboard box is used for shipping purposes.

RECOMMENDED METHOD OF STORAGE

Dry box storage is recommended as soon as the aluminum bag has been opened to prevent moisture absorption. The following conditions should be observed, if dry boxes are not available:

- Storage temperature 10 °C to 30 °C
- Storage humidity ≤ 60 % RH max.

After more than 672 h under these conditions moisture content will be too high for reflow soldering.

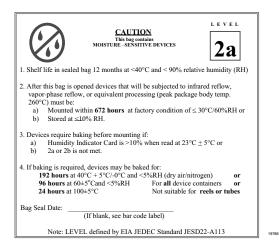
In case of moisture absorption, the devices will recover to the former condition by drying under the following condition:

192 h at 40 °C + 5 °C / - 0 °C and < 5 % RH (dry air/nitrogen)

96 h at 60 °C + 5 °C and < 5 % RH for all device containers or

24 h at 100 °C + 5 °C not suitable for reel or tubes.

An EIA JEDEC Standard JESD22-A112 Level 2a label is included on all dry bags.



Example of JESD22-A112 Level 2a Label

ESD PRECAUTION

Proper storage and handling procedures should be followed to prevent ESD damage to the devices especially when they are removed from the antistatic shielding bag. Electrostatic sensitive devices warning labels are on the packaging.

VISHAY SEMICONDUCTORS STANDARD BAR CODE LABELS

The Vishay Semiconductors standard bar code labels are printed at final packing areas. The labels are on each packing unit and contain Vishay Semiconductors specific data.



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