

# Bulk Metal<sup>®</sup> Foil Ultra High Technology Precision Trimming Potentiometers, 1<sup>1</sup>/<sub>4</sub>" Rectilinear, RJ12 Style, Designed to Meet or Exceed The Requirements of MIL-PRF-22097, Char. F with Smooth and Unidirectional Output



### INTRODUCTION

VISHAY PRECISION

GROUP

Vishay Foil precision trimmers have the Bulk Metal® Foil resistive element which possesses a unique inherent temperature and load life stability. Plus, their advanced virtually back lash-free adjustment mechanism makes them easy to set quickly and accurately and keeps the setting exactly on target.

## **FEATURES**

- Temperature coefficient of resistance (TCR): ± 10 ppm/°C maximum (3)
- (- 55 °C to + 150 °C ref. at + 25 °C); through the wiper  $^{(4)}$ ; ± 25 ppm/°C
- RoHS • A smooth and unidirectional resistance with COMPLIANT leadscrew adjustment
- Load life stability: 0.1 % typical  $\Delta R$ , 0.5 % maximum  $\Delta R$ under full rated power at + 85 °C for 2000 h
- Settability: 0.05 % typical; 0.1 % maximum
- Setting stability: 0.1 % typical; 0.5 % maximum,  $\Delta$ SS Power rating: 0.5 W at + 85 °C
- •
- Resistance range: 2  $\Omega$  to 20 k $\Omega$

STANDARD RESISTANCE

20, 50, 100, 200, 250, 500, 1K, 2K, 5K, 10K, 20K

VALUES (in Ω)

2, 5, 10

- "O"-ring prevents ingress of fluids during any board cleaning operation
- Electrostatic discharge (ESD) up to 25 000 V
- Terminal finish: gold plated (tin/lead finish is available on request)

**TABLE 2 - VALUES VS. TOLERANCES** 

STANDARD TOLERANCES

± 10 % <sup>(2)</sup>, ± 20 %

5 %, 10 %



TABLE 1 - MODEL SELECTION					
MODEL	TERMINATION STYLE	AVERAGE WEIGHT (g)	POWER RATING at + 85 °C AMBIENT	no. of Turns	
1202	P-In line PC pins	2.5	0.5 W	25 ± 2	
	Y-staggered PC pins (1)	2.5			
	L-flexible wire leads	3.3			
	LB-flexible wire leads with bushings	5.1			

Noto	

See Figures 1 and 2

# TABLE 3 - 1202 (RJ12) SERIES ELECTRICAL SPECIFICATIONS

Temperature Coefficient of Resistance (TCR), 50 $\Omega$ and up End-to-end $^{(3)}$	± 10 ppm/°C maximum (- 55 °C to + 25 °C) ± 10 ppm/°C maximum (+ 25 °C to + 150 °C)	
2 $\Omega$ , 5 $\Omega$ , 10 $\Omega$ , 20 $\Omega$ Through the wiper <sup>(4)</sup>	± 20 ppm/°C (- 55 °C to + 150 °C, ref. + 25 °C) ± 25 ppm/°C (- 55 °C to + 150 °C, ref. + 25 °C)	
Stability Load life at 2000 h, under full rated power of 0.5 W at + 85 °C Load life at 10 000 h, under full rated power of 0.5 W at + 85 °C	0.1 % typical $\Delta R$ ; 0.5 % maximum $\Delta R$ 0.1 % typical $\Delta R$ ; 1.0 % maximum $\Delta R$	
Power Rating <sup>(5)</sup>	0.5 W at + 85 °C	
Settability	0.05 % typical; 0.1 % maximum	
Setting Stability	0.1 % typical; 0.5 % maximum	
Contact Resistance variation - CRV (noise)	$3 \Omega$ typical; 10 $\Omega$ maximum	
Hop-off	0.25 % typical; 1.0 % maximum	
High-Frequency Operation Rise time Inductance Capacitance	to 100 MHz 10 ns at 1 kΩ 0.08 μH typical 0.5 pF typical	
Operating Temperature Range	- 55 °C to + 150 °C	

#### Note

Refer to page 4 for footnotes

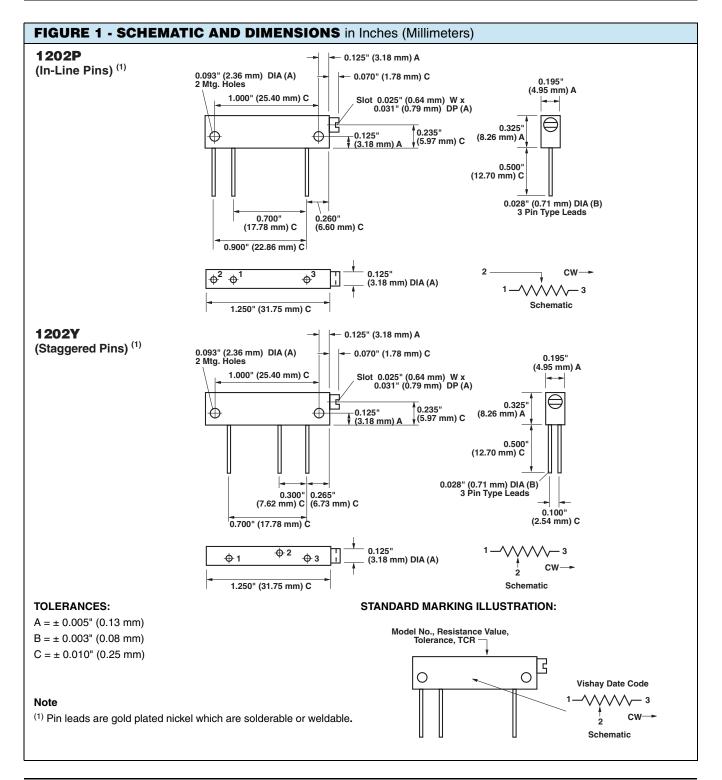
\* Pb containing terminations are not RoHS compliant, exemptions may apply

## Accutrim<sup>™</sup> 1202

## Vishay Foil Resistors



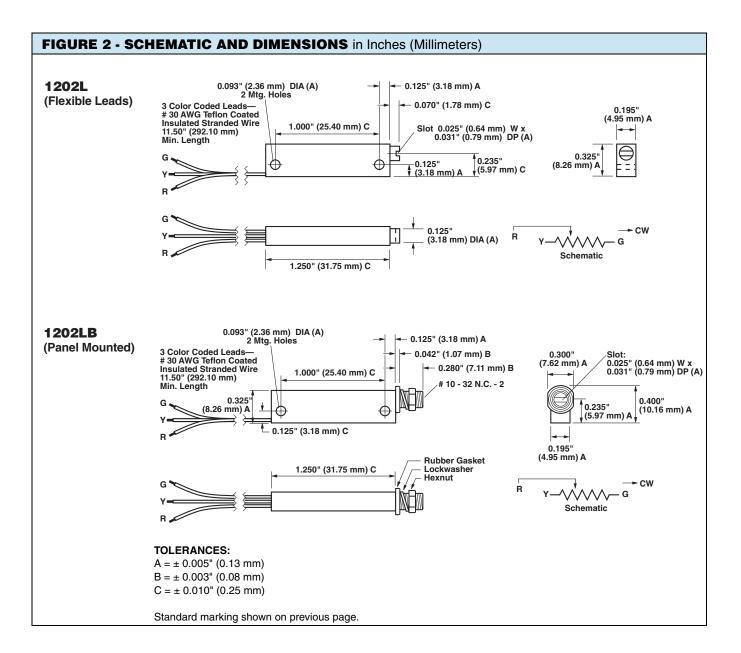
TABLE 4 - MECHANICAL SPECIFICATIONS				
Adjustment Turns	25 ± 2	Case Material	Glass fortified diallyl-phthalate (DAP); black	
Mechanical Stops	Wiper idles - no discontinuity	Shaft Torque	8 oz. in. maximum; 3 oz. in. typical	
Internal Terminations	All welded - no flux	Backlash	0.05 % typical	

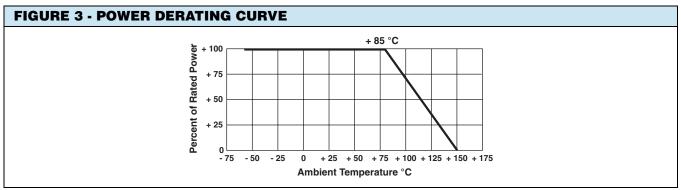


Document Number: 63055 Revision: 25-Mar-10



Vishay Foil Resistors





## **Vishay Foil Resistors**



TABLE 5 - COMPARISON				
	MIL-PRF-22097/2 CHARACTERISTIC F <sup>(7)</sup>	1202 MAXIMUM (Worst Case)		
<b>TEST GROUP I</b> Visual and mechanical Total resistance Actual effective electrical travel End resistance Contact resistance variation - CRV (noise)	No failures $\pm$ 10 % 17 to 27 turns $\pm$ 2 % or 20 $\Omega$ <sup>(7)</sup> $\pm$ 3.0 % or 3 $\Omega$ <sup>(7)</sup>	No failures $\pm$ 10 % 25 $\pm$ 2 turns 2 $\Omega$ 3 $\Omega$ typical, 10 $\Omega$ maximum		
Dielectric withstanding voltage - DWV Per MIL-STD-202, methods 301 and 105 Atmospheric pressure Barometric pressure Insulation resistance Shaft torque Thermal shock	$\begin{array}{c} 900 \ V_{AC}, \ 1 \ min \\ 350 \ V_{AC}, \ 1 \ min \\ \geq 1000 \ M\Omega \\ 8 \ oz. \ in. \ maximum \\ \pm \ 1.0 \ \% \end{array}$	900 V <sub>AC</sub> , 1 min 350 V <sub>AC</sub> , 1 min ≥ 1000 MΩ 8 oz. in. maximum ± 1.0 %		
<b>TEST GROUP II</b> Resistance temperature characteristic - TCR Moisture resistance Contact resistance variation - CRV (noise)	± 0.01 % (± 100 ppm/°C) ± 1.0 % 3.0 % or 3 Ω <sup>(7)</sup>	± 0.001 % (± 10 ppm/°C) ± 0.5 % 3 Ω typical, 10 Ω maximum		
TEST GROUP III Shock (specified pulse) Vibration (high-frequency) Contact resistance variation - CRV (noise) Salt spray	± 1.0 % ± 1.0 % ± 3.0 % or 3 Ω <sup>(7)</sup> No corrosion	± 0.5 % ± 0.5 % 3 Ω typical, 10 Ω maximum No corrosion		
TEST GROUP IV Solder heat Life (1000 h at + 85 °C) <sup>(8)</sup> Contact resistance variation - CRV (noise)	$\pm$ 1.0 % $\pm$ 2.0 % $\pm$ 3.0 % or 3 $\Omega$ <sup>(7)</sup>	$\pm$ 0.05 % $\pm$ 0.5 % 3 $\Omega$ typical, 10 $\Omega$ maximum		
<b>TEST GROUP V</b> Low-temperature operation High-temperature exposure Contact resistance variation - CRV (noise)	$\pm$ 1.0 % $\pm$ 2.0 % $\pm$ 3.0 % or 3 $\Omega$ <sup>(7)</sup>	$\pm$ 0.5 % $\pm$ 0.5 % 3 $\Omega$ typical, 10 $\Omega$ maximum		
<b>TEST GROUP VI</b> Rotational life Contact resistance variation - CRV (noise) Terminal strength	$\pm 2.0 \%$ $\pm 3.0 \%$ or 3 $\Omega$ <sup>(7)</sup> 2 lbs	± 2.0 % 3 Ω typical, 10 Ω maximum 2 lbs		
TEST GROUP VII Solderability (excluding terminations L and LB) Immersion (excluding terminations L and LB)	MIL-STD-202 method 208 No continuous stream of bubbles	MIL-STD-202 method 208 No continuous stream of bubbles		
TEST GROUP VIII Fungus	MIL-STD-810 method 508 No mechanical damage	MIL-STD-810 method 508 No mechanical damage		

#### Notes

- <sup>(1)</sup> Preferred termination style for current 1-1/4 inch rectilinear trimmers (staggered PC pins present a sturdier mounting arrangement for shock, vibration, and impact situations).
- $^{(2)}$  10  $\Omega$  at ± 5 % available on special order.
- $^{(3)}$  Maximum TCR applies to the 3  $\sigma$  (sigma) limit or 99.73 % of a production lot. (Measured end-to-end with wiper off the element.)
- <sup>(4)</sup> Measurements of TCR through the wiper are influenced more by setting stability and the percentage of the total resistance in use (at the wiper) than by fundamental resistance change due to temperature alone. The parameter shown in Table 3 is a 2 σ distribution typifying the behavior of the device when used with 40 % or more of the total resistance in use.
- <sup>(5)</sup> Derated linearly from full power at + 85 °C to zero power at + 150 °C. See Figure 3 in this datasheet.
- <sup>(6)</sup> All  $\Delta R$ 's are measured to the tolerance specified + 0.01  $\Omega$ .
- <sup>(7)</sup> Whichever is greater.
- $^{(8)}$  Load-Life test performed at nominal rated power, 0.5 W, at + 85 °C.

Special Available Options:

Special marking Special lengths for lead wires (L, LB Style) Hooked leads Alternate bushing and PC combinations Power conditioning and screening operations

### VISHAY TRIMMERS ARE INSPECTED

100 % for:

- Immersion
- Resistance tolerance check
- End resistance
- Visual-mechanical
- · Dynamic tests for continuity, CRV

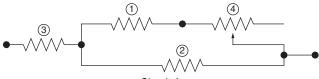
By sample for:

- TCR
- DWV



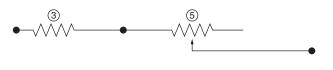
## **Vishay Foil Resistors**

Circuit A is a conventional circuit employing a high value wire wound trimmer (4) linearized by two padding resistors (1 and 2) for the purpose of trimming resistor (3) to within less than 100 ppm absolute resistance.

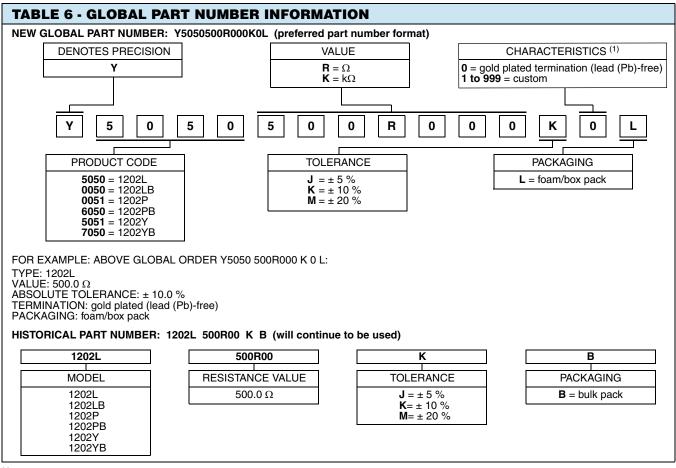


Circuit A

Circuit B uses only a low value infinite resolution Vishay trimming potentiometer (5) to accomplish the same results. Saving in cost and board space is achieved. A low value wire wound trimmer cannot be used because of poor resolution.



Circuit B



#### Note

<sup>(1)</sup> For non-standard requests, please contact application engineering.



Vishay Precision Group

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