

# Power Resistor for Mounting onto a Heatsink Thick Film Technology



#### **FEATURES**

 Compliant with requirement #26 of NF-EN45545-2

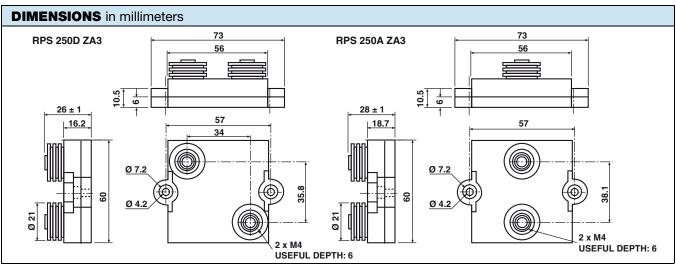


- High power rating: 250 W
- High overload capability up to 4 times nominal power (see energy curve)
- Easy mounting
- Low thermal radiation of the case
- Material categorization: for definitions of compliance please see <a href="https://www.vishav.com/doc?99912">www.vishav.com/doc?99912</a>

#### **DESIGN SUPPORT TOOLS AVAILABLE**



Developed for specific applications such as railroad electrical traction, this series can bear short overloads as high as fifteen times the nominal power. Designed to be mounted onto a heatsink, these power resistors exhibit remarkable characteristics.



Note

Tolerance unless stated: ± 0.2 mm

STANDARD ELECTRICAL SPECIFICATIONS						
MODEL	SIZE	$\begin{array}{c} \textbf{RESISTANCE} \\ \textbf{RANGE} \\ \Omega \end{array}$	RATED POWER P <sub>25 °C</sub> W	LIMITING ELEMENT VOLTAGE U <sub>L</sub> V	TOLERANCE ± %	TEMPERATURE COEFFICIENT ± ppm/°C
RPS 250	250	0.24 to 1M <sup>(1)</sup>	250	5000	1, 2, 5, 10	150

Note
(1) E24 series

MECHANICAL SPECIFICATIONS		
Mechanical Protection	Insulated case and resin for potting UL 94 V-0	
Resistive Element	Cermet	
Substrate	Alumina onto aluminum base	
End Connections	Screws M4 (M5 on request)	
Tightening Torque Connections	2 Nm	
Weight	170 g ± 10 %	

ENVIRONMENTAL SPECIFICATIONS		
R <sub>th (j - c)</sub> 0.22 °C/W		
-55 °C to 125 °C		
55 / 125 / 56		

TECHNICAL SPECIFICATIONS		
Power Rating Chassis Mounted	250 W at 50 °C continuous 1000 W at 25 °C for 10 s	
Temperature Coefficient Standard	± 250 ppm/°C < 1 Ω ± 150 ppm/°C > 1 Ω	
Dielectric Strength MIL STD 202 (301), min, 10 mA max.	L connections 7 kV <sub>RMS</sub> H connections 12 kV <sub>RMS</sub>	
Insulation Resistance	$> 10^6 \ M\Omega$	
Inductance	< 50 nH	
Capacitance Resistor/ Ground	< 40 pF < 120 pF	

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PERFORMANCE		
TESTS	CONDITIONS	REQUIREMENTS
Momentary Overload	NF EN 140000 CEI 115_1 4 Pr / 10 s / <i>U</i> <sub>L</sub> = 5000 V	< ± (0.25 % + 0.05 Ω)
Rapid Temperature Change	NF EN 140000 CEI 68214 Test Na 5 cycles -55 °C +125 °C	< ± (0.25 % + 0.05 Ω)
Load Life	NF EN 140000 CEI 115_1 1000 h Pr at 70 °C	< ± (0.5 % + 0.05 Ω)
Humidity (Steady State)	MIL STD 202 Method 103 B and D 56 days RH 95 %	< ± (0.5 % + 0.05 Ω)

RESISTANCE VALUE IN RELATION TO TOLERANCE AND TCR		
Ohmic Value	< 1 Ω	> 1 Ω
Standard Tolerance	± 5 %	± 5 %
Standard TCR (-55 °C to +125 °C)	± 250 ppm/°C ± 150 ppm/°C	
Tolerance on Request	± 1 %/± 2 %/± 10 %	

#### RECOMMENDATIONS FOR MOUNTING ONTO A HEATSINK

- · Surfaces in contact must be carefully cleaned.
- The heatsink must have an acceptable flatness: From 0.05 mm to 0.1 mm / 100 mm.
- Roughness of the heatsink must be around 6.3 µm. In order to improve thermal conductivity, surfaces in contact (alumina, heatsink) should be coated with a silicone grease (type SI 340 from Rhône-Poulenc or Dow 340 from Dow Corning).
- The fastening of the resistor to the heatsink is under pressure control of four screws (not supplied).

Tightening Torque on Heatsink	RPS 250
Tightening Torque on Heatsink	3 Nm

- In order to improve the dissipation, either forced-air cooling or liquid cooling may be used.
- Do not forget to respect an insulation value between two resistors (dielectric strength in dry air 1 kV/mm).
- In any case the hot spot temperature, measured locally on the case must not exceed 125 °C.
- Test should be performed by the user.

#### CHOICE OF THE HEATSINK

The user must choose the heatsink according to the working conditions of the component (power, room temperature). Maximum working temperature must not exceed 125 °C. The dissipated power is simply calculated by the following ratio:

$$P = \frac{\Delta T}{[R_{th (i-c)}] + [R_{th (c-h)}] + [R_{th (h-a)}]}$$

P: Expressed in W

ΔΤ: Difference between maximum working temperature and room temperature

Thermal resistance value measured between resistive layer and outer side of the resistor. It is the thermal  $R_{th (j - c)}$ : resistance of the component: (see Environmental Specifications).

Thermal resistance value measured between outer side of the resistor and upper side of the heatsink. This is the  $R_{th (c - h)}$ : thermal resistance of the interface (grease, thermal pad), and the quality of the fastening device.

 $R_{th (h - a)}$ : Thermal resistance of the heatsink.

#### **Example:**

R<sub>th (c - a)</sub>: for RPS 250 power dissipation 180 W at +50 °C room temperature.

$$\begin{array}{l} \Delta T \leq 125~^{\circ}C - 50~^{\circ}C \leq 75~^{\circ}C \\ R_{th~(j~-c)} + R_{th~(c~-h)} + R_{th~(h~-a)} = \frac{\Delta T}{P} = \frac{75}{180} = 0.42~^{\circ}C/W \\ R_{th~(j~-c)} = 0.22~^{\circ}C/W \end{array}$$

 $R_{th (c-h)} + R_{th (h-a)} \le 0.42 \text{ °C/W} - 0.22 \text{ °C/W} \le 0.20 \text{ °C/W}$ 

Revision: 05-Jun-2019 Document Number: 50007 For technical questions, contact: sferfixedresistors@vishav.com



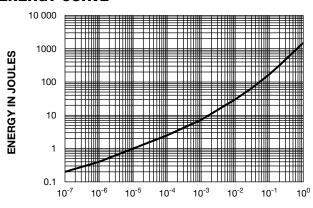
#### **OVERLOADS**

In any case the applied voltage must be lower than 2.5  $U_{\rm n}$ .  $U_{\rm max.}$  < 2.5  $U_{\rm n}$  < 12 500 V.

Short time overload: 4 Pr/10 s

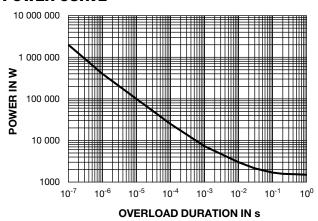
**Accidental overload:** The values indicated on the graph below are applicable to resistors in air or mounted onto a heatsink.

#### **ENERGY CURVE**



**OVERLOAD DURATION IN s** 

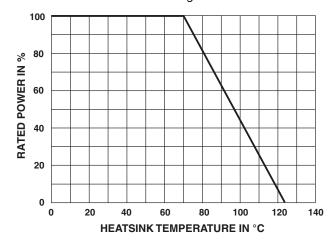
#### **POWER CURVE**



#### **POWER RATING**

The temperature of the heatsink should be maintained in the limit specified.

To improve the thermal conductivity, surfaces in contact should be coated with a silicone grease.

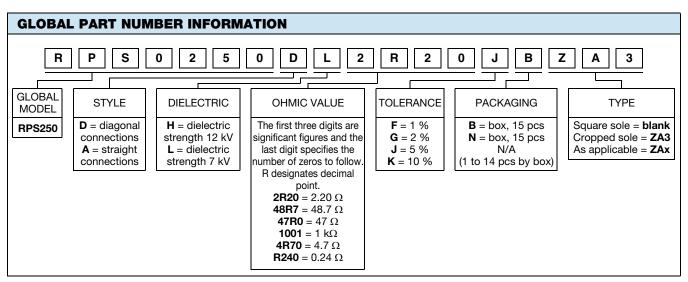


#### **PACKAGING**

Box of 15 units

#### **MARKING**

Series, style, ohmic value (in  $\Omega$ ), tolerance in %, manufacturing date, Vishay Sfernice trademark





Vishay

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