

# APPROVAL SHEET

## **RFLPF Series – 2012(0805)**

### MULTILAYER CERAMIC LOW PASS FILTER

### Halogens Free Product

5 GHz ISM Band RF Application

# P/N:RFLPF2012090K0T

\*Contents in this sheet are subject to change without prior notice

#### **Approval sheet**



#### **FEATURES**

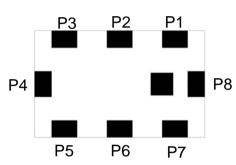
- 1. Multilayer LTCC ( Low Temperature Cofired Ceramics ) Technology
- 2. Reflow solderable
- 3. Miniature Size 2.0 x 1.25 x 0.9 mm<sup>3</sup>
- 4. Low Insertion Loss
- 5. Superior image suppresion at 2xfo

#### **APPLICATIONS**

- 1. Harmonic suppression
- 2. 5GHz WLAN802.11a, HiperLAN2

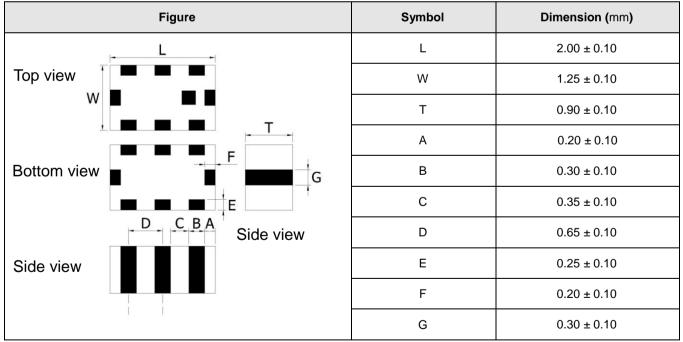
#### CONSTRUCTION

Top view



PIN	Definition	Definition PIN		
P1	Ground	P5	Ground	
P2	Ground	P6	Ground	
P3	Ground	P7	Ground	
P4	Output port	P8	Input port	

#### DIMENSIONS

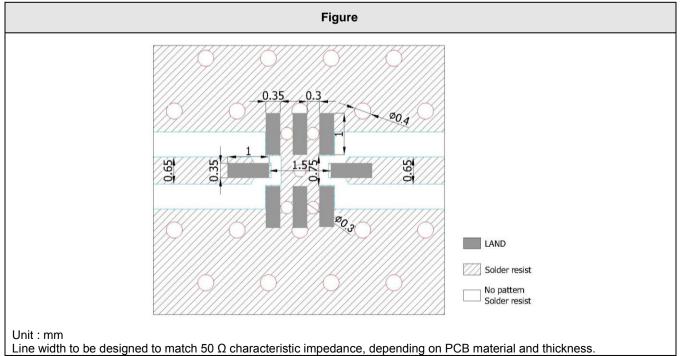




#### **ELECTRICAL CHARACTERISTICS**

RFLPF2012090K0T	Specification			
Frequency range	4900~5900 MHz			
Insertion Loss	0.55 dB max. at 25℃ 0.65 dB max. at -40℃ ~ +85℃			
Attenuation	30 dB min. @ 9.80 GHz 30 dB min. @ 11.8 GHz 20 dB min. @ 17.55GHz (for reference)			
VSWR	2.0			
Moisture sensitivity levels	MSL is LEVEL 1 (Refer to : IPC/JEDEC J-STD-020)			
Operating & Storage Condition (Component) Operation Temperature Range: -40 ~ +85 °C Storage Temperature Range: -40 ~ +85 °C   Storage Condition before Soldering (Included packaging material) Storage Temperature Range: +5 ~ +40 °C Humidity: 30 to 70% relative humidity   Typical Electrical Performance				
	7 8 9 10 11 12 13 14 15 16 17 18 freq, GHz			

#### SOLDER LAND PATTERN



#### **RELIABILITY TEST**

	Test condition / Test method	Specification		
Solderability	*Solder bath temperature : $235 \pm 5^{\circ}C$	At least 95% of a surface of each terminal		
JIS C 0050-4.6	*Immersion time $\div$ 2 $\pm$ 0.5 sec	electrode must be covered by fresh solder.		
JESD22-B102D	Solder:Sn3Ag0.5Cu for lead-free			
Leaching	*Solder bath temperature $: 260 \pm 5^{\circ}C$	Loss of metallization on the edges of each		
(Resistance to dissolution of	*Leaching immersion time $:$ 30 $\pm$ 0.5 sec	electrode shall not exceed 25%.		
metallization)	Solder : SN63A			
IEC 60068-2-58				
Resistance to soldering	*Preheating temperature : $120~150^{\circ}$ C,	No mechanical damage.		
heat	1 minute.	Electrical specification shall satisfy the		
JIS C 0050-5.4	*Solder temperature : 270±5°C	descriptions in electrical characteristics under		
	*Immersion time : 10±1 sec	the operational temperature range within -40		
	Solder : Sn3Ag0.5Cu for lead-free	~ 85°C.		
	Measurement to be made after keeping at	Loss of metallization on the edges of each		
	room temperature for 24±2 hrs	electrode shall not exceed 25%.		
Drop Test	*Height:75 cm	No mechanical damage.		
JIS C 0044		Electrical specification shall satisfy the		
Customer's specification.	*Test Surface : Rigid surface of concrete or	descriptions in electrical characteristics under		
	steel.	the operational temperature range within -40		
	*Times : 6 surfaces for each units ; 2 times for	~ 85°C.		
	each side.			
Vibration	*Frequency:10Hz~55Hz~10Hz(1min)	No mechanical damage.		
JIS C 0040	*Total amplitude:1.5mm	Electrical specification shall satisfy the		
	*Test times : 6hrs.(Two hrs each in three	descriptions in electrical characteristics under		
	mutually perpendicular directions)	the operational temperature range within -40		
	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	~ 85°C.		
Adhesive Strength	*Pressurizing force :	No remarkable damage or removal of the		
of Termination	5N(≦0603)	termination.		
JIS C 0051- 7.4.3	*Test time:10±1 sec			
Bending test	The middle part of substrate shall be	No mechanical damage.		
JIS C 0051- 7.4.1	pressurized by means of the pressurizing rod	Electrical specification shall satisfy the		
	at a rate of about 1 mm/s per second until the	descriptions in electrical characteristics under		
i de la constante d	deflection becomes 1mm/s and then pressure	the operational temperature range within -40		
1				
	shall be maintained for $5\pm1$ sec.	~ 85°C.		
	shall be maintained for $5\pm1$ sec. Measurement to be made after keeping at room temperature for $24\pm2$ hours	~ 85°C.		

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#### Approval sheet

Temperature cycle	30±3 minutes at -40°C±3°C,	No mechanical damage.
JIS C 0025	10~15 minutes at room temperature, 30±3 minutes at +85°C±3°C, 10~15 minutes at room temperature, Total 100 continuous cycles Measurement to be made after keeping at room temperature for 24±2 hrs	Electrical specification shall satisfy the descriptions in electrical characteristics under the operational temperature range within -40 ~ 85°C.
High temperature JIS C 0021	*Temperature : 85°C±2°C *Test duration : 1000+24/-0 hours Measurement to be made after keeping at room temperature for 24±2 hrs	No mechanical damage. Electrical specification shall satisfy the descriptions in electrical characteristics under the operational temperature range within -40 ~ 85°C.
Humidity (steady conditions) JIS C 0022	*Humidity : 90% to 95% R.H. *Temperature : 40±2°C *Time : 1000+24/-0 hrs. Measurement to be made after keeping at room temperature for 24±2 hrs % 500hrs measuring the first data then 1000hrs data	No mechanical damage. Electrical specification shall satisfy the descriptions in electrical characteristics under the operational temperature range within -40 ~ 85°C.
Low temperature JIS C 0020	*Temperature : -40°C±2°C *Test duration : 1000+24/-0 hours Measurement to be made after keeping at room temperature for 24±2 hrs	No mechanical damage. Electrical specification shall satisfy the descriptions in electrical characteristics under the operational temperature range within -40 ~ 85°C.



#### SOLDERING CONDITION

Typical examples of soldering processes that provide reliable joints without any damage are given in Fig 2,

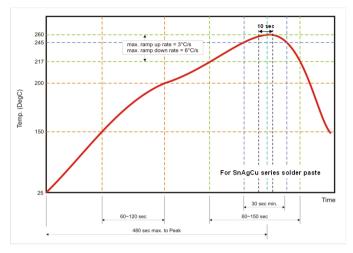
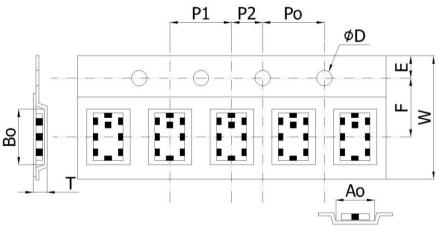


Fig 2. Infrared soldering profile

#### **ORDERING CODE**

RF	LPF	201209	0	К	0	Т
Walsin	Product Code	Dimension code	Unit of	Application	Specification	Packing
RF	LPF :	Per 2 digits of	dimension		Code from 0 ~ 9	T:7" Reeled
device	Low Pass Filter	Length, Width,	0 : 0.1 mm	K: ISM 5.2/5.8 Dual Band	dependent on	
		Thickness :	1 : 1.0 mm	Dana	different electrical	
		e.g. :			specification	
		201209 =				
		Length 20,				
		Width 12,				
		Thickness 09				

Minimum Ordering Quantity: 2000 pcs per reel. PACKAGING

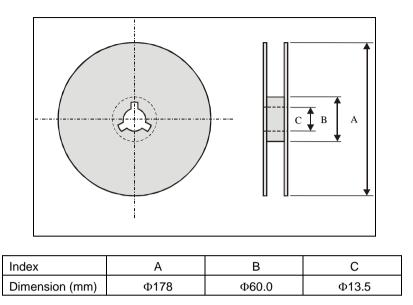


#### Plastic Tape specifications (unit :mm)

Index	Ao	Во	ΦD	Т	W
Dimension (mm)	$1.42\pm0.10$	$\textbf{2.25} \pm \textbf{0.10}$	$1.55\pm0.10$	$\textbf{0.95} \pm \textbf{0.10}$	$8.0\pm0.30$
Index	E	F	Po	P1	P2
Dimension (mm)	$\textbf{1.75} \pm \textbf{0.10}$	$\textbf{3.50} \pm \textbf{0.05}$	$4.00\pm0.10$	$8.00\pm0.10$	$\textbf{2.00} \pm \textbf{0.10}$



#### **Reel dimensions**



Typing Quantity: 2000 pieces per 7" reel

#### **CAUTION OF HANDLING**

#### **Limitation of Applications**

Please contact us before using our products for the applications listed below which require especially high reliability for the prevention of defects, which might directly cause damage to the third party's life, body or property.

- (1) Aircraft equipment
- (2) Aerospace equipment
- (3) Undersea equipment
- (4) Medical equipment
- (5) Disaster prevention / crime prevention equipment
- (6) Traffic signal equipment
- (7) Transportation equipment (vehicles, trains, ships, etc.)
- (8) Applications of similar complexity and /or reliability requirements to the applications listed in the above.

#### Storage condition

- (1) Products should be used in 6 months from the day of WALSIN outgoing inspection.
- (2) Storage environment condition.
  - Products should be storage in the warehouse on the following conditions.
  - Temperature : +5 to +40°C
  - Humidity : 30 to 70% relative humidity
  - Don't keep products in corrosive gases such as sulfur. Chlorine gas or acid or it may cause oxidization of electrode, resulting in poor solderability.
  - Products should be storage on the palette for the prevention of the influence from humidity, dust and son on.
  - Products should be storage in the warehouse without heat shock, vibration, direct sunlight and so on.
  - Products should be storage under the airtight packaged condition.

>>Walsin Technology(华新科技)