

POE-D24-01-E-08

Ver: 08 | Page: 1 / 20



PRODUCT SPECIFICATION

PRODUCT: CERAMIC DISC CAPACITOR SAFETY RECOGNIZED

TYDE, ATTOEDIEC (C.)

I YPE: Al	1 SERIES (Small Size)	
CUSTOMER:	TECHNOLOGY CORPORATION. ALLE	
DOC. NO.:	POE-D24-01-E-08	_

符合 RoHS&HF 及其他環保要求;金屬電鍍層不含六價鉻 RoHS &HF& Requirements of Environmental; Prohibit containing Cr+6 in the plating with metal

APPROVED BY CUSTOMER

VENDOR:	
☐ WALSIN TE	CHNOLOGY CORPORATION
566-1, KAO SHI	ROAD, YANG-MEI
TAO-YUAN, TA	IWAN
☐ PAN OVERS	EAS (GUANGZHOU) ELECTRONIC CO.,LTD.
NO.277,HONG N	MING ROAD,EASTERN SECTION,
HUANGPU DIS'	TRICT ,GUANG ZHOU,CHINA
□ DONGGUAN	N WALSIN TECHNOLOGY ELECTRONICS CO., LTD.
NO.638, MEI JIN	NG WEST ROAD,XINIUPO,ADMINISTRATIVE ZONE,DALANGTOWN,DONGGUAN
CITY, GUANGD	ONG PROVINCE
MANUFACT	URE SITE:
V PAN OVERSE	EAS (GUANGZHOU) ELECTRONIC CO.,LTD.
	ING ROAD, EASTERN SECTION,
HILANGDII DIST	PICT GUANG THOU CHINA



SAFETY STANDARDS REGULATED, REINFORCED Ver: 08 | Page: 2 / 20 POE-D24-01-E-08 INSULATION TYPE, AH SERIES (Small Size)

Record of change

Date	Version	Description		
		在有 每		
2017/06/10	00	1. First edition.	All	
2019/1/14	01	1. Revised standard NO. of VDE, SEV, SEMKO, FIMKO, NEMKO and DEMKO.	9	
2019/3/12	02	1. Add "0AH" code for Y1:250V~ marking type.	4,8~9	
2019/4/24	03	1. "Protrusion length": "2.0max (Or the end of lead wire may be inside the tape.)" revised to "+0.5to-1.0 (Or the end of lead wire may be inside the tape.)"	7	
2019/8/9	04	1. Delete the lead style "N" (Vertical kink lead)	5,7	
2019/12/11	05	Review the Available lead code of Lead Configuration	5	
		2. Add "8.3 Label samples"	14	
2021/9/9	06	1. Delete Walsin & POE logo.	1	
2022/4/14	07	1. Add Applied voltage in 9.3 Test condition for withstanding voltage.	15-16	
		2. Add 10.2 List of substances that affect the insulation strength of coating	18	
2023/5/26	08	Revised recognized No. of SEMKO and FIMKO.	9	



POE-D24-01-E-08

Ver: 08 | Page: 3 / 20

Table of Contents

No.	Item (A)	Page
1	Part number for SAP system	4
2	Mechanical	5
3	Part numbering/T.C/Capacitance/Tolerance/Diameter	6
4	Taping Format	7
5	Marking	8
6	Scope	9
7	Specification and test method	10~13
8	Packing specification	14
9	Caution	15~17
10	Notice	17~18
11	Note	18
12	Soldering Recommendation	19
13	Drawing of Internal Structure and material list	20



SAFETY STANDARDS REGULATED, REINFORCED INSULATION TYPE, AH SERIES (Small Size)

POE-D24-01-E-08 Ver: 08 Page: 4 / 20

1. Part number for SAP system:

(1) Temperature characteristic (identified code)

CODE	Temperature characteristic	Cap. Change			
SL	SL	-1000~+350PPM/°C (+20°C~+85°C)			
YP	B (Y5P)	±10%			
YU	E (Y5U)	PASSIVE SYST-55% to +20%			

(2)-1 Rated voltage(identified by 1-figure code) : $0 = X1:400V \sim /Y1:250V \sim$, $1 = X1:400V \sim /Y1:400V \sim$

(2)-2 Type(identified by 2-figure code) AH

(3) Capacitance (identified by 3-figure code):EX.221=220pF

(4) Capacitance tolerance (identified by code): J:±5%,K:±10%,M:±20%

(5) Nominal body diameter dimension (Refer to "3. Part numbering/T.C/Capacitance/ Tolerance/Diameter")

(6) Internal code: 0--Normal, other code--Special control

(7) Lead Style: Refer to "2. Mechanical".

(8) Packing mode and lead length (identified by 2-figure code): Refer to "2. Mechanical" & "4.Taping Format"

	Taping Code	Description					
	AM	Ammo box and product pitch: 25.4 mm					
	AS	Ammo box and product pitch: 15.0 mm					
(Only for the SAP part number 11-12 digits \leq							

Bulk Code	Description						
03	Lead length : 3.0mm						
3E	Lead length : 3.5mm						
04	Lead length : 4.0mm						
4E	Lead length : 4.5mm						
20	Lead length : 20mm						

(9) Length tolerance

Code	Description					
A	±0.5 mm (only for kink lead type)	Short lead				
В	±1.0 mm	Short lead				
С	Min.	Long lead				
D	Taping special purpose	Taping				

(10) Pitch

Code	Description		
0	10±1 mm		
A	10±0.5 mm		

(11) Epoxy Resin Code

Code	Description
T	Halogen and Pb free, epoxy resin, for Cu electrode



POE-D24-01-E-08

Ver: 08 | Page: 5 / 20

2. Mechanical: Encapsulation: Epoxy resin, flammability UL94 V-0

Available lead code (unit: mm):

Lead type	SAP P/N (13-17)digits	Pitch (F)	Lead Length (L)	Packing	Lead Configuration			
	L03B0	10 ± 1.0	3.0 ± 1.0		D max. T max.			
	L4EB0	10 ± 1.0	4.5 ± 1.0	Bulk	For			
Lead style: L or B Straight lead	L05B0	10 ± 1.0	ASSIVE 5.0511.0 ALLIAN	97 J	L≧ 20mm			
	L20C0	10 ± 1.0	20 min.	HSW MEN	F F F			
	BAMD0	10 ± 1.0	Refer to "4. Taping	Tap. Ammo	L<20mm pd +			
	BASD0	10 ± 1.0	format"	N. History				
	G03B0	10 ± 1.0	3.0 ± 1.0		D max.			
	G4EB0	10 ± 1.0	4.5 ± 1.0	Bulk				
Lead style: G Straight lead	G05B0	10 ± 1.0	5.0 ± 1.0		· J Š			
C	GAMD0	10 ± 1.0	Refer to "4. Taping	Т А				
	GASD0	10 ± 1.0	format"	Tap. Ammo	Ø d→			
	D03A0	10 ± 1.0	3.0 ± 0.5		D max. T max,			
	D3EA0	10 ± 1.0	3.5 ± 0.5	Bulk				
Lead style: D	D04A0	10 ± 1.0	4.0 ± 0.5	Buik				
Vertical kink lead	D20C0	10 ± 1.0	20 min.		F T T T			
	DAMD0	10 ± 1.0	Refer to "4. Taping	Tap. Ammo	Ø d- L			
	DASD0	10 ± 1.0	format"	Tup. / Hillio				
	X03A0	10 ± 1.0	3.0 ± 0.5		D max. T max.			
Lead style: X	X3EA0	10 ± 1.0	3.5 ± 0.5	Bulk				
	X04A0	10 ± 1.0	4.0 ± 0.5	Zun				
Outside kink lead	X05B0	10 ± 1.0	5.0 ± 1.0		ž · ()			
	XAMD0	10 ± 1.0	Refer to "4. Taping format"	Tap. Ammo	Ø d++			

^{*} Lead diameter Φd: 0.55 +0.1/-0.05mm

^{*}e (Coating extension on leads): 3.0mm Max for straight lead style, not exceed the kink for kink lead.



SAFETY STANDARDS REGULATED, REINFORCED Ver: 08 | Page: 6 / 20 POE-D24-01-E-08 INSULATION TYPE, AH SERIES (Small Size)

3. Part numbering/T.C/Capacitance/ Tolerance/Diameter:

CADDAL		a life to	7	Dimension (unit:mm)			
SAP P/N	T.C.	Capacitance(pF)	Tolerance	D(max.)	T(max.)	F	Φd
SL*AH***J060*T	/	10,12,15,18,20, //22,24,27,30,33, 36, 39(pF)	有条号	7.0			0.55 +0.1/-0.05
SL*AH***J070*T	SL*	47,50,51, 56,62(pF)	±5%	8.0			
SL*AH***J080*T	3	68,75(pF)	ALLIANCE	9.0			
SL*AH***J090*T		82,100(pF)		10.0			
YP*AH101K050*T	\	2 100 pF	COTO ALLANGE DORATION, ALLANGE TOWN	6.0	4.5	10±1	
YP*AH151K050*T		150 pF		6.0			
YP*AH221K060*T		220 pF/GV (OR		7.0			
YP*AH331K050*T	XI.ED	330 pF		6.0			
YP*AH471K060*T	Y5P	470 pF		7.0			
YP*AH561K060*T		560 pF		7.0			
YP*AH681K070*T		680 pF		8.0			
YP*AH102K080*T		1000 pF		9.0			
YU*AH471M050*T		470 pF		6.0	5 0		
YU*AH561M050*T		560 pF		6.0	5.0		
YU*AH681M050*T		680 pF		6.0			
YU*AH102M060*T		1000 pF		7.0			
YU*AH152M060*T	Y5U	1500 pF	±20%	7.0			
YU*AH222M080*T		2200 pF		9.0	4.5		
YU*AH332M100*T		3300 pF		11.0			
YU*AH392M110*T		3900 pF		12.0			
YU*AH472M120*T		4700 pF		13.0			

The minimum thickness of coating (reinforced insulation) is 0.4mm.

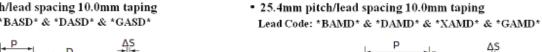


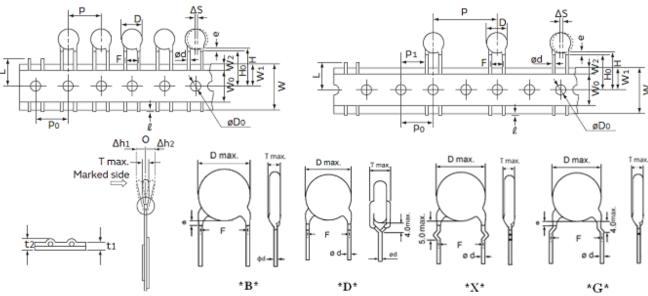
Ver: 08

Page: 7 / 20

4. Taping Format:

•15mm pitch/lead spacing 10.0mm taping Lead Code: *BASD* & *DASD* & *GASD*





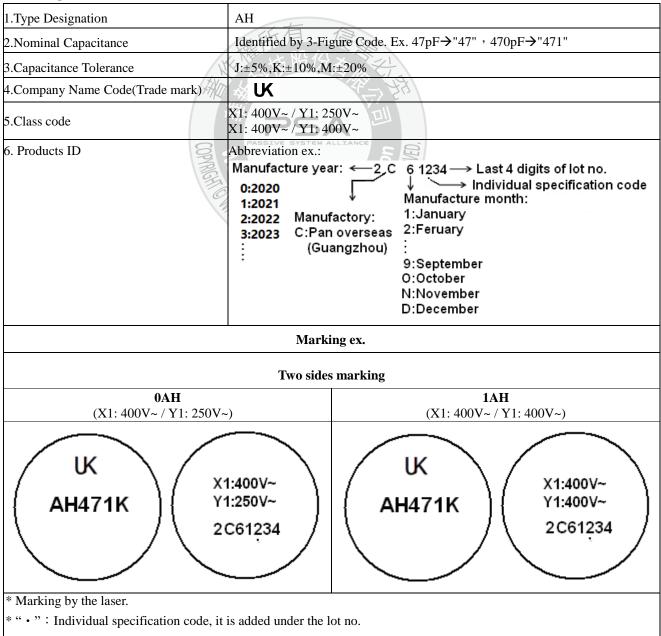
POE Part Number		*BASD0/ *DASD0/*GASD0	*BAMD0/*DAMD0/ *GAMD0/*XAMD0	
Item	Symbol	Dimensions(mm)		
Pitch of component	P	15.0±1	25.4 ± 2	
Pitch of sprocket	P0	15.0±0.3	12.7 ± 0.3	
Lead spacing	F	10.0±1.0	10.0 ± 1.0	
Length from hole center to lead	P1		7.7 ± 1.5	
Body diameter	D	See the "3. Part numbering/"	Γ.C/Capacitance/ Tolerance/Diameter"	
Deviation along tape, left or right	ΔS		0 ± 2.0	
Carrier tape width	W	1	8.0 +1/ -0.5	
Position of sprocket hole	W1		9.0 ± 0.5	
Lead distance between the kink and center of sprocket hole	НО	18.0+2.0/-0(For: *D* & *X* & *G* lead type)		
Lead distance between the bottom of body and the center of sprocket hole	Н	20.0+1.5/-1.0 (only for straight lead *B* style)		
Length from the terminal of the lead wire to the edge of carrier tape	ℓ	+0.5 to -1.0 (or the end of lead	wire may be inside the hole-down tape.)	
Diameter of sprocket hole	D0		4.0 ± 0.2	
Lead diameter	φd	0.5	55 +0.1/-0.05	
Total tape thickness	t1		0.6 ± 0.3	
Total thickness, tape and lead wire	t2		1.5 max.	
Daviation comes tone	△ h1		2.0 max.	
Deviation across tape	Δ h2		2.0 max	
Portion to cut in case of defect	L	11.0 max.		
Hole-down tape width	W0	8.0 min		
Hole-down tape distortion	W2	1.5 ± 1.5		
Coating extension on leads	e	3.0 max for straight lead style;	Not exceed the kink leads for kink lead.	
Body thickness	Т	See the "3. Part numbering/"	T.C/Capacitance/ Tolerance/Diameter"	



SAFETY STANDARDS REGULATED, REINFORCED INSULATION TYPE, AH SERIES (Small Size)

POE-D24-01-E-08 Ver: 08 Page: 8 / 20

5. Marking:





SAFETY STANDARDS REGULATED, REINFORCED	DOE D24 01 E 00	V 00	D 0 / 20
INSULATION TYPE, AH SERIES (Small Size)	POE-D24-01-E-08	ver: 08	Page: 9 / 20

6. Scope:

THIS SPECIFICATION APPLIES TO CERAMIC INSULATED CAPACITORS DISK TYPE USED IN ELECTRONIC EQUIPMENT.

6.1Applicable safety standard

This specification applies to the VDE, SEV, SEMKO, FIMKO, NEMKO, DEMKO, KTL, UL, CSA approved ceramic capacitors disc type for antenna coupling, line-by-pass and across-the-line. X1, Y1 capacitor based on IEC384-14. "UL, CSA recognized capacitor for across-the-line, line-by-pass" and antenna-isolation.

6.2 Safety standards approval and recognized no.

Safety Standard	Standard No.	Subclass	ALLIANCE (1)	Recognized No.
UL	ANSI/UL 60384-14:2013	X1	400VAC	E146544
OL_	7(1VOI/OL 00304 14.2013	Thy 1 log	250VAC or 400VAC	L140044
CSA	IEC60384-14 (ed.4) 2013	CHNOXITY COR	400VAC	2347971
		Y1	250VAC or 400VAC	
VDE	EN 60384-14:2013/A1:2016 IEC 6.384-14:2013	X1	400VAC	40001804
(ENEC)	IEC 6.384-14:2013/AMD1:2016	Y1	250VAC or 400VAC	
SEV	EN 60384-14:2013 + A1:16	X1	400VAC	21.0554
OL V	EN 00004 14.2010 1 711.10	Y1	250VAC or 400VAC	21.0004
SEMKO	EN 60384-14:2013+A1	X1	400VAC	SE-S-1811992R2
SEIVINO	EN 00304-14.2013+A1	Y1	250VAC or 400VAC	3E-3-1011992N2
FIMKO	EN 60384-14:2013 + A1:16	X1	400VAC	FI/41697
FIIVIKO	EN 60364-14.2013 + A1.16	Y1	250VAC or 400VAC	FI/41097
NEMKO	EN 60384-14:2013;A1	X1	400VAC	No. P18222946
NLIVINO	LIN 00304-14.2013,A1	Y1	250VAC or 400VAC	NO. F 10222940
DEMKO	EN 60384-14:2013/A1:2016	X1	400VAC	D-07609
DEWINO	EN 60384-14:2013	Y1	250VAC or 400VAC	D-07609
000	IEC60384-14:2013+AMDI:2016		OVAC /Y1:400VAC	CQC03001003673
CQC	CQC GB/T6346.14-2015)VAC /Y1:250VAC	CQC11001055510
	KC60384-1(2015-09)	X1	400VAC	SU03065-14004A
KTL	KC60384-14(2015-09)	Y1	250VAC	SU03065-14005A
	IEC 60384-14(ed.3)	Y1	400VAC	SU03065-14006A



SAFETY STANDARDS REGULATED, REINFORCED Ver: 08 | Page: 10 / POE-D24-01-E-08 INSULATION TYPE, AH SERIES (Small Size)

7. Specification and test method:

7.1 Operating Temperature Range: -40 to +125°C

7.2 Test condition:

Test and measurement shall be made at the standard condition, (temperature 15~35℃, relative humidity 45~75% and atmospheric pressure 860~1060hpa). Unless otherwise specified herein.

If doubt occurred on the value of measurement, and measurement was requested by customer capacitors shall be measured at the reference condition. (temperature $20\pm2^{\circ}\text{C}$ or $25\pm2^{\circ}\text{C}$, relative humidity 60~-70% and atmospheric pressure 860~-1060hpa.)

7.3 Performance:

_			750								
No	I	tems	74)	Specification	Testing method						
1	Appearance and dimensions		form and	ed_defect_on_appearance dimensions. fer to [Part number list].	The capacitor should be inspected by naked eyes for visible evidence of defect. Dimensions should be measured with slide calipers.						
2	Marking			sily legible.	The capacitor should be inspected by naked eyes.						
3	Dielectric Strength	Between lead wires	No failure.		The capacitor should not be damaged when AC4000V(r.m.s.) <50/60Hz> is applied between the lead wires for 60 s. (Charge/Discharge current ≤ 50mA.)				.s.)		
		Body Insulation	No failure.	LZOJNOLOGY CORPORATION	First, the terminals of the capacitor should be connected together. Then, a metal foil should be closely wrapped around the body of the capacitor to the distance of about 3 to 6mm from each terminal. Then, the capacitor should be inserted into a container filled with metal balls of about 1mm diameter. Finally, AC4000V (r.m.s.)<50/60Hz> is applied for 60 s between the capacitor lead wires and metal balls. (Charge/Discharge current ≤ 50mA.)				Smm		
4	Insulation Resistance	Between terminals	10000ΜΩ	or more.	The insulation resistance should be measured with DC500 \pm 50V within 60 \pm 5 s of charging. The voltage should be applied to the capacitor through a resistor of $1M\Omega$						
5	Capacitance	•	Within spe	ecified tolerance	Y5P&Y5U: T	he capacit	ance shall	l be measu	red at 20±	2°C with	
6	Dissipation Fac Q	tor(D.F.)	E(Y5U)	Specifications 2.5% max. Q≥400+20C*₂(C<30pF)	1kHz±20% and 1.0Vrms. SL: The capacitance shall be measured at 25°C with 1MHz±20% and 1.0Vrms				6		
7	Temperature Chara	octeristic	B(Y5P)	Capacitance Change Within ± 10% Within +20/-55%	The capacitane	ce measur	ement sha	all be mad	e at each	step specif	ied in
				nge: -25 to +85°C)							
			Char.	Capacitance Change -1000~+350 ppm/°C nge: +20 to +85°C)	Temp.(°C) Pre-treatment: Capacitor sha **1room condit						ed at
8	Solderability of Leads Lead wire should be soldered wit uniform coating on the axial direction over 3/4 of the circumferential direction.			pating on the axial over 3/4 of the	The lead wire of capacitor should be dipped into molten solder for 5 \pm 0.5 sec. The depth of immersion is up to about 1.5 to 2.0 mm from the root o lead wires. Temp. of solder: Lead Free Solder (Sn-3Ag-0.5Cu) $245\pm5^{\circ}$ C						

[&]quot;room condition" temperature: 15~35°C, humidity: 45~75%, atmospheric pressure: 86~106kPa

[&]quot;C" expresses nominal capacitance value (pF).



POE-D24-01-E-08

Ver: 08 | Page: 11 / 20 |

No	1		-	Testing method				
9	Robustness of Terminations	Tensile	Lead wire shall not cut off capacitor shall not be broken.	As shown in the figure at right, fix the body of the capacitor and apply a tensile weight gradually to each lead wire in the radial direction of the capacitor up to 10N and keep it for 10 ± 1 sec.				
		Bending	Lead wire shall not cut off. Capacitor shall not be broken.	With the termination in its normal position, the specimen is held by its body in such a manner that the axis of the termination is vertical; a mass applying a force of 5N is then suspended from the end of the termination. The body of the specimen is then inclined, within a period of 2 to 3sec, through an angle of approximately 90° in the vertical plane and then returned to its initial position over the same period of time; this operation constitutes one bend. One bend immediately followed by a second bend in the opposite direction.				
10	Soldering Effect	Appearance	No marked defect.	As shown in figure, the lead wires should be immersed in solder of 350 ± 10 °C or 260 ± 5 °C up to 1.5 to 2.0 mm from the root of terminal for 3.5 ± 0.5				
	(Non-Preheat)	I.R.	1000 MΩ min.	$\sec (10 \pm 1 \sec. \text{ for } 260 \pm 5 ^{\circ}\text{C}).$				
		Dielectric Strength	Per item 3	Thermal Capacitor Screen 1.5				
		Capacitance Change	B(Y5P),E(Y5U): Within ±10% SL: Within±2.5% or ±0.25pF, Whichever is large.	Molten Solder Pre-treatment:				
				Capacitor shall be stored at 125±2°C for 1hour.then placed at **1room condition for 24±2hours before initial measurements. Post-treatment: Capacitor shall be stored for 1 to 2hours at **1room condition.				
11	Soldering Effect (On-Preheat)	Appearance	No marked defect.	First the capacitor should be stored at $120+0/-5$ °C for $60+0/-5$ sec. Then , as in figure , the lead wires should be immersed solder of $260+0/-5$ °C up to 1.5 to 2.0 mm from the root of terminal for $7.5+0/-1$ sec.				
	(On-Preneat)	I.R.	1000 MΩ min.					
		Dielectric Strength	Per item 3	Screen 1.5				
		Capacitance Change	B(Y5P),E(Y5U): Within ±10% SL: Within±2.5% or ±0.25pF, Whichever is large.	to 2.0mm Molten Solder				
			Ç	Pre-treatment: Capacitor shall be stored at 125±2°C for 1hour.then placed at **1room condition for 24±2hours before initial measurements.				
				Post-treatment: Capacitor shall be stored for 1 to 2hours at **1room condition.				
12	Passive Flamma	ability	The burning time shall not be exceeded the time 30 sec. The tissue paper shall not ignite.	The capacitor under test shall be held in the position which best promotes burning. Each specimen shall only be exposed once to flame. Time of exposure to flame: 30sec. Length of flame: 12±1mm				
				Gas burner : Length 35mm min.				
				Inside Dia.: 0.5±0.1mm Outside Dia.: 0.9mm max.				
				Gas: Butane gas Purity 95% min.				
				Test specimen				
				Tissue About 10mm thick board				

[%] "room condition" temperature : 15~35°C , humidity : 45~75%,atmospheric pressure : 86~106kPa



POE-D24-01-E-08

Ver: 08 | Page: 12 / 20 |

No	Ite	ems	Specification	Testing method
13	Life	Appearance	No marked defect.	Impulse Voltage
		Capacitance Change	B(Y5P),E(Y5U): Within ±20% SL: Within±3% or ±0.3pF, Whichever is large.	Each individual capacitor shall be subjected to 8kV impulses for three times. After the capacitors are applied to life test. The waveform will be determined by the test circuit parameters. Details of the test circuit are given in IEC 60384-14 Annex A. Front time (T1) =1.2µs=1.67T
		I.R.	B(Y5P),E(Y5U) : 3000MΩ min. SL: 1000 MΩ min. PASSIVE SYST	Time to half-value (T2) =50μs
		Dielectric Strength	Per Item 3	Te specimen capacitors are placed in a circulating air oven for a period of 1000 hours. The air in the oven is maintained at a temperature of 125±3°C. Throughout the test, the capacitors are subjected to an AC425Vrms.(for 0AH type) or AC680Vrms.(for 1AH type) alternating voltage of mains frequency, Pre-treatment: Capacitor shall be stored at 125±2°C for 1hour.then placed at **1room condition for 24±2hours before initial measurements. Post-treatment: Capacitor shall be stored for 1 to 2hours at **1room
14	Active Flammability		The cheesecloth shall not be on fire.	The specimens shall be individually wrapped in at least one but more than two complete layers of cheesecloth. The specimens shall be subjected to 20 discharges. The interval between successive discharges shall be 5 sec. The UAC shall be maintained for 2 min after the last discharge. S1

 [&]quot;room condition" temperature : 15~35℃, humidity : 45~75%, atmospheric pressure : 86~106kPa



POE-D24-01-E-08

Ver: 08 Page: 13 / 20

No	Ite	ems	Specification	Testing method				
15	Humidity (Under Steady State)	Change	No marked defect B(Y5P): Within ±10% E(Y5U): Within ±20% SL: Within±2.5% or ±0.25pF, Whichever is large.	Pre-treatment: Capacitor shall be stored at 125±2°C for 1hour.the placed at **1room condition for 24±2hours before initial measurements.				1 hour, then
		D.F. Q L.R.	Char. Specifications B(Y5P) E(Y5U) 5.0% max. Q \geq 100+10×C/3**2(C<30pF) Q \geq 200 (C \geq 30pF) B(Y5P),E(Y5U): 3000MΩ min. SL: 1000MΩ min.	Post-treatmen	t: Cap	acitor shall be stored f	or 1 to 2hours	at ^{*1} room
		Dielectric strength	Per Item 3	ON, All. III				
16	Humidity	Appearance	No marked defect	Apply the rate	ed vo	ltage for 500±12 hour	rs at 40±2°€, i	n 90 to 95%
	Loading	Capacitance Change	B(Y5P): Within ±10% E(Y5U): Within ±20% SL: Within±2.5% or ±0.25pF, Whichever is large.	humidity.				
		D.F. Q	$ \begin{array}{ c c c } \hline Char. & Specifications \\ \hline B(Y5P) \\ E(Y5U) & 5.0\% \ max. \\ \hline & Q \ge 100 + 10 \times C/3 \\ SL & ^{*2}(C < 30 pF) \\ \hline & Q \ge 200 \ (C \ge 30 pF) \\ \hline \end{array} $	Pre-treatment: Capacitor shall be stored at 125±2°C for 1hour.then placed at **1room condition for 24±2hours before initial measurements. Post-treatment: Capacitor shall be stored for 1 to 2hours at **1room			s before	
		I.R.	B(Y5P),E(Y5U) : 3000MΩ min. SL : 1000MΩ min.					
		Dielectric strength	Per Item 3					
17	Temperature Cycle	Appearance	No marked defect	The capacitor		d be subjected to 100 to imperature Cycle time:	-	cles,
		Capacitance Change	Char. Capacitance Change		Step	Temperature(°C)	Time(min)	
		Change	B(Y5P) Within ± 10%		1	-40+0/-3	30	
			E(Y5U) Within ± 20%		2	Room temp.	3	
			SL Within ± 10%		3	125+3/-0	30	
		D.F. Q	$\begin{array}{ c c c }\hline Char. & Specifications \\ B(Y5P) & 5.0\% \text{ max.} \\ \hline E(Y5U) & 7.5\% \text{ max.} \\ \hline & Q \geqq 275 + 5/2C \\ SL & ^{*2}(C < 30 \text{pF}) \\ & Q \geqq 350 \ (C \geqq 30 \text{pF}) \\ \hline \end{array}$	Pre-treatment: Capacitor shall be stored at 125±2°C f placed at **1room condition for 24±2hc initial measurements. Post-treatment: Capacitor shall be stored for 1 to 2hot		for 24±2hour	s before	
		I.R.	3000MΩ min.					
		Dielectric strength	Per Item .3					

[&]quot;room condition" temperature $:\,15\text{--}35^\circ\!\text{C}$, humidity $:\,45\text{--}75\%$,atmospheric pressure $:\,86\text{--}106\text{kPa}$

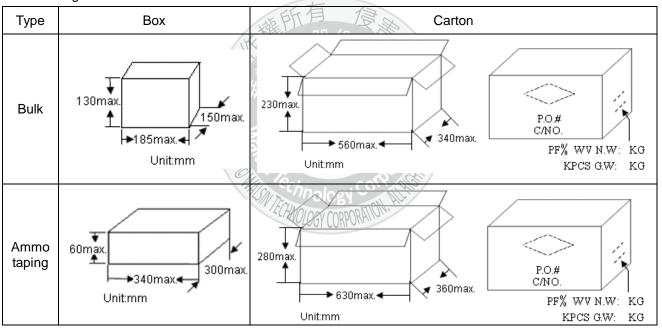
[&]quot;C" expresses nominal capacitance value (pF).



SAFETY STANDARDS REGULATED, REINFORCED Ver: 08 | Page: 14 / 20 POE-D24-01-E-08 INSULATION TYPE, AH SERIES (Small Size)

8. Packing Baggage:

8.1 Packing size:



8.2 Packing quantity:

Packing type	The code of 14th to15th in SAP P/N	MPQ (Kpcs/Box)
Toning	AM	0.5
Taping	AS	1

Dooking type	Load longth	The code of 14th to15th in SAP P/N	MPQ		
Packing type	Lead length	The code of 14th to 15th in SAP P/N	Kpcs / Bag	Kpcs / Box	
Long lead (L≧20mm)		05~12	0.5	1.5	
Bulk	Short lead (L<20mm)	05~12	0.5	2	

8.3 Label samples:





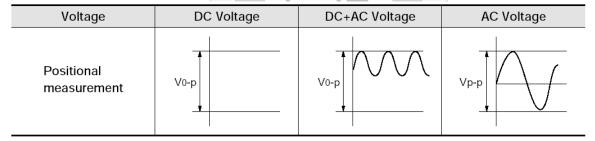
SAFETY STANDARDS REGULATED, REINFORCED	DOE D24 01 E 00	V 00	D 15 / 20	J
INSULATION TYPE, AH SERIES (Small Size)	POE-D24-01-E-08	ver: 08	Page: 15 / 20	1

9. Caution:

9.1 Operating voltage

When DC-rated capacitors are to be used in AC or ripple current circuits, be sure to maintain the Vp-p value of the applied voltage or the Vo-p which contains DC bias within the rated voltage range.

When the voltage is started to apply to the circuit or it is stopped applying, the irregular voltage may be generated for a transit period because of resonance or switching. Be sure to use a capacitor within rated voltage containing these irregular voltage.



9.2 Operating temperature and self-generated heat

Keep the surface temperature of a capacitor below the upper limit of its rated operating temperature range. Be sure to take into account the heat generated by the capacitor itself.

9.3 Test condition for withstanding voltage

(1) Test equipment

Test equipment for AC withstanding voltage should be used with the performance of the wave similar to 50/60 Hz sine wave.

If the distorted sine wave or over load exceeding the specified voltage value is applied, the defective may be caused.

(2) Voltage applied method

When the withstanding voltage is applied, capacitor's lead or terminal should be firmly connected to the out-put of the withstanding voltage test equipment, and then the voltage should be raised from near zero to the test voltage.

If the test voltage without the raise from near zero voltage would be applied directly to capacitor, test voltage should be applied with the *zero cross. At the end of the test time, the test voltage should be reduced to near zero, and then capacitor's lead or terminal should be taken off the out-put of the withstanding voltage test equipment.

If the test voltage without the raise from near zero voltage would be applied directly to capacitor, the surge voltage may arise, and therefore, the defective may be caused.

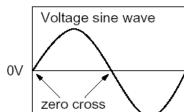
*ZERO CROSS is the point where voltage sine wave pass 0V.

- See the right figure -

(3) Applied voltage

The voltages of Table shall be applied between the respective measuring points of 1 min for qualification approval and periodic testing and for a period of not less than 1 s for lot-by-lot quality conformance testing, a voltage proof test such as Test C shall be carried out only for qualification approval tests and periodic tests;

Attention is drawn to the fact that repetition of the voltage proof test by the user may damage the capacitor. If repetition of the voltage proof test is made by the user, the applied voltage should not be greater than 66 % of the test voltage specified in Table .





POE-D24-01-E-08

Ver: 08 | Page: 16

Table -Voltage proof

Class	Range of rated voltages	Test A	Test B or Test C
X1	≤1 000 V	4,3 <i>U</i> R (d.c.) c	2 <i>U</i> R + 1 500 V (a.c.) with a minimum of 2 000 V (a.c.) a
Y1	≤500 V	4 000 V (a.c.)	4 000 V (a.c.)

a For Delta and T-connected capacitor units according to Figures 5b and 5c, the test voltage for terminals to case shall be the appropriate test voltage for the Y-capacitors.

b The UR in this d.c. test is the rated a.c. voltage value.

Note:

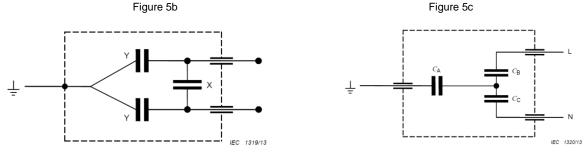
Test A - Between terminations

Test B - Internal insulation

Test C - External insulation (applicable only to insulated capacitors in nonmetallic case or in insulated metal case)

Figure 5b - Delta by-pass capacitor (in metallic housing)

Figure 5c - Example of a T-connected by-pass capacitor (in non-metallic housing)



^{*}For capacitors with non-metallic housings, the earth connection is brought out as a separate termination as is shown in Figure 5c.

9.4 Fail-Safe

When capacitor would be broken, failure may result in a short circuit. Be sure to provide an appropriate fail-safe function like a fuse on your product if failure would follow an electric shock, fire or fume.

Failure to follow the above cautions may result, worst case, in a short circuit and cause fuming or partial dispersion when the product is used.

9.5 Vibration and impact

Do not expose a capacitor or its leads to excessive shock or vibration during use.

9.6 Soldering

When soldering this product to a PCB/PWB, do not exceed the solder heat resistance specification of the capacitor. Subjecting this product to excessive heating could melt the internal junction solder and may result in thermal shocks that can crack the ceramic element.

When soldering capacitor with a soldering iron, it should be performed in following conditions.

Temperature of iron-tip: 400°C max.

Soldering iron wattage: 50W max.

Soldering time: 3.5s max.

Copyright © by Walsin Technology C Downloaded From Oneyac.com



SAFETY STANDARDS REGULATED, REINFORCED Ver: 08 | Page: 17 POE-D24-01-E-08 **INSULATION TYPE, AH SERIES** (Small Size)

9.7 Bonding, resin molding and coating

In case of bonding, molding or coating this product, verify that these processes do not affect the quality of capacitor by testing the performance of the bonded, molded or coated product in the intended equipment.

In case of the amount of applications, dryness / hardening conditions of adhesives and molding resins containing organic solvents (ethyl acetate, methyl ethyl ketone, toluene, etc.) are unsuitable, the outer coating resin of a capacitor is damaged by the organic solvents and it may result, worst case, in a short circuit.

The variation in thickness of adhesive, molding resin or coating may cause a outer coating resin cracking and/or ceramic element cracking of a capacitor in a temperature cycling.

9.8 Treatment after bonding, resin molding and coating

When the outer coating is hot (over 100 °C) after soldering, it becomes soft and fragile.

So please be careful not to give it mechanical stress.

Failure to follow the above cautions may result, worst case, in a short circuit and cause fuming or partial dispersion when the product is used.

9.9 Operating and storage environment

The insulating coating of capacitors does not form a perfect seal; therefore, do not use or store capacitors in a corrosive atmosphere, especially where chloride gas, sulfide gas, acid, alkali, salt or the like are present. And avoid exposure to moisture. Before cleaning, bonding, or molding this product, verify that these processes do not affect product quality by testing the performance of a cleaned, bonded or molded product in the intended equipment. Store the capacitors where the temperature and relative humidity do not exceed -10 to 40 $^{\circ}$ C and 15 to 85%.

Use capacitors within 6 months after delivered. Check the solderability after 6 months or more.

9.10 Limitation of applications

Please contact us before using our products for the applications listed below which require especially high reliability for the prevention of defects which might directly cause damage to the third party's life, body or property.

- 1. Aircraft equipment
- 2. Aerospace equipment
- 3. Undersea equipment
- 4. Power plant control equipment
- 5. Medical equipment
- Transportation equipment (vehicles, trains, ships, etc.)
- Traffic signal equipment
- Disaster prevention / crime prevention equipment
- 9. Data-processing equipment exerting influence on public
- 10. Application of similar complexity and/or reliability requirements to the applications listed in the above.

10. Notices:

10.1 Cleaning (ultrasonic cleaning):

To perform ultrasonic cleaning, observe the following conditions.

Rinse bath capacity: Output of 20 watts per liter or less.

Rinsing time: 5 min maximum.

Do not vibrate the PCB/PWB directly.

Excessive ultrasonic cleaning may lead to fatigue destruction of the lead wires.



SAFETY STANDARDS REGULATED, REINFORCED INSULATION TYPE, AH SERIES (Small Size)

POE-D24-01-E-08 Ver: 08 Page: 18

10.2 List of substances that affect the insulation strength of coating:

Epoxy resin solvent

Category		Model +	7 /5
Ketone	Acetone	Butanone	Cyclohexanone
Esters	Ethyl acetate	Dibutyl phthalate	位份本义
Chlorinated hydrocarbons	Dichloromethane	ty.	

Epoxy resin thinner

Category		DSA PIN	fodel
	Simple function group	SYSTEHK-66 (Alkyl glycidyl ether)	
Reactive diluentactivated thinner		501 (Butyl glycidyl ether)	
		690 (Phenyl Glycidyl Ether)	
		AGE (C12-14Aliphatic Polyalcohol Glycidyl Ether)	
		692 (Benzyl Glycidyl Ether)	
	Two functional groups	D-678 (Neopentyl glycol diglycidyl ether)	
		622 (1,4-Butanediol diglycidyl ether)	
		669 (Ethylene glycol diglycidyl ether)	
		X-632 (Polypropylene glycol diglycidyl ether)	
		X-652 (1,6-Hexadiol diglycidyl ether)	
		D-691Epoxypropane o-methylphenyl ether	
		Anhydrous ethanol	Toluene
		Ethyl acetate	Dimethylbenzene
Non-activated thinner		Dimethyl formamide	Butyl acetate
		Acetone	Styrene
		Polyol	Benzyl alcohol

Note: The above substances should not contact the coating of the product body, otherwise it will affect the insulation strength of the product

10.3 Capacitance change of capacitors

Class 1 capacitors

Capacitance might change a little depending on a surrounding temperature or an applied voltage.

Please contact us if you use for the strict time constant circuit.

Class 2 capacitors

Class 2 capacitors like temperature characteristic B, E have an aging characteristic, whereby the capacitor continually decreases its capacitance slightly if the capacitor leaves for a long time. Moreover, capacitance might change greatly depending on a surrounding temperature or an applied voltage. So, it is not likely to be able to use for the time constant circuit.

Please contact us if you need a detail information.

10.4 Performance check by equipment

Before using a capacitor, check that there is no problem in the equipment's performance and the specifications.

Generally speaking, CLASS 2 ceramic capacitors have voltage dependence characteristics and temperature dependence characteristics in capacitance. So, the capacitance value may change depending on the operating condition in a equipment. Therefore, be sure to confirm the apparatus performance of

receiving influence in a capacitance value change of a capacitor, such as leakage current and noise suppression characteristic.

Moreover, check the surge-proof ability of a capacitor in the equipment, if needed, because the surge voltage may exceed specific value by the inductance of the circuit.

11. Note

- 11.1 Please make sure that your product has been evaluated in view of your specifications with our product being mounted to your product.
- 11.2 You are requested not to use our product deviating from this specification.
- 11.3 Do not use these products in any Automotive Power train or Safety equipment including Battery charger for Electric Vehicles and Plug-in Hybrid.





SAFETY STANDARDS REGULATED, REINFORCED	DOE D24 01 E 00	Va 00	Dagge 10 / 20
INSULATION TYPE, AH SERIES (Small Size)	POE-D24-01-E-08	ver: 08	Page: 19 / 20

12. Soldering Recommendation:

12.1 Wave Soldering Profile:

- Temperature conditions of the flow is recommended as shown in the chart
- Must implement the pre-heat
- Maximum peak flow temperature is recommended 265°C
- Time "T" implement in the chart recommended within 20 sec. it temperature exceed 200°C
- Take care with the flow solder not to touch the capacitor body directly at mounting

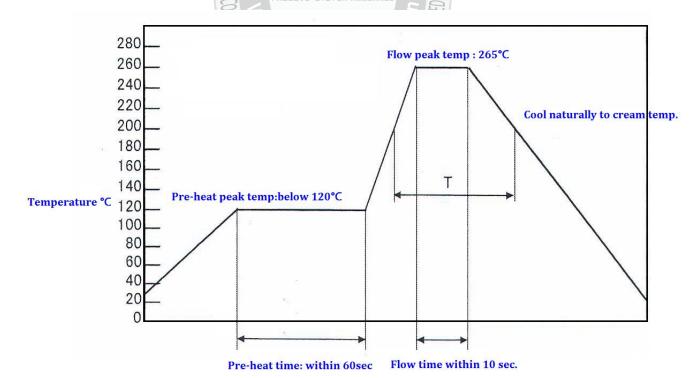


Chart to show flow recommended temp

12.2 Recommended Reworking Conditions with Soldering Iron:

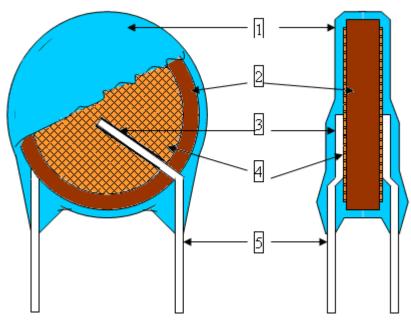
- Temperature of iron-tip: 400 degrees C. max.
- Soldering iron wattage: 50W max.
- Soldering time: 3.5 sec. max.
- Distance from coating body: 2 mm (min.)

12.3 Reflow-Soldering: Lead Ceramic Cap. should not be soldered by reflow-soldering.



SAFETY STANDARDS REGULATED, REINFORCED	DOE DO4 01 E 00	V 00	D 20 / 20
INSULATION TYPE, AH SERIES (Small Size)	POE-D24-01-E-08	ver: 08	Page: 20 / 20

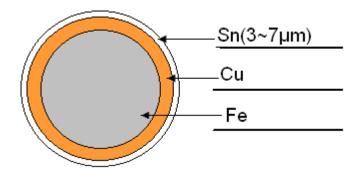
13. Drawing of internal structure and material list:



Remarks:

No.	Part name	Material	Model/Type	Component
			1.EF-150	Pyromellitic dianhydride15 \ Silica20 \
1	1 Insulation Coating	Epoxy polymer	2.ECP-357	Resins (Epoxy)65
			3.PCE-300	(Blue / UL 94 V-0)
				SL: SrCO3/TiO2/Bi2O3/CaCO3
2 Dielectric Element	Ceramic	SL/Y5P/Y5U	Y5P: BaTiO3/Bi2O3/SnO2/CeO2	
				Y5U: BaTiO3/ZrO2/ CaCO3
3	Solder	Tin-Cu	Sn-Cu solder	Confidentiality
4	Electrodes	Cu	Confidentiality	Confidentiality
5	Leads wire*	Tinned copper clad steel wire	0.55+0.1/-0.05mm	Sn2.5 [Surface plating: Sn 100%(3~7μm)] \
3				Cu5 & Fe92.5 [Substrate metal]

*Constituent structure chart of lead



单击下面可查看定价,库存,交付和生命周期等信息

>>Walsin Technology(华新科技)