

SAFETY STANDARDS REGULATED, REINFORCED INSULATION TYPE, AH SERIES (X1:500V~/Y1:500V~/1500Vdc)

POE-D25-00-E-05

Ver: 05

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PRODUCT SPECIFICATION

PRODUCT: CERAMIC DISC CAPACITOR SAFETY RECOGNIZED

DOC. NO.: POE-D25-00-E-05

TYPE: AH SERIES
(X1:500V~/Y1:500V~/1500Vdc)

CUSTOMER:

符合 RoHS&HF 及其他環保要求;金屬電鍍層不含六價鉻 RoHS &HF& Requirements of Environmental; Prohibit containing Cr+6 in the plating with metal

APPROVED BY CUSTOMER

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Record of change

Date	Version	Description	page
2019/2/25	00	1. First edition.	All
2019/12/29	01	 Review the Available lead code of Lead Configuration Add "8.3 Label samples" 	5 14
2021/9/9	02	1. Delete Walsin & POE logo.	1
2022/4/21	03	 Add Applied voltage in 9.3 Test condition for withstanding voltage. Add 10.2 List of substances that affect the insulation strength of coating 	16-17 19
2023/5/26	04	Revised recognized No. of SEMKO and FIMKO.	10
2023/9/25	05	1. Review the bulk packing quantity of the code of 14th to15th \geq 12	15





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1. Part number for SAP system:

(Ex.) \underline{YU} $\underline{5}$ \underline{AH} $\underline{472}$ \underline{M} $\underline{13}$ $\underline{0}$ \underline{D} $\underline{3E}$ \underline{A} $\underline{0}$ \underline{H} $\underline{(1)}$ $\underline{(2)-1}$ $\underline{(2)-2}$ $\underline{(3)}$ $\underline{(4)}$ $\underline{(5)}$ $\underline{(6)}$ $\underline{(7)}$ $\underline{(8)}$ $\underline{(9)}$ $\underline{(10)}$ $\underline{(11)}$

(1) Temperature characteristic (identified code)

CODE	Temperature characteristic	Cap. Change
SL	SL	-1000~+350PPM/°C (+20°C~+85°C)
YP	B (Y5P)	$\pm 10\%$
YU	E (Y5U)	-55% to +20%
YV	F (Y5V)	-80% ~ +30%

(2)-1 Rated voltage(identified by 1-figure code) : 5=X1:500V~/Y1:500V~/1500Vdc

(2)-2 Type(identified by 2-figure code): AH

(3) Capacitance (identified by 3-figure code):EX.221=220pF

(4) Capacitance tolerance (identified by code): J:±5%,K:±10%,M:±20%

(5) Nominal body diameter dimension (Refer to "3. Part numbering/T.C/Capacitance/ Tolerance/Diameter")

(6) Internal code: 0--Normal, other code--Special control

(7) Lead Style: Refer to "2. Mechanical".

(8) Packing mode and lead length (identified by 2-figure code): Refer to "2. Mechanical" & "4. Taping Format"

LOTORA CONLONI

Taping Code	Description
AM	Ammo box and product pitch: 25.4 mm
AS	Ammo box and product pitch: 15.0 mm
AS	(Only for the SAP part number 11-12 digits ≤ 10)

Bulk Code	PASSI Description LIANCE
03	Lead length : 3.0mm
3E	Lead length : 3.5mm
04	Lead length : 4.0mm
4E	Lead length : 4.5mm
20	Lead length : 20mm

(9) Length tolerance

Code	Description	Description				
A	±0.5 mm (only for kink lead type)	Short lead				
В	±1.0 mm	Short lead				
C	Min.	Long lead				
D	Taping special purpose	Taping				

(10) Pitch

Code	Description
0	10±1 mm
A	10±0.5 mm
C	12.5±0.8 mm

(11) Epoxy Resin Code

Code	Description
Н	Halogen and Pb free, epoxy resin.



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2. Mechanical: Encapsulation: Epoxy resin, flammability UL94 V-0

Available lead code (unit: mm):

Available lead code (unit: mm):								
Lead type	SAP P/N (13-17)digits	Pitch (F)	Lead Length (L)	Packing	Lead Configuration			
	L03B0	10 ± 1.0	3.0 ± 1.0					
	L4EB0	10 ± 1.0	4.5 ± 1.0		D ====			
	L05B0	10 ± 1.0	5.0 ± 1.0		D max. T max.			
	L03BC	12.5 ± 0.8	3.0 ± 1.0	Bulk				
Lead style: L or B	L3EAC	12.5 ± 0.8	3.5 ± 0.5	Duik	() For			
Type L or B	L4EBC	12.5 ± 0.8	4.5 ± 1.0		L≧20mm			
Straight lead	L20C0	10 ± 1.0	20 min.		P F - 11			
	L20CC	12.5 ± 0.8	20 min.		For L<20mm			
	BASD0	10 ± 1.0			U L≤20mm pd→			
	BAMD0	10 ± 1.0	Refer to "4. Taping format"	Tap. Ammo				
	BAMDC	12.5 ± 0.8	Taping format					
	G03B0	10 ± 1.0	3.0 ± 1.0		D max.			
	G4EB0	10 ± 1.0	4.5 ± 1.0	Bulk				
Lead style: G	G05B0	10 ± 1.0	5.0 ± 1.0	21				
Type G Straight lead	GASD0	10 ± 1.0	Refer to "4.	Tap. Ammo	e to the second			
	GAMD0	810 ± 1.0 PAS	Taping format"		Ø d→			
	D03A0	10 ± 1.0	3.0 ± 0.5	美	D max. T max,			
	D3EA0	10 ± 1.0	3.5 ± 0.5					
x 1 . 1 . 5	D04A0	10 ± 1.0	4.0 ± 0.5	16 62.				
Lead style : D Type D	D03AC	12.5 ± 0.8	3.0 ± 0.5	Bulk	() } }			
1	D3EAC	12.5 ± 0.8	3.5 ± 0.5 4.0 ± 0.5	Dir	\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \			
Vertical kink lead	D04AC D20C0	$12.5 \pm 0.8 \\ 10 \pm 1.0$	4.0 ± 0.3 20 min.		Omax.			
icad	DASD0	10 ± 1.0 10 ± 1.0						
	DAMD0	10 ± 1.0	Refer to "4.	Tap. Ammo	ø d ød			
	DAMDC	12.5 ± 0.8	Taping format"	-	5 5			
	X03A0	10 ± 1.0	3.0 ± 0.5		D max. T max.			
	X3EA0	10 ± 1.0	3.5 ± 0.5					
Lead style: X Type X	X04A0	10 ± 1.0	4.0 ± 0.5	Bulk				
Outside kink lead	X03AC	12.5 ± 0.8	3.0 ± 0.5		§ (
Guiside Kilik lead	X3EAC	12.5 ± 0.8	3.5 ± 0.5		S. O. max			
	X04AC	12.5 ± 0.8	4.0 ± 0.5		ν <u>Τ</u>)			
	XAMD0	10 ± 1.0	Refer to "4. Taping format"	Tap. Ammo	[] Ø d→[]→ [<u>[</u>] ^L			

^{*} Lead diameter Φd: 0.55+0.1/-0.05mm

^{*}e (Coating extension on leads): 3.0mm Max for straight lead style, not exceed the kink for kink lead.

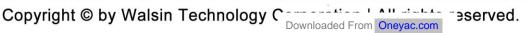


SAFETY STANDARDS REGULATED, REINFORCED Ver: 05 POE-D25-00-E-05 Page: 6 / 21 $\textbf{INSULATION TYPE, AH SERIES} \hspace{0.1cm} (X1:500V \text{--}/Y1:500V \text{--}/1500V \text{dc} \hspace{0.1cm})$

3. Part numbering/T.C/Capacitance/ Tolerance/Diameter:

SAP P/N	T.C.	Capacitance(pF)	Tolerance		Dimensio	on (unit:mn	n)
SAP P/N	1.e. Capacitance(pr)		Tolerance	D(max.)	T(max.)	F	Φd
SL5AH***J060*	10,12,15,18,20,22 27,30,33, 36, 39(7.0			
SL5AH***J070*	SL*	47,50,51, 56,62(pF)	±5%	8.0			
SL5AH***J080*		68,75(pF)		9.0			
SL5AH***J090*		82,100(pF)		10.0			
YP5AH101K060*		100 pF		7.0			
YP5AH151K060*		150 pF		7.0	5.0	10 ± 1	0.55+0.1/-0.05
YP5AH221K060*		220 pF		7.0			
YP5AH331K060*	Y5P	330 pF	±100⁄a	7.0			
YP5AH471K070*	131	470 pF	±10%	8.0			
YP5AH561K080*		560 pF		9.0			
YP5AH681K080*		680 pF		9.0			
YP5AH102K100*		1000 pF		11.0			
YU5AH471M060*		470 pF		7.0			
YU5AH561M060*		560 pF		7.0			
YU5AH681M060*		680 pF		7.0			
YU5AH102M070*		1000 pF		8.0			
YU5AH152M080*	Y5U	1500 pF	1	9.0	5.0		
YU5AH222M090*		2200 pF		10.0			
YU5AH332M110*		3300 pF	±20%	12.0		10±1	0.55+0.1/-0.05
YU5AH392M120*		3900 pF	区份参	13.0		10±1	0.55+0.17-0.05
YU5AH472M130*		4700 pF	3/4	> 14.0			
YV5AH102M060*		/////1000pF	7	=7.0			
YV5AH152M070*		1500pF		8.0			
YV5AH222M080*	Y5V	2200pF		9.0	5.5		
YV5AH332M100*		3300pF	VETEN ALL TAX	11.0			
YV5AH472M110*		4700pF	YSIEM ALLIAN	12.0	2		

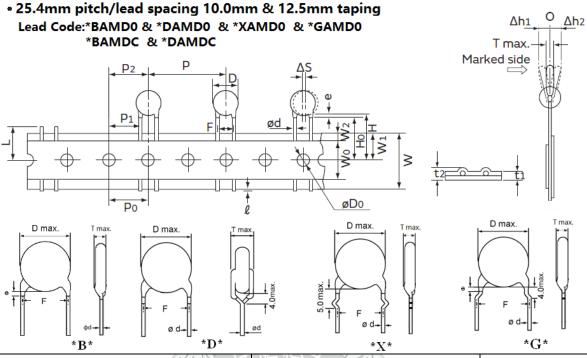
The minimum thickness of coating (reinforced insulation) is 0.4mm.





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4. Taping Format:



POE Part Numb	er	*BAMD0/*DAMD0 *XAMD0/*GAMD0	*BAMDC / *DAMDC	
Item	Symbol	Dimensions(mm)	Dimensions(mm)	
Pitch of component	//// P	25.4 ± 2	25.4 ± 2	
Pitch of sprocket	P0	12.7 ± 0.3	12.7 ± 0.3	
Lead spacing	FASSIVE	SYSTEM ALLIANTO.0 ± 1.0	12.5 ± 0.8	
Length from hole center to component center	P2	12.7 ± 1.5	12.7 ± 1.5	
Length from hole center to lead	P1	7.7 ± 1.5	6.2 ± 1.5	
Body diameter	S/D Ch	See the "3. Part numbering/T.C/Capacita	ance/ Tolerance/Diameter"	
Deviation along tape, left or right	Δ/\$///	0 ± 2.0		
Carrier tape width	W	18.0 +1/ -0.5		
Position of sprocket hole	W1	9.0 ± 0.5		
Lead distance between the kink and center of sprocket hole	Н0	18.0 +2.0/-0 (For: *DAMD0 & *XAMD0&*GAMD0)	18.0 +2.0/-0 (For: *DAMDC)	
Lead distance between the bottom of body and the center of sprocket hole	Н	20.0+1.5/-1.0 (For: *BAMD0)	20.0+1.5/-1.0 (For: *BAMDC)	
Length from the terminal of the lead wire to the edge of carrier tape	ℓ	+0.5 to -1.0 (Or the end of lead wire may be	inside the hole-down tape.)	
Diameter of sprocket hole	D0	4.0 ± 0.2		
Lead diameter	φd	0.55 ± 0.05		
Total tape thickness	t1	0.6 ± 0.3		
Total thickness, tape and lead wire	t2	1.5 max.		
Deviation across tape	Δ h1/Δ h2	2.0 max.		
Portion to cut in case of defect L 11.0 max.				
Hole-down tape width	W0	8.0 min		
Hole-down tape distortion	W2	1.5 ± 1.5		
Coating extension on leads	e	3.0 max for straight lead style; Not exceed	the kink leads for kink lead.	
Body thickness	T	See the "3. Part numbering/T.C/Capacita	ance/ Tolerance/Diameter"	

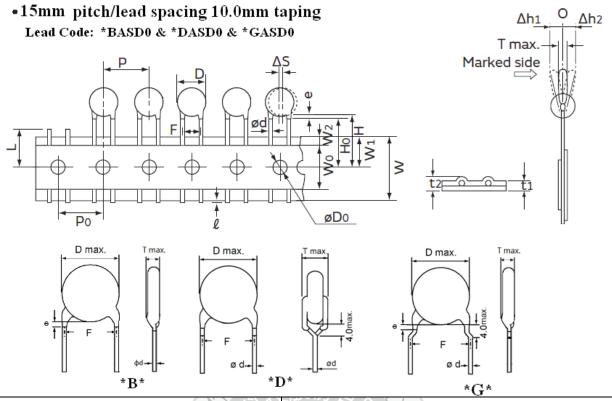


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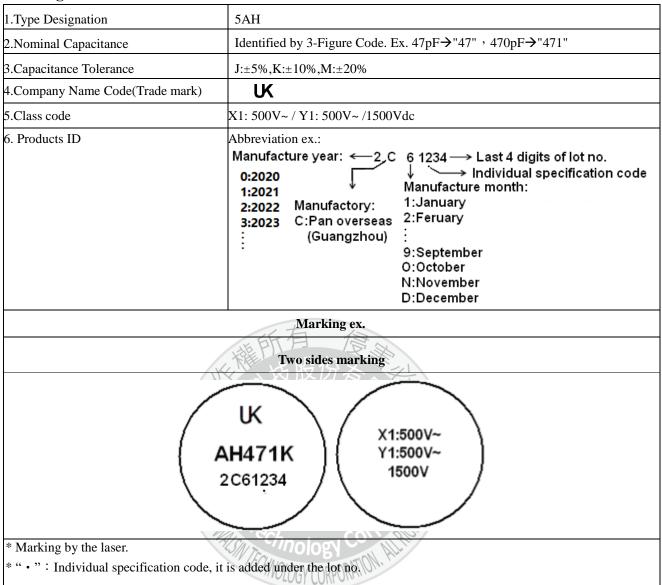


POE Part Number	(A)	*BASD0/*DASD0/*GASD0		
Item FAIL	Symbol	Dimensions(mm)		
Pitch of component	//// P	15.0±1		
Pitch of sprocket	P0	15.0±0.3		
Lead spacing	Fssive	SYSTEM ALLIANCE 10.0±1.0		
Body diameter	S D	See the "3. Part numbering/T.C/Capacitance/ Tolerance/Diameter"		
Deviation along tape, left or right	ΔS	0 ± 2.0		
Carrier tape width	Wood	18.0 +1/ -0.5		
Position of sprocket hole	%/W1	9.0 ± 0.5		
Lead distance between the kink and center of sprocket hole	H0	18.0 +2.0/-0 (For: *DASD0 & *GASD0)		
Lead distance between the bottom of body and the center of sprocket hole	Н	20.0+1.5/-1.0 (For: *BASD0)		
Length from the terminal of the lead wire to the edge of carrier tape	ℓ	+0.5 to -1.0 (or the end of lead wire may be inside the hole-down tape.)		
Diameter of sprocket hole	D0	4.0 ± 0.2		
Lead diameter	φd	0.55+0.1/-0.05		
Total tape thickness	t1	0.6 ± 0.3		
Total thickness, tape and lead wire	t2	1.5 max.		
Deviation across tape	Δ h1/Δ h2	2.0 max.		
Portion to cut in case of defect	L	11.0 max.		
Hole-down tape width	W0	8.0 min		
Hole-down tape distortion	W2	1.5 ± 1.5		
Coating extension on leads	e	3.0 max for straight lead style; Not exceed the kink leads for kink lead.		
Body thickness	T	See the "3. Part numbering/T.C/Capacitance/ Tolerance/Diameter"		



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5. Marking:





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6. Scope:

THIS SPECIFICATION APPLIES TO CERAMIC INSULATED CAPACITORS DISK TYPE USED IN ELECTRONIC EQUIPMENT.

6.1Applicable safety standard

This specification applies to the UL/CUL, ENEC, FIMKO, approved ceramic capacitors disc type for antenna coupling, line-by-pass and across-the-line. X1, Y1 capacitor based on IEC384-14. "UL,ENEC recognized capacitor for across-the-line, line-by-pass" and antenna-isolation.

6.2 Safety standards approval and recognized no.

Safety Standard	Standard No.	Recognized No.	Rated Volt.
UL / CUL	ANSI/UL 60384-14	E146544	
ENEC (DEMKO)	EN 60384-14	ENEC-01966	
FIMKO	EN 60384-14:2013 + A1:16	FI/41697	
SEV	EN 60384-14:2013 + A1:16	21.0554	X1:500Vac
DEMKO	EN 60384-14:2013/A1:2016 EN 60384-14:2013	D-07609	Y1:500Vac 1500Vdc
SEMKO	EN 60384-14:2013+A1	SE-S-1811992R2	
NEMKO	EN 60384-14:2013;A1	No. P18222946	
CQC	IEC60384-14:2013+AMDI:2016	CQC03001003673	



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7. Specification and test method:

7.1 Operating Temperature Range: -40 to +125°C

7.2 Test condition:

Test and measurement shall be made at the standard condition. (temperature 15~35℃, relative humidity 45~75% and atmospheric pressure 860~1060hpa). Unless otherwise specified herein.

If doubt occurred on the value of measurement, and measurement was requested by customer capacitors shall be measured at the reference condition. (temperature $20\pm2^{\circ}\text{C}$ or $25\pm2^{\circ}\text{C}$, relative humidity $60\sim70\%$ and atmospheric pressure $860\sim1060$ hpa.)

7.3 Performance:

No	Iten	ns	Specification		Testing method						
1	Appearance and di	mensions	form and	ed defect on appearance dimensions. fer to [Part number list].	The capacitor should be inspected by naked eyes for visible evidence of defect. Dimensions should be measured with slide calipers.					ole	
2	Marking										
3	Dielectric Strength	Between lead wires	No failure		The capacitor should be inspected by naked eyes. The capacitor should not be damaged when AC4000V(r.m.s.) <50/60Hz> is applied between the lead wires for 60 s. (Charge/Discharge current ≤50mA.)						n.s.)
		Body Insulation	版 横 所 有 		First, the terminals of the capacitor should be connected together. Then, a metal foil should be closely wrapped around the body of the capacitor to the distance of about 3 to 6mm from each terminal. Then, the capacitor should be inserted into a container filled with metal balls of about 1mm diameter. Finally, AC4000V (r.m.s.)<50/60Hz> is applied for 60 s between the capacitor lead wires and metal balls. (Charge/Discharge current ≤ 50mA.)					Smm	
4	Insulation Resistance	Between terminals	10000ΜΩ	or more.	The insulation resistance should be measured with DC500 \pm 50V within 60 \pm 5 s of charging. The voltage should be applied to the capacitor through a resistor of $1M\Omega$						
6	Capacitance Dissipation Factor(Q	D.F.)	Char. B(Y5P) E(Y5U)	Specifications 2.5% max. 5.0% max. Q≥400+20C*₂(C<30pF) ≥1000 (C≥30pF)	Y5P&Y5U&Y5V: The capacitance shall be measured at 20±2°C with 1kHz±20% and 1.0Vrms. SL: The capacitance shall be measured at 25°C with 1MHz±20% and 1.0Vrms						
7	Temperature Characteristic		E(Y5U) F(Y5V)	Capacitance Change Within ± 10% Within +20/-55% Within -80~+30% nge: -25 to +85°C)	The capacitand Table Step Temp.(°C)	ce measur 1 +20±2	ement sha 2 -25±2	3 +20±2	e at each : 4 +85±2	step specif 5 +20±2	fied in
			Char.	Capacitance Change -1000~+350 ppm/°C nge: +20 to +85°C)	Pre-treatment: Capacitor shall be stored at 125±2°C for 1hour, then place at 125±2°C for 24±2hours before measurements.		eed at				
8	Solderability of Leads Lead wire should be soldered with uniform coating on the axial direction over 3/4 of the circumferential direction.			The lead wire \pm 0.5 sec. The depth of it lead wires. Temp. of solder	mmersion	is up to a	bout 1.5 to	o 2.0 mm			

[&]quot;room condition" temperature: 15~35°C, humidity: 45~75%, atmospheric pressure: 86~106kPa

[&]quot;C" expresses nominal capacitance value (pF).



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No	Ite	ms	Specification	Testing method
9	Robustness of Terminations	Tensile	Lead wire shall not cut off capacitor shall not be broken.	As shown in the figure at right, fix the body of the capacitor and apply a tensile weight gradually to each lead wire in the radial direction of the capacitor up to 10N and keep it for 10±1 sec.
		Bending	Lead wire shall not cut off. Capacitor shall not be broken.	With the termination in its normal position, the specimen is held by its body in such a manner that the axis of the termination is vertical; a mass applying a force of 5N is then suspended from the end of the termination. The body of the specimen is then inclined, within a period of 2 to 3sec, through an angle of approximately 90° in the vertical plane and then returned to its initial position over the same period of time; this operation constitutes one bend. One bend immediately followed by a second bend in the opposite direction.
10	Soldering Effect	Appearance	No marked defect.	As shown in figure, the lead wires should be immersed in solder of $350 \pm 10 ^{\circ}\text{C}$ or $260 \pm 5 ^{\circ}\text{C}$ up to 1.5 to 2.0 mm from the root of terminal for 3.5 \pm
	(Non-Preheat)	I.R.	1000 MΩ min.	0.5 sec (10 ± 1 sec. for 260 ± 5 °C).
		Dielectric Strength	Per item 3	Thermal Capacitor Screen 1.5
		Capacitance Change	B(Y5P),E(Y5U),F (Y5V): Within ±10% SL: Within±2.5% or ±0.25pF, Whichever is large.	Pre-treatment: Capacitor shall be stored at 125±2°C for 1hour.then placed at
			技技股份	Post-treatment: Capacitor shall be stored for 1 to 2hours at *1room condition.
11	Soldering Effect (On-Preheat)	Appearance	No marked defect.	First the capacitor should be stored at $120+0/-5$ °C for $60+0/-5$ sec. Then, as in figure, the lead wires should be immersed solder of $260+0/-5$ °C up to 1.5 to 2.0 mm from the root of terminal for $7.5+0/-1$ sec.
	(On Treneat)	I.R.	1000 MΩ min.	A
		Dielectric Strength	Per item 3	Thermal Capacitor Screen 1.5
		Capacitance Change	B(Y5P),E(Y5U),F (Y5V): Within ±10% SL: Within±2.5% or ±0.25pF, Whichever is large.	Molten Solder
			TECHNOLOGY CORF	Pre-treatment: Capacitor shall be stored at 125±2°C for 1hour.then placed at **1room condition for 24±2hours before initial measurements. Post-treatment: Capacitor shall be stored for 1 to 2hours at **1room
				condition.
12	Passive Flamma	bility	The burning time shall not be exceeded the time 30 sec. The tissue paper shall not ignite.	
				Gas burner: Length 35mm min.
				Inside Dia.: 0.5±0.1mm Outside Dia.: 0.9mm max.
				Gas: Butane gas Purity 95% min.
				Test specimen We specimen We specimen We specimen
				Tissue About 10mm thick board

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No	Ite	ems	Specification	Testing method
13	Life	Appearance Capacitance Change I.R. Dielectric Strength	No marked defect. B(Y5P),E(Y5U),F(Y5V): Within ±20% SL: Within±3% or ±0.3pF, Whichever is large. B(Y5P),E(Y5U),F(Y5V): 3000MΩ min. SL: 1000MΩ min. Per Item 3	Each individual capacitor shall be subjected to 8kV impulses for three times. After the capacitors are applied to life test. The waveform will be determined by the test circuit parameters. Details of the test circuit are given in IEC 60384-14 Annex A. Front time (T1) =1.2μs=1.67T Time to half-value (T2) =50μs The specimen capacitors are placed in a circulating air oven for a period of 1000 hours. The air in the oven is maintained at a temperature of 125±3°C. Throughout the test, the capacitors are subjected to an AC850Vrms. alternating voltage of mains frequency. Pre-treatment: Capacitor shall be stored at 125±2°C for 1hour.then placed at **1room condition for 24±2hours before initial measurements. Post-treatment: Capacitor shall be stored for 1 to 2hours at **1room condition.
14	Active Flammability		The cheesecloth shall not be on fire. PASSIVE SYS PASSIVE SYS	The specimens shall be individually wrapped in at least one but more than two complete layers of cheesecloth. The specimens shall be subjected to 20 discharges. The interval between successive discharges shall be 5 sec. The UAC shall be maintained for 2 min after the last discharge. S1 L1 L2 C2 C3 CX Ct Ut Ut C1 C2 C3 CX CT Ut C1 C1 C2 C3 CX CT CT C1 C1 C1 C1 C2 C3 CX CT CT CT CT CT CT CT CT CT

[&]quot;room condition" temperature : 15~35 $^{\circ}\text{C}$, humidity : 45~75%,atmospheric pressure : 86~106kPa



SAFETY STANDARDS REGULATED, REINFORCED $\textbf{INSULATION TYPE, AH SERIES} \hspace{0.1cm} (X1:500V \text{--}/Y1:500V \text{--}/1500V \text{dc} \hspace{0.1cm})$

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No	Ite	ms	Specification	Testing method			
15	Humidity	Appearance	No marked defect	Set the capacitor for 500 ± 12 hours at $40\pm2^{\circ}$ C, in 90 to 95% humidity.			
	(Under Steady State)	Capacitance Change	B(Y5P): Within ±10% E(Y5U): Within ±20% F(Y5V): Within ±30% SL: Within±2.5% or ±0.25pF, Whichever is large.	Pre-treatment: Capacitor shall be stored at 125±2°C for 1hour.then placed at *1room condition for 24±2hours before initial measurements. Post-treatment: Capacitor shall be stored for 1 to 2hours at *1room			
		D.F. or Q	Char. Specifications B(Y5P) E(Y5U) 5.0% max. F(Y5V) 7.5% max. SL $Q \ge 100 + 10 \times C/3^{*2}(C < 30 \text{pF})$ B(Y5P),E(Y5U),F(Y5V) : 3000MΩ min.	condition.			
		I.R. Dielectric	SL: $1000M\Omega$ min.				
1.4	Humidity	Appearance		Apply the rated voltage for 500±12 hours at 40±2°C in 00 to 050/			
16	Loading	Capacitance Change	No marked defect B(Y5P): Within ±10% E(Y5U): Within ±20% F(Y5V): Within ±30% SL: Within±2.5% or ±0.25pF, Whichever is large.	Apply the rated voltage for 500±12 hours at 40±2°C, in 90 to 95% humidity. Pre-treatment: Capacitor shall be stored at 125±2°C for 1hour.then placed at *1room condition for 24±2hours before initial measurements.			
		D.F. or Q	Char. Specifications $B(Y5P)$ $E(Y5U)$ $5.0\% \text{ max.}$ $F(Y5V)$ $7.5\% \text{ max.}$ $Q \ge 100+10 \times \text{C/3}$ SL $^{*2}(\text{C}<30\text{pF})$ $Q \ge 200 \text{ ($C$ \ge 30pF)}^{\text{TYST} \in M}$	Post-treatment: Capacitor shall be stored for 1 to 2hours at **1room condition.			
		I.R.	B(Y5P),E(Y5U),F(Y5V) : 3000M Ω min. SL : 1000M Ω min.	PASERI I			
		Dielectric strength	Per Item 3	01001			
17	Temperature Cycle	Appearance Capacitance Change	No marked defect Char. Capacitance Change B(Y5P) Within ± 10% E(Y5U) F(Y5V) Within ± 20% SL Within ± 10%	The capacitor should be subjected to 100 temperature cycles, Step Temperature (°C) Time(min) 1 -40+0/-3 30 2 Room temp. 3 3 125+3/-0 30 4 Room temp. 3			
		D.F. Q	Char. Specifications B(Y5P) 5.0% max. E(Y5U) F(Y5V) 7.5% max. $Q \ge 275 + 5/2C$ SL $*^{2}(C < 30 pF)$ $Q \ge 350 (C \ge 30 pF)$	Pre-treatment: Capacitor shall be stored at 125±2°C for 1hour.then placed at **1room condition for 24±2hours before initial measurements. Post-treatment: Capacitor shall be stored for 1 to 2hours at **1room condition.			
		I.R.	3000MΩ min.				
		Dielectric strength	Per Item .3				

[&]quot;room condition" temperature : 15~35°C , humidity : 45~75% ,atmospheric pressure : 86~106kPa

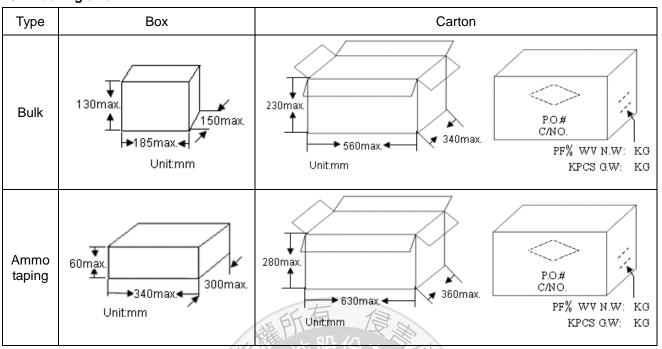
[&]quot;C" expresses nominal capacitance value (pF).



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8. Packing Baggage:

8.1 Packing size:

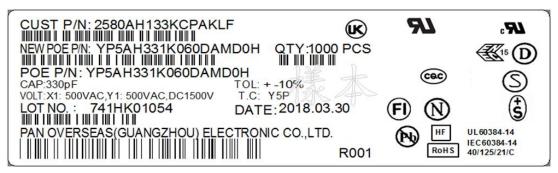


8.2 Packing quantity:

Packing type	The code of 14th to 15th in SAP P/N	MPQ (Kpcs/Box)	Remark
	AM (The size code ≤ 11)	과	F=10mm
	AM (The size code ≥ 12) _{VE} SYSTEM A	LLIANCE 0.5	(Code -17th"A" or "0")
Taping	AM(Code -17th"C")	0.5	F=12.5mm
	AS	51,5	
	AT	0.5	

Packing type	Lead length	Size code of 10th to 11th in SAP P/N	MPQ (Kpcs/Bag)	Kpcs/Box
	Long lead	06~12	0.5	1.5
Bulk	(L≧20mm)	13	0.5	1
Bulk	Short lead	06~12	0.5	2
	(L<20mm)	13	0.5	1.5

8.3 Label samples





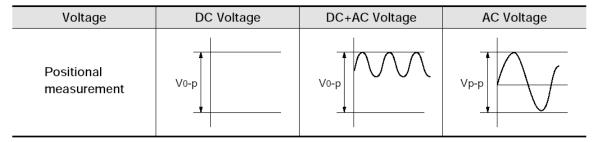
SAFETY STANDARDS REGULATED, REINFORCED Ver: 05 POE-D25-00-E-05 Page: 16 / 21 $\textbf{INSULATION TYPE, AH SERIES} \hspace{0.1cm} (X1:500V \text{-/}Y1:500V \text{-/}1500V \text{dc} \hspace{0.1cm})$

9. Caution:

9.1 Operating voltage

When DC-rated capacitors are to be used in AC or ripple current circuits, be sure to maintain the Vp-p value of the applied voltage or the Vo-p which contains DC bias within the rated voltage range.

When the voltage is started to apply to the circuit or it is stopped applying, the irregular voltage may be generated for a transit period because of resonance or switching. Be sure to use a capacitor within rated voltage containing these irregular voltage.



9.2 Operating temperature and self-generated heat

Keep the surface temperature of a capacitor below the upper limit of its rated operating temperature range. Be sure to take into account the heat generated by the capacitor itself.

9.3 Test condition for withstanding voltage

(1) Test equipment

Test equipment for AC withstanding voltage should be used with the performance of the wave similar to 50/60 Hz sine wave.

If the distorted sine wave or over load exceeding the specified voltage value is applied, the defective may be caused.

(2) Voltage applied method

When the withstanding voltage is applied, capacitor's lead or terminal should be firmly connected to the out-put of the withstanding voltage test equipment, and then the voltage should be raised from near zero to the test voltage.

If the test voltage without the raise from near zero voltage would be applied directly to capacitor, test voltage should be applied with the *zero cross. At the end of the test time, the test voltage should be reduced to near zero, and then capacitor's lead or terminal should be taken off the out-put of the withstanding voltage test equipment.

If the test voltage without the raise from near zero voltage would be applied directly to capacitor, the surge voltage may arise, and therefore, the defective may be caused.

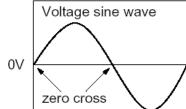
*ZERO CROSS is the point where voltage sine wave pass 0V.

- See the right figure -

(3) Applied voltage

The voltages of Table shall be applied between the respective measuring points of 1 min for qualification approval and periodic testing and for a period of not less than 1 s for lot-by-lot quality conformance testing, a voltage proof test such as Test C shall be carried out only for qualification approval tests and periodic tests;

Attention is drawn to the fact that repetition of the voltage proof test by the user may damage the capacitor. If repetition of the voltage proof test is made by the user, the applied voltage should not be greater than 66 % of the test voltage specified in Table .





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Table -Voltage proof

Class	Range of rated voltages	Test A	Test B or Test C
X1	≤1 000 V	4,3 <i>U</i> R (d.c.) c	2 <i>U</i> R + 1 500 V (a.c.) with a minimum of 2 000 V (a.c.) a
Y1	≤500 V	4 000 V (a.c.)	4 000 V (a.c.)

a For Delta and T-connected capacitor units according to Figures 5b and 5c, the test voltage for terminals to case shall be the appropriate test voltage for the Y-capacitors.

Note:

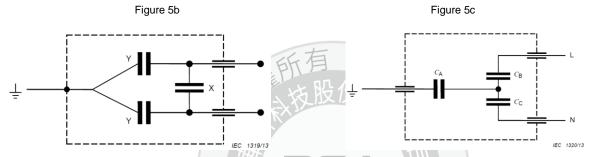
Test A - Between terminations

Test B - Internal insulation

Test C - External insulation (applicable only to insulated capacitors in nonmetallic case or in insulated metal case)

Figure 5b - Delta by-pass capacitor (in metallic housing)

Figure 5c – Example of a T-connected by-pass capacitor (in non-metallic housing)



^{*}For capacitors with non-metallic housings, the earth connection is brought out as a separate termination as is shown in Figure 5c

9.4 Fail-Safe

When capacitor would be broken, failure may result in a short circuit. Be sure to provide an appropriate fail-safe function like a fuse on your product if failure would follow an electric shock, fire or fume.

9.5 Vibration and impact

Do not expose a capacitor or its leads to excessive shock or vibration during use

9.6 Soldering

When soldering this product to a PCB/PWB, do not exceed the solder heat resistance specification of the capacitor. Subjecting this product to excessive heating could melt the internal junction solder and may result in thermal shocks that can crack the ceramic element.

When soldering capacitor with a soldering iron, it should be performed in following conditions.

Temperature of iron-tip: 400°C max.

Soldering iron wattage: 50W max.

Soldering time: 3.5s max.

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 $_{\mathrm{b}}$ The U_{R} in this d.c. test is the rated a.c.voltage value



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9.7 Bonding, resin molding and coating

In case of bonding, molding or coating this product, verify that these processes do not affect the quality of capacitor by testing the performance of the bonded, molded or coated product in the intended equipment.

In case of the amount of applications, dryness / hardening conditions of adhesives and molding resins containing organic solvents (ethyl acetate, methyl ethyl ketone, toluene, etc.) are unsuitable, the outer coating resin of a capacitor is damaged by the organic solvents and it may result, worst case, in a short circuit.

The variation in thickness of adhesive, molding resin or coating may cause a outer coating resin cracking and/or ceramic element cracking of a capacitor in a temperature cycling.

9.8 Treatment after bonding, resin molding and coating

When the outer coating is hot (over 100 $^{\circ}$ C) after soldering, it becomes soft and fragile.

So please be careful not to give it mechanical stress.

Failure to follow the above cautions may result, worst case, in a short circuit and cause fuming or partial dispersion when the product is used.

9.9 Operating and storage environment

The insulating coating of capacitors does not form a perfect seal; therefore, do not use or store capacitors in a corrosive atmosphere, especially where chloride gas, sulfide gas, acid, alkali, salt or the like are present. And avoid exposure to moisture. Before cleaning, bonding, or molding this product, verify that these processes do not affect product quality by testing the performance of a cleaned, bonded or molded product in the intended equipment. Store the capacitors where the temperature and relative humidity do not exceed -10 to 40 $^{\circ}$ C and 15 to 85%.

Use capacitors within 6 months after delivered. Check the solderability after 6 months or more.

9.10 Limitation of applications

Please contact us before using our products for the applications listed below which require especially high reliability for the prevention of defects which might directly cause damage to the third party's life, body or property.

- 1. Aircraft equipment
- 2. Aerospace equipment
- 3. Undersea equipment
- 4. Power plant control equipment
- 5. Medical equipment
- Transportation equipment (vehicles, trains, ships, etc.)
- Traffic signal equipment
- Disaster prevention / crime prevention equipment
- 9. Data-processing equipment exerting influence on public
- 10. Application of similar complexity and/or reliability requirements to the applications listed in the above.

10. Notices:

10.1 Cleaning (ultrasonic cleaning):

To perform ultrasonic cleaning, observe the following conditions.

Rinse bath capacity: Output of 20 watts per liter or less.

Rinsing time: 5 min maximum.

Do not vibrate the PCB/PWB directly.

Excessive ultrasonic cleaning may lead to fatigue destruction of the lead wires.



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10.2 List of substances that affect the insulation strength of coating:

Epoxy resin solvent

Category	Model		
Ketone	Acetone	Butanone	Cyclohexanone
Esters	Ethyl acetate	Dibutyl phthalate	
Chlorinated hydrocarbons	Dichloromethane		

Epoxy resin thinner

Category		Model		
		HK-66 (Alkyl glycidyl ether)		
		501 (Butyl glycidyl ether)		
	Simple function group	690 (Phenyl Glycidyl Ether)		
		AGE (C12-14Aliphatic Polyalcohol Glycidyl Ether) 692 (Benzyl Glycidyl Ether)		
Reactive diluentactivated thinner	622 (1,4-Butanediol diglycidyl ether) Two functional groups 669 (Ethylene glycol diglycidyl ether)	D-678 (Neopentyl glycol diglycidyl ether)		
		622 (1,4-Butanediol diglycidyl ether)		
		669 (Ethylene glycol diglycidyl ether)		
		X-632 (Polypropylene glycol diglycidyl ether)		
		lycidyl ether)		
		D-691Epoxypropane o-methylphenyl ether		
Non-activated thinner		Anhydrous ethanol	Toluene	
		Ethyl acetate	Dimethylbenzene	
		Dimethyl formamide	Butyl acetate	
		Acetone	Styrene	
		Polyol	Benzyl alcohol	

Note: The above substances should not contact the coating of the product body, otherwise it will affect the insulation strength of the product

10.3 Capacitance change of capacitors

Class 1 capacitors

Capacitance might change a little depending on a surrounding temperature or an applied voltage

Please contact us if you use for the strict time constant circuit.

Class 2 and 3 capacitors

Class 2 and 3 capacitors like temperature characteristic B, E and F have an aging characteristic, whereby the capacitor continually decreases its capacitance slightly if the capacitor leaves for a long time. Moreover, capacitance might change greatly depending on a surrounding temperature or an applied voltage. So, it is not likely to be able to use for the time constant circuit.

hology

Please contact us if you need a detail information.

10.4 Performance check by equipment

Before using a capacitor, check that there is no problem in the equipment's performance and the specifications.

Generally speaking, CLASS 2 ceramic capacitors have voltage dependence characteristics and temperature dependence characteristics in capacitance. So, the capacitance value may change depending on the operating condition in a equipment. Therefore, be sure to confirm the apparatus performance of

receiving influence in a capacitance value change of a capacitor, such as leakage current and noise suppression characteristic.

Moreover, check the surge-proof ability of a capacitor in the equipment, if needed, because the surge voltage may exceed specific value by the inductance of the circuit.

11. Note

- 11.1 Please make sure that your product has been evaluated in view of your specifications with our product being mounted to your product.
- 11.2 You are requested not to use our product deviating from this specification.
- 11.3 Do not use these products in any Automotive Power train or Safety equipment including Battery charger for Electric Vehicles and Plug-in Hybrid.



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12. Soldering Recommendation:

12.1 Wave Soldering Profile:

- Temperature conditions of the flow is recommended as shown in the chart
- Must implement the pre-heat
- Maximum peak flow temperature is recommended 265°C
- \bullet Time "T" implement in the chart recommended within 20 sec. it temperature exceed 200°C
- Take care with the flow solder not to touch the capacitor body directly at mounting

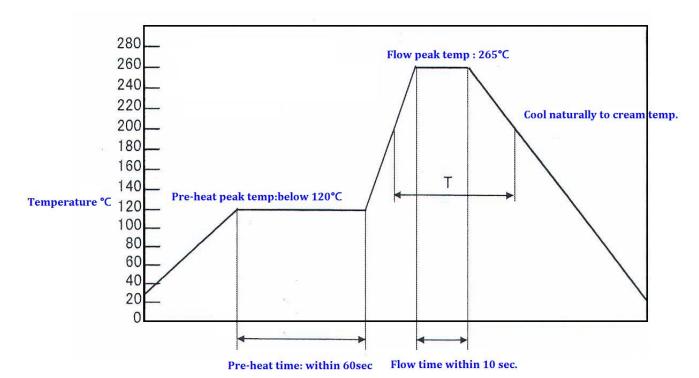


Chart to show flow recommended temp

12.2 Recommended Reworking Conditions with Soldering Iron:

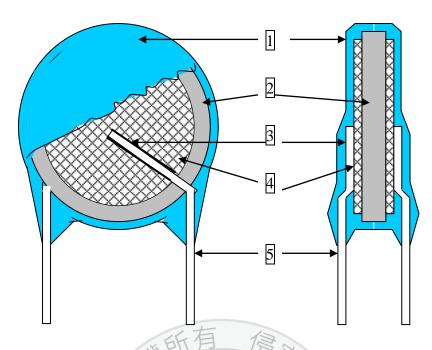
- Temperature of iron-tip: 400 degrees C. max.
- Soldering iron wattage: 50W max.
- Soldering time: 3.5 sec. max.
- Distance from coating body: 2 mm (min.)

12.3 Reflow-Soldering: Lead Ceramic Cap. should not be soldered by reflow-soldering.



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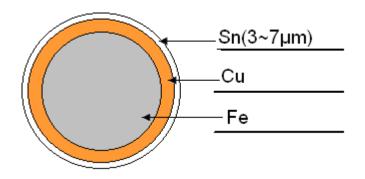
13. Drawing of internal structure and material list:



Remarks:

No.	Part name	Material	Model/Type	Component
1	Insulation Coating	Epoxy polymer	EF-150 ECP-357 PCE-300	Epoxy resin、Pigment (Blue / UL 94 V-0) The minimum thickness of coating (reinforced insulation) is 0.4mm
2	Dielectric Element	Ceramic	SL/Y5P/Y5U/Y5V	SL: SrCO3/TiO2/Bi2O3/CaCO3 Y5P: BaTiO3/Bi2O3/SnO2/CeO2 Y5U: BaTiO3/ZrO2/ CaCO3 Y5V: BaTiO3/ WO3/ CeO2
3	Solder	Tin-silver	Sn96.5-Ag3-Cu0.5	Sn96.5-Ag3-Cu0.5
4	Electrodes	Ag	SP-160PL SP-260PL	Confidentiality
5	Leads wire	Tinned copper clad steel wire	0.55+0.1/-0.05mm	Sn2.5 [Surface plating: Sn 100%(3~7μm)] Cu5 & Fe92.5 [Substrate metal]

*Constituent structure chart of lead



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