

# **DATA SHEET**

# AUTOMOTIVE GRADE SURGE CHIP RESISTORS

SR series

20%, 10%, 5% 1%, 0.5%

sizes 0201/0402/0603/0805/1206/1210/1218/2010/2512 RoHS compliant & Halogen free



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# SCOPE

This specification describes SR0201 to SR2512 chip resistors with lead-free terminations made by thick film process.

# **APPLICATIONS**

- Telecommunications
- Power supplies
- Car electronics

## FEATURES

- AEC-Q200 qualified
- Superior to RC series in pulse withstanding voltage and surge withstanding voltage.
- MSL class: MSL I
- Halogen free epoxy
- RoHS compliant
  - Products with lead-free terminations meet RoHS requirements
  - Pb-glass contained in electrodes, resistor element and glass are exempted by RoHS
- Reduce environmentally hazardous waste
- High component and equipment reliability

# ORDERING INFORMATION - GLOBAL PART NUMBER

Part number is identified by the series name, size, tolerance, packaging type, temperature coefficient, taping reel and resistance value.

# **GLOBAL PART NUMBER**

# SR XXXX X X X XX XXXX L

(2) (3) (4) (5)

# (I) SIZE

0201 / 0402 / 0603 / 0805 / 1206 / 1210 / 1218 / 2010 / 2512

# (2) TOLERANCE

 $D = \pm 0.5\%$ 

 $F = \pm 1\%$ 

 $| = \pm 5\%$ 

 $K = \pm 10\%$ 

 $M = \pm 20\%$ 

# (3) PACKAGING TYPE

R = Paper taping reel

K = Embossed taping reel

# (4) TEMPERATURE COEFFICIENT OF RESISTANCE

- = Based on spec.

# (5) TAPING REEL & POWER

07 = 7 inch dia. Reel & Standard power

7W = 7 inch dia. Reel & 2 x standard power

13 = 13 inch dia. Reel

7T = 7 inch dia. Reel & 3 x standard power

47 = 7 inch dia. Reel & 4xstandard power

# (6) RESISTANCE VALUE

# $I \Omega \leq R \leq IM \Omega$

There are 2~4 digits indicated the resistance value. Letter R/K/M is decimal point, no need to mention the last zero after R/K/M, e.g. I K2, not I K20.

Detailed coding rules of resistance are shown in the table of "Resistance rule of global part number".

# (7) DEFAULT CODE

Letter L is the system default code for ordering only. (Note)

Resistance rule of global part				
Resistance coding rule	Example			
XRXX (1 to 9.76 Ω)	IR = I Ω $IR5 = I.5 Ω$ $9R76 = 9.76 Ω$			
$\times$ XRX (10 to 97.6 $\Omega$ )	$10R = 10 \Omega$ $97R6 = 97.6 \Omega$			
XXXR (100 to 976 Ω)	100R = 100 Ω			
XKXX (1 to 9.76 KΩ)	$1K = 1,000 \Omega$ $9K76 = 9760 \Omega$			
XXKX (10 to 97.6 KΩ)	$10K = 10,000 \Omega$ $97K6 = 97,600 \Omega$			
XXXK (100 KΩ <b>)</b>	100K = 100,000 Ω			

# **ORDERING EXAMPLE**

The ordering code for an SR0805 chip resistor, value  $10 \text{ K}\Omega$  with ±5% tolerance, supplied in 7-inch tape reel is: SR0805JR-0710KL.





**Chip Resistor Surface Mount** 

SR SERIES

0201/0402/0603/0805/1206/1210/1218/2010/2512

# **MARKING**

# SR0201 / SR0402



No Marking

Fig. I

SR1218



E-24 series: 3 digits

First two digits for significant figure and 3rd digit for number of zeros

Fig. 2 Value=10 KΩ

# SR0603 / SR0805 / SR1206 / SR1210 / SR2010 / SR2512



E-24 series: 3 digits

First two digits for significant figure and 3rd digit for number of zeros

# NOTE

For further marking information, please refer to data sheet "Chip resistors marking".

# TAPING REEL & POWER

# Table I

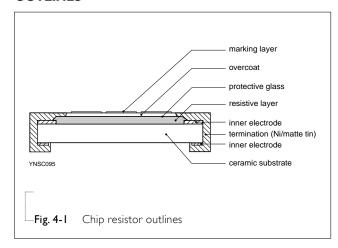
		PC	WER, W (P70)		
TYPE			CODING		
	07	7W	7T	47	
0201	1/20	1/10	-	1/5	
0402	1/16	1/8	1/5	=	
0603	1/10	1/5	1/4	1/3	
0805	1/8	1/4	1/3	1/2	
1206	1/4	1/2	3/4	1	
1210	1/2	1	=	=	
1218	1	1.5	=	=	
2010	3/4	1.25	=	=	
2512	1	2	-	=	

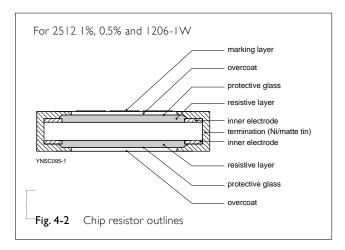


# **CONSTRUCTION**

The resistor is constructed on top of a high-grade ceramic body. Internal metal electrodes are added at each end and connected by a resistive glaze. The resistive glaze is covered by a lead-free glass. The composition of the glaze is adjusted to give the approximately required resistance value. The whole element is covered by a protective overcoat. The top of overcoat is marked with the resistance value. Finally, the two external terminations (Ni/matte tin) are added, as shown in Fig.4.

### **OUTLINES**

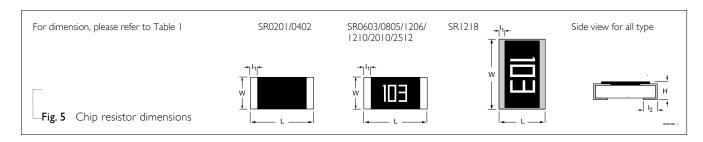




# <u>DIMENSIONS</u>

Table 2

TYPE	L (mm)	W (mm)	H (mm)	I <sub>1</sub> (mm)	I <sub>2</sub> (mm)
SR0201	0.60±0.03	0.30±0.03	0.23±0.03	0.12±0.05	0.15±0.05
SR0402	1.00±0.05	0.50±0.05	0.35±0.05	0.20±0.10	0.25±0.10
SR0603	1.60±0.10	0.80±0.10	0.45±0.10	0.25±0.15	0.25±0.15
SR0805	2.00±0.10	1.25±0.10	0.50±0.10	0.35±0.20	0.35±0.20
SR1206	3.10±0.10	1.60±0.10	0.55±0.10	0.45±0.20	0.45±0.20
SR1210	3.10±0.10	2.60±0.15	0.55±0.10	0.45±0.15	0.50±0.20
SR1218	3.10±0.10	4.60±0.10	0.55±0.10	0.45±0.20	0.40±0.20
SR2010	5.00±0.10	2.50±0.15	0.55±0.10	0.55±0.15	0.55±0.20
SR2512	6.35±0.10	3.10±0.15	0.55±0.10	0.60±0.20	0.60±0.20





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# **ELECTRICAL CHARACTERISTICS**

Table 3

			CHARACTERISTICS				
TYPE	POWER	resistance range	Operating Temperature Range	Max. Working Voltage	Max. Overload Voltage	Dielectric Withstanding Voltage	Temperature Coefficient of Resistance
SR0201	1/20W 1/10W			25 V	50 V	50 V	$I\Omega \le R < I0\Omega$ - $I00 \sim +350 \text{ppm}^{\circ}\text{C}$
	1/5W						$10\Omega \le R \le 1M\Omega$ ± 200 ppm°C
-	1/16W						''
SR0402	1/8W			75 V	100 V	100 V	
	1/5W						
	1/10W						
SR0603	1/5W			150V	300V	300V	
3KU6U3	1/4W						
	1/3W						
	1/8 W	F24/F04 0 F94 194					
SR0805	1/4W		–55 °C to +155 °C	500V	1000V	1000V	
0.10000	I/3W	E24/E96 0.5%, 1% E24 5%, 10%, 20%					
	1/2W	$1 \Omega \leq R \leq IM \Omega$					$10\Omega \le R \le IM\Omega$ ±100 ppm/°C
	1/4 W			200 V	400 V	500 V	±100 ppm/ C
SR1206	I/2W						$1\Omega \le R < 10\Omega$
	3/4W						±200 ppm/°C
-	IW						
SR1210	I/2W			200 V	400 V	500 V	
	IW						
SR1218	IW			200 V	400 V	500 V	
	1.5W		-				
SR2010	3/4W			200 V	400 V	500 V	
-	1.25W						
SR2512	I W			200 V	400 V	500 V	
	2W						

# FOOTPRINT AND SOLDERING PROFILES

Recommended footprint and soldering profiles, please refer to data sheet "Chip resistors mounting".

# PACKING STYLE AND PACKAGING QUANTITY

Table 4 Packing style and packaging quantity

PACKING STYLE	REEL DIMENSION	SR0201/0402	SR0603/0805/1206	SR1210	SR1218/2010/2512
Paper taping reel (R)	7" (178 mm)	10,000	5,000	5,000	
	13" (330 mm)	50,000	20,000	20,000	
Embossed taping reel (K)	7" (178 mm)				4,000

### NOTE

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1. For paper/embossed tape and reel specification/dimensions, please refer to data sheet "Chip resistors packing".

# FUNCTIONAL DESCRIPTION

# **OPERATING TEMPERATURE RANGE**

Range: -55 °C to +155 °C

# **POWER RATING**

Each type rated power at 70 °C: SR0201: 1/20W, 1/10W, 1/5W SR0402: I/I6W, I/8W, I/5W

SR0603: I/I0W, I/5W, I/4W, I/3W SR0805: I/8W, I/4W, I/3W, I/2W SR1206: 1/4W, 1/2W, 3/4W, 1W

SR1210: 1/2W, IW SR1218: IW, 1.5W SR2010: 3/4W, 1.25W SR2512: IW, 2W

# **RATED VOLTAGE**

The DC or AC (rms) continuous working voltage corresponding to the rated power is determined by the following formula:

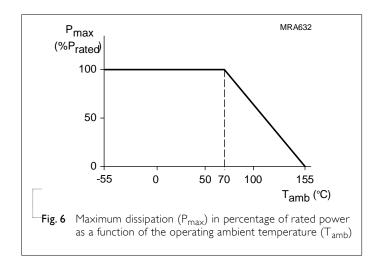
$$V = \sqrt{(P \times R)}$$

# Where

V = Continuous rated DC or AC (rms) working voltage (V)

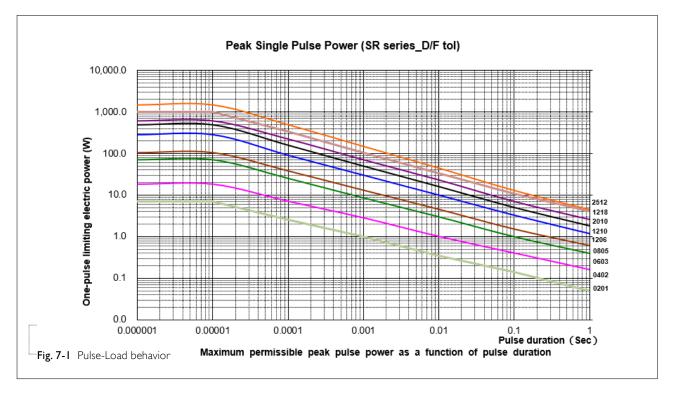
P = Rated power (W)

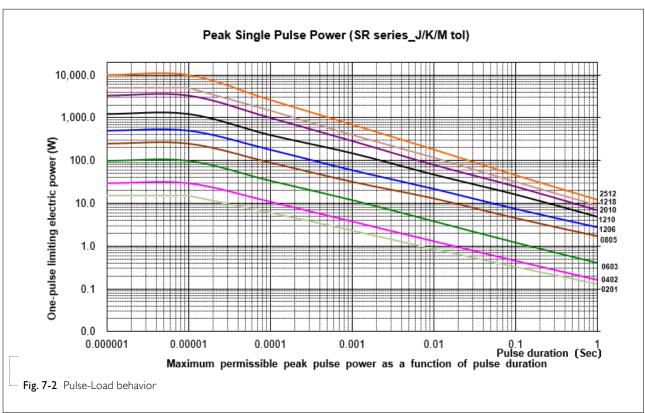
 $R = Resistance value (\Omega)$ 



### Pulse load Behavior

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# TESTS AND REQUIREMENTS

\_\_Table 5 Test condition, procedure and requirements

TEST	TEST METHOD	PROCEDURE	REQUIREMENTS
High Temperature	AEC-Q200 Test 3	I,000 hours at T <sub>A</sub> = 155 °C, unpowered	$\pm (2.0\% + 0.05\Omega)$ for D/F tol
Exposure	MIL-STD-202 Method 108		$\pm (3.0\% {+} 0.05 \Omega)$ for others
Moisture Resistance	AEC-Q200 Test 6	Each temperature / humidity cycle is defined at	$\pm (0.5\% + 0.05\Omega)$ for D/F tol
	MIL-STD-202 Method 106	8 hours (method 106F), 3 cycles / 24 hours for 10d. with 25 °C / 65 °C 95% R.H, without steps 7a $\&$ 7b, unpowered	$\pm (2.0\% + 0.05\Omega)$ for others
Biased	AEC-Q200 Test 7	1,000 hours; 85 °C / 85% RH	$\pm (1.0\% + 0.05\Omega)$ for D/F tol
Humidity	MIL-STD-202 Method 103	10% of operating power	$\pm (3.0\% {+} 0.05 \Omega)$ for others
		Measurement at 24±4 hours after test conclusion.	
Operational Life	AEC-Q200 Test 8	1,000 hours at 125 °C, derated voltage applied	$\pm (2.0\% + 0.05\Omega)$ for D/F tol
	MIL-STD-202 Method 108	for 1.5 hours on, 0.5 hour off, still-air required	$\pm (3.0\% + 0.05\Omega)$ for others
Resistance to	AEC-Q200 Test 15	Condition B, no pre-heat of samples	±(1.0%+0.05Ω)
Soldering Heat	MIL-STD-202 Method 210	Lead-free solder, 260 $\pm$ 5 °C, 10 $\pm$ 1 seconds immersion time	No visible damage
		Procedure 2 for SMD: devices fluxed and cleaned with isopropanol	
Thermal Shock	AEC-Q200 Test 16	-55/+125 °C	$\pm (0.5\% + 0.05\Omega)$ for D/F tol
	MIL-STD-202 Method 107	Number of cycles is 300. Devices mounted	$\pm (1.0\% {+} 0.05 \Omega)$ for others
		Maximum transfer time is 20 seconds. Dwell time is 15 minutes. Air – Air	
ESD	AEC-Q200 Test 17	Human Body Model,	±(3.0%+0.05Ω)
	AEC-Q200-002	I pos. + I neg. discharges	
		0201: 500V	
		0402/0603: IKV	
		0805 and above: 2KV	
Solderability	AEC-Q200 Test 18	Electrical Test not required Magnification 50X	Well tinned (≥95% covered)
- Wetting	J-STD-002	SMD conditions:	No visible damage
		(a) Method B, aging 4 hours at 155 °C dry heat, dipping at 235±3 °C for 5±0.5 seconds.	
		(b) Method B, steam aging 8 hours, dipping at $215\pm3$ °C for $5\pm0.5$ seconds.	
		(c) Method D, steam aging 8 hours, dipping at 260±3 °C for 30±0.5 seconds.	





# Chip Resistor Surface Mount SR SERIES 0201/0402/0603/0805/1206/1210/1218/2010/2512

TEST	TEST METHOD	PROCEDURE	REQUIREMENTS
Board Flex	AEC-Q200 Test 21 AEC-Q200-005	Chips mounted on a 90mm glass epoxy resin PCB (FR4)  Bending for 0201/0402: 5 mm 0603/0805: 3 mm 1206 and above: 2 mm  Holding time: minimum 60 seconds	±(1.0%+0.05Ω)
Temperature Coefficient of Resistance (T.C.R.)	MIL-STD-202 Method 304	At +25/–55 °C and +25/+125 °C  Formula: $T.C.R = \frac{R_2 - R_1}{R_1(t_{2S} - t_1)} \times 10^6 \text{ (ppm/°C)}$ Where $t_1 = +25 \text{ °C or specified room temperature}$ $t_2 = -55 \text{ °C or } +125 \text{ °C test temperature}$ $R_1 = \text{resistance at reference temperature in ohms}$ $R_2 = \text{resistance at test temperature in ohms}$	Refer to table 2
Short Time Overload	IEC60115-1 4.13	2.5 times of rated voltage or maximum overload voltage whichever is less for 5 sec at room temperature	±(2.0%+0.05Ω)



# **Chip Resistor Surface Mount**

# REVISION HISTORY

REVISION	DATE	CHANGE NOTIFICATION	DESCRIPTION
Version 10	Aug. 02, 2022	-	- Merge F/D tol Add size 020 I Upgrade the working voltage of 0402 to 75V Upgrade the working voltage of 0603 to 150V Upgrade the working voltage of 0805 to 500V I2 dimension updated, for size 1206, size 2010, size 2512
Version 9	Aug. 04, 2021	-	- Upgrade to Automotive Grade
Version 8	Jul. 22, 2019	-	- Update power rating
Version 7	Sep. 27, 2018	-	<ul> <li>Extend resistance range of 0402 ~ 2512 to IMohm,</li> <li>Tighten TCR of all sizes for I0Ω &lt; R ≤ IMΩ from ± 200 ppm/°C to ± 100 ppm/°C</li> <li>Add SR1210, SR1218, SR2010 7W (double power)</li> </ul>
Version 6	Oct. 02, 2017	-	- Add SR0402 7T (triple power), SR0805 47 (quadruple power), SR2512 7W (double power)
Version 5	Nov.11, 2016	-	- Update 7T power for 1206
Version 4	Sep. 01, 2015	-	- Update SR0603 Dielectric Withstanding Voltage to 150V - Update 7T power for 0603/0805 & 7W for 1210
Version 3	Jul. 31, 2015	-	- Comply with AEC-Q200 standard
Version 2	Jan. 06, 2014	-	- Add SR0402/0603/1210 - Update electrical characteristic
Version I	Mar 18, 2011	-	- Change to dual brand datasheet that describes SR0805 to SR2512 with RoHS compliant - Define global part number
Version 0	Oct 19, 2004	-	-

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