



# Lead-Free Current Sensing Resistors AMF Series (Halogen-Free)

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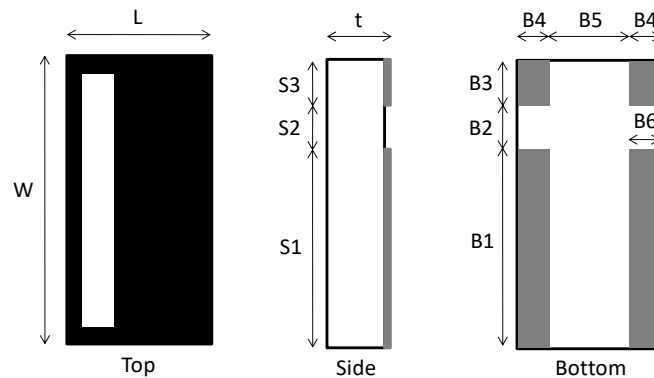
## 1. Scope

This specification applied to the products of Lead-Free current sensing resistor of metal foil for Lead-Free AMF series manufactured by TA-I TECHNOLOGY CO, LTD.

## 2. Type Designation

AMF03	F	T	T	R001
<b>Series No.</b> F : 4-wire 06 : 0612 05 : 0508 03 : 0306	<b>Tolerance</b> F= $\pm 1\%$ G= $\pm 2\%$ J= $\pm 5\%$	<b>Packaging</b> T= Paper	<b>Power</b> B= 1/8W A= 1/4W T=1/3W I= 3/4W S= 1/2W C= 1W	<b>Resistance</b> e.g. R020= 20m $\Omega$ R001= 1m $\Omega$

## 3. Dimension



<b>AMF 0612</b>	<b>Dimension</b>	<b>L</b>	<b>W</b>	<b>t</b>	<b>S1</b>	<b>S2</b>	<b>S3</b>
	SPEC (mm)	1.60 $\pm$ 0.20	3.20 $\pm$ 0.20	0.70 $\pm$ 0.20	2.20 $\pm$ 0.20	0.50 $\pm$ 0.20	0.50 $\pm$ 0.20
	<b>Dimension</b>	<b>B1</b>	<b>B2</b>	<b>B3</b>	<b>B4</b>	<b>B5</b>	<b>B6</b>
	SPEC (mm)	2.20 $\pm$ 0.20	0.50 $\pm$ 0.20	0.50 $\pm$ 0.20	0.45 $\pm$ 0.20	0.70 $\pm$ 0.20	0.45 $\pm$ 0.20
<b>AMF 0508</b>	<b>Dimension</b>	<b>L</b>	<b>W</b>	<b>t</b>	<b>S1</b>	<b>S2</b>	<b>S3</b>
	SPEC (mm)	1.25 $\pm$ 0.20	2.0 $\pm$ 0.20	0.60 $\pm$ 0.20	1.26 $\pm$ 0.20	0.40 $\pm$ 0.20	0.35 $\pm$ 0.20
	<b>Dimension</b>	<b>B1</b>	<b>B2</b>	<b>B3</b>	<b>B4</b>	<b>B5</b>	<b>B6</b>
	SPEC (mm)	1.25 $\pm$ 0.20	0.40 $\pm$ 0.20	0.35 $\pm$ 0.20	0.30 $\pm$ 0.20	0.65 $\pm$ 0.20	0.25 $\pm$ 0.20
<b>AMF 0306</b>	<b>Dimension</b>	<b>L</b>	<b>W</b>	<b>t</b>	<b>S1</b>	<b>S2</b>	<b>S3</b>
	SPEC (mm)	0.80 $\pm$ 0.20	1.70 $\pm$ 0.20	0.50 $\pm$ 0.20	1.00 $\pm$ 0.20	0.40 $\pm$ 0.20	0.35 $\pm$ 0.20
	<b>Dimension</b>	<b>B1</b>	<b>B2</b>	<b>B3</b>	<b>B4</b>	<b>B5</b>	<b>B6</b>
	SPEC (mm)	1.00 $\pm$ 0.20	0.35 $\pm$ 0.20	0.35 $\pm$ 0.20	0.25 $\pm$ 0.20	0.30 $\pm$ 0.20	0.25 $\pm$ 0.20

Unit: mm



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#### 4. Features

Series	Size	Resistance Value (Max.)	Power (W)	Operation Temperature Range	TCR	Tolerance
AMF06	0612	1~20 mΩ	1	-55°C~+150°C	±100ppm/°C	±1% ±2% ±5%
AMF05	0508	1~15mΩ	3/4			
AMF03	0306	1~15 mΩ	1/2			

#### 5. Reliability Tests

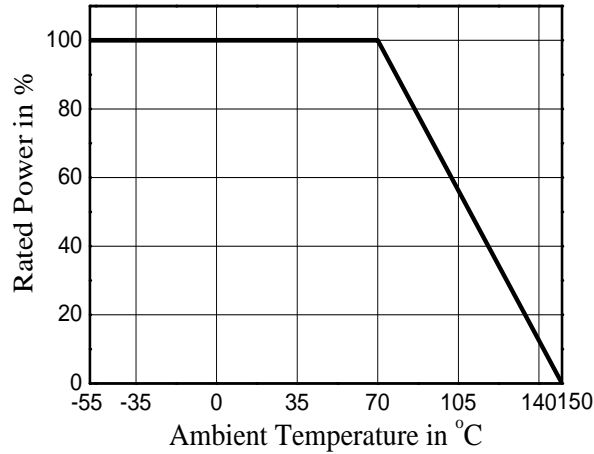
Test Items	Reference standard	Condition of Test	Test Limits
Temperature Coefficient of Resistance	IEC60115-1 4.8 JIS C 5201-1 4.8	+25°C ~ +125°C	Refer 4.0
Load Life	IEC60115-1 4.25.1 JIS C 5201-1 4.25.1	1000hours at rated power, 70°C, 1.5hours "ON", 0.5hour "OFF"	< ±2%
Short Time Overload	IEC60115-1 4.13 JIS C 5201-1 4.13	5 X rated power for 5s	< ±1%
Moisture no Load	IEC60115-1 4.24.2.1a) JIS C 5201-1 4.24.2.1a)	85°C, 85%RH, 1000hrs	< ±1%
Temperature cycle	IEC60115-1 4.19 JIS C 5201-1 4.19	-55°C & +125°C, 100cycle, 15min per extreme condition	< ±1%
Resistance to Soldering Heat	IEC60115-1 4.18 JIS C 5201-1 4.18	260±5°C for 10±1 sec	< ±1%
Solderability	IEC60115-1 4.17 JIS C 5201-1 4.17	245±5°C, 2±0.5sec	At least 95% of surface area of electrode shall be covered with new solder
High Temperature Exposure	IEC60115-1 4.23.2 JIS C 5201-1 4.23.2	155°C, 1000hrs	< ±1%
Low Temperature Storage	IEC60115-1 4.23.4 JIS C 5201-1 4.23.4	-55°C, 1000hrs	< ±1%
Substrate Bending	IEC60115-1 4.33 JIS C 5201-1 4.33	Bending width 2mm	< ±1%
Insulation Resistance	IEC60115-1 4.6 JIS C 5201-1 4.6	100V DC for 1 minute	>100 MΩ



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### 5.1 Derating Curve



### 5.2 Rated Current & Voltage

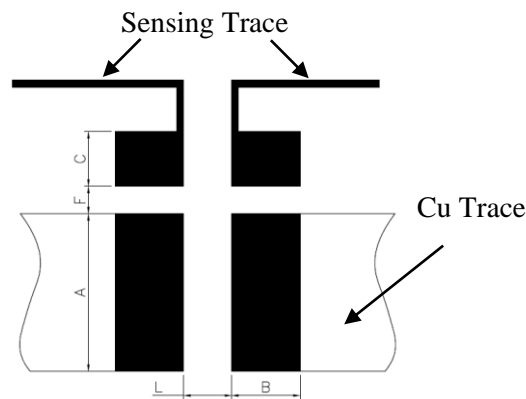
The rated current is calculated by the following formula

$$I = \sqrt{P \div R} \quad V = \sqrt{P \times R}$$

I : Rated Current (I)      V : Rated Voltage (V)

P : Rated Power (W)      R : Resistance Value (Ω)

### 6. Recommended Solder Pad Dimension



Series	Resistance Range (mΩ)	A	B	C	L	F
AMF06	$1 \leq R \leq 20$	2.50	1.00	0.80	0.70	0.50
AMF05	$1 \leq R \leq 15$	1.55	0.90	0.65	0.60	0.40
AMF03	$1 \leq R \leq 15$	1.30	0.80	0.65	0.35	0.40

\*1 The copper foil minimum thickness of PCB needs 3 oz

\*2. PCB Dimension Tolerance is +/-0.1mm.

Unit: mm



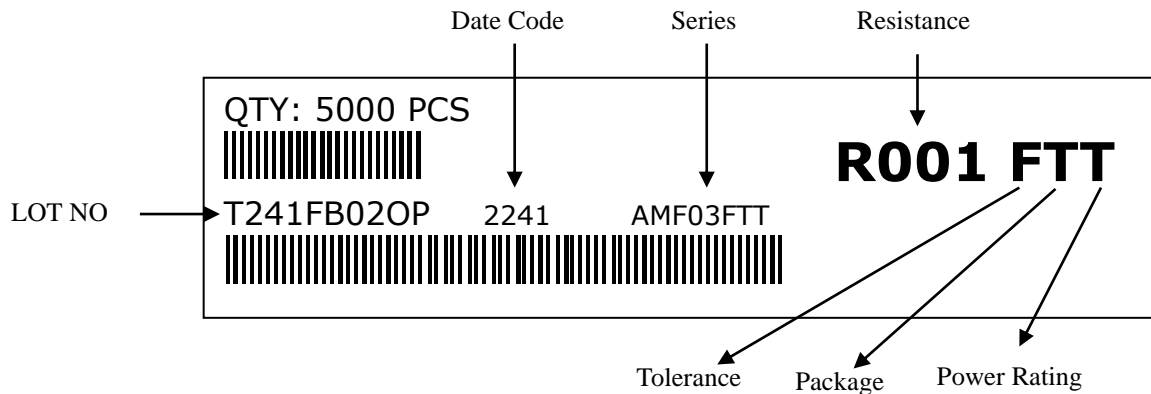
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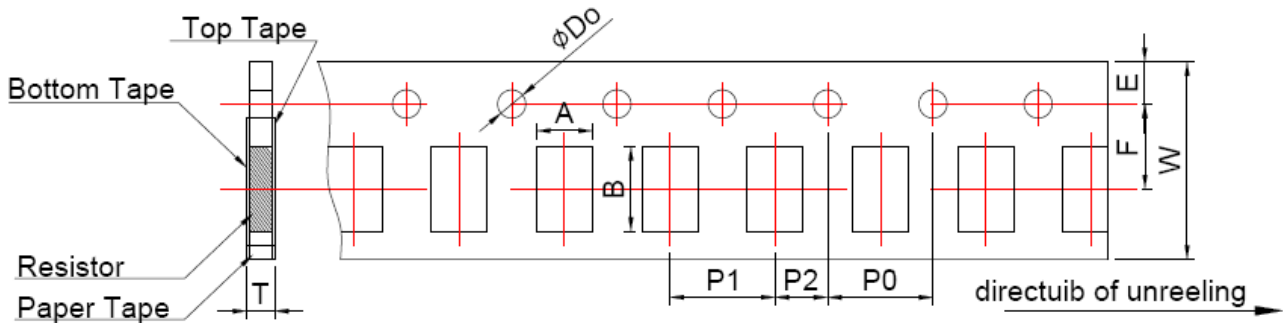
### 7. Number of Package

	AMF06	AMF05	AMF03
Pieces	4000	4000	5000

### 8. Label



### 9. Packaging



Packing	Type	A	B	W	F	E	P1	P2	P0	φ D0	T
Paper Tape	AMF06	2.00	3.60	8.00	3.50	1.75	4.00	2.00	4.00	1.55	0.95
	AMF05	1.60	2.40	8.00	3.50	1.75	4.00	2.00	4.00	1.55	0.95
	AMf03	1.10	1.90	8.00	3.50	1.75	2.00	2.00	4.00	1.55	0.60
Tolerance		±0.15	±0.20	±0.20	±0.05	±0.10	±0.10	±0.10	±0.10	±0.10	±0.10

Unit: mm



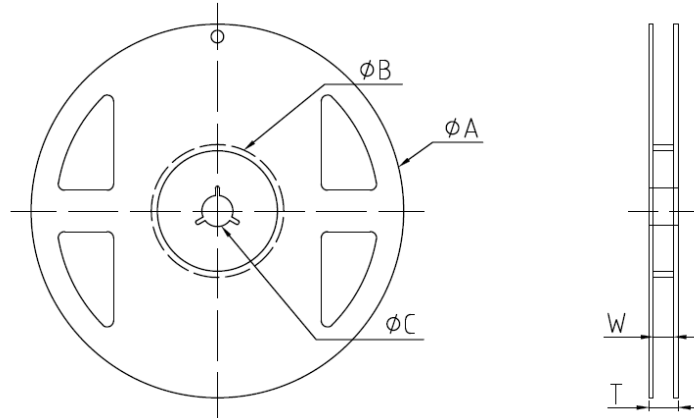
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**10. Reel Specification**

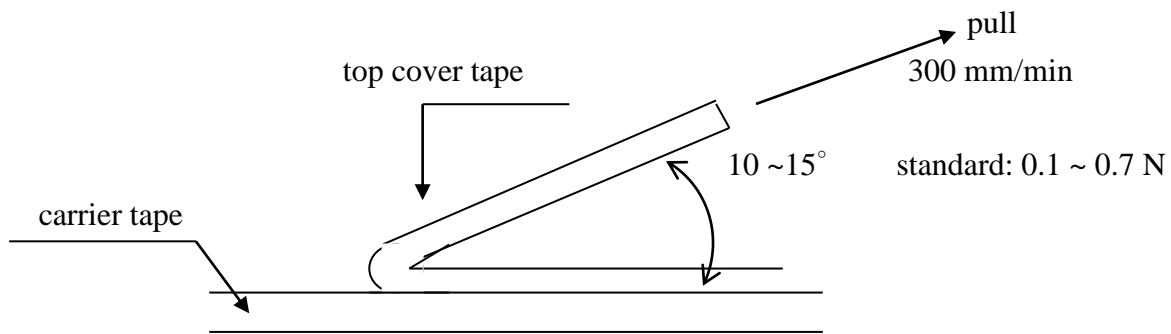


Series	$\phi A$	$\phi B$	$\phi C$	W	T
AMF 06	178.0 ±2.0	60.0 ±1.0	13.0 ±1.0	9.0 ±1.0	11.4 ±1.0
AMF 05					
AMF 03					

Unit: mm

**11. Peeling Strength of Top Cover Tape**

Test Condition: 0.1 to 0.7 N at a peel-off speed of 300 mm / minute.



**12. Storage Conditions**

Temperature: 5°C~35°C, Humidity:40%~75%

**13. Shelf Life**

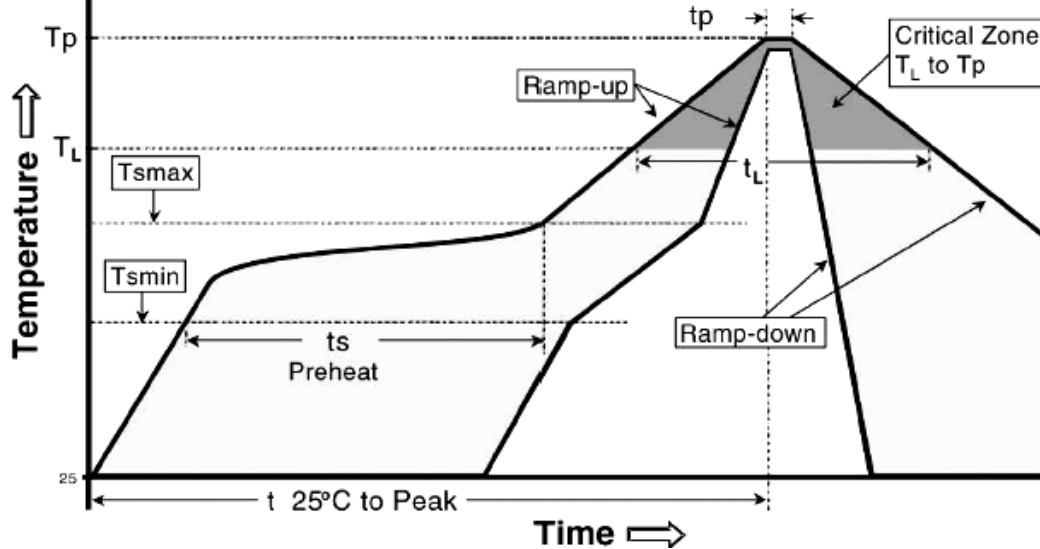
2 years from manufacturing date.



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**14. Recommend IR – Reflow profile** (solder: Sn96.5 / Ag3 / Cu0.5)



**Allowed Re-flow times: 3 times**

**Remark: To avoid discoloration phenomena of chip on terminal electrodes, please use N2 Re-flow furnace.**

**Iron Solder:  $350 \pm 10^\circ\text{C}$ , 3+1/-0 sec, 1time**

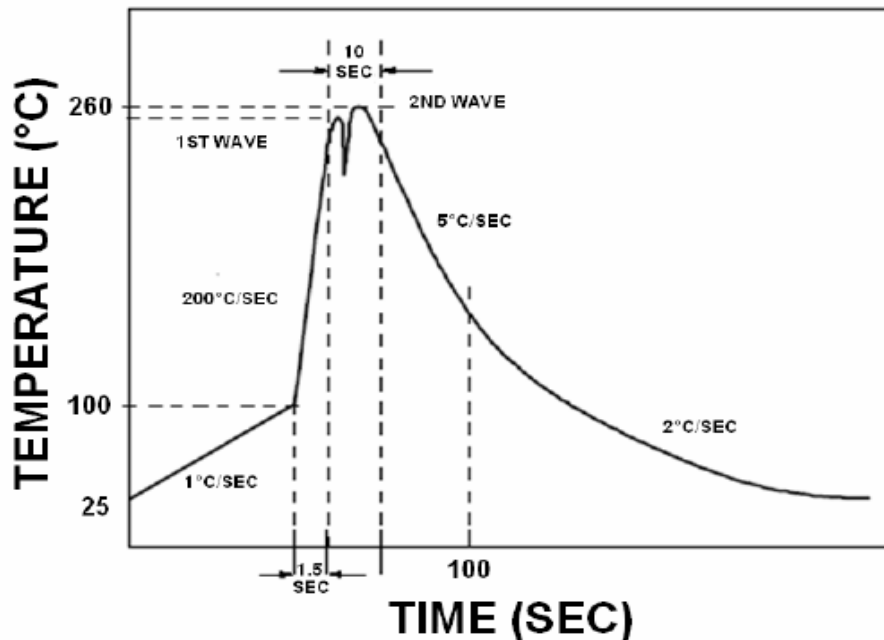
Profile Feature	Lead (Pb)-Free Assembly
Average ramp-up rate ( $T_{smax}$ to $T_p$ )	$3^\circ\text{C} / \text{second max.}$
Preheat <ul style="list-style-type: none"> <li>- Temperature Min (<math>T_{smin}</math>)</li> <li>- Temperature Max (<math>T_{smax}</math>)</li> <li>- Time (<math>T_{smin}</math> to <math>T_{smax}</math>) (<math>t_s</math>)</li> </ul>	$150^\circ\text{C}$ $200^\circ\text{C}$ 60 -120 seconds
Time maintained above: <ul style="list-style-type: none"> <li>- Temperature (<math>T_L</math>)</li> <li>- Time (<math>T_L</math>)</li> </ul>	$217^\circ\text{C}$ 60-150 seconds
Peak Temperature ( $T_p$ )	$260^\circ\text{C}$
Time within $+0$ / $-5^\circ\text{C}$ of actual Peak Temperature ( $t_p$ ) <sup>2</sup>	10 seconds
Ramp-down Rate	$6^\circ\text{C}/\text{second max.}$
Time $25^\circ\text{C}$ to Peak Temperature	8minutes max.



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**15. Recommend Wave-Solder profile (solder: Sn96.5 / Ag3 / Cu0.5)**



**16. ECN**

Engineering Change Notice: The customer will be informed with ECN if there is significant modification on the characteristics and materials described in Approval Sheet.

**17. Manufacturing Country & City:**

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Tel: 62-21-89830123 Fax: 62-21-89830703

单击下面可查看定价，库存，交付和生命周期等信息

[>>TA-I\(大毅\)](#)