To: General Power Microelectronics Technology

Specification number: EQM08-1KC-E201K39

Date of issue: April 6, 2020

Multilayer ceramic Chip capacitor specification

Product Part No

CU02CG series

(Recipient stamp column)
Please send back with recipient stamp or signature here.

RoHS Compliant

This specification would be invalidated unlesse sent back within a year after issue date of this specification.

Kyocera Corporation Capacitor Division



No.	Date	Contents	PREPD.	CHKD.	CHKD.	APPD.
1	2020/01/29	NEW				
2	2020/04/06	Addition Packaging type"N"(φ330mm Reel) CU02CG5R1C25AH, CU02CG6R0C25AH, CU02CG6R2C25AH, CU02CG7R0C25AH, CU02CG8R0C25AH				



1.Scope:

This specification sheet shall be applied to multilayer ceramic chip capacitors; Kyocera CU series.

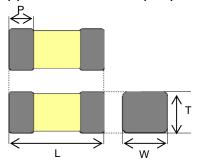
2.Nomenclature

(1) : Size

(2): Temperature Characteristics

(3): Capacitance(4): Tolerance(5): Rated Voltage(6): External Electrode(7): Packaging

(1)External Dimensions(Size)



·External Dimensions For Taping or Bulk.							
Туре	L	W	Т	Р			
02	0.40±0.02	0.20±0.02	0.20±0.02	0.07~0.14			

(2)Temperature Characteristics

CG: 0±30ppm/°C

Temperature coefficients are determined by calculation based on measurement at 20°C and 85°C.



(3)Capacitance Value

Capacitance is indicated by three numbers and a letter (see example as follows).

The first and second digits indicate the first two significant figures, and the final digit is a base 10 logarithmic multiplier in picofarads. When the nominal value is less than 10pF, the letter "R" is used to indicate the decimal point. The succeeding digit(s) of the group represent significant figure(s).

(Ex.)	
Code	Capacitance
R50	0.5pF
1R0	1.0pF
100	10pF

(4)Tolerance

		<u>/2\</u>	
Code	В	С	G
Tolerance	±0.1pF	±0.25pF	±2%
Nominal	C≤5pF	C<10pF	C≥10pF

(5)Rated Voltage

Code	25
Voltage	25Vdc

(6)Termination (External Electrode)

A:Nickel Barrier / Tin

(7)Packaging Configuration

	Code	Packaging Configuration	Applying Size
	Р	Taping (1mm Pitch. width of carrier tape : 4mm , ∮180 Reel)	Refer to Taping specification
<u>^</u> 2	Н	Taping (2mm Pitch. width of carrier tape : 8mm , ∮180 Reel)	Refer to Taping specification

3. Operating temperature range

-55 to +125°C



4. Specifications and Test Methods

	Item	Specification	Measuring Conditions			
Capacitance		Within specified tolerance value	Capacitance Frequency Volt C≤1000pF 1MHz±10% 0.5~5Vrms C:Nominal capacitance			
Q(C:Nominal	Capacitance)	C≥30pF : Q≥1000 C<30pF : Q≥400+20C				
(*1)Insulation	Resistance	Over $10000M\Omega$ or $500M\Omega^{\bullet}\mu F$, whichever is less	After charging with the rated voltage for 1 minutes at room temperature and normal humidity.			
(*1)Dielectric	Strength	Resist to the high voltage	Applying 2 times of the rated voltage for 1 to 5 seconds, The applied current must be controlled under 50mA.			
Appearance		No serious defect	Under Microscope			
End Termination adherence		No evidence of peeling on the end termination	After soldering chip capacitors on glass epoxy boards and applying 1N(0.1Kgf) as shown by the arrow mark in the sketch peeling or any sign of peeling should not be found on end terminations. (Refer to Fig.1)			
Resistance To Vibration	Appearance Capacitance	No serious defect Within specified tolerance value	Vibration frequency:10 to 55 (Hz) Swing width :1.5mm Sweep :10→55→10			
	Variation Q(Nominal Capacitance)	C≥30pF : Q≥1000 C<30pF : Q≥400+20C	Hz/1min x,y,z axis 2 hours/each Total 6 hours (Refer to Fig.2)			
Resistance to Solder	Appearance Capacitance Variation	No serious defect ±2.5% or ±0.25pF,whichever is larger	After dipped in solder solution, at 260±5°C for 10±0.5 seconds and kept at room temperature and			
Leaching	Q(Nominal Capacitance)	C≥30pF : Q≥1000 C<30pF : Q≥400+20C	normal humidity for 24±2 hours, the part will satisfy the specifications.			
	(*1)Insulation Resistance (*1)Dielectric	Over 10000MΩ or 500MΩ•μF, whichever is less Resist to the high voltage	*Pre-heat before immersion			
	Strength		1st: 80°C to 100°C for 120sec. 2st:150°C to 200°C for 120sec.			
Solderability	ı	Coverage ≥ 90% Each termination end	2st:150°C to 200°C for 120sec. Soaking Condition Sn63 Solder 235±5°C 2±5sec Sn-3Ag-0.5Cu 245±5°C 3±5sec			

^(*1)Insulation Resistance/Dielectric Strength; Charging or discharging current for these tests is limited under 50mA.



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	Item	Specification	Measuring Conditions
Temperature cycling	Appearance	No serious defect	Repeat 5 cycles Room temperature(3 minutes)→
- ,g	Capacitance Variation	±2.5% or ±0.25pF,whichever is larger	Minimum operating temperature(30 minutes) →Room temperature(3 minutes)→
	Q(Nominal Capacitance)	C≥30pF : Q≥1000 C<30pF : Q≥400+20C	Maximum operating temperature(30 minutes).
	(*1)Insulation Resistance	Over 10000MΩ or 500MΩ•μF, whichever is less	After being kept at room temperature and normal humidity for 24±2 hours,
	(*1)Dielectric Strength	Resist to the high voltage	the part will satisfy the specification. (Refer to Fig.2)
Load	Appearance	No serious defect	After applying rated voltage for 500+12/-0
Humidity Resistance	Capacitance Variation	±7.5% or ±0.75pF,whichever is larger	hours in pre-condition at 40±2 °C, humidity 90 to 95%RH, allow parts to
	Q(Nominal Capacitance)	C≥30pF : Q≥200 C<30pF : Q≥100+10C/3	stabilize for 24±2 hours, at room temperature before measurement.
	(*1)Insulation Resistance	Over $500M\Omega$ or $25M\Omega$ • μ F,whichever is less	
High	Appearance	No serious defect	After applying 1.2 times of rated voltage
Temperature Life	Capacitance Variation	±3% or ±0.3pF,whichever is larger	at the maximum operating temperature for 1,000+12/-0 hours, allow parts to
Test	Q(Nominal Capacitance)	C≥30pF : Q≥350 30pF>C≥10pF : Q≥275+5C/2 C<10pF : Q≥200+10C	stabilize for 24±2 hours, at room temperature before measurement.
	(*1)Insulation Resistance	Over $1000M\Omega$ or $50M\Omega$ • μ F,whichever is less	
Bending Strength		No significant damage at 1mm bent	Refer to Fig.3-1, Fig.3-2 The glass epoxy board is bent up 1mm in 10 sec.



Product Part No	Tolerance		Dimension [mm]		Q min	IR
□:Tolerance code	(□)		W	Т	C:Nominal	(intial)
■:Packaging code		L	VV	l	Capacitance	min
CU02CGR20□25A■		0.40±0.02	0.20±0.02	0.20±0.02	400+20C	10000ΜΩ
CU02CGR30□25A■		0.40±0.02	0.20±0.02	0.20±0.02	400+20C	10000ΜΩ
CU02CGR40□25A∎		0.40±0.02	0.20±0.02	0.20±0.02	400+20C	10000ΜΩ
CU02CGR50□25A■		0.40±0.02	0.20±0.02	0.20±0.02	400+20C	10000ΜΩ
CU02CGR60□25A■		0.40±0.02	0.20±0.02	0.20±0.02	400+20C	10000ΜΩ
CU02CGR70□25A∎		0.40±0.02	0.20±0.02	0.20±0.02	400+20C	10000ΜΩ
CU02CGR80□25A■		0.40±0.02	0.20±0.02	0.20±0.02	400+20C	10000ΜΩ
CU02CGR90□25A∎		0.40±0.02	0.20±0.02	0.20±0.02	400+20C	10000ΜΩ
CU02CG1R0□25A∎		0.40±0.02	0.20±0.02	0.20±0.02	400+20C	10000ΜΩ
CU02CG1R1□25A∎		0.40±0.02	0.20±0.02	0.20±0.02	400+20C	10000ΜΩ
CU02CG1R2□25A∎		0.40±0.02	0.20±0.02	0.20±0.02	400+20C	10000ΜΩ
CU02CG1R3□25A∎		0.40±0.02	0.20±0.02	0.20±0.02	400+20C	10000ΜΩ
CU02CG1R4□25A∎		0.40±0.02	0.20±0.02	0.20±0.02	400+20C	10000ΜΩ
CU02CG1R5□25A∎		0.40±0.02	0.20±0.02	0.20±0.02	400+20C	10000ΜΩ
CU02CG1R6□25A∎		0.40±0.02	0.20±0.02	0.20±0.02	400+20C	10000ΜΩ
CU02CG1R7□25A∎		0.40±0.02	0.20±0.02	0.20±0.02	400+20C	10000ΜΩ
CU02CG1R8□25A∎		0.40±0.02	0.20±0.02	0.20±0.02	400+20C	10000ΜΩ
CU02CG1R9□25A∎		0.40±0.02	0.20±0.02	0.20±0.02	400+20C	10000ΜΩ
CU02CG2R0□25A∎		0.40±0.02	0.20±0.02	0.20±0.02	400+20C	10000ΜΩ
CU02CG2R1□25A∎		0.40±0.02	0.20±0.02	0.20±0.02	400+20C	10000ΜΩ
CU02CG2R2□25A∎		0.40±0.02	0.20±0.02	0.20±0.02	400+20C	10000ΜΩ
CU02CG2R3□25A■		0.40±0.02	0.20±0.02	0.20±0.02	400+20C	10000ΜΩ
CU02CG2R4□25A∎		0.40±0.02	0.20±0.02	0.20±0.02	400+20C	10000ΜΩ
CU02CG2R5□25A∎	D. 10.4=F	0.40±0.02	0.20±0.02	0.20±0.02	400+20C	10000ΜΩ
CU02CG2R6□25A■	B:±0.1pF C:±0.25pF	0.40±0.02	0.20±0.02	0.20±0.02	400+20C	10000ΜΩ
CU02CG2R7□25A∎	C.±0.25pF	0.40±0.02	0.20±0.02	0.20±0.02	400+20C	10000ΜΩ
CU02CG2R8□25A∎		0.40±0.02	0.20±0.02	0.20±0.02	400+20C	10000ΜΩ
CU02CG2R9□25A∎		0.40±0.02	0.20±0.02	0.20±0.02	400+20C	10000ΜΩ
CU02CG3R0□25A∎		0.40±0.02	0.20±0.02	0.20±0.02	400+20C	10000ΜΩ
CU02CG3R1□25A∎		0.40±0.02	0.20±0.02	0.20±0.02	400+20C	10000ΜΩ
CU02CG3R2□25A∎		0.40±0.02	0.20±0.02	0.20±0.02	400+20C	10000ΜΩ
CU02CG3R3□25A∎		0.40±0.02	0.20±0.02	0.20±0.02	400+20C	10000ΜΩ
CU02CG3R4□25A∎		0.40±0.02	0.20±0.02	0.20±0.02	400+20C	10000ΜΩ
CU02CG3R5□25A∎		0.40±0.02	0.20±0.02	0.20±0.02	400+20C	10000ΜΩ
CU02CG3R6□25A∎		0.40±0.02	0.20±0.02	0.20±0.02	400+20C	10000ΜΩ
CU02CG3R7□25A∎		0.40±0.02	0.20±0.02	0.20±0.02	400+20C	10000ΜΩ
CU02CG3R8□25A∎		0.40±0.02	0.20±0.02	0.20±0.02	400+20C	10000ΜΩ
CU02CG3R9□25A∎		0.40±0.02	0.20±0.02	0.20±0.02	400+20C	10000ΜΩ
CU02CG4R0□25A∎		0.40±0.02	0.20±0.02	0.20±0.02	400+20C	10000ΜΩ
CU02CG4R1□25A∎		0.40±0.02	0.20±0.02	0.20±0.02	400+20C	10000ΜΩ
CU02CG4R2□25A∎		0.40±0.02	0.20±0.02	0.20±0.02	400+20C	10000ΜΩ
CU02CG4R3□25A∎		0.40±0.02	0.20±0.02	0.20±0.02	400+20C	10000ΜΩ
CU02CG4R4□25A∎		0.40±0.02	0.20±0.02	0.20±0.02	400+20C	10000ΜΩ
CU02CG4R5□25A∎		0.40±0.02	0.20±0.02	0.20±0.02	400+20C	10000ΜΩ
CU02CG4R6□25A■		0.40±0.02	0.20±0.02	0.20±0.02	400+20C	10000ΜΩ
CU02CG4R7□25A∎		0.40±0.02	0.20±0.02	0.20±0.02	400+20C	10000ΜΩ
CU02CG4R8□25A■		0.40±0.02	0.20±0.02	0.20±0.02	400+20C	10000ΜΩ
CU02CG4R9□25A∎		0.40±0.02	0.20±0.02	0.20±0.02	400+20C	10000ΜΩ
CU02CG5R0□25A∎		0.40±0.02	0.20±0.02	0.20±0.02	400+20C	10000ΜΩ



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	Product Part No	Tolerance	Dimension [mm]			Q min	IR
	□:Tolerance code	(□)	1	W	_	C:Nominal	(intial)
	■:Packaging code		L	VV	I	Capacitance	min
2	CU02CG5R1□25A■		0.40±0.02	0.20±0.02	0.20±0.02	400+20C	10000ΜΩ
$\sqrt{2}$	CU02CG6R0□25A■		0.40±0.02	0.20±0.02	0.20±0.02	400+20C	10000ΜΩ
2	CU02CG6R2□25A■	C:±0.25pF	0.40±0.02	0.20±0.02	0.20±0.02	400+20C	10000ΜΩ
/2\	CU02CG7R0□25A■		0.40±0.02	0.20±0.02	0.20±0.02	400+20C	10000ΜΩ
$\sqrt{2}$	CU02CG8R0□25A■		0.40±0.02	0.20±0.02	0.20±0.02	400+20C	10000ΜΩ
	CU02CG100□25A■	G:±2%	0.40±0.02	0.20±0.02	0.20±0.02	400+20C	10000ΜΩ



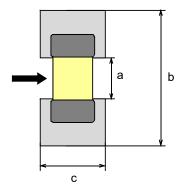


Fig.1 Substrate for adhesion strength test

type	а	b	С
02	0.15	0.50	0.20

glass epoxy board

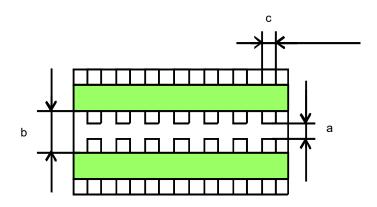


Fig.2 Substrate for temperature cycle test

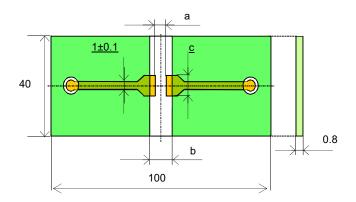


Fig.3-1 Substrate for bending test

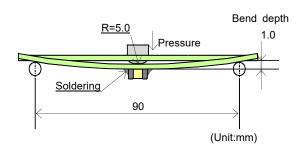


Fig.3-2 Testing status



[Structure]

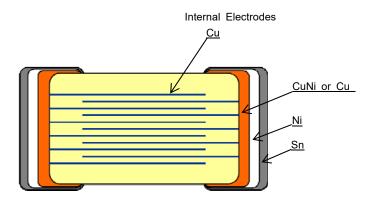


Fig.2 Internal structure

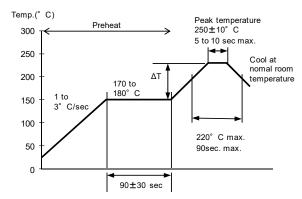
[Production facility]

Kagoshima Kokubu plant



■For lead-free soldering Recommended temperature profile

•Reflow porfile



- (1) Minimize soldering time
- (2) Ensure that the temperature difference does not exceed 150 $^{\circ}\text{C}.$
- (3) MLCC can withstand the above reflow conditions up to 3 times.
- (4) Cool naturally after soldering.
- (5) N_2 atmosphere is recommended for reflow of CU02 size.

•Flow profile

Flow is not applicable for chips with size CU02.



Taping Specification

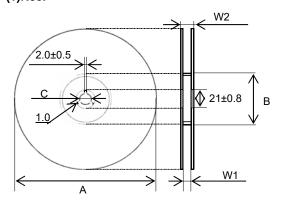
1.Application

This specification applies to paper and plastic carrier tape of Kyocera multi-layer ceramic chip capacitor.

2.Packing unit

type	thickness (unit:mm)	Code	materi carrie	ial of r tape	width of c	arrier tape	φ180 reel quantity	
			paper	Plastic	4mm	8mm	per reel	
00	0.0.0.00	Р	-	0	0	-	40000],
02	0.2±0.02	Н	0	-	-	0	20000	2

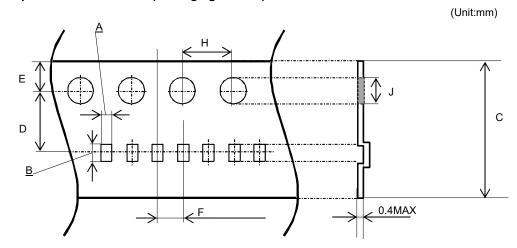
3.Shape and dimentions (1)Reel



[Dimension]	[Dimension]						
	Α	В	С				
Ф180 reel (Code:P)	φ178±2.0	φ60min	φ13.0±0.5				
Φ180 reel 2 (Code:H)	φ180+0/-2.0	φ60min	φ13.0±0.5				
	W1	W2					
Ф180 reel (Code:P)	4.35±0.3	6.95±1.0					
Ф180 reel (Code:H)	10.0±1.5	16.5max					

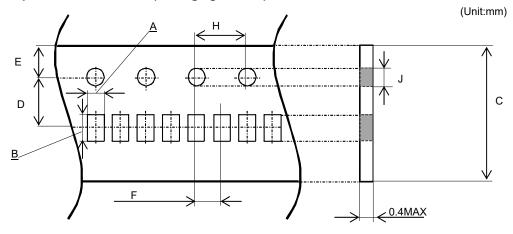


(2)-1. Carrier Tape Pitch=1.0±0.03mm (Packaging code:P)



								(unit:mm)
Code	Α	В	С	D	E	F	Н	J
Tolerance Type	±0.03	±0.03	±0.08	±0.03	±0.05	±0.03	±0.04	±0.04
02	0.23	0.43	4.0	1.8	0.9	1.0	2.0	ф0.8

(2)-2. Carrier Tape Pitch=2.0±0.05mm (Packaging code:H)



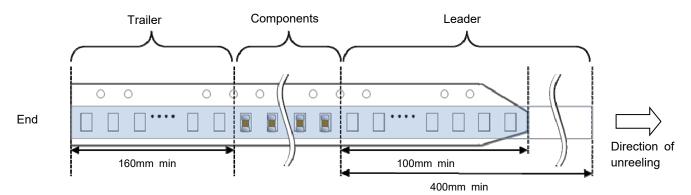
								(unit:mm)
Code	Α	В	С	D	E	F	Н	J
Tolerance Type	±0.03	±0.03	±0.3	±0.05	±0.1	±0.05	±0.1	+0.1/-0
02	0.25	0.45	8.0	3.5	1.75	2.0	4.0	φ1.5



4.Packing method

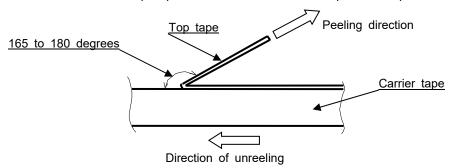
(1)Details of leader and trailer

- ①The tape will have a empty pocket at the leader and trailer of carrier tape.
- The tape end will not be stucked by glue in order to make it easier to peel off from reel.
- 3The feeding round hole will be on the right side against leading direction.



(2)Heat pressure tape

- ①Peeling strength to be 0.1~0.5N when peeling off the top tape by following method.
- ②When peeling top tape off, the glue will be stuck to the top tape side.
- 3 Chip capacitor will not stuck on heat pressure tape and will be free in the cavity.



The peel-off angle:165 \sim 180 degree against the surface of carrier tape.

The peel-off speed:300mm/min.

(3)Carrier tape

- Ochip will not fall off from carrier tape or carrier tape will not be damaged by bending than within aradius of 25mm.
- ②The chip are inserted continuously without any empty pocket.
- (3) Chip will not be mis-mounted because of too big clearance between components and cavity. Also the waste of carrier tape will not fill a nozzle hole of mouting machine.

5.Indication and packing

- ①There will be following indication on one side of the reel: "PART NUMBER", "LOT NUMBER", "QUANTITY", "DATE OF MANUFACTURE", "CUSTOMER'S NAME"
- ②There will be following indication on the reel box: "PART NUMBER", "LOT NUMBER", "QUANTITY OF REEL", "DATE OF MANUFACTURE", "CUSTOMER'S NAME"
- We adequately pack the box to prevent chip capacitor from any mechanical damage during transportation.



Precautions

Handling

- 1) Cracks may occur unless otherwise avoiding excessive stress to the capacitors by the load of an adsorption nozzle, and bending of a substrate at the time of mounting.
- 2) Please arrange the capacitor position where they don't have too much stress of board bending after mounting.
- 3) Please design that the form and size of the land pattern has suitable solder amount.

 Otherwise cracks may occur. The recommended fillet height shall be 1/2 to 1/3 of the thickness of capacitors.

■ Circuit Design

- 1) When AC voltage is superimposed on DC voltage, the zero-to-peak voltage shall not exceed the rated voltage. When the capacitor is to be employed in a circuit in which there is continuous application of a high frequency Voltage or a steep pulse voltage, even though it is within the rated voltage, please inquire to the manufacturer.
- 2) Please use the capacitor below the maximum temperature. When using the capacitor in a self-heating AC circuit, please make sure the surface of the capacitor remains under the maximum temperature for usage. Also, please make certain temperature rises remain below 20 °C.

Resin coating

Please use the resin of low curing shrinkage type. (Otherwise cracks may occur).

■ Storage

- 1) When the components is stored in minimal packaging (a heat-sealed or chuck-type plastic bag), the bag should be kept closed. Once the bag has been opened, reseal it or store it in a desiccator.
- 2) Keep storage place temperature +5 to +40 °C, humidity 20 to 70% RH.
- 3) The storage atmosphere must be free of gas containing sulfur and chlorine. Also, avoid exposing the product to saline moisture. If the product is exposed to such atmospheres, the terminals will oxidize and solderability will be effected.
- 4) Precautions 1) to 3) apply to chip capacitors packaged in carrier tapes and bulk cases.
- 5) The solderability is assured for 6 months from our shipping date if the above storage precautions are followed.

Application Restriction

Please consult with us before using a capacitor in the equipment which requires a high degree reliability (medical equipment, aerospace applications, nuclear equipment.) Malfunctions in medical, space, nuclear power or other vital equipment may result in death or great social losses. Capacitors designed specially with high reliability are used for the equipment above.

■ Export regulation

When the applying products relate the strategic materials which are provided in Foreign Exchange and Foreign Trade Act and Foreign Trade Management Law, the export license based on these laws are required.

Disposal

Please dispose the capacitors according to the relating laws about the waste treatment and cleaning. Safety application guideline and detailed information of electrical properties are also provided in Kyocera home page:

URL: http://www.kyocera.co.jp/electronic

Notice:

This specification shall guarantee only monolithic capacitors. Please make sure the performance of capacitors after mounted on the assembled product.

Any failures occurred being used out of this specification shall not be quaranteed.

This specification shall be applied to the products purchased through the regular sales routes, such as the sale offices, the subsidiaries and the distributors, etc.).



单击下面可查看定价,库存,交付和生命周期等信息

>>Kyocera(京瓷)