

DATA SHEET

CURRENT SENSOR - LOW TCR

PA0805 series

5%, 1%, 0.5%

sizes 0805

RoHS compliant & Halogen free



SCOPE

This specification describes
PA0805 series current sensor -
low TCR with lead-free terminations
metal substrate.

APPLICATIONS

- Consumer goods
- Computer
- Telecom / Datacom
- Industrial / Power supply
- Alternative Energy
- Car electronics

FEATURES

- AEC-Q200 qualified
- Halogen-free Epoxy
- RoHS compliant
- Reduce environmentally hazardous wastes
- High component and equipment reliability
- Non-forbidden materials used in products/production
- Low resistances applied to current sensing
- Moisture sensitivity level: MSL 1

ORDERING INFORMATION - GLOBAL PART NUMBER

Global part numbers are identified by the series, size, tolerance, packing type, temperature coefficient, taping reel and resistance value.

GLOBAL PART NUMBER

PA XXXX X X X XX XXXX L
(1) (2) (3) (4) (5) (6) (7)

(1) SIZE

0805

(2) TOLERANCE

D = $\pm 0.5\%$ (for 5m Ω ~ 20m Ω)

F = $\pm 1\%$

J = $\pm 5\%$

(3) PACKAGING TYPE

R = Paper taping reel

(4) TEMPERATURE COEFFICIENT OF RESISTANCE

E = $\pm 50\text{ppm}/^\circ\text{C}$

L = $\pm 150\text{ppm}/^\circ\text{C}$

(5) TAPING REEL

07 / 7W / 47 / 87 inch dia. Reel and specific rated power

Detailed power rating are shown in the Table 2.

(6) RESISTANCE VALUE

1 m Ω to 20 m Ω

(7) DEFAULT CODE

Letter L is the system default code for ordering only. (Note)

Resistance rule of global part number	
Resistance code rule	Example
0RXXX	0R001 = 1 m Ω
(1 to 20 m Ω)	0R02 = 20 m Ω

ORDERING EXAMPLE

The ordering code for a PA0805
0.125W chip resistor, TC50 value 0.01 Ω
(10mR) with $\pm 1\%$ tolerance, supplied in
7-inch tape reel with 5Kpcs quantify is:
PA0805FRE070R01L.

NOTE

1. All our RChip products are RoHS compliant. "LFP" of the internal 2D reel label mentions "Lead-Free Process"

MARKING

PA0805



No Marking

Fig. 1 Value = 10 mΩ

CONSTRUCTION

The resistors are constructed using outstanding TCR level material, which makes Yageo PA resistors excellent for current sensing application in battery charger circuit & DC-DC converter.

The composition of the resistive material is adjusted to give the approximate required resistance and is covered with a protective coating. Marking is printed on the top side of the resistor.

Finally, the three external terminations (Cu / Ni / matte Tin) are added, as shown in Fig. 2.

Outlines

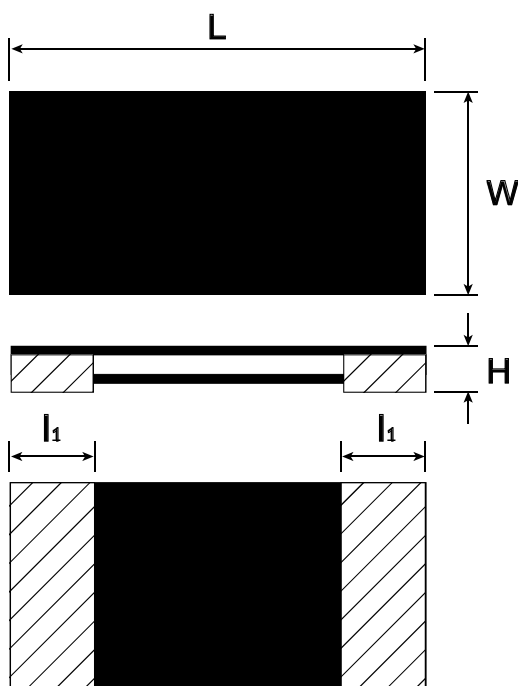


Fig. 2 Chip resistor outlines

DIMENSION

Table 1 For outlines, please refer to Fig. 4

TYPE	RESISTANCE RANGE	POWER RATING	L (mm)	W (mm)	H (mm)	l ₁ (mm)
PA0805	1mΩ	1/8 W	2.03±0.20	1.27±0.20	0.45±0.10	0.60±0.15
	1.5mΩ	1/4 W	2.03±0.20	1.27±0.20	0.45±0.10	0.50±0.15
	2mΩ / 2.5mΩ	1/2 W	2.03±0.20	1.27±0.20	0.45±0.10	0.50±0.15
	3mΩ ≤ R ≤ 20mΩ	1 W	2.03±0.20	1.27±0.20	0.30±0.10	0.35±0.20

Note:

1. For relevant physical dimensions, please refer to construction outlines.
2. Please contact with sales offices, distributors and representatives in your region before ordering.

ELECTRICAL CHARACTERISTICS

Table 2

SERIES	SIZE	POWER RATING				TOLERANCE	RESISTANCE RANGE	TEMPERATURE COEFFICIENT OF RESISTANCE
		07	7W	47	87			
PA	0805	1/8W	1/4W	1/2W	1 W	±0.5%, ±1%, ±5%	1mΩ & 1.5mΩ	±150 ppm/°C
							2 mΩ ≤ R ≤ 20mΩ	±50 ppm/°C

Note: Please contact with sales offices, distributors and representatives in your region before ordering.

FUNCTIONAL DESCRIPTION**OPERATING TEMPERATURE RANGE**

PA0805 Range: -55°C to +155°C

POWER RATING

Standard rated power at 70°C:

For detail power value, please refer to Table 2.

RATED VOLTAGE

The DC or AC (rms) continuous working voltage corresponding to the rated power is determined by the following formula:

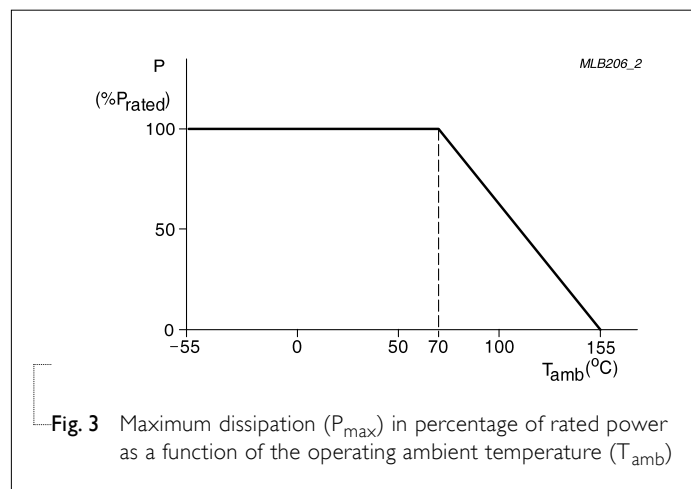
$$V = \sqrt{P \times R}$$

Where

V = Continuous rated DC or AC (rms) working voltage (V)

P = Rated power (W)

R = Resistance value (Ω)



PACKING STYLE AND PACKAGING QUANTITY
Table 3 Packing style and packaging quantity

PACKING STYLE	REEL DIMENSION	PA0805
Paper taping reel (R)	7" (178 mm)	5,000

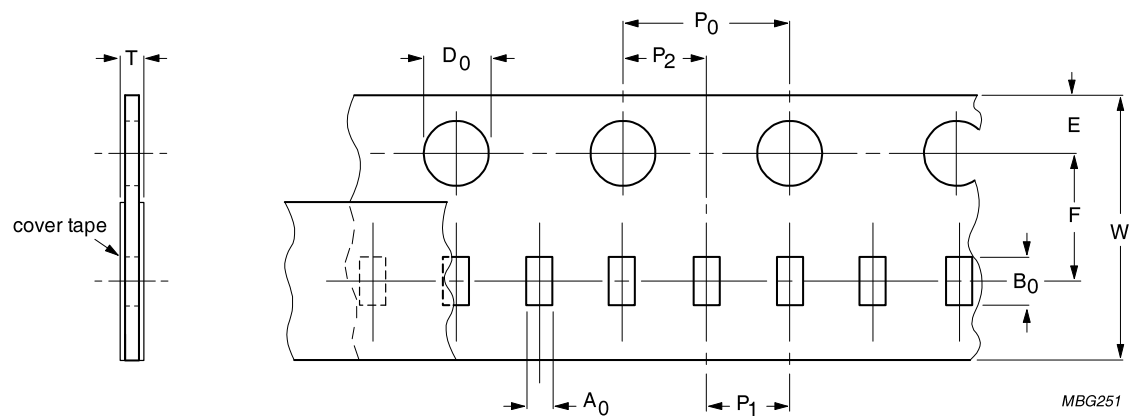
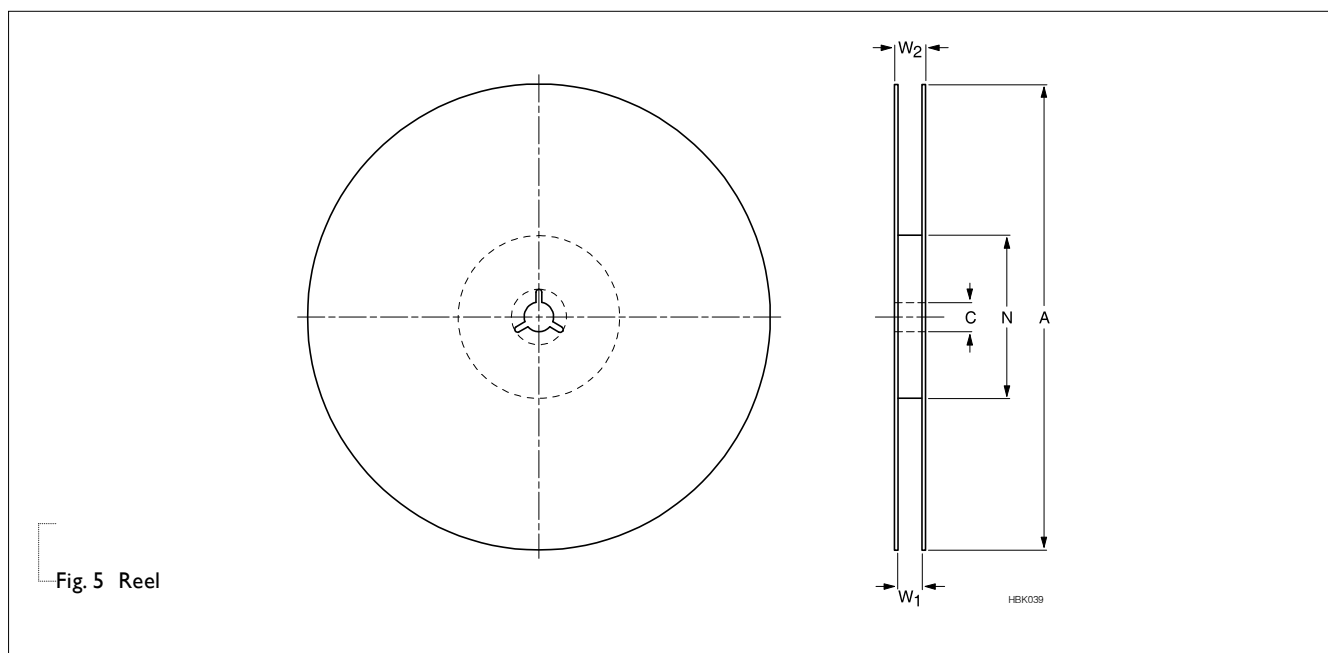
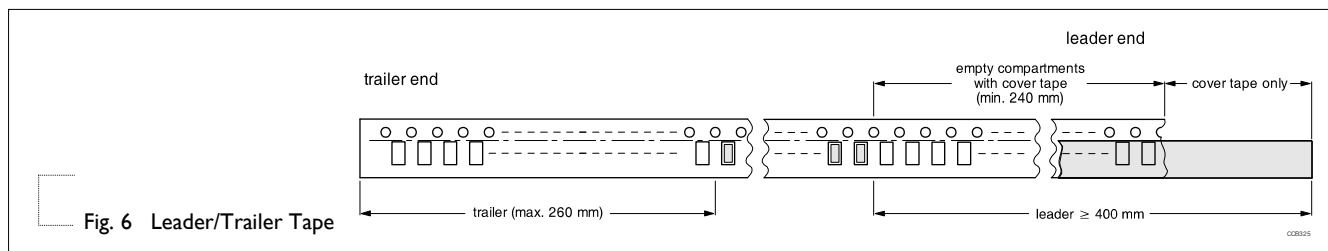
PAPER TAPE

Fig. 4 Paper Tape

Table 4 Dimensions of paper tape for relevant chip resistors size

SIZE	SYMBOL										Unit: mm
	A_0	B_0	W	E	F	P_0	P_1	P_2	$\varnothing D_0$	$\varnothing D_1$	T
PA0805	1.60 ± 0.10	2.35 ± 0.10	8.00 ± 0.10	1.75 ± 0.10	3.50 ± 0.10	4.00 ± 0.10	2.0 ± 0.10	2.00 ± 0.10	1.55 ± 0.05	1.50 ± 0.10	0.60 ± 0.10

REEL SPECIFICATION

Table 5 Dimensions of reel specification for relevant chip resistors size

SIZE	QUANTITY PER REEL	REEL SIZE	SYMBOL					Unit: mm	
		8 mm TAPE WIDE	A	N	C	D	W_1	W_2 MAX.	
PA0805	5,000	7" ($\varnothing 178$ mm)	178.0 ± 1.0	60.0 ± 1.0	13.50 ± 0.5	21.0 ± 0.8	9.0 ± 0.5	12.0 ± 0.2	

LEADER/TRAILER TAPE SPECIFICATION


FOOTPRINT AND SOLDERING PROFILES

For recommended soldering profiles, please refer to data sheet “Chip resistors mounting”.

FOOTPRINT

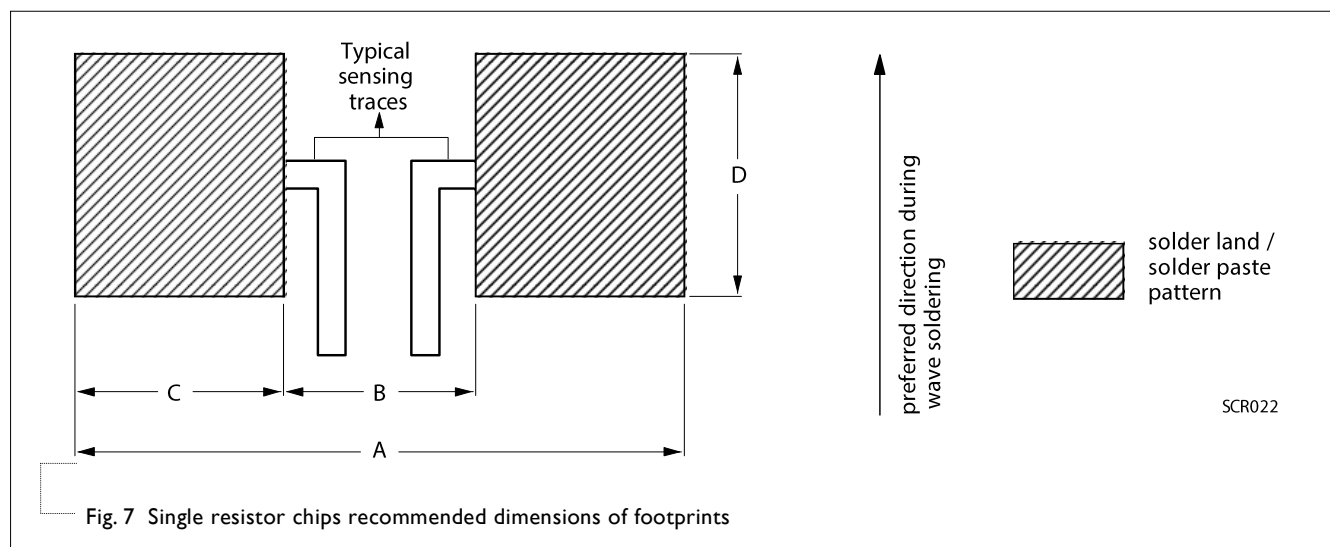


Table 6 Footprint dimensions

SIZE	RESISTANCE RANGE	A	B	C	Unit: mm
					D
PA0805	1 m Ω	4.10	0.50	1.80	2.18
	1.5 m Ω $\leq$ R $\leq$ 20 m Ω	4.60	1.00	1.80	2.18

TESTS AND REQUIREMENTS

Table 8 Test condition, procedure and requirements

TEST	TEST METHOD	PROCEDURE	REQUIREMENT
Short time overload	IEC60115-1 4.13	2.5 times of rated power for 5 seconds at room temperature	$\pm(1\%+0.0005\Omega)$ No visible damage
High Temperature Exposure	MIL-STD-202-Method 108	1,000 hours at maximum operating temperature depending on specification, unpowered No direct impingement of forced air to the parts Tolerances: $155\pm5^{\circ}\text{C}$	$\pm(1.0\%+0.0005\Omega)$
Moisture Resistance	MIL-STD-202-Method 106	Each temperature / humidity cycle is defined at 8 hours (method 106F), 3 cycles / 24 hours for 10d with 25°C / 65°C 95% R.H, without steps 7a & 7b, unpowered	$\pm(0.5\%+0.0005\Omega)$
Operational Life/ Endurance	MIL-STD-202 Method 108 IEC 60115-1 4.25.1	1,000 hours at $70\pm2^{\circ}\text{C}$ applied RCWV 1.5 hours on, 0.5 hour off, still air required	$\pm(1.0\%+0.0005\Omega)$
Resistance to Soldering Heat	MIL-STD-202-method 210	Condition B, no pre-heat of samples Leadfree solder, 260°C , 10 seconds immersion time Procedure 2 for SMD: devices fluxed and cleaned with isopropanol	$\pm(0.5\%+0.0005\Omega)$ No visible damage
Thermal Shock	MIL-STD-202 Method 107	$-55/+125^{\circ}\text{C}$, Number of cycles is 300. Devices mounted. Maximum transfer time is 20 seconds. Dwell time is 15 minutes. Air -Air	$\pm(1\%+0.0005\Omega)$ No visible damage
Solderability - Wetting	J-STD-002 test B	Electrical Test not required Magnification 50X SMD conditions: 1st step : method B, aging 4 hours at 155°C dry heat 2nd step : leadfree solder bath at $245\pm3^{\circ}\text{C}$ Dipping time: 3 ± 0.5 seconds	Well tinned ($>95\%$ covered) No visible damage
Board Flex / Bending	IEC 60115-1 4.33	Chips mounted on a 90mm glass epoxy resin PCB (FR4), Bending for 0805=3 mm Holding time: Min.60 seconds	$\pm(1.0\%+0.0005\Omega)$

REVISION HISTORY

REVISION	DATE	CHANGE NOTIFICATION	DESCRIPTION
Version 3	Apr. 30, 2019		- Add 2.5mR
Version 1	Oct. 18, 2018	-	- Add 0.5% tol. for 5mR ~ 10mR
Version 0	Dec. 05, 2017	-	- New datasheet for automotive grade current sensor –PA0805 series.

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