

CHILISIN ELECTRONICS CORP.

SPECIFICATION FOR APPROVAL

Customer:				
Customer P/N:				
Drawing No:				
Quantity:	0	Pcs.	Date:	2015/07/13
Chilisin P/N:		МН	CB10040-10	OM-AU

Automotive Grade Inductor

Halogen Free RoHS Compliant REACH Compliant Lead Free Solders AEC-Q200

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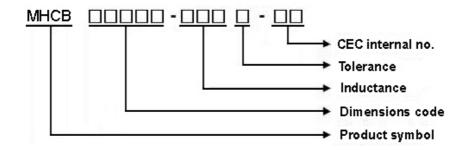
Drawn by **陳瑞揚 ryan.chen**

Checked by **邱明傑 Joseph.Chiu** Approved by 陳瑞揚 ryan.chen

YG15700818

AEC-Q200

- Scope: This specification applies to large current and low loss SMD shielding power inductor.
- 2 Part Numbering:

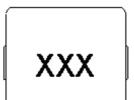


3 Rating:

Operating Temperature: $-40 \,^{\circ}\text{C} \sim 125 \,^{\circ}\text{C}$ (Including self - temperature rise)

Storage Temperature: (on tape & reel): -20 °C to +40 °C; 75% RH max.

4 Marking:



Ex: MHCB10040-3R3M-AU

Marking: 3R3

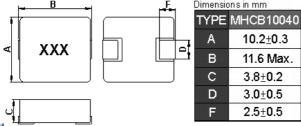
Marking color : Black

5 Standard Testing Condition

	Unless otherwise specified	
Temperature	Ordinary Temperature(15 to 35℃)	25 ℃
Humidity	Ordinary Humidity(25 to 85% RH)	60 to 70 % RH

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6 Configuration and Dimensions:



7 Electrical Characteristics:

Part No.	Inductance (uH)	Test Freq.	Tolerance (±%)	Irms (A)Typ.	Isat (A)Typ.	RDC (mΩ)Max.	Marking
MHCB10040-R47M-AU	0.47	1MHz,0.5V	20	30	45	1.32(1.2typ)	R47
MHCB10040-1R0M-AU	1	1MHz,0.5V	20	18	30	3.5(3.2typ)	1R0
MHCB10040-2R2M-AU	2.2	1MHz,0.5V	20	12	26	7.0(6.3typ)	2R2
MHCB10040-3R3M-AU	3.3	1MHz,0.5V	20	11	22	11(10typ)	3R3
MHCB10040-4R7M-AU	4.7	1MHz,0.5V	20	10	18	16.5(15typ)	4R7
MHCB10040-6R8M-AU	6.8	1MHz,0.5V	20	9	14	22(20typ)	6R8
MHCB10040-100M-AU	10	1MHz,0.5V	20	7	10	30(27typ)	100

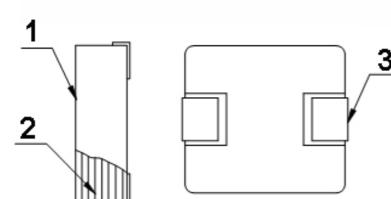
Note:

- 1. Operating temperature range -40 $^{\circ}$ C ~125 $^{\circ}$ C (Including self temperature rise)
- 2.Isat for Inductance drop 30% from its value without current.
- 3.1rms for a 40°C temprature rise from 25°C ambient.
- 4.The part temperature (ambient + temp rise) should not exceed 125 ℃ under worst case operating conditions. Circuit design 125 ℃ under worst case operating conditions. Component placement, PWB trace size and thickness, airflow and other cooling provisions all affect the part temperature. Part temperature should be verified in the end application.



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8 MHCB10040 Series 8.1 Construction:



8.2 Material List:

No	Part	Material
1	Coating+Core	Polymer+Carbonyl Iron powders
2	Wire	Copper Wire
3	Terminal	Terminal Copper

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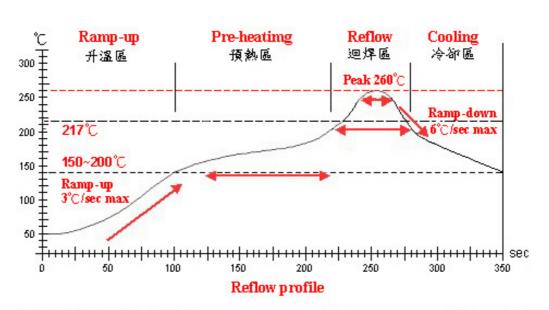
9 Reliability of Large Current and Low Loss SMD Power Inductor

1-1.Mechanical Performance

No	Item	Specification	Test Method
-1-1	Board Flex	The forces applied on the right	Refer to AEC-Q200-005
		conditions must not damage	Test device shall be soldered on the substrate
		the terminal electrode and the	Substrate Dimension: 100x40x1.6mm
		ferrite	Deflection: 2.0mm
			Keeping Time: 60sec
-1-2	Resistance to Soldering Heat	Appearance: No damage	Refer to MIL-STD-202 Method 210
		Inductance change shall be	Pre-heating: 150℃, 1min
		within ±10%.	Solder Composition: Sn/Ag3.0/Cu0.5(Pb-Free)
			Solder Temperature: 260±5°C
			Immersion Time: 10±1sec
-1-3	Solder ability	The electrodes shall be at	Refer to J-STD-002
		least 95% covered with new	Pre-heating: 150℃, 1min
		solder coating	Solder Composition: Sn/Ag3.0/Cu0.5(Pb-Free)
			Solder Temperature: 245±5°C (Pb-Free)
			Immersion Time: 4±1sec
-1-4	Terminal Strength Test	Appearance: No damage	Refer AEC-Q200-006
			Soldered on PCB for testing as fig.
			Force : 1.8kg
			Keeping Time: 60 seconds.
-1-5	Resistance to Solvent	There must be no change in	Refer to MIL-STD-202 Method 215
		appearance or obliteration of	Inductors must withstand 6 mimutes of alcohol or wa
		marking	Sample Size : 15 pcs
-1-6	Vibration	Appearance: No damage	Refer MIL-STD-202 Method 204
		Inductance change shall be	Vibration waveform: Sine waveform
		within ±10%.	Vibration frequency: 10Hz~2000Hz
			Vibration acceleration: 5g
			Sweep rate: 0.764386otcave/minute
			Duration of test: 12 cycles each of 3 orientations,
			20 minutes for each cycle
			Vibration axes: X, Y & Z

1-2.E	1-2.Environmental Performance						
No	Item	Specification	Test Method				
1-2-1	Temperature Cycle	Appearance: No damage	Refer to JESD Method JA-104				
		Inductance change shall be	Total cycles: 1000 cycles				
		within±30%	Temperature Cycling Test Conditions : -40 to +125 ℃				
			-40 °C Soak Mode Condition: 30 minutes				
			125 °C Soak Mode Condition: 30 minutes				
			Measured after exposure in the room condition for 24hrs				
1-2-2	Biased Humidity Resistance	1	Refer to MIL-STD-202 Method 103				
			Temperature: 85±2°C				
			Relative Humidity:85% / Time: 1000hrs				
			Measured after exposure in the room condition for 24hrs				
1-2-3	High		Refer to MIL-STD-202 Method 108				
	Temperature Exposure		Temperature: 125±3℃ / Relative Humidity: 0%				
	(Storage)		Applied Current: Rated Current /Time: 1000hrs				
			Measured after exposure in the room condition for 24hrs				
1-2-4	Operational Life		Refer to MIL-PRF-27				
			Temperature: 85±3°C				
			Applied Current : Rated Current				
			Time: 1000hrs				
			Measured after exposure in the room condition for 24hrs				

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Lead-Free(LF) 標準溫度分析範圍

Refer to J-STD-020C

管制項目 Item.	升溫區 Ramp-up	預熱區 Pre-heatimg	迴焊區 Reflow	Peak Temp	冷卻區 Cooling
溫度範圍 Temp.scope	R.T. ~150°C	150°C ~ 200°C	217℃	260±5°ℂ	Peak Temp. ~ 150°C
標準時間 Time spec.	_	60 ~ 180 sec	60 ~ 150 sec	20 ~ 40 sec	_
實際時間 Time result	_	75 ~ 100 sec	90 ~ 120 sec	20 ~ 35 sec	·—

NOTE:

- 1. Re-flow possible times: within 2 times
- 2. Nitrogen adopted is recommended while in re-flow

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11 Packaging:

11.1 Packaging -Cover Tape

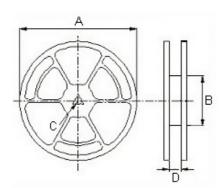
The force for tearing off cover tape is 10 to 130 grams in the arrow direction.



11.2 Packaging Quantity

TYPE	BULK	PCS/REEL
MHCB10040	V	500

11.3 Reel Dimensions



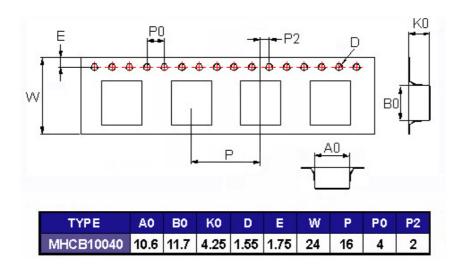
Reel Dimension: m/m

TYPE	A	В	С	D
MHCB10040	330	100	13	24.4

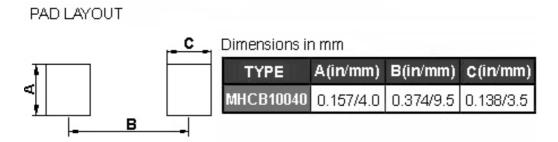
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11 Packaging:

11.4 Tape Dimensions in mm



12 Recommended Land Pattern:



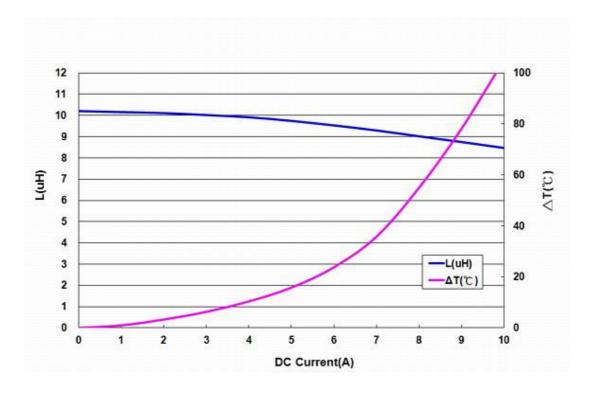
13 Note:

- 1. Please make sure that your product has been evaluated and confirmed against your specifications when our product is mounted to your product.
- 2. Do not knock nor drop.
- 3. All the items and parameters in this product specification have been prescribed on the premise that our product is used for the purpose, under the condition and in the environment agreed upon between you and us. You are requested not to use our product deviating from such agreement.
- 4. Please keep the distance between transformer/coil and other components (refer to the standard IEC 950)
- 5. The moisture sensitivity level (MSL) of products is classified as level 1.



AEC-Q200





单击下面可查看定价,库存,交付和生命周期等信息

>>CHILISIN(奇力新)

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