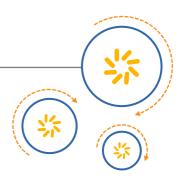


RF360 Europe GmbH A Qualcomm – TDK Joint Venture



# **SAW** components

SAW duplexer

| Series/type:   | B1228            |
|----------------|------------------|
| Ordering code: | B39781B1228P810  |
| Date:          | October 06, 2017 |

Date:October 06, 2017Version:2.0

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#### SAW duplexer

Data sheet

B1228

751 / 782 MHz

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751 / 782 MHz

# SAW components

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#### SAW duplexer

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# 1 Application

- Low-loss SAW duplexer for mobile telephone LTE Band 13 systems, also suitable for CDMA applications
- NS07 rejection, public safety frequency band
- High isolation
- Single-ended duplexer
- Near zero temperature drift

### 2 Features

- Package size 1.8±0.1 mm × 1.4±0.1 mm
- Package height 0.475 mm (max.)
- Approximate weight 4 mg
- RoHS compatible
- Package for Surface Mount Technology (SMT)
- Ni/Au-plated terminals
- Electrostatic Sensitive Device (ESD)
- Moisture Sensitivity Level 3 (MSL3)



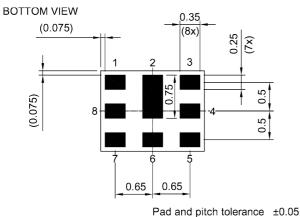
**Figure 1:** Picture of component with example of product marking.

#### B1228

#### SAW duplexer

Data sheet

# 3 Package



# 4 Pin configuration

JUALCO

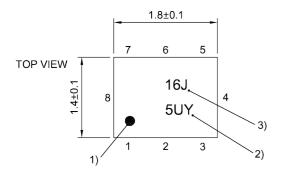
B1228

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- 1 RX
   3 TX
   6 ANT
- 2, 4, 5, 7, Ground 8

SIDE VIEW

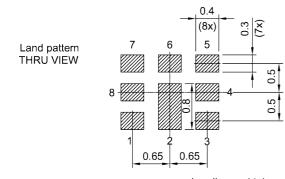


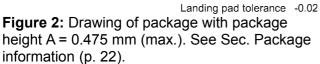


1) Marking for pad number 1

2) Example of encoded lot number

3) Example of encoded filter type number







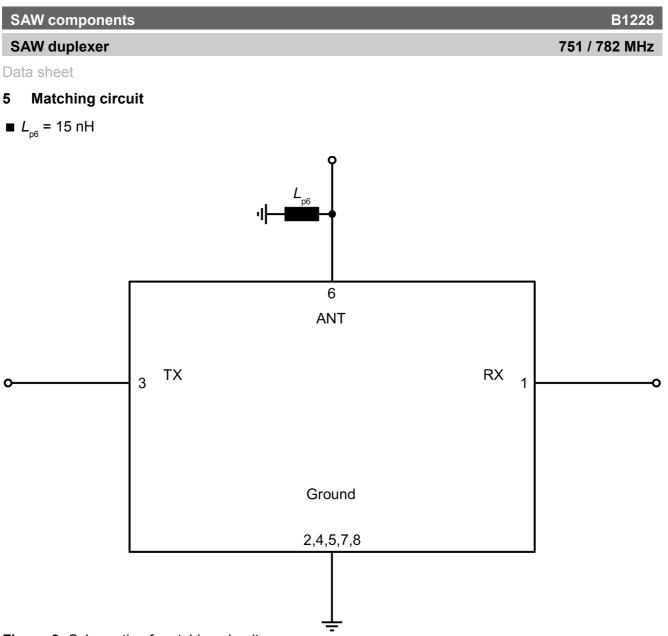


Figure 3: Schematic of matching circuit.

External shunt inductor for ESD protection is recommended at any ports towards antenna.

#### SAW duplexer

Data sheet

#### 6 Characteristics

#### TX – ANT 6.1

| Temperature range for specification | $T_{_{\rm SPEC}}$ | = −30 °C +90 °C                             |
|-------------------------------------|-------------------|---|
| TX terminating impedance            | Z <sub>TX</sub>   | = 50 Ω                                      |
| ANT terminating impedance           | Z <sub>ANT</sub>  | = 50 $\Omega$ with par. 15 nH <sup>1)</sup> |
| RX terminating impedance            | Z <sub>RX</sub>   | = 50 Ω                                      |

| Characteristics TX – ANT                             |               |     |                           | min. for $T_{\rm SPEC}$ | <b>typ.</b><br>@ +25 °C | $\begin{array}{c} \text{max.} \\ \text{for } \mathcal{T}_{_{\text{SPEC}}} \end{array}$ |     |
|--|---------------|-----|---------------------------|-------------------------|-------------------------|--|-----|
| Center frequency                                     |               |     | f <sub>c</sub>            |                         | 782                     | _  | MHz |
| Maximum insertion attenuation                        |               |     |                           |                         |                         |  |     |
|  | 777 787       | MHz | α <sup>2)</sup><br>NT,max | _                       | 1.5                     | 2.0  | dB  |
|  | 777.5 786.5   | MHz | α <sub>max</sub>          | —                       | 2.4                     | 3.5  | dB  |
| Amplitude ripple (p-p)                               |               |     | Δα                        |                         |                         |  |     |
|  | 777.5 786.5   | MHz |                           | _                       | 1.3                     | 2.6  | dB  |
| Maximum VSWR   |               |     | VSWR <sub>max</sub>       |                         |                         |  |     |
| @ TX port  | 777.5 786.5   | MHz |                           | _                       | 1.2                     | 2.0  |     |
| @ ANT port   | 777.5 786.5   | MHz |                           | —                       | 1.3                     | 2.0  |     |
| Minimum attenuation                                  |               |     | $\alpha_{_{min}}$         |                         |                         |  |     |
|  | 10 716        | MHz |                           | 40                      | 45                      | _  | dB  |
|  | 716 728       | MHz |                           | 40                      | 50                      | _  | dB  |
|  | 728 746       | MHz |                           | 45                      | 53                      | _  | dB  |
|  | 746.34 755.66 | MHz |                           | 50                      | 59                      | _  | dB  |
|  | 758 768       | MHz |                           | 35                      | 45                      | _  | dB  |
|  | 793 805       | MHz |                           | 8                       | 16                      | -  | dB  |
|  | 869 894       | MHz |                           | 45                      | 50                      | —  | dB  |
|  | 1226 1250     | MHz |                           | 45                      | 65                      | -  | dB  |
|  | 1554 1565     | MHz |                           | 45                      | 52                      | —  | dB  |
|  | 1565 1607     | MHz |                           | 45                      | 51                      | _  | dB  |
|  | 1710 2170     | MHz |                           | 40                      | 46                      | -  | dB  |
|  | 2331 2361     | MHz |                           | 35                      | 45                      | -  | dB  |
|  | 2400 2484     | MHz |                           | 35                      | 44                      | -  | dB  |
|  | 3108 3148     | MHz |                           | 35                      | 42                      | -  | dB  |
|  | 4900 5950     | MHz |                           | 13                      | 18                      | —  | dB  |
| Minimum attenuation (relative to $\alpha_{_{max}}$ ) |               |     | $\alpha_{_{rel,min}}$     |                         |                         |  |     |
| NS07   | 768 775       | MHz |                           | 22 <sup>3)</sup>        | 25 <sup>3)</sup>        | —  | dB  |

1)

See Sec. Matching circuit (p. 6). Integrated attenuation  $\alpha_{_{INT}}$ : Averaged power  $|S_{_{ij}}|^2$  over the center 4.5 MHz of LTE 5 MHz (25 RB) channels. 2)

3) Relative to insertion loss in 777.5 - 786.5MHz.



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#### SAW duplexer

Data sheet

#### 6.2 ANT – RX

| Temperature range for specification | $T_{_{\rm SPEC}}$ | = −30 °C +90 °C                             |
|-------------------------------------|-------------------|---|
| TX terminating impedance            | Z <sub>TX</sub>   | = 50 Ω                                      |
| ANT terminating impedance           | Z                 | = 50 $\Omega$ with par. 15 nH <sup>1)</sup> |
| RX terminating impedance            | Z <sub>RX</sub>   | = 50 Ω                                      |

| Characteristics ANT – RX      |               |     |                     | $\begin{array}{c} {\rm min.} \\ {\rm for} \ {\rm T}_{\rm _{SPEC}} \end{array}$ | <b>typ.</b><br>@ +25 °C | max. for $T_{_{\rm SPEC}}$ |     |
|-------------------------------|---------------|-----|---------------------|--|-------------------------|----------------------------|-----|
| Center frequency              |               |     | f <sub>c</sub>      | —  | 751                     | —                          | MHz |
| Maximum insertion attenuation |               |     | $\alpha_{_{max}}$   |  |                         |                            |     |
|                               | 746.34 755.66 | MHz |                     | —  | 1.2                     | 1.7                        | dB  |
| Amplitude ripple (p-p)        |               |     | Δα                  |  |                         |                            |     |
|                               | 746.34 755.66 | MHz |                     | _  | 0.3                     | 1.0                        | dB  |
| Maximum VSWR                  |               |     | VSWR <sub>max</sub> |  |                         |                            |     |
| @ ANT port                    | 746.34 755.66 | MHz |                     | _  | 1.4                     | 2.0                        |     |
| @ RX port                     | 746.34 755.66 | MHz |                     | —  | 1.4                     | 2.0                        |     |
| Minimum attenuation           |               |     | $\alpha_{_{min}}$   |  |                         |                            |     |
|                               | 10 686        | MHz |                     | 40   | 45                      | _                          | dB  |
|                               | 686 728       | MHz |                     | 30   | 41                      | _                          | dB  |
|                               | 771 772       | MHz |                     | 30   | 60                      | _                          | dB  |
|                               | 777.5 786.5   | MHz |                     | 50   | 55                      | _                          | dB  |
|                               | 1523 1543     | MHz |                     | 42   | 48                      | —                          | dB  |
|                               | 1710 1755     | MHz |                     | 38   | 44                      | —                          | dB  |
|                               | 1850 1910     | MHz |                     | 38   | 44                      | —                          | dB  |
|                               | 2238 2268     | MHz |                     | 40   | 48                      | —                          | dB  |
|                               | 2400 2500     | MHz |                     | 40   | 45                      | —                          | dB  |
|                               | 4900 5950     | MHz |                     | 15   | 23                      | _                          | dB  |

See Sec. Matching circuit (p. 6).

1)

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#### SAW duplexer

Data sheet

### 6.3 TX – RX

| Temperature range for specification | $T_{\rm SPEC}$  | = −30 °C +90 °C                             |
|-------------------------------------|-----------------|---|
| TX terminating impedance            | Z <sub>TX</sub> | = 50 Ω                                      |
| ANT terminating impedance           | Z               | = 50 $\Omega$ with par. 15 nH <sup>1)</sup> |
| RX terminating impedance            | Z <sub>RX</sub> | = 50 Ω                                      |

| Characteristics TX – RX |               |     | min.<br>for T <sub>SF</sub> | typ.<br>@ +25 °C | for $T_{\rm SPEC}$ |    |
|-------------------------|---------------|-----|-----------------------------|------------------|--------------------|----|
| Minimum isolation       |               | α   | min                         |                  |                    |    |
|                         | 746.34 755.66 | MHz | 55                          | 59               | -                  | dB |
|                         | 777.5 786.5   | MHz | 55                          | 58               | _                  | dB |
|                         | 1552 1574     | MHz | 30                          | 54               | -                  | dB |
|                         | 2328 2361     | MHz | 30                          | 50               | _                  | dB |
|                         | 3104 3148     | MHz | 30                          | 47               | _                  | dB |

<sup>1)</sup> See Sec. Matching circuit (p. 6).



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#### SAW duplexer

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Data sheet

#### 7 **Maximum ratings**

| Storage temperature               | $T_{\rm STG}^{1)} = -40 ^{\circ}{\rm C} \dots +85 ^{\circ}{\rm C}$ |  |
|-----------------------------------|--|--|
| DC voltage                        | $ V_{\rm DC} ^{3)} = 0  \rm V  (max.)^{2)}$                        |  |
| Input power                       | P <sub>IN</sub>  |  |
| @ TX port: 777.5 786.5 MHz        | 29 dBm   | 10 MHz LTE uplink signal (50 RB) for 5000 h @ 50 °C. |
| @ TX port: 782 MHz                | 33 dBm   | Continuous wave for 20 ms<br>@ 50 °C.                |
| @ TX port: other frequency ranges | 10 dBm   | 10 MHz LTE uplink signal (50 RB) for 5000 h @ 50 °C. |

1) Not valid for packaging material. Storage temperature for packaging material is -25 °C to +40 °C.

2) DC resistance at RX output might be less than 100Mohm at elevated temperatures. Hence, we recommend usage of blocking capacitors.

3) In case of applied DC voltage blocking capacitors are mandatory.



751 / 782 MHz

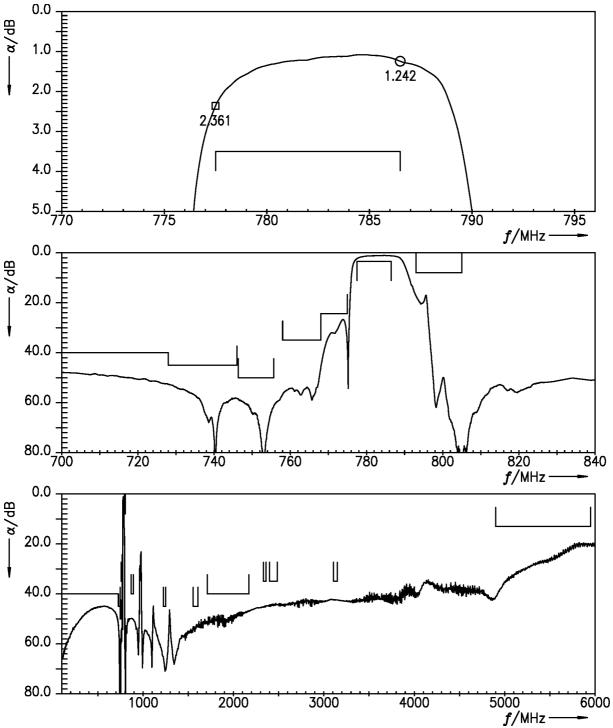
# SAW components

# SAW duplexer

Data sheet

# 8 Transmission coefficients

8.1 TX – ANT



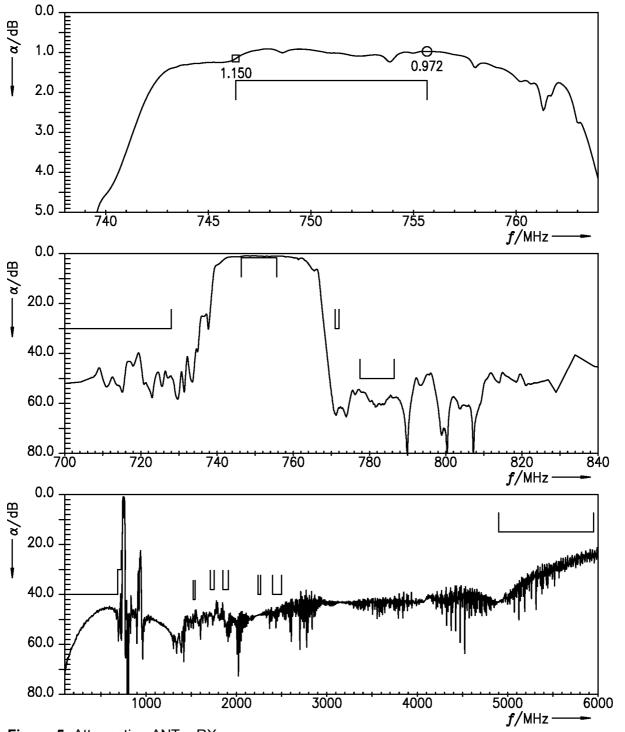


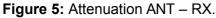
ANT – RX

# SAW duplexer

Data sheet

8.2



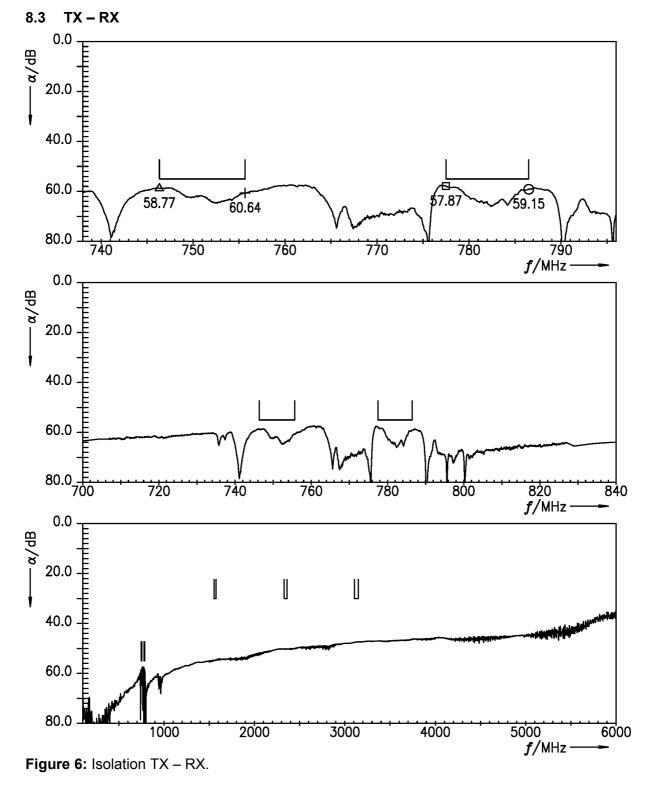




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# SAW duplexer

Data sheet



# 

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Please read **Cautions and warnings** and **Important notes** at the end of this document.

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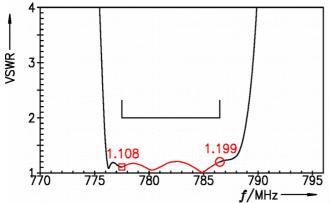
B1228

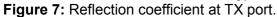
# SAW components

#### SAW duplexer

Data sheet

9 Reflection coefficients





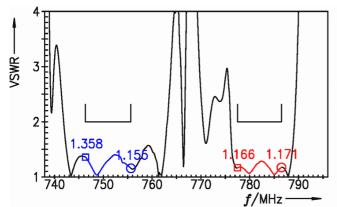
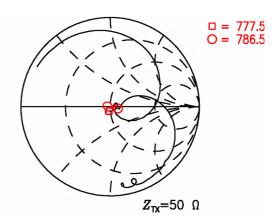
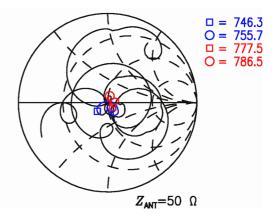
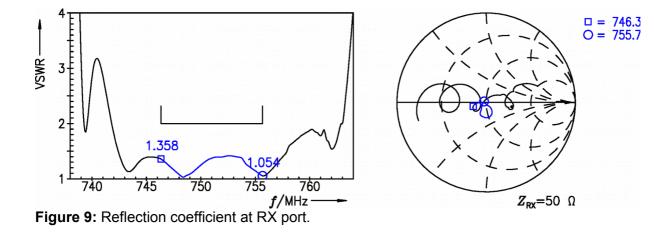


Figure 8: Reflection coefficient at ANT port.





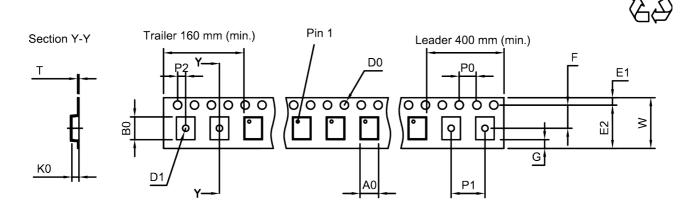


#### SAW duplexer

#### Data sheet

#### 10 Packing material

10.1 Tape



User direction of unreeling

Figure 10: Drawing of tape (first-angle projection) with tape dimensions according to Table 1.

| A <sub>0</sub> | 1.62±0.05 mm  |
|----------------|---------------|
| B <sub>0</sub> | 2.04±0.05 mm  |
| $D_0$          | 1.5+0.1/-0 mm |
| D <sub>1</sub> | 0.8±0.05 mm   |
| E1             | 1.75±0.1 mm   |
|                |               |

Table 1: Tape dimensions.

| E2             | 6.25 mm (min.) |
|----------------|----------------|
| F              | 3.5±0.05 mm    |
| G              | 0.75 mm (min.) |
| K <sub>0</sub> | 0.62±0.05 mm   |
| P <sub>0</sub> | 4.0±0.1 mm     |

| <b>P</b> <sub>1</sub> | 4.0±0.1 mm   |
|-----------------------|--------------|
| P <sub>2</sub>        | 2.0±0.05 mm  |
| Т                     | 0.25±0.05 mm |
| W                     | 8.0±0.1 mm   |

# Please read **Cautions and warnings** and **Important notes** at the end of this document.



### B1228



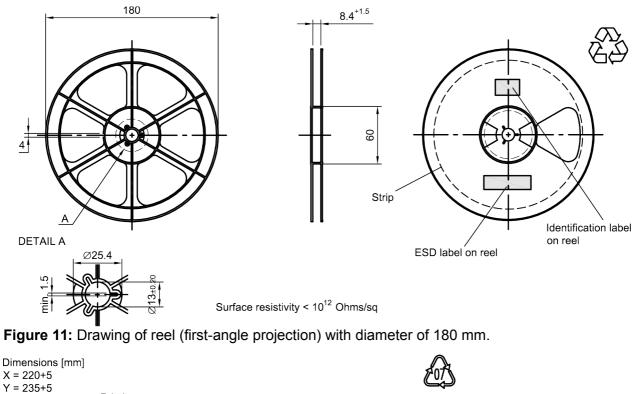
751 / 782 MHz

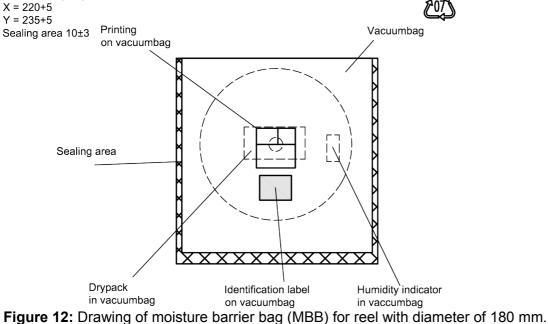
# SAW components

#### SAW duplexer

Data sheet

#### 10.2 Reel with diameter of 180 mm





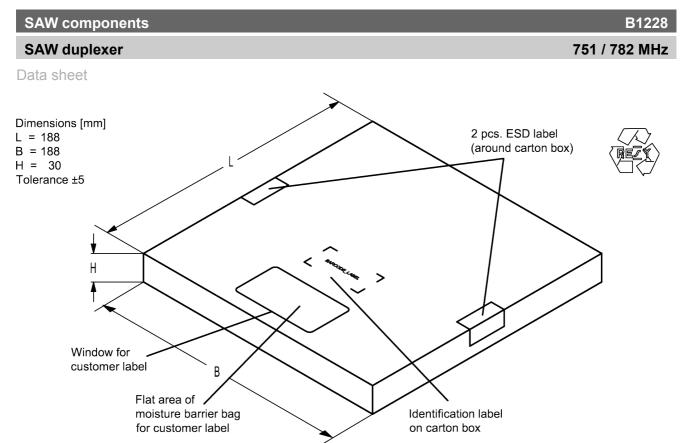
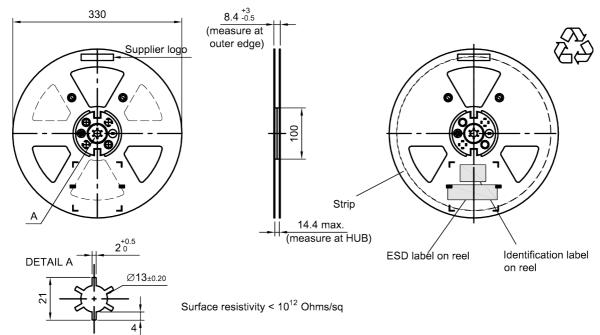
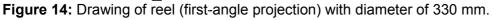


Figure 13: Drawing of folding box for reel with diameter of 180 mm.

### 10.3 Reel with diameter of 330 mm







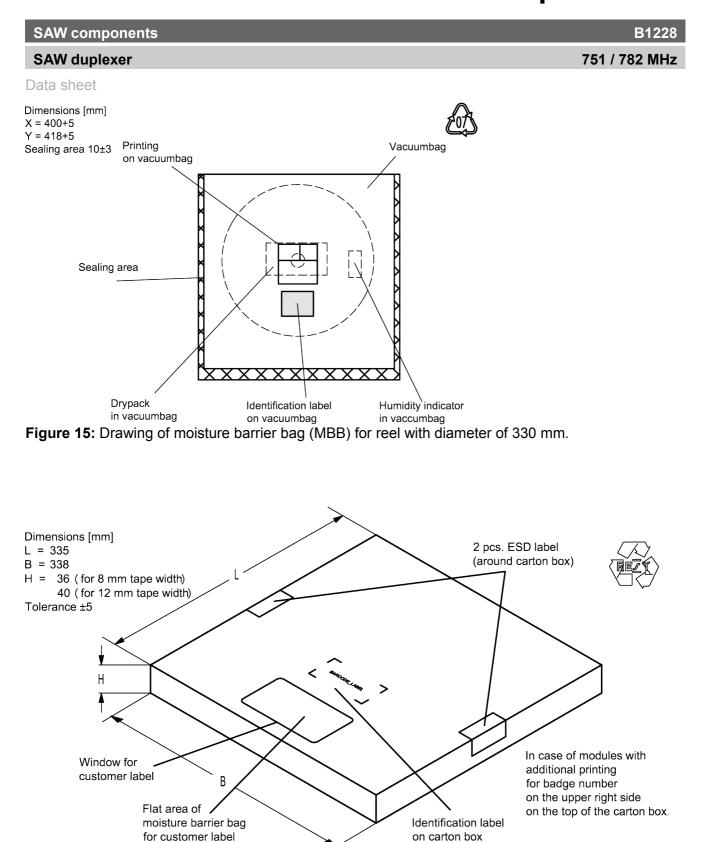


Figure 16: Drawing of folding box for reel with diameter of 330 mm.

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# SAW components

# SAW duplexer

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# 11 Marking

Products are marked with product type number and lot number encoded according to Table 2:

■ Type number:

| The 4 digit type number of is encoded by a special E  | e.g., B3xxx                         | κxΒ <u>1234</u> xxxx, |                                 |
|---|-------------------------------------|-----------------------|---------------------------------|
| Example of decoding<br><b>16J</b>   | type number marking on device<br>=> |                       | in decimal code.<br><b>1234</b> |
| $1 \times 32^2 + 6 \times 32^1 + 18 (=J) \times 32^0 =$<br>The BASE32 code for product type B1228 is 16C. |                                     |                       | 1234                            |

=>

=

Lot number:

The last 5 digits of the lot number, e.g., **12345**, are encoded based on a special BASE47 code into a 3 digit marking.

Example of decoding lot number marking on device

| in decimal code. |
|------------------|
| 12345            |
| 12345            |

| Adopted BASE32 code for type number |        |         |        |
|-------------------------------------|--------|---------|--------|
| Decimal                             | Base32 | Decimal | Base32 |
| value                               | code   | value   | code   |
| 0                                   | 0      | 16      | G      |
| 1                                   | 1      | 17      | Н      |
| 2                                   | 2      | 18      | J      |
| 3                                   | 3      | 19      | K      |
| 4                                   | 4      | 20      | М      |
| 5                                   | 5      | 21      | N      |
| 6                                   | 6      | 22      | Р      |
| 7                                   | 7      | 23      | Q      |
| 8                                   | 8      | 24      | R      |
| 9                                   | 9      | 25      | S      |
| 10                                  | A      | 26      | Т      |
| 11                                  | В      | 27      | V      |
| 12                                  | С      | 28      | W      |
| 13                                  | D      | 29      | Х      |
| 14                                  | E      | 30      | Y      |
| 15                                  | F      | 31      | Z      |

| Adop    | Adopted BASE47 code for lot number |         |        |  |
|---------|------------------------------------|---------|--------|--|
| Decimal | Base47                             | Decimal | Base47 |  |
| value   | code                               | value   | code   |  |
| 0       | 0                                  | 24      | R      |  |
| 1       | 1                                  | 25      | S      |  |
| 2       | 2                                  | 26      | Т      |  |
| 3       | 3                                  | 27      | U      |  |
| 4       | 4                                  | 28      | V      |  |
| 5       | 5                                  | 29      | W      |  |
| 6       | 6                                  | 30      | X      |  |
| 7       | 7                                  | 31      | Y      |  |
| 8       | 8                                  | 32      | Z      |  |
| 9       | 9                                  | 33      | b      |  |
| 10      | A                                  | 34      | d      |  |
| 11      | В                                  | 35      | f      |  |
| 12      | С                                  | 36      | h      |  |
| 13      | D                                  | 37      | n      |  |
| 14      | E                                  | 38      | r      |  |
| 15      | F                                  | 39      | t      |  |
| 16      | G                                  | 40      | v      |  |
| 17      | Н                                  | 41      | ١      |  |
| 18      | J                                  | 42      | ?      |  |
| 19      | К                                  | 43      | {      |  |
| 20      | L                                  | 44      | }      |  |
| 21      | М                                  | 45      | <      |  |
| 22      | N                                  | 46      | >      |  |
| 23      | Р                                  |         |        |  |

 Table 2: Lists for encoding and decoding of marking.

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# SAW components

# SAW duplexer

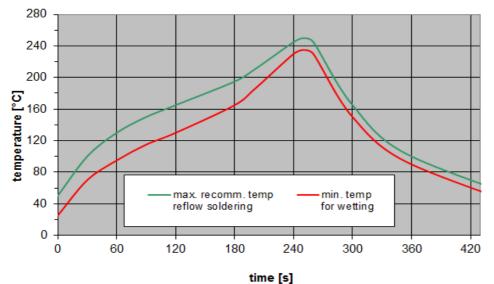
Data sheet

# 12 Soldering profile

The recommended soldering process is in accordance with IEC 60068-2-58 – 3<sup>rd</sup> edit and IPC/JEDEC J-STD-020B.

| ramp rate                            | ≤ 3 K/s  |
|--------------------------------------|--|
| preheat                              | 125 °C to 220 °C, 150 s to 210 s, 0.4 K/s to 1.0 K/s |
| <i>T</i> > 220 °C                    | 30 s to 70 s   |
| <i>T</i> > 230 °C                    | min. 10 s  |
| <i>T</i> > 245 °C                    | max. 20 s  |
| <i>T</i> ≥ 255 °C                    | _  |
| peak temperature T <sub>peak</sub>   | 250 °C +0/-5 °C                                      |
| wetting temperature T <sub>min</sub> | 230 °C +5/-0 °C for 10 s ± 1 s                       |
| cooling rate                         | ≤ 3 K/s  |
| soldering temperature T              | measured at solder pads                              |
|                                      |  |

 Table 3: Characteristics of recommended soldering profile for lead-free solder (Sn95.5Ag3.8Cu0.7).



**Figure 17:** Recommended reflow profile for convection and infrared soldering – lead-free solder.



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# SAW components

#### SAW duplexer

Data sheet

#### 13 Annotations

#### 13.1 Matching coils

See TDK inductor pdf-catalog <u>http://www.tdk.co.jp/tefe02/coil.htm#aname1</u> and Data Library for circuit simulation <u>http://www.tdk.co.jp/etvcl/index.htm</u>.

#### 13.2 RoHS compatibility

ROHS-compatible means that products are compatible with the requirements according to Art. 4 (substance restrictions) of Directive 2011/65/EU of the European Parliament and of the Council of June 8th, 2011, on the restriction of the use of certain hazardous substances in electrical and electronic equipment ("Directive") with due regard to the application of exemptions as per Annex III of the Directive in certain cases.

#### 13.3 Scattering parameters (S-parameters)

The pin/port assignment is available in the headers of the S-parameter files. Please contact your local RF360 sales office.

#### 13.4 Ordering codes and packing units

| Ordering code   | Packing unit |
|-----------------|--------------|
| B39781B1228P810 | 15000 pcs    |

Table 4: Ordering codes and packing units.



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# SAW components

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#### 14 Cautions and warnings

#### 14.1 Display of ordering codes for RF360 products

The ordering code for one and the same product can be represented differently in data sheets, data books, other publications and the website of RF360, or in order-related documents such as shipping notes, order confirmations and product labels. The varying representations of the ordering codes are due to different processes employed and do not affect the specifications of the respective products. Detailed information can be found on the Internet under <u>www.rf360jv.com/orderingcodes</u>.

#### 14.2 Material information

Due to technical requirements components may contain dangerous substances. For information on the type in question please also contact one of our sales offices.

For information on recycling of tapes and reels please contact one of our sales offices.

#### 14.3 Moldability

Before using in overmolding environment, please contact your local RF360 sales office.

#### 14.4 Package information

#### Landing area

The printed circuit board (PCB) land pattern (landing area) shown is based on RF360 internal development and empirical data and illustrated for example purposes, only. As customers' SMD assembly processes may have a plenty of variants and influence factors which are not under control or knowledge of RF360, additional careful process development on customer side is necessary and strongly recommended in order to achieve best soldering results tailored to the particular customer needs.

#### Dimensions

Unless otherwise specified all dimensions are understood using unit millimeter (mm).

#### **Projection method**

Unless otherwise specified first-angle projection is applied.



Important notes

The following applies to all products named in this publication:

- 1. Some parts of this publication contain statements about the suitability of our products for certain areas of application. These statements are based on our knowledge of typical requirements that are often placed on our products in the areas of application concerned. We nevertheless expressly point out that such statements cannot be regarded as binding statements about the suitability of our products for a particular customer application. As a rule, RF360 Europe GmbH and its affiliates are either unfamiliar with individual customer applications or less familiar with them than the customers themselves. For these reasons, it is always ultimately incumbent on the customer to check and decide whether an RF360 product with the properties described in the product specification is suitable for use in a particular customer application.
- 2. We also point out that in individual cases, a malfunction of electronic components or failure before the end of their usual service life cannot be completely ruled out in the current state of the art, even if they are operated as specified. In customer applications requiring a very high level of operational safety and especially in customer applications in which the malfunction or failure of an electronic component could endanger human life or health (e.g. in accident prevention or life-saving systems), it must therefore be ensured by means of suitable design of the customer application or other action taken by the customer (e.g. installation of protective circuitry or redundancy) that no injury or damage is sustained by third parties in the event of malfunction or failure of an electronic component.
- 3. The warnings, cautions and product-specific notes must be observed.
- 4. In order to satisfy certain technical requirements, some of the products described in this publication may contain substances subject to restrictions in certain jurisdictions (e.g. because they are classed as hazardous). Useful information on this will be found in our Material Data Sheets on the Internet (www.rf360jv.com/material). Should you have any more detailed questions, please contact our sales offices.
- 5. We constantly strive to improve our products. Consequently, the products described in this publication may change from time to time. The same is true of the corresponding product specifications. Please check therefore to what extent product descriptions and specifications contained in this publication are still applicable before or when you place an order. We also reserve the right to discontinue production and delivery of products. Consequently, we cannot guarantee that all products named in this publication will always be available.

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