

Specification for Approval

Date: 2014/12/12

Customer : _____

TAI-TECH P/N: FCI-F-Series

CUSTOMER P/N: _____

DESCRIPTION: Ferrite Chip Inductor

QUANTITY: _____ pcs

REMARK:		
Customer Approval Feedback		

**西北臺慶科技股份有限公司
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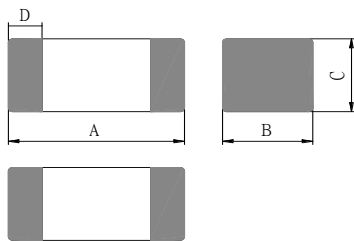
Ferrite Chip Inductor(Lead Free)

FCI- F-Series

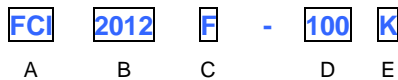
1. Features

- 1.Monolithic inorganic material construction.
- 2.Closed magnetic circuit avoids crosstalk.
- 3.S.M.T. type.
- 4.Suitable for flow and reflow soldering.
- 5.Shapes and dimensions follow E.I.A. spec.
- 6.Available in various sizes.
- 7.Excellent solderability and heat resistance.
- 8.High reliability.
- 9.This component is compliant with RoHS legislation and also support lead-free soldering.

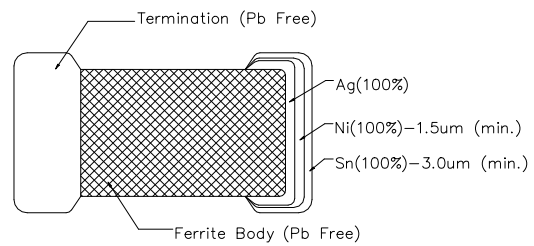
2. Dimension



Chip size				
Size	A(mm)	B(mm)	C(mm)	D(mm)
1608	1.6±0.15	0.8±0.15	0.8±0.15	0.3±0.2
	1.8±0.15			
2012	2.0±0.2	1.25±0.2	0.85±0.2	0.5±0.3
			1.25±0.2	
2520	2.5±0.2	2.0±0.2	1.6±0.2	0.5±0.3
3216	3.2±0.2	1.6±0.2	1.1±0.3	0.5±0.3
3225	3.2±0.2	2.5±0.2	1.3±0.2	0.5±0.3
4532	4.5±0.2	3.2±0.2	1.5±0.2	0.5±0.3



- A: Series
 - B: Dimension
 - C: Material
 - D: Inductance
 - E: Inductance Tolerance
- L x W
Lead Free Material
100=10.0uH
K=±10%, J=±5%, L=±15%, M=±20%, N=±



25%

4.Specification

TAI-TECH Part Number	Thickness C size (mm)	Inductance (uH)	Q min.	Test Frequency (MHz)	Rated Current (mA)	DC Resistance (Ohm) max.	SRF (MHz) min.
FCI1608F-47N□	0.8±0.15	0.047	10	50	50	0.30	260
FCI1608F-68N□	0.8±0.15	0.068	10	50	50	0.30	250
FCI1608F-82N□	0.8±0.15	0.082	10	50	50	0.30	245
FCI1608F-R10□	0.8±0.15	0.10	15	25	50	0.50	240
FCI1608FR12□	0.8±0.15	0.12	15	25	50	0.50	205
FCI1608F-R15□	0.8±0.15	0.15	15	25	50	0.60	180
FCI1608F-R18□	0.8±0.15	0.18	15	25	50	0.60	165
FCI1608F-R22□	0.8±0.15	0.22	15	25	50	0.80	150
FCI1608F-R27□	0.8±0.15	0.27	15	25	50	0.80	136
FCI1608F-R33□	0.8±0.15	0.33	15	25	35	0.85	125
FCI1608F-R39□	0.8±0.15	0.39	15	25	35	1.00	110
FCI1608F-R47□	0.8±0.15	0.47	15	25	35	1.35	105
FCI1608F-R56□	0.8±0.15	0.56	15	25	35	1.55	95
FCI1608F-R68□	0.8±0.15	0.68	15	25	35	1.70	80
FCI1608F-R82□	0.8±0.15	0.82	15	25	35	2.10	75
FCI1608F-1R0□	0.8±0.15	1.0	30	10	25	0.60	70
FCI1608F-1R2□	0.8±0.15	1.2	30	10	25	0.80	60

TOLERANCE J: +/-5% K: +/-10% L: +/-15% M: +/-20%

TAI-TECH Part Number	Thickness C size (mm)	Inductance (uH)	Q min.	Test Frequency (MHz)	Rated Current (mA)	DC Resistance (Ohm) max.	SRF (MHz) min.
FCI1608F-1R5□	0.8±0.15	1.5	30	10	25	0.80	55
FCI1608F-1R8□	0.8±0.15	1.8	30	10	25	0.95	50
FCI1608F-2R2□	0.8±0.15	2.2	30	10	15	1.15	45
FCI1608F-2R7□	0.8±0.15	2.7	30	10	15	1.35	40
FCI1608F-3R3□	0.8±0.15	3.3	30	10	15	1.55	38
FCI1608F-3R9□	0.8±0.15	3.9	30	10	15	1.70	36
FCI1608F-4R7□	0.8±0.15	4.7	30	10	15	2.10	33
FCI1608F-5R6□	0.8±0.15	5.6	30	4	15	1.55	22
FCI1608F-6R8□	0.8±0.15	6.8	30	4	15	1.70	20
FCI1608F-8R2□	0.8±0.15	8.2	30	4	15	2.10	18
FCI1608F-100□	0.8±0.15	10.0	30	2	15	2.55	17
FCI1608F-120□	0.8±0.15	12.0	30	2	15	2.75	15
FCI1608F-150□	0.8±0.15	15.0	20	1	15	1.70	14
FCI1608F-180□	0.8±0.15	18.0	20	1	15	1.85	13
FCI2012F-47N□	0.85±0.2	0.047	15	50	300	0.20	320
FCI2012F-68N□	0.85±0.2	0.068	15	50	300	0.20	280
FCI2012F-82N□	0.85±0.2	0.082	15	50	300	0.20	255
FCI2012F-R10□	0.85±0.2	0.10	20	25	250	0.30	235
FCI2012F-R12□	0.85±0.2	0.12	20	25	250	0.30	220
FCI2012F-R15□	0.85±0.2	0.15	20	25	250	0.40	200
FCI2012F-R18□	0.85±0.2	0.18	20	25	250	0.40	185
FCI2012F-R22□	0.85±0.2	0.22	20	25	250	0.50	170
FCI2012F-R27□	0.85±0.2	0.27	20	25	250	0.50	150
FCI2012F-R33□	0.85±0.2	0.33	20	25	250	0.55	145
FCI2012F-R39□	0.85±0.2	0.39	25	25	200	0.65	135
FCI2012F-R47□	1.25±0.2	0.47	25	25	200	0.65	125
FCI2012F-R56□	1.25±0.2	0.56	25	25	150	0.75	115
FCI2012F-R68□	1.25±0.2	0.68	25	25	150	0.80	105
FCI2012F-R82□	1.25±0.2	0.82	25	25	150	1.00	100
FCI2012F-1R0□	0.85±0.2	1.0	45	10	50	0.40	75
FCI2012F-1R2□	0.85±0.2	1.2	45	10	50	0.50	65
FCI2012F-1R5□	0.85±0.2	1.5	45	10	50	0.50	60
FCI2012F-1R8□	0.85±0.2	1.8	45	10	50	0.60	55
FCI2012F-2R2□	0.85±0.2	2.2	45	10	30	0.65	50
FCI2012F-2R7□	1.25±0.2	2.7	45	10	30	0.75	45
FCI2012F-3R3□	1.25±0.2	3.3	45	10	30	0.80	41
FCI2012F-3R9□	1.25±0.2	3.9	45	10	30	0.90	38
FCI2012F-4R7□	1.25±0.2	4.7	45	10	30	1.00	35
FCI2012F-5R6□	1.25±0.2	5.6	45	4	15	0.90	32
FCI2012F-6R8□	1.25±0.2	6.8	45	4	15	1.00	29
FCI2012F-8R2□	1.25±0.2	8.2	45	4	15	1.10	26
FCI2012F-100□	1.25±0.2	10.0	45	2	15	1.15	24
FCI2012F-120□	1.25±0.2	12.0	45	2	15	1.25	22
FCI2012F-150□	1.25±0.2	15.0	30	1	5	0.80	19
FCI2012F-180□	1.25±0.2	18.0	30	1	5	0.90	18

TOLERANCE J: +/-5% K: +/-10% L: +/-15% M: +/-20%

TAI-TECH Part Number	Thickness C size (mm)	Inductance (uH)	Q min.	Test Frequency (MHz)	Rated Current (mA)	DC Resistance (Ohm) max.	SRF (MHz) min.
FCI2012F-220□	1.25±0.2	22.0	30	1	5	1.10	16
FCI2012F-270□	1.25±0.2	27.0	30	1	5	1.15	14
FCI2012F-330□	1.25±0.2	33.0	30	0.4	5	1.25	13
FCI2520F-R10□	1.6±0.3	0.10	30	25.2	450	0.21	680
FCI2520F-R12□	1.6±0.3	0.12	30	25.2	400	0.22	650
FCI2520F-R15□	1.6±0.3	0.15	30	25.2	400	0.25	530
FCI2520F-R18□	1.6±0.3	0.18	30	25.2	370	0.29	520
FCI2520F-R22□	1.6±0.3	0.22	30	25.2	370	0.30	390
FCI2520F-R27□	1.6±0.3	0.27	30	25.2	350	0.33	330
FCI2520F-R33□	1.6±0.3	0.33	30	25.2	350	0.39	310
FCI2520F-R39□	1.6±0.3	0.39	30	25.2	320	0.40	290
FCI2520F-R47□	1.6±0.3	0.47	30	25.2	300	0.44	240
FCI2520F-R56□	1.6±0.3	0.56	30	25.2	250	0.49	210
FCI2520F-R68□	1.6±0.3	0.68	30	25.2	250	0.52	180
FCI2520F-R82□	1.6±0.3	0.82	30	25.2	200	0.61	155
FCI2520F-1R0□	1.6±0.3	1.0	30	7.96	150	0.75	140
FCI2520F-1R2□	1.6±0.3	1.2	30	7.96	120	0.87	135
FCI2520F-1R5□	1.6±0.3	1.5	30	7.96	110	1.00	130
FCI2520F-1R8□	1.6±0.3	1.8	30	7.96	100	1.10	120
FCI2520F-2R2□	1.6±0.3	2.2	30	7.96	100	1.30	105
FCI2520F-2R7□	1.6±0.3	2.7	30	7.96	100	1.40	90
FCI2520F-3R3□	1.6±0.3	3.3	30	7.96	80	1.60	80
FCI2520F-3R9□	1.6±0.3	3.9	30	7.96	80	1.70	75
FCI2520F-4R7□	1.6±0.3	4.7	30	7.96	80	1.90	65
FCI2520F-5R6□	1.6±0.3	5.6	30	7.96	80	2.20	60
FCI2520F-6R8□	1.6±0.3	6.8	30	7.96	70	2.40	55
FCI2520F-8R2□	1.6±0.3	8.2	30	7.96	50	2.60	50
FCI2520F-100□	1.6±0.3	10.0	25	2.52	30	2.20	30
FCI2520F-120□	1.6±0.3	12.0	25	2.52	20	2.50	27
FCI2520F-150□	1.6±0.3	15.0	25	2.52	20	2.80	23
FCI2520F-180□	1.6±0.3	18.0	25	2.52	20	3.20	22
FCI2520F-220□	1.6±0.3	22.0	25	2.52	20	3.60	21
FCI2520F-270□	1.6±0.3	27.0	25	2.52	15	4.30	19
FCI2520F-330□	1.6±0.3	33.0	25	2.52	15	4.70	17
FCI3216F-47N□	1.1±0.3	0.047	20	50	300	0.15	320
FCI3216F-68N□	1.1±0.3	0.068	20	50	300	0.25	280
FCI3216F-R10□	1.1±0.3	0.10	20	25	250	0.25	235
FCI3216F-R12□	1.1±0.3	0.12	20	25	250	0.30	220
FCI3216F-R15□	1.1±0.3	0.15	20	25	250	0.30	200
FCI3216F-R18□	1.1±0.3	0.18	20	25	250	0.40	185
FCI3216F-R22□	1.1±0.3	0.22	20	25	250	0.40	170
FCI3216F-R27□	1.1±0.3	0.27	20	25	250	0.50	150
FCI3216F-R33□	1.1±0.3	0.33	20	25	250	0.50	145
FCI3216F-R39□	1.1±0.3	0.39	25	25	250	0.60	135
FCI3216F-R47□	1.1±0.3	0.47	25	25	200	0.60	125

TOLERANCE J: +/-5% K: +/-10% L: +/-15% M: +/-20%

TAI-TECH

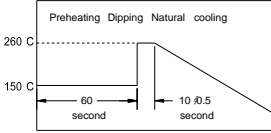
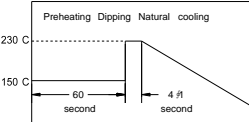
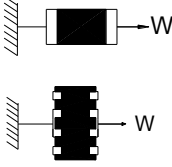
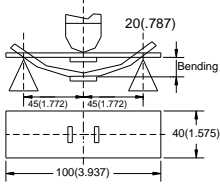
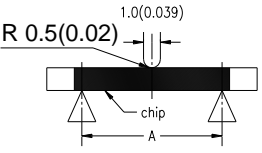
TAI-TECH Part Number	Thickness C size (mm)	Inductance (uH)	Q min.	Test Frequency (MHz)	Rated Current (mA)	DC Resistance (Ohm) max.	SRF (MHz) min.
FCI3216F-R56□	1.1±0.3	0.56	25	25	200	0.70	115
FCI3216F-R68□	1.1±0.3	0.68	25	25	150	0.80	105
FCI3216F-R82□	1.1±0.3	0.82	25	25	150	0.90	100
FCI3216F-1R0□	1.1±0.3	1.0	45	10	100	0.40	75
FCI3216F-1R2□	1.1±0.3	1.2	45	10	100	0.50	65
FCI3216F-1R5□	1.1±0.3	1.5	45	10	50	0.50	60
FCI3216F-1R8□	1.1±0.3	1.8	45	10	50	0.50	55
FCI3216F-2R2□	1.1±0.3	2.2	45	10	50	0.60	50
FCI3216F-2R7□	1.1±0.3	2.7	45	10	50	0.60	45
FCI3216F-3R3□	1.1±0.3	3.3	45	10	50	0.70	41
FCI3216F-3R9□	1.1±0.3	3.9	45	10	50	0.80	38
FCI3216F-4R7□	1.1±0.3	4.7	45	10	50	0.90	35
FCI3216F-5R6□	1.1±0.3	5.6	50	4	25	0.70	32
FCI3216F-6R8□	1.1±0.3	6.8	50	4	25	0.80	29
FCI3216F-8R2□	1.1±0.3	8.2	50	4	25	0.90	26
FCI3216F-100□	1.1±0.3	10.0	50	2	25	1.00	24
FCI3216F-120□	1.1±0.3	12.0	50	2	15	1.05	22
FCI3216F-150□	1.1±0.3	15.0	35	1	5	0.70	19
FCI3216F-180□	1.1±0.3	18.0	35	1	5	0.70	18
FCI3216F-220□	1.1±0.3	22.0	35	1	5	0.90	16
FCI3216F-270□	1.1±0.3	27.0	35	1	5	0.90	14
FCI3216F-330□	1.1±0.3	33.0	35	0.4	5	1.05	13
FCI3225F-R12□	1.3±0.2	0.12	30	25.2	450	0.22	500
FCI3225F-R15□	1.3±0.2	0.15	30	25.2	450	0.25	450
FCI3225F-R18□	1.3±0.2	0.18	30	25.2	420	0.28	380
FCI3225F-R22□	1.3±0.2	0.22	30	25.2	420	0.32	350
FCI3225F-R27□	1.3±0.2	0.27	30	25.2	420	0.36	260
FCI3225F-R33□	1.3±0.2	0.33	30	25.2	400	0.40	220
FCI3225F-R39□	1.3±0.2	0.39	30	25.2	400	0.45	200
FCI3225F-R47□	1.3±0.2	0.47	30	25.2	370	0.50	180
FCI3225F-R56□	1.3±0.2	0.56	30	25.2	320	0.55	150
FCI3225F-R68□	1.3±0.2	0.68	30	25.2	300	0.60	140
FCI3225F-R82□	1.3±0.2	0.82	30	25.2	280	0.65	130
FCI3225F-1R0□	1.3±0.2	1.0	30	7.96	200	0.70	120
FCI3225F-1R2□	1.3±0.2	1.2	30	7.96	150	0.75	100
FCI3225F-1R5□	1.3±0.2	1.5	30	7.96	150	0.85	85
FCI3225F-1R8□	1.3±0.2	1.8	30	7.96	150	0.90	80
FCI3225F-2R2□	1.3±0.2	2.2	30	7.96	150	1.00	75
FCI3225F-2R7□	1.3±0.2	2.7	30	7.96	120	1.10	70
FCI3225F-3R3□	1.3±0.2	3.3	30	7.96	120	1.20	60
FCI3225F-3R9□	1.3±0.2	3.9	30	7.96	120	1.30	55
FCI3225F-4R7□	1.3±0.2	4.7	30	7.96	120	1.50	50
FCI3225F-5R6□	1.3±0.2	5.6	30	7.96	120	1.60	47
FCI3225F-6R8□	1.3±0.2	6.8	30	7.96	100	1.80	43
FCI3225F-8R2□	1.3±0.2	8.2	30	7.96	90	2.00	40

TOLERANCE J: +/-5% K: +/-10% L: +/-15% M: +/-20%

TAI-TECH Part Number	Thickness C size (mm)	Inductance (uH)	Q min.	Test Frequency (MHz)	Rated Current (mA)	DC Resistance (Ohm) max.	SRF (MHz) min.
FCI3225F-100□	1.3±0.2	10.0	30	2.52	45	2.10	36
FCI3225F-120□	1.3±0.2	12.0	30	2.52	45	2.50	33
FCI3225F-150□	1.3±0.2	15.0	30	2.52	35	2.80	30
FCI3225F-180□	1.3±0.2	18.0	30	2.52	35	3.30	27
FCI3225F-220□	1.3±0.2	22.0	30	2.52	35	3.70	25
FCI3225F-270□	1.3±0.2	27.0	30	2.52	15	5.00	20
FCI3225F-330□	1.3±0.2	33.0	30	2.52	15	5.60	17
FCI4532F-R10□	1.5±0.2	0.10	35	25.2	700	0.18	300
FCI4532F-R12□	1.5±0.2	0.12	35	25.2	670	0.20	250
FCI4532F-R15□	1.5±0.2	0.15	35	25.2	670	0.22	180
FCI4532F-R18□	1.5±0.2	0.18	35	25.2	670	0.24	140
FCI4532F-R22□	1.5±0.2	0.22	40	25.2	640	0.25	120
FCI4532F-R27□	1.5±0.2	0.27	40	25.2	605	0.26	105
FCI4532F-R33□	1.5±0.2	0.33	40	25.2	575	0.28	100
FCI4532F-R39□	1.5±0.2	0.39	40	25.2	545	0.30	95
FCI4532F-R47□	1.5±0.2	0.47	40	25.2	510	0.32	90
FCI4532F-R56□	1.5±0.2	0.56	40	25.2	480	0.36	85
FCI4532F-R68□	1.5±0.2	0.68	40	25.2	445	0.40	80
FCI4532F-R82□	1.5±0.2	0.82	40	25.2	415	0.45	75
FCI4532F-1R0□	1.5±0.2	1.0	50	7.96	370	0.50	70
FCI4532F-1R2□	1.5±0.2	1.2	50	7.96	300	0.55	60
FCI4532F-1R5□	1.5±0.2	1.5	50	7.96	300	0.60	54
FCI4532F-1R8□	1.5±0.2	1.8	50	7.96	300	0.65	50
FCI4532F-2R2□	1.5±0.2	2.2	50	7.96	250	0.70	46
FCI4532F-2R7□	1.5±0.2	2.7	50	7.96	170	0.75	43
FCI4532F-3R3□	1.5±0.2	3.3	50	7.96	160	0.80	40
FCI4532F-3R9□	1.5±0.2	3.9	50	7.96	160	0.90	35
FCI4532F-4R7□	1.5±0.2	4.7	50	7.96	150	1.00	32
FCI4532F-5R6□	1.5±0.2	5.6	50	7.96	150	1.10	30
FCI4532F-6R8□	1.5±0.2	6.8	50	7.96	120	1.20	27
FCI4532F-8R2□	1.5±0.2	8.2	50	7.96	100	1.40	25
FCI4532F-100□	1.5±0.2	10.0	50	2.52	65	1.60	20
FCI4532F-120□	1.5±0.2	12.0	50	2.52	60	2.00	18
FCI4532F-150□	1.5±0.2	15.0	50	2.52	55	2.50	17
FCI4532F-180□	1.5±0.2	18.0	50	2.52	45	2.80	15
FCI4532F-220□	1.5±0.2	22.0	50	2.52	45	3.20	13
FCI4532F-270□	1.5±0.2	27.0	50	2.52	40	3.60	12
FCI4532F-330□	1.5±0.2	33.0	50	2.52	40	4.00	11

TOLERANCE J: +/-5% K: +/-10% L: +/-15% M: +/-20%

5. Reliability and Test Condition

Item	Performance										Test Condition																											
Series No.	FCB	FCM	HCB	HPB	HFB	FCA	FCI	FHI	FCH	HCI	--																											
Operating Temperature	-55~+125°C										-40~+85°C	--																										
Storage Temperature	-55~+125°C										-40~+85°C	--																										
Impedance (Z)	Refer to standard electrical characteristics list										HP4291A, HP4287A+16092A																											
Inductance (Ls)																																						
Q Factor																																						
DC Resistance											HP4338B																											
Rated Current											**																											
Temperature Rise Test	30°C max. (ΔT)										1. Applied the allowed DC current. 2. Temperature measured by digital surface thermometer.																											
Solder heat Resistance	Appearance: No significant abnormality. Impedance change: Within ± 30%.					No mechanical damage. Remaining terminal electrode:70% min.					Preheat: 150°C,60sec. Solder: Sn-Ag3.0-Cu0.5 Solder temperature: 260±5°C Flux for lead free: rosin Dip time: 10±0.5sec. 																											
Solderability	More than 90% of the terminal electrode should be covered with solder.										Preheat: 150°C,60sec. Solder: Sn-Ag3.0-Cu0.5 Solder temperature: 230±5°C Flux for lead free: rosin Dip time: 4±1sec.																											
Terminal strength	The terminal electrode and the dielectric must not be damaged by the forces applied on the right conditions.										For FCB FCM HCB HPB HFB FCI FHI FCH HCI: Size Force (Kfg) Time(sec) 1005 0.2 1608 0.5 2012 0.6 3216 1.0 >25 3225 1.0 4516 1.0 4532 1.5 5750 2.0 For FCA: Size Force (Kfg) Time(sec) 3216 0.5 >25																											
Flexture strength	The terminal electrode and the dielectric must not be damaged by the forces applied on the right conditions.										Solder a chip on a test substrate, bend the substrate by 2mm (0.079in)and return.																											
Bending Strength	The ferrite should not be damaged by Forces applied on the right condition.										<table border="1"> <thead> <tr> <th>Size</th> <th>mm(inches)</th> <th>P-Kgf</th> </tr> </thead> <tbody> <tr> <td>1608</td> <td>0.80(0.033)</td> <td>0.3</td> </tr> <tr> <td>2012</td> <td>1.40(0.055)</td> <td>1.0</td> </tr> <tr> <td>FCA3216</td> <td>2.00(0.079)</td> <td>1.5</td> </tr> <tr> <td>3216</td> <td>2.00(0.079)</td> <td>2.5</td> </tr> <tr> <td>3225</td> <td></td> <td></td> </tr> <tr> <td>4516</td> <td>2.70(0.106)</td> <td>2.5</td> </tr> <tr> <td>4532</td> <td></td> <td></td> </tr> <tr> <td>5750</td> <td></td> <td></td> </tr> </tbody> </table>	Size	mm(inches)	P-Kgf	1608	0.80(0.033)	0.3	2012	1.40(0.055)	1.0	FCA3216	2.00(0.079)	1.5	3216	2.00(0.079)	2.5	3225			4516	2.70(0.106)	2.5	4532			5750		
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4516	2.70(0.106)	2.5																																				
4532																																						
5750																																						
Random Vibration Test	Appearance: Cracking, shipping and any other defects harmful to the characteristics should not be allowed. Impedance: within±30%										Frequency: 10-55-10Hz for 1 min. Amplitude: 1.52mm Directions and times: X, Y, Z directions for 2 hours. A period of 2 hours in each of 3 mutually perpendicular directions (Total 6 hours).																											
Drop	Drop 10 times on a concrete floor from a height of 75cm										a: No mechanical damage b: Impedance change: ±30%																											

Item	Performance	Test Condition
Loading at High Temperature	Appearance: no damage.	Temperature: 125±5°C (bead), 85±5°C (inductor) Applied current: rated current. Duration: 500±12hrs. Measured at room temperature after placing for 2 to 3hrs.
Humidity	Impedance: within±30% of initial value. Inductance: within±10% of initial value. Q: within±30% of initial value. (FCI FHI FCH) Q: within±20% of initial value. (HCI)	Humidity: 90~95%RH. Temperature: 40±2°C. Temperature: 60±2°C. (HCI) Duration: 500±12hrs. Measured at room temperature after placing for 2 to 3hrs.
Thermal shock	Appearance: no damage. Impedance: within±30% of initial value. Inductance: within±10% of initial value. Q: within±30% of initial value. (FCI FHI FCH) Q: within±20% of initial value. (HCI)	For FCB FCM HCB HPB HFB FCA : Condition for 1 cycle Step1: -55±2°C 30±3 min. Step2: +125±5°C 30±3 min. Number of cycles: 5 For FCI FHI FCH HCI : Condition for 1 cycle Step1: -40±2°C 30±3 min. Step2: +85±5°C 30±3 min. Number of cycles: 100 Measured at room temperature after placing for 2 to 3 hrs.
Low temperature storage test		Temperature: -55±2°C. Duration: 500±12hrs. Measured at room temperature after placing for 2 to 3hrs.
Drop	Drop 10 times on a concrete floor from a height of 75cm	a: No mechanical damage b: Impedance change: ±30%

For Bead :

Phase	Temperature(°C)	Time(min.)
1	-55±2°C	30±3
2	+125±5°C	30±3

Measured: 5 times

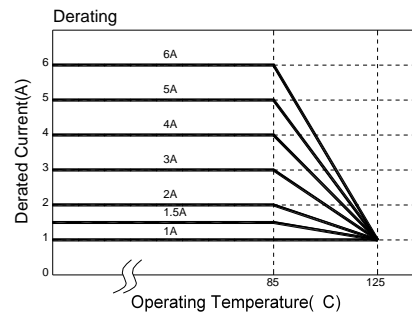
For Inductor :

Phase	Temperature(°C)	Time(min.)
1	-40±2°C	30±3
2	+85±5°C	30±3

Measured: 100 times

****Derating Curve**

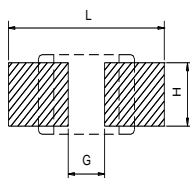
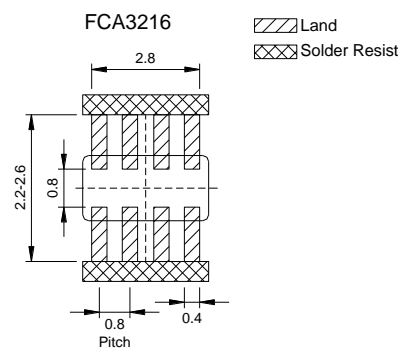
For the ferrite chip bead which withstanding current over 1.5A, as the operating temperature over 85°C, the derating current information is necessary to consider with. For the detail derating of current, please refer to the Derated Current vs. Operating Temperature curve.



6.Soldering and Mounting

6-1. Recommended PC Board Pattern

Chip Size					Land Patterns For Reflow Soldering			
Series	Type	A(mm)	B(mm)	C(mm)	D(mm)	L(mm)	G(mm)	H(mm)
FCB	1005	1.0±0.10	0.50±0.10	0.50±0.10	0.25±0.10	2.10	0.50	0.55
FCM	1608	1.6±0.15	0.80±0.15	0.80±0.15	0.30±0.20	2.60	0.60	0.80
HCB	2012	2.0±0.20	1.25±0.20	0.85±0.20	0.50±0.30	3.00	1.00	1.00
HPB		2.0±0.20	1.25±0.20	1.25±0.20	0.50±0.30			
HFB	2520	2.5±0.20	2.00±0.20	1.60±0.20	0.50±0.30	3.90	1.50	1.50
FCI	3216	3.2±0.20	1.60±0.20	1.10±0.20	0.50±0.30	4.40	2.20	1.40
FHI	3225	3.2±0.20	2.50±0.20	1.30±0.20	0.50±0.30	4.40	2.20	3.40
FCH	4516	4.5±0.20	1.60±0.20	1.60±0.20	0.50±0.30	5.70	2.70	1.40
HCI	4532	4.5±0.20	3.20±0.20	1.50±0.20	0.50±0.30	5.90	2.57	4.22
UHI	5750	5.7±0.20	5.00±0.30	1.80±0.20	0.50±0.30	8.00	4.00	5.80



PC board should be designed so that products are not sufficient under mechanical stress as warping the board.
Products shall be positioned in the sideways direction against the mechanical stress to prevent failure.

6-2. Soldering

Mildly activated rosin fluxes are preferred. The minimum amount of solder can lead to damage from the stresses caused by the difference in coefficients of expansion between solder, chip and substrate. The terminations are suitable for all wave and re-flow soldering systems. If hand soldering cannot be avoided, the preferred technique is the utilization of hot air soldering tools.

6-2.1 Lead Free Solder re-flow:

Recommended temperature profiles for lead free re-flow soldering in Figure 1.

6-2.2 Solder Wave:

Wave soldering is perhaps the most rigorous of surface mount soldering processes due to the steep rise in temperature seen by the circuit when immersed in the molten solder wave, typical at 230°C. Due to the risk of thermal damage to products, wave soldering of large size products is discouraged. Recommended temperature profile for wave soldering is shown in Figure 2.

6-2.3 Soldering Iron(Figure 3):

Products attachment with a soldering iron is discouraged due to the inherent process control limitations. In the event that a soldering iron must be employed the following precautions are recommended.

- Note : ·Preheat circuit and products to 150°C
- 350°C tip temperature for Ferrite chip bead (max)
- Never contact the ceramic with the iron tip
- 1.0mm tip diameter (max)
- Use a 20 watt soldering iron with tip diameter of 1.0mm
- Limit soldering time to 3 sec.

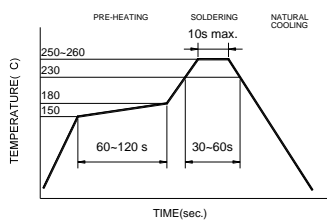


Figure 1. Re-flow Soldering(Lead Free)

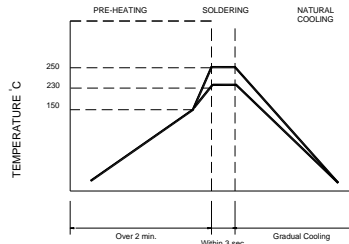


Figure 2. Wave Soldering

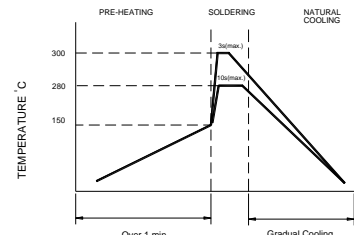
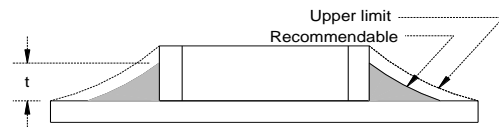


Figure 3. Hand Soldering

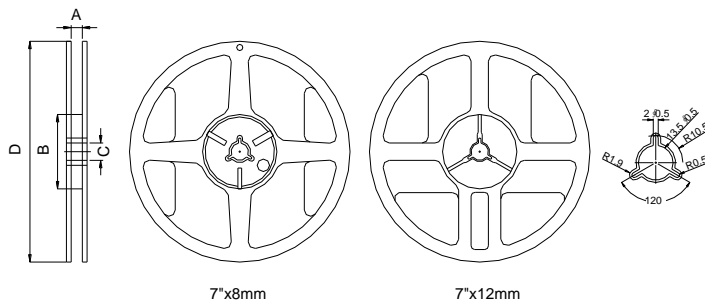
6-2.4 Solder Volume:

Accordingly increasing the solder volume, the mechanical stress to product is also increased. Exceeding solder volume may cause the failure of mechanical or electrical performance. Solder shall be used not to be exceed as shown in right side:



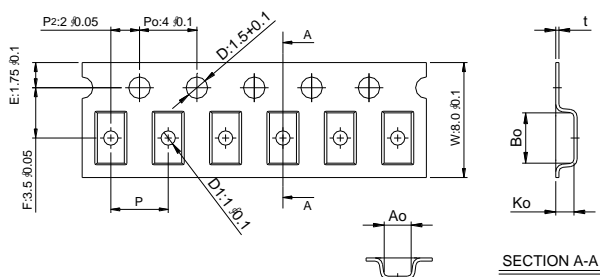
7.Packaging Information

7-1. Reel Dimension



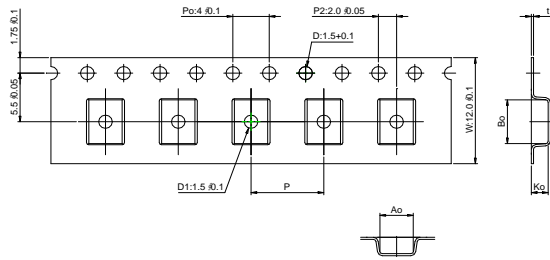
Type	A(mm)	B(mm)	C(mm)	D(mm)
7"x8mm	9.0±0.5	60±2	13.5±0.5	178±2
7"x12mm	13.5±0.5	60±2	13.5±0.5	178±2

7-2.1 Tape Dimension / 8mm



Series	Size	Bo(mm)	Ao(mm)	Ko(mm)	P(mm)	t(mm)	D1(mm)
FCB,FCM	100505	1.12±0.05	0.67±0.05	0.54±0.05	2.0±0.1	0.23±0.05	none
HCB,HPB	160808	1.80±0.10	1.01±0.10	1.02±0.10	4.0±0.1	0.22±0.05	none
HFB	201209	2.25±0.10	1.42±0.10	1.04±0.10	4.0±0.1	0.22±0.05	1.0±0.1
FCI	201212	2.35±0.10	1.50±0.10	1.45±0.10	4.0±0.1	0.22±0.05	1.0±0.1
FHI, FCH	321611	3.50±0.10	1.88±0.10	1.27±0.10	4.0±0.1	0.22±0.05	1.0±0.1
HCI	322513	3.42±0.10	2.77±0.10	1.55±0.10	4.0±0.1	0.22±0.05	1.0±0.1
FCA	321609	3.40±0.10	1.77±0.10	1.04±0.1	4.0±0.10	0.22±0.05	1.0±0.1

7-2.2 Tape Dimension / 12mm

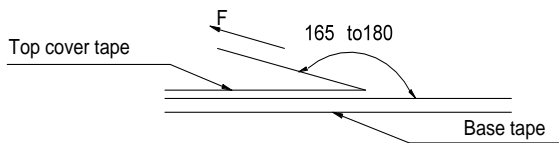


Series	Size	Bo(mm)	Ao(mm)	Ko(mm)	P(mm)	t(mm)	D1(mm)
FCB,	451616	4.95±0.1	1.93±0.1	1.93±0.1	4.0±0.1	0.24±0.05	1.5±0.1
HC.B.FCM	453215	4.95±0.1	3.66±0.1	1.85±0.1	8.0±0.1	0.24±0.05	1.5±0.1
FCI	575018	6.10±0.1	5.40±0.1	2.00±0.1	8.0±0.1	0.30±0.05	1.5±0.1

7-3. Packaging Quantity

Chip Size	575018	453215	451616	322513	321611	201212	201209	160808	100505
Chip / Reel	1000	1000	2000	2500	3000	2000	4000	4000	10000
Inner box	4000	4000	8000	12500	15000	10000	20000	20000	50000
Middle box	20000	20000	40000	62500	75000	50000	100000	100000	250000
Carton	40000	40000	80000	125000	150000	100000	200000	200000	500000
Bulk (Bags)	7000	12000	20000	30000	50000	100000	150000	200000	300000

7-4. Tearing Off Force



The force for tearing off cover tape is 15 to 60 grams in the arrow direction under the following conditions.

Room Temp. (°C)	Room Humidity (%)	Room atm (hPa)	Tearing Speed mm/min
5~35	45~85	860~1060	300

Application Notice

·Storage Conditions

To maintain the solderability of terminal electrodes:

1. Temperature and humidity conditions: -10~ 40°C and 30~70% RH.
2. Recommended products should be used within 6 months from the time of delivery.
3. The packaging material should be kept where no chlorine or sulfur exists in the air.

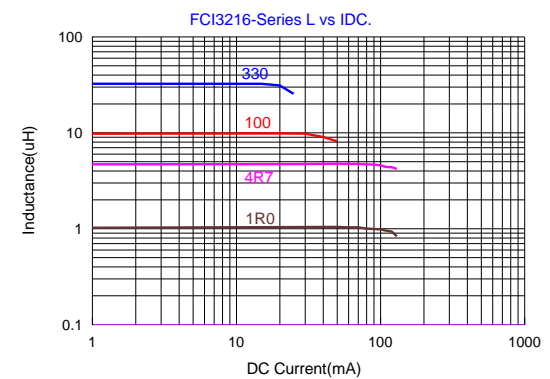
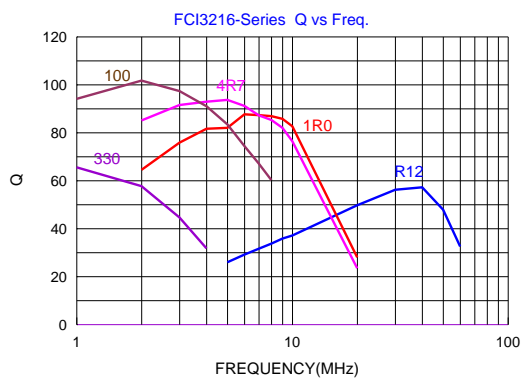
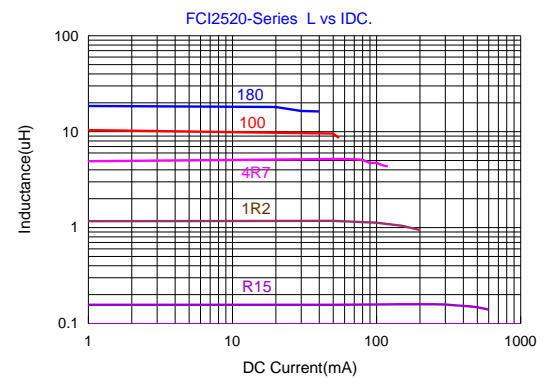
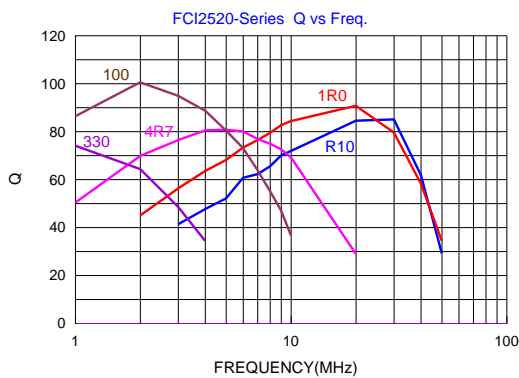
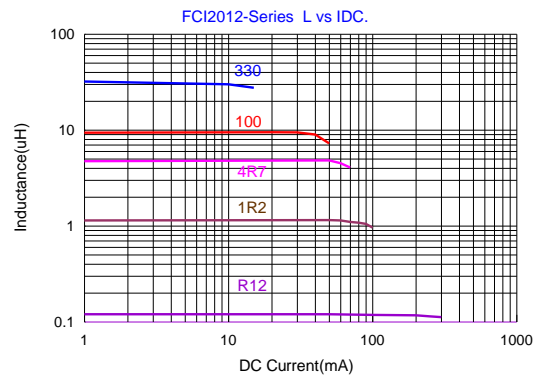
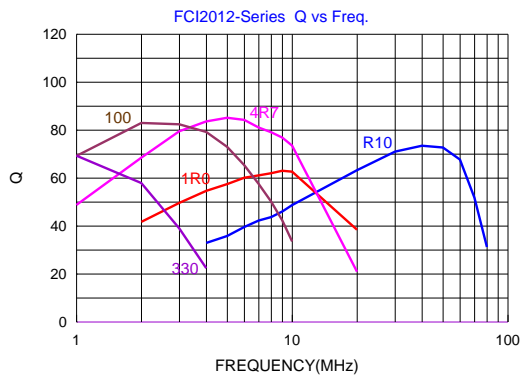
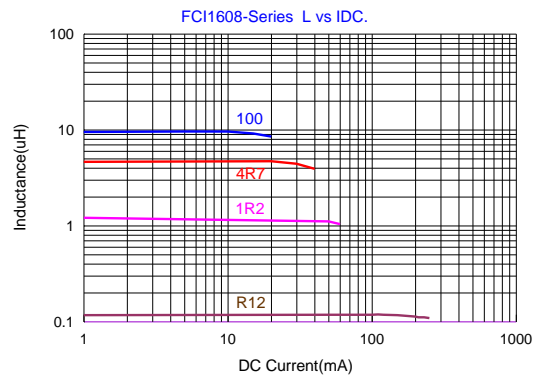
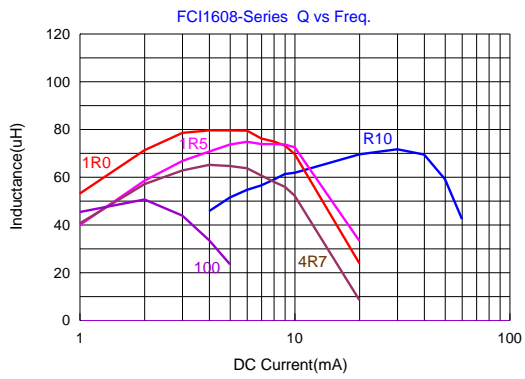
·Transportation

1. Products should be handled with care to avoid damage or contamination from perspiration and skin oils.
2. The use of tweezers or vacuum pick up is strongly recommended for individual components.
3. Bulk handling should ensure that abrasion and mechanical shock are minimized.

Typical Impedance v.s. Frequency Curve

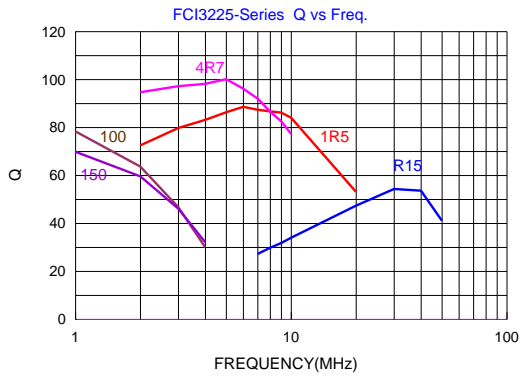
■ Q-Frequency Characteristics

■ Inductance-Current

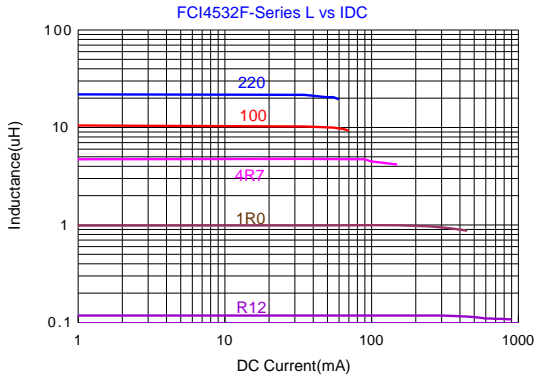
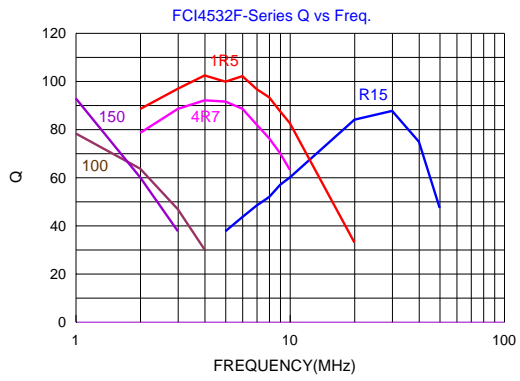
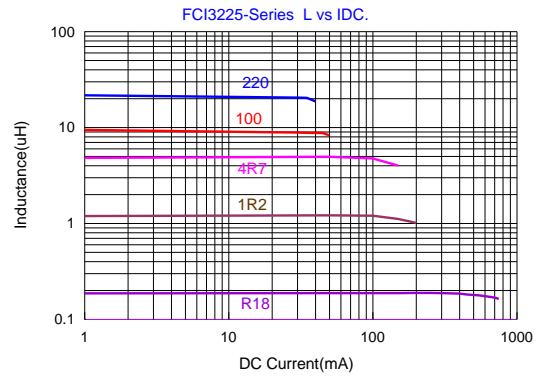


Typical Impedance v.s. Frequency Curve

■ Q-Frequency Characteristics



■ Inductance-Current



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