Qualcom

RF360 Europe GmbH

SAW components

SAW Rx filter

Automotive telematics LTE band 2

Series/type:	B4366
Ordering code:	B39202B4366P810

Date:January 11, 2017Version:2.0

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1 Application

- Low-loss RF filter for LTE Band 2 systems (Rx)
- No external matching components required
- Usable pass band 60MHz
- Low amplitude ripple

2 Features

- Package size 1.4±0.1 mm × 1.1±0.1 mm
- Package height 0.45 mm (max.)
- Approximate weight 3 mg
- RoHS compatible
- Package for Surface Mount Technology (SMT)
- Ni/Au-plated terminals
- Filter surface passivated
- Electrostatic Sensitive Device (ESD)
- AEC-Q200 qualified component family (Grade 1: -40 °C to +125 °C)



Figure 1: Picture of component with example of product marking.

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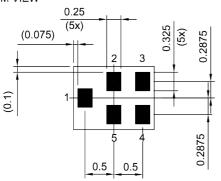
SAW components

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3 Package

BOTTOM VIEW



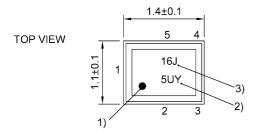
Pad and pitch tolerance ±0.05

4 Pin configuration

- ∎ 1 Input
- 4 Output
- 2, 3, 5 Ground

SIDE VIEW



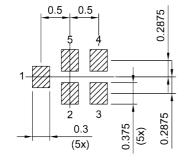


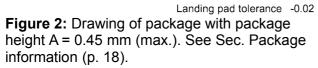
1) Marking for pad number 1

2) Example of encoded lot number

3) Example of encoded filter type number









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5 Matching circuit

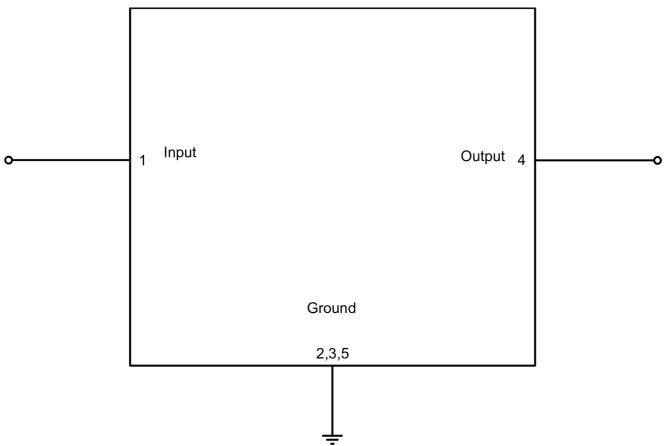


Figure 3: Schematic of matching circuit. No external matching components required.



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6 Characteristics

Temperature range for specification	$T_{_{\rm SPEC}}$	= −30 °C +85 °C
Input terminating impedance	Z	= 50 Ω
Output terminating impedance	Z _{OUT}	= 50 Ω

Characteristics					min. for T _{SPEC}	typ. @ +25 °C	max. for $T_{_{\rm SPEC}}$	
Center frequency				f _c		1960		MHz
Maximum insertion attenuation								
		1930 1990	MHz	$\alpha_{_{max}}$	—	2.1	4.5	dB
	@f	1932.4 1987.6	MHz	$\alpha_{_{WCDMA,max}}^{~~1)}$	—	2.0	3.5	dB
Amplitude ripple (p-p)				Δα				
		1930 1990	MHz		—	0.7	3.1	dB
Maximum VSWR				$VSWR_{_{max}}$				
@ input port		1930 1990	MHz		—	1.8	2.5	
@ output port		1930 1990	MHz		—	1.9	2.5	
Maximum error vector magnitude				EVM _{max} ²⁾				
		1932.4 1987.6	MHz		—	1.0	5.0	%
Minimum attenuation								
		10 1850	MHz	$\alpha_{_{min}}$	41	48	—	dB
		699 716	MHz	$\alpha_{_{min}}$	44	53	—	dB
		824 849	MHz	$\alpha_{_{min}}$	45	53	—	dB
		1850 1910	MHz	$\alpha_{_{min}}$	32	46	—	dB
	@f	1852.4 1907.6	MHz	$lpha_{WCDMA,min}^{1)}$	41	46	—	dB
		2050 2075	MHz	$\alpha_{_{min}}$	39	45	—	dB
		2075 6000	MHz	$\alpha_{_{min}}$	24	30	—	dB
		2400 2500	MHz	$\alpha_{_{min}}$	40	48	_	dB
		4900 5950	MHz	$\alpha_{_{min}}$	24	30	—	dB

¹⁾ Attenuation of WCDMA signal ("power transfer function"). Please refer to definition of Power Transfer Function (PTF) of WCDMA signal (p. 17).

²⁾ Error Vector Magnitude (EVM) based on definition in 3GPP TS 25.141.



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7 **Maximum ratings**

Operable temperature	<i>T</i> _{OP} = -40 °C +125 °C	
Storage temperature	$T_{\rm STG}^{(1)} = -40 ^{\circ}{\rm C} \dots +125 ^{\circ}{\rm C}$	
DC voltage	$ V_{\rm DC} ^{2)} = 0 V$	
Input power @ input port: 1930 1990 MHz	$P_{\rm IN} = 15 \rm dBm$	Continuous wave for 2000 h @ 50 °C.

1) Not valid for packaging material. Storage temperature for packaging material is -25 °C to +40 °C. In case of applied DC voltage blocking capacitors are mandatory.

2)



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8 Transmission coefficient

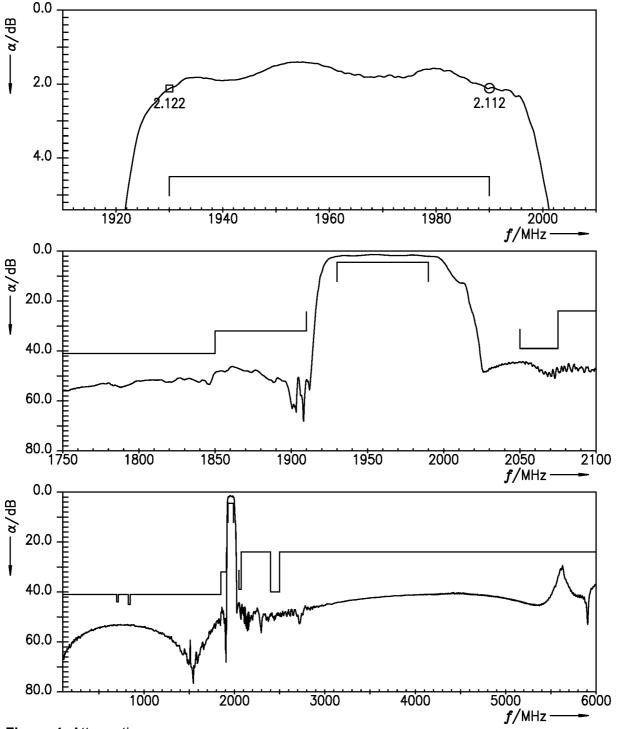
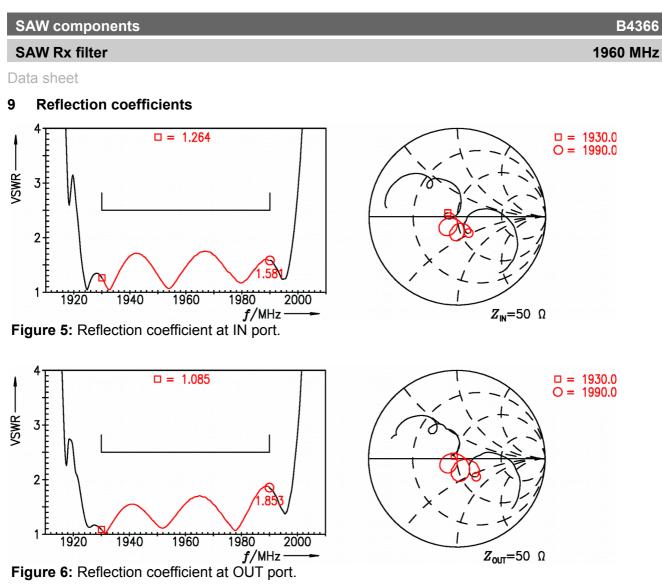


Figure 4: Attenuation.







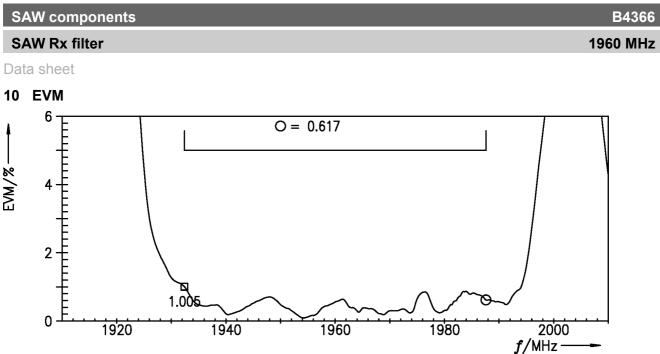


Figure 7: Error vector magnitude.

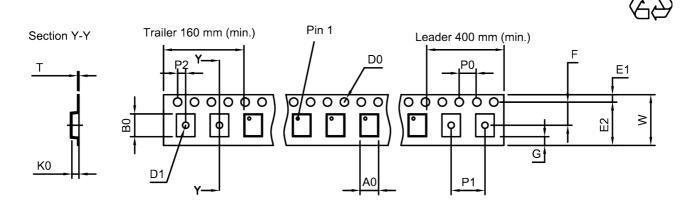


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11 Packing material

11.1 Tape



User direction of unreeling

Figure 8: Drawing of tape (first-angle projection) with tape dimensions according to Table 1.

A ₀	1.27±0.05 mm
B ₀	1.57±0.05 mm
D ₀	1.5 +0.1/-0 mm
D ₁	0.5±0.1 mm
E ₁	1.75±0.1 mm

Table 1: Tape dimensions.

E2	6.25 mm (min.)
F	3.5±0.05 mm
G	0.75 mm (min.)
K ₀	0.62±0.05 mm
P ₀	4.0±0.1 mm

P ₁	4.0±0.1 mm
P ₂	2.0±0.05 mm
Т	0.25±0.03 mm
W	8.0+0.3/-0.1 mm

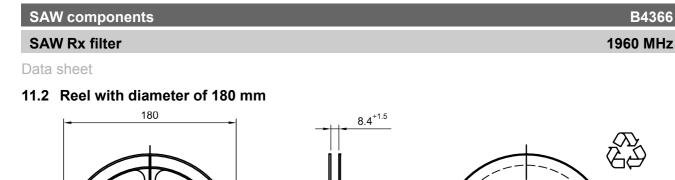
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Identification label

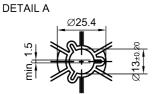
on reel



60

Strip

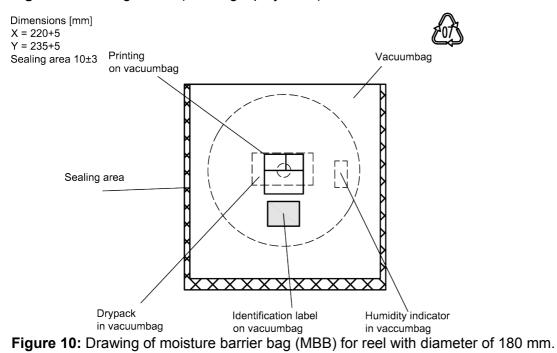
ESD label on reel



4

Surface resistivity < 10¹² Ohms/sq

Figure 9: Drawing of reel (first-angle projection) with diameter of 180 mm.



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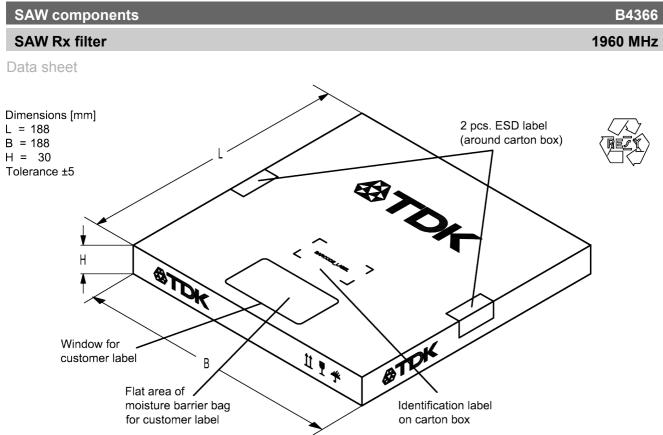


Figure 11: Drawing of folding box for reel with diameter of 180 mm.



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12 Markiı	na							
	•							
Products a	are marked	with produc	ct type num	ber and	lot number	r encoded a	iccording to	Table 2:
Type nur	mber:							
	git type nun ed by a spe				it marking.	e.g., E	33xxxxB <u>123</u>	<u>34</u> xxxx,
·	e of decodin 16J 1 x 33 6E32 code f	2 ² + 6 x 32 ¹	+ 18 (=J) ×	c 32º	vice => =		in decimal 12: 12:	34
Lot num	ber:							
	5 digits of t ded based			code int	o a 3 digit r	e.g., marking.	123	345,
Example	e of decodin 5UY 5 x 4	g lot numbe 7 ² + 27 (=U)	•		=>			code. 345 345
Adopte	ed BASE32 co	ode for type i	number	Ĩ.	Adopt	ted BASE47 o	code for lot n	umber
Decimal value	Base32 code	Decimal value	Base32 code		Decimal value	Base47 code	Decimal value	Base47 code
0	0	16	G	-	0	0	24	R
1	1	17	Н	_	1	1	25	S
2	2	18	J	_	2	2	26	Т
3	3	19	К		3	3	27	U
4	4	20	М	_	4	4	28	V
5	5	21	N	_	5	5	29	W
6	6	22	Р	_	6	6	30	X
7	7	23	Q	_	7	7	31	Y
8	8	24	R	_	8	8	32	Z
9	9	25	S		9	9	33	b
10	A	26	Т	_	10	A	34	d
11	В	27	V	_	11	В	35	f
12	С	28	W	_	12	С	36	h
10			V	-	40		07	

Table 2: Lists for encoding and decoding of marking.

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13 Soldering profile

The recommended soldering process is in accordance with IEC 60068-2-58 – 3rd edit and IPC/JEDEC J-STD-020B.

ramp rate	≤ 3 K/s
preheat	125 °C to 220 °C, 150 s to 210 s, 0.4 K/s to 1.0 K/s
<i>T</i> > 220 °C	30 s to 70 s
<i>T</i> > 230 °C	min. 10 s
<i>T</i> > 245 °C	max. 20 s
<i>T</i> ≥ 255 °C	-
peak temperature T _{peak}	250 °C +0/-5 °C
wetting temperature T _{min}	230 °C +5/-0 °C for 10 s ± 1 s
cooling rate	≤ 3 K/s
soldering temperature T	measured at solder pads

Table 3: Characteristics of recommended soldering profile for lead-free solder (Sn95.5Ag3.8Cu0.7).

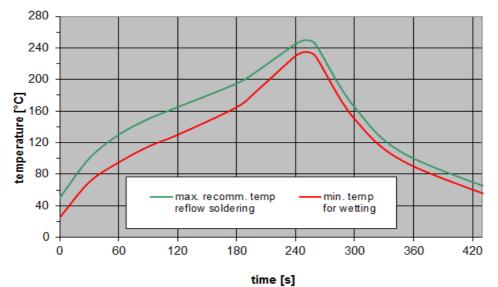


Figure 12: Recommended reflow profile for convection and infrared soldering – lead-free solder.



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14 ESD protection of SAW filters

SAW filters are Electro Static Discharge sensitive devices. To reduce the probability of damages caused by ESD, special matching topologies have to be applied.

In general, "ESD matching" has to be ensured at that filter port, where electrostatic discharge is expected.

Electrostatic discharges predominantly appear at the antenna input of RF receivers. Therefore, only the input matching of the SAW filter has to be designed to short circuit or to block the ESD pulse.

Below three figures show recommended "ESD matching" topologies.

For wide band filters the high-pass ESD matching structure needs to be at least of 3rd order to ensure a proper matching for any impedance value of antenna and SAW filter input. The required component values have to be determined from case to case.

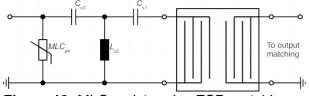


Figure 13: MLC varistor plus ESD matching.

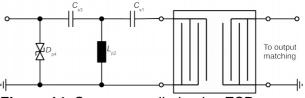


Figure 14: Suppressor diode plus ESD matching.

In cases where minor ESD occur, following simplified "ESD matching" topologies can be used alternatively.

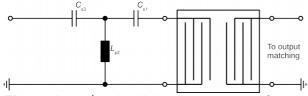


Figure 15: 3rd order high-pass structure for basic ESD protection.

In all three figures the shunt inductor L_{p2} could be replaced by a shorted microstrip with proper length and width. If this configuration is possible depends on the operating frequency and available PCB space.

Effectiveness of the applied ESD protection has to be checked according to relevant industry standards or customer specific requirements.

For further information, please refer to EPCOS Application report: **"ESD protection for SAW filters".** This report can be found under <u>www.epcos.com/rke</u>. Click on "Applications Notes".



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15 Annotations

15.1 Matching coils

See TDK inductor pdf-catalog <u>http://www.tdk.co.jp/tefe02/coil.htm#aname1</u> and Data Library for circuit simulation <u>http://www.tdk.co.jp/etvcl/index.htm</u>.

15.2 Power Transfer Function (PTF) of WCDMA signal

Attenuation of WCDMA signal, α_{WCDMA} , is defined by

$$\alpha_{\text{WCDMA}}(f_{\text{carrier}}) = 10 \log_{10} \left| \frac{1}{\text{PTF}(f_{\text{carrier}})} \right| \text{dB}$$

and

$$PTF(f_{carrier}) = \int_{-\infty}^{+\infty} |S_{21}(f)H_{RRC}(f-f_{carrier})|^2 df$$

with f_{carrier} according to 3GPP TS 25.101 (e.g., for the WCDMA B8 pass band, f_{carrier} ranges from 882.4 MHz to 912.6 MHz which correspond to the lowest and highest TX channels, respectively). $H_{\text{RRC}}(f)$ is the transfer function of the root-raised cosine transmit pulse shaping filter according to 3GPP TS 25.101 using the normalization

$$\int_{-\infty}^{+\infty} |H_{\rm RRC}(f)|^2 \, \mathrm{d} f = 1 \quad .$$

15.3 RoHS compatibility

ROHS-compatible means that products are compatible with the requirements according to Art. 4 (substance restrictions) of Directive 2011/65/EU of the European Parliament and of the Council of June 8th, 2011, on the restriction of the use of certain hazardous substances in electrical and electronic equipment ("Directive") with due regard to the application of exemptions as per Annex III of the Directive in certain cases.

15.4 Scattering parameters (S-parameters)

The pin/port assignment is available in the headers of the S-parameter files. Please contact your local EPCOS sales office.



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16 Cautions and warnings

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16.2 Material information

Due to technical requirements components may contain dangerous substances. For information on the type in question please also contact one of our sales offices.

For information on recycling of tapes and reels please contact one of our sales offices.

16.3 Moldability

Before using in overmolding environment, please contact your local EPCOS sales office.

16.4 Package information

Landing area

The printed circuit board (PCB) land pattern (landing area) shown is based on EPCOS internal development and empirical data and illustrated for example purposes, only. As customers' SMD assembly processes may have a plenty of variants and influence factors which are not under control or knowledge of EPCOS, additional careful process development on customer side is necessary and strongly recommended in order to achieve best soldering results tailored to the particular customer needs.

Dimensions

Unless otherwise specified all dimensions are understood using unit millimeter (mm).

Dimensions do not include burrs.

Projection method

Unless otherwise specified first-angle projection is applied.

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