

文件编号HXA-L52-22(01)发行日期2020年06月12日

承认规格书

种 类:SMD Power Choke Coil

系列号: <u>HXPC1707H-Series</u>

客户料号:_____

客	了户 承 认	人栏		
承认日期		年	月	日

(贵司承认后请签署一份返回华信安电子,谢谢!)

厦门华信安电子科技有限公司技术质量部

承 认	确认	作成
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SMD Power Choke Coil

HXPC1707H-Series

		ECN HIS	TORY LIS	Т	
REV	DATE	DESCRIPTION	APPROVED	CHECKED	DRAWN
1.0	20/06/12	新發行	龙梅	梁峰	王亮
備					
注					

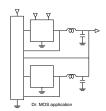
ISND P2

1. Features

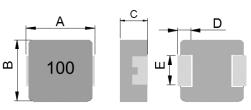
- 1. Shielded construction.
- 2. Capable of corresponding high frequency .
- 3. Low loss realized with low DCR.
- 4. High performance (Isat) realized by metal dust core.
- 5. Ultra low buzz noise, due to composite construction.
- 6. 100% Lead(Pb)-Free and RoHS compliant.



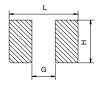
Note PC power system , incl. IMVP-6 DC/DC converter .



3. Dimensions







Series A(mm)		B(mm)	C(mm)	D(mm)	E(mm)
HXPC1707H	17.15±0.35	17.15 Max	7.0 Max	2.5±0.5	12.0±0.3

L(mm)	G(mm)	H(mm)
18.2	11.2	12.8

4. Part Numbering



A: Series

B: Dimension

C: Type Magnetic metal powder

2R2=2.2uH D: Inductance E: Inductance Tolerance M=±20%

ISND Part Number			I rms (A) Typ.	DCR(mΩ) Max.@25℃
HXPC1707H-2R2M	2.2	34	29	2.5
HXPC1707H-3R3M	3.3	30	24	3.95
HXPC1707H-4R7M	4.7	24	21	4.75
HXPC1707H-6R8M	6.8	22	17	7.5
HXPC1707H-8R2M	8.2	20	13	8.7
HXPC1707H-100M	10	19	12	9.9
HXPC1707H-150M	15	14.5	11	17
HXPC1707H-220M	22	11.5	8.5	23
HXPC1707H-330M	33	10	8	37
HXPC1707H-470M	47	7.5	6	47
HXPC1707H-680M	68	6.5	5.2	85
HXPC1707H-101M	100	5	3.7	130

Notes

- 1. All test data is referenced to 25 °C ambient
- 2. Operating temperature range 55 °C to + 125 °C
- 3. Irms (A):DC current (A) that will cause an approximate ΔT of 40 °C(reference ambient temperature is 25 °C)
- 4. Isat(A):DC current (A) that will cause L0 to drop approximately 30 %
 5. The part temperature (ambient + temp rise) should not exceed 125 °C under worst case operating conditions.

 Circuit design, component placement, PWB trace size and thickness, airflow and other cooling provisions all affect the part temperature. Part temperature should be verified in the end application.
- 6.Absolute maximum voltage 30VDC





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6. Material List



NO	Items	Materials
1	Core	Alloy Powder
2	Wire	Polyester Wire or equivalent.
3	Solder Plating	100% Pb free solder
4	paint	Epoxy resin
5	Marking	Ink(black)

7. Reliability and Test Condition

Item	Performance	Test Condition
Operating temperature	-55~+125°C	
Storage temperature and Humidity range	110~+40°C,50~60%RH (Product with taping) 240~+125°C (on board)	
Electrical Performance Te	st	
Inductance	Refer to standard electrical characteristics list.	HP4284A,CH11025,CH3302,CH1320,CH1320S LCR Meter.
DCR	Note to standard electrical characteristics list.	CH16502,Agilent33420A Micro-Ohm Meter.
Saturation Current (Isat) Δ L20% typical.		Saturation DC Current (Isat) will cause L0 to drop ^ L(%)(keep quickly).
Heat Rated Current (Irms)	Approximately △ T≦ 40°C	Heat Rated Current (Irms) will cause the coil temperature rise ^ T(°C) without core loss. 1.Applied the allowed DC current(keep 1 min.). 2.Temperature measured by digital surface thermometer
Reliability Test		
High Temperature Exposure Tes	t	Temperature:125±2°C. Duration:1000±12hrs. Measured at room temperature after placing for 2 to 3hrs (MIL-PRF-27) Humidity:85±3%RH. Temperature:85±2°C.
Biased Humidity Test		Duration:1000±12hrs. Measured at room temperature after placing for 2 to 3hrs (AEC-Q200-REV C)
Thermal shock test	Electric specifications should be satisfied	Condition for 1 cycle Step1:-40+0 / -2°C 15±1 min. Step2:Room temperature within ≦ 0.2 min. Step3:+125+2 / -0°C 15±1min. Number of cycles:300 Measured at room temperature after placing for 2 to 3 hrs. (AEC-Q200-REV C)
Vibration test		Frequency: 10-2000-10Hz for 20 min. Amplitude: Parts mounted within 2" from any secure point. Directions and times: X, Y, Z directions for 20 min. This cycle shall be performed 12 times in each of three mutually perpendicular directions (Total 12hours). (MIL-STD-202 Method 204 D Test condition B)
Reflow test		Pre-heat: 150±5°C Duration: 5 minutes Temperature: 260±5°C, 20~40 seconds (IPC/JEDEC J-STD-020C)
Solder test	Terminals should be covered by over 95% solder on visual inspection	After dip into flux , dip into solder 235±5°C , 4±1seconds Flux 、 solder for lead free (ANSI /J-STD-002C Method B)

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8. Soldering and Mounting

(1) Soldering

Mildly activated rosin fluxes are preferred. The minimum amount of solder can lead to damage from the stresses caused by the difference in coefficients of expansion between solder, chip and substrate. The terminations are suitable for re-flow soldering systems. If hand soldering cannot be avoided, the preferred technique is the utilization of hot air soldering tools.

(2) Solder re-flow:

Recommended temperature profiles for re-flow soldering in Figure 1.

(3) Soldering Iron:

Products attachment with a soldering iron is discouraged due to the inherent process control limitations. In the event that a soldering iron must be employed the following precautions are recommended.

- Preheat circuit and products to 150°C Never contact the ceramic with the iron tip Use a 20 watt soldering iron with tip diameter of 1.0mm
- · 355°C tip temperature (max) 1.0mm tip diameter (max) Limit soldering time to 4-5sec.

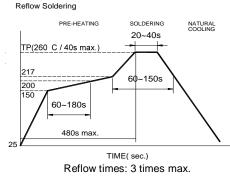
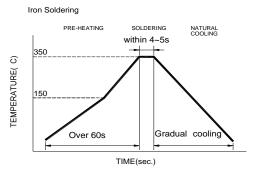


Fig.1



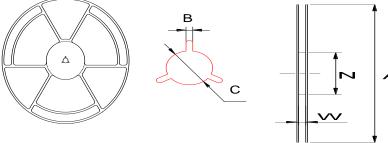
Iron Soldering times: 1 times max.

Fig.2

ISND P5

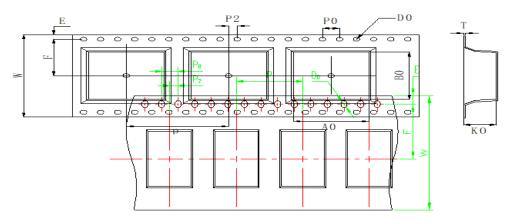
9. Packaging Information

(1) Reel Dimension (Unit: mm)



Α	A W		В	С	
330±2.0	32.0±0.5	97±0.5	2.3±0.3	13.0±0.2	

(2) Tape Dimension (Unit: mm)

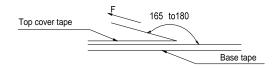


Series	Size	w	Р	P0	P2	D0	Т	Α0	В0	K0	E	F
HXPC	1707	32	24	4.0	2.0	1.5	0.5	17.5	18.1	7.3	1.75	14.2

(3) Packaging Quantity (pcs)

нхрс	1707
Chip / Reel	200
Inner box	400
Carton	1200

(4) Tearing Off Force



The force for tearing off cover tape is 10 to 130 grams in the arrow direction under the following conditions(referenced ANSI/EIA-481-C-2003 of 4.11 stadnard).

Room Temp.	Room Humidity	Room atm	Tearing Speed	
(℃)	(%)	(hPa)	mm/min	
5~35	45~85	860~1060	300	

Application Notice

- · Storage Conditions
- To maintain the solderability of terminal electrodes:
- 1. ISND products meet IPC/JEDEC J-STD-020D standard-MSL, level 1.
- 2. Temperature and humidity conditions: Less than 30°C $\,$ and 70% RH. $\,$
- 3. Recommended products should be used within 6 months form the time of delivery.
- 4. The packaging material should be kept where no chlorine or sulfur exists in the air.
- · Transportation
 - 1. Products should be handled with care to avoid damage or contamination from perspiration and skin oils.
 - 2. The use of tweezers or vacuum pick up is strongly recommended for individual components.
 - ${\it 3. Bulk\ handling\ should\ ensure\ that\ abrasion\ and\ mechanical\ shock\ are\ minimized.}}$

单击下面可查看定价,库存,交付和生命周期等信息

>>ISND(华信安)