

Spe	ecifica			prova	n/
	Custon	Date: 2022/ ner:深圳台/		_	
	TAI-TECH P/N:	WCM7060FA	SV-102-LM-HD		
	CUSTOMER P/N:				
	QUANTITY:		pcs		
RE	MARK:				
	Cus	stomer Approval	Feedback		
■ 西北臺慶科技股份有限公司 TAI-TECH Advanced Electro <u>Headquarter:</u> NO.1 YOU 4TH ROAD, YOUTH INDI TAO-YUAN HSIEN, TAIWAN, R.O.C. TEL: +886-3-4641148 FAX: +886- http://www.tai-tech.com.tw E-mail: sales@tai-tech.com.tw	USTRIAL DISTRICT, YANG-M				
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□ 臺慶精密電子(昆山)有限公 TAI-TECH ADVANCED ELEC SHINWHA ROAD, KUNJIA HI-TEC JIANG-SU, CHINA TEL: +86-512-57619396 FAX: +8 E-mail: sales@tai-tech.cn	TRONICS(KUNSHAN) C CH INDUSTRIAL PARK, KUN-	SHAN,	Eric Kuan R&D Center	Aries Liu	
□ 慶邦電子元器件(泗洪)有限公 TAIPAQ ELECTRONICS (SIHC	NG) CO., LTD		APPROVED	CHECKED	DRAWN
Sihong development zone Suqian (TEL: +86-527-88601191 FAX: +86- E-mail: sales@taipaq.cn			楊祥忠 Mike Yang	羅子炘 Xin Lo	何玉蓮 Anna Ho
			L	1	I

Wire Wound Power Common Mode Filter WCM7060FASV-102-LM-HD

	ECN HISTORY LIST							
REV	DATE	DESCRIPTION	APPROVED	CHECKED	DRAWN			
1.0	22/04/13	新發行	楊祥忠	羅子炘	何玉蓮			
1.11.			I					
備								
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TAI-TECH

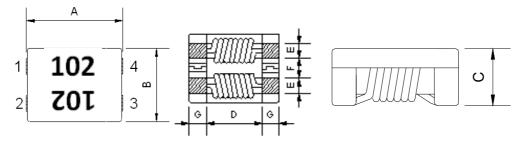
Wire Wound Power Common Mode Filter WCM7060FASV-102-LM-HD

1. Features

- 1. High reliability -Reliability tests comply with AEC-Q200
- 2. Operating temperature-40~+125 $^\circ\!\mathrm{C}$ (Including self temperature rise)

2. Dimension





Series	A(mm)	B(mm)	C(mm)	D(mm)	E(mm)	F(mm)	G(mm)
WCM7060	7.0±0.5	6.0±0.5	3.8 max.	3.5 typ.	1.5±0.5	1.5±0.5	1.7±0.5
Liniturana							

Unit:mm

3. Part Numbering

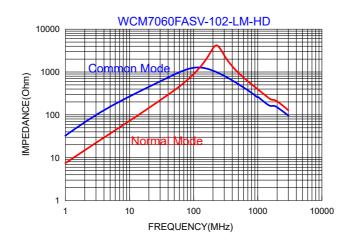
WCM	7060	F	Α	S	V	-	102	-	LM	-	HD
А	В	С	D	Е	F		G		Н		I
A: Seri	es										
B: Dim	ension										
C: Mate	erial	Fei	rrite Core								
D: Proc	cess	Ase	embled								
E: Type	9	S=	Shielded	, N=Unshi	ielded						
F: Cate	egory Code	V='	Vehicle								
G: Imp	edance	10	2=1020 Ω								
H: Lase	er Marking										
I: Con	trol S/N										

4. Specification

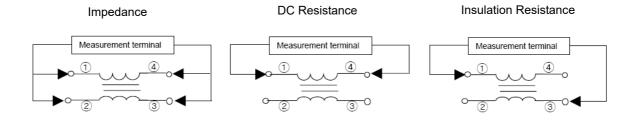
TAI-TECH		dance 2)	Test Frequency	DC Resistance $(m\Omega)$ max.	Rated Current	Rated Volt.	Insulation Resistance
Part Number	min.	typ.	(MHz)	(M12) max. (A) max. (A) ma	(A) max.	(Vdc) max.	$(M\Omega)$ min.
WCM7060FASV-102-LM-HD	800	1020	100	17	3	80	10

Note:

Measurement board data Material : FR4 Board dimensions : 100 X 50 X 1.6t mm Pattern dimensions: 45 X 30 mm (Double side board) Pattern thickness : 50 μ m

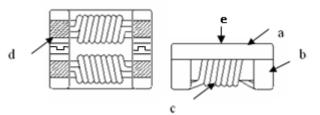


5. Schematic Diagram



6. Materials

No.	Description	Specification
a.	Upper Plate	Ceramics Core (Black)
b.	Core	Ferrite Core
С	Wire	Enameled Copper
d	Termination	Ag/Ni/Sn + Sn Solder
е	Mark	Laser Marking



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7. Reliability and Test Condition

Item	Performance	Test Condition			
Operating temperature	-40~+125 $^\circ\!\mathbb{C}$ (Including self - temperature rise)				
Storage temperature	-40~+125℃ (on board)				
Electrical Performance Te	st				
Z(common mode)		Agilent E4991A + Keysight 16092A			
DCR	Refer to standard electrical characteristics list.	Agilent-34420A			
I.R.		Chroma 19073			
Temperature Rise Test	Rated Current \geq 1A $\Delta T 40^{\circ}CMax$	1.Applied the allowed DC current. 2.Temperature measured by digital surface thermometer			
Reliability Test	·				
High Temperature Exposure(Storage) AEC-Q200		Preconditioning: Run through IR reflow for 3 times.(IPC/JEDEC J-STD-020E Classification Reflow Profiles Temperature : 125±2°C Duration : 1000hrs Min. Measured at room temperature after placing for 24±2 hrs			
Temperature Cycling AEC-Q200	Appearance : No damage. Impedance : within±15% of initial value RDC : within ±15% of initial value and shall not exceed the specification value	Preconditioning: Run through IR reflow for 3 times.(IPC/JEDEC J-STD-020E Classification Reflow Profiles Condition for 1 cycle Step1 : -40±2°C 30min Min. Step2 : 125±2°C transition time 1min MAX. Step3 : 125±2°C 30min Min. Step4 : Low temp. Transition time 1min MAX. Number of cycles : 1000 Measured at room temperature after placing for 24±2 hrs			
Biased Humidity (AEC-Q200)		Preconditioning: Run through IR reflow for 3 times.(IPC/JEDEC J-STD-020E Classification Reflow Profiles Humidity : 85±3% R.H, Temperature : 85°C±2°C Duration: 1000hrs Min. Measured at room temperature after placing for24±2hrs			
High Temperature Operational Life (AEC-Q200)		Preconditioning: Run through IR reflow for 3 times.(IPC/JEDEC J-STD-020E Classification Reflow Profiles Temperature : 125±2°C Duration : 1000hrs Min. with 100% rated current. Measured at room temperature after placing for24±2hrs			
External Visual	Appearance:No damage.	Inspect device construction, marking and workmanship. Electrica Test not required.			
Physical Dimension	According to the product specification size measurement	According to the product specification size measurement			
Resistance to Solvents	Appearance:No damage.	Add aqueous wash chemical - OKEM clean or equivalent.			
Mechanical Shock	Appearance : No damage. Impedance : within±15% of initial value RDC : within ±15% of initial value and shall not exceed the specification value	TypePeak value (g's)Normal duration (D) (ms)Wave formVelocity change (Vi)ft/secSMD1006Half-sine12.3Lead1006Half-sine12.33 shocks in each direction along 3 perpendicular axes. (18 shocks).100100			
Vibration		IPC/JEDEC J-STD-020E Classification Reflow Profiles Oscillation Frequency:10Hz~2KHz~10Hz for 20 minute Equipment : Vibration checker Total Amplitude:5g Testing Time : 12 hours(20 minutes, 12 cycles each of 3 orientations) •			

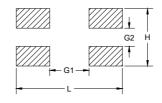
ltem	Performance	Test Condition				
		Test condition :				
Resistance to Soldering Heat		Temperature(°C) Time(s) Temperature ramp/immersion and emersion rate Number of heat cycles				
		260 ±5 (solder temp) 10 ±1 25mm/s ±6 mm/s 1				
Thermal shock (AEC-Q200)	Appearance : No damage. Impedance : within±15% of initial value RDC : within ±15% of initial value and shall not exceed the specification value	Preconditioning: Run through IR reflow for 3 times.(IPC/JEDEC J-STD-020E Classification Reflow Profiles Condition for 1 cycle 3 Step1 : -40±2℃ 15±1min Step2 : 125±2℃ within 20Sec. Step3 : 125±2℃ 15±1min Number of cycles : 300 Measured at room temperature after placing fo24±2hrs				
ESD	Appearance:No damage.	Direct Contact and Air Discharge PASSIVE COMPONENT HBM ESD Discharge Waveform to a Coaxial Target Test method: AEC-Q200-002 Test mode : Contact Discharge Discharge level : 4 KV (Level: 2)				
Solderability	More than 95% of the terminal electrode should be covered with solder \circ	a. Method B, 4 hrs @155°C dry heat @235°C±5°C Testing Time :5 +0/-0.5 seconds b. Method D category 3. (8hours ± 15 min)@ 260°C±5°C Testing Time :30 +0/-0.5 seconds				
Electrical Characterization	Refer Specification for Approval	Summary to show Min, Max, Mean and Standard deviation.				
Flammability	Electrical Test not required.	V-0 or V-1 are acceptable.				
Board Flex	Appearance : No damage	Preconditioning: Run through IR reflow for 3 times.(IPC/JEDI J-STD-020E Classification Reflow Profiles Place the 100mm X 40mm board into a fixture similar to the one sho in below Figure with the component facing down. The apparatus sh consist of mechanical means to apply a force which will bend the boar (D) x = 2 mm minimum. The duration of the applied forces shall be 60 5) sec. The force is to be applied only once to the board.				
Terminal Strength(SMD)	Appearance : No damage	Preconditioning: Run through IR reflow for 3 times.(IPC/JEDEC J-STD-020E Classification Reflow Profiles With the component mounted on a PCB with the device to be tested, apply a 17.7 N (1.8 Kg) force to the side of a device being tested. This force shall be applied for 60 +1 seconds. Also the force shall be applied gradually as not to apply a shock to the component being tested.				

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8. Soldering and Mounting

8-1. Recommended PC Board Pattern

	WCM7060
L(mm)	8.0
H(mm)	4.5
G1(mm	3.5
G2(mm	1.5



8-2. Soldering

Mildly activated rosin fluxes are preferred. TAI-TECH terminations are suitable for re-flow soldering systems. If hand soldering cannot be avoided, the preferred technique is the utilization of hot air soldering tools.

8-2.1 IR Soldering Reflow:

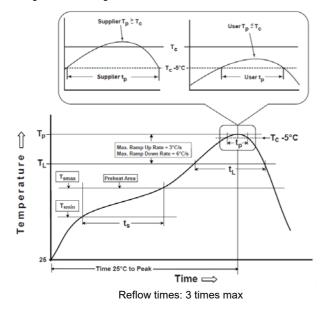
Recommended temperature profiles for lead free re-flow soldering in Figure 1. Table 1.1&1.2 (J-STD-020E)

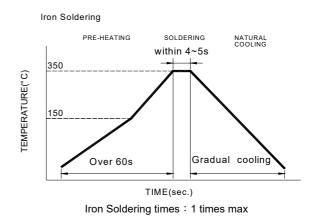
8-2.2 Soldering Iron:

Products attachment with a soldering iron is discouraged due to the inherent process control limitations. In the event that a soldering iron must be employed the following precautions are recommended. (Figure 2.)

Preheat circuit and products to 150°C
· Never contact the ceramic with the iron tip
· Use a 20 watt soldering iron with tip diameter of 1.0mm
· Limit soldering time to 4~5sec.

Fig.1 IR Soldering Reflow





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Fig.2 Iron soldering temperature profiles

Table (1.1)	: Reflow	Profiles
-------------	----------	----------

Profile Type:	Pb-Free Assembly
Preheat -Temperature Min(T _{smin}) -Temperature Max(T _{smax}) -Time(t _s)from(T _{smin} to T _{smax})	150℃ 200℃ 60-120seconds
Ramp-up rate(T₋to T _p)	3℃/second max.
Liquidus temperature(TL) Time(tL)maintained above TL	217℃ 60-150 seconds
Classification temperature(T_c)	See Table (1.2)
$Time(t_p)$ at Tc- $5^\circ\!\mathbb{C}$ (Tp should be equal to or less than Tc.)	< 30 seconds
Ramp-down rate(T_p to T_L)	6℃ /second max.
Time 25 $^\circ\!\!\mathbb{C}$ to peak temperature	8 minutes max.

Tp: maximum peak package body temperature, Tc: the classification temperature.

For user (customer) $\ensuremath{\text{Tp}}$ should be equal to or less than $\ensuremath{\text{Tc}}.$

Table (1.2) Package Thickness/Volume and Classification Temperature (T_c)

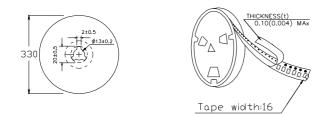
	Package Thickness	Volume mm ³ <350	Volume mm ³ 350-2000	Volume mm ³ >2000
	<1.6mm	260°C	260°C	260°C
PB-Free Assembly	1.6-2.5mm	260°C	250°C	245°C
	≥2.5mm	250°C	245°C	245°C

Reflow is referred to standard IPC/JEDEC J-STD-020E .

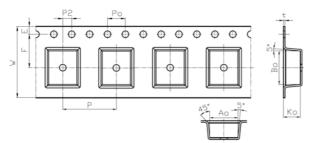
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9. Packaging Information

9-1. Reel Dimension



9-2. Tape Dimension

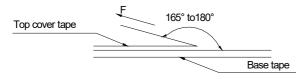


Series	W(mm)	Bo(mm)	Ao(mm)	Ko(mm)	P0(mm)	P2(mm)	F(mm)	E(mm)	P(mm)	t(mm)
WCM7060	16.00+0.3/-0.1	7.50±0.1	6.3±0.1	3.8±0.1	4.0±0.1	2.0±0.1	7.5±0.1	1.75±0.1	12.0±0.1	0.35±0.05

9-3. Packaging Quantity

Size	Reel		
WCM7060	1500		

9-4. Tearing Off Force



The force for tearing off cover tape is 15 to 80 grams in the arrow direction under the following conditions.

Room Temp.	Room Humidity	Room atm	Tearing Speed		
(°C)	(%)	(hPa)	mm/min		
5~35	45~85	860~1060	300		

Application Notice

Storage Conditions(component level)

- To maintain the solderability of terminal electrodes:
- 1. TAI-TECH products meet IPC/JEDEC J-STD-020E standard-MSL, level 1.
- 2. Temperature and humidity conditions: Less than $40^\circ\!\mathbb{C}\,$ and 60% RH.
- 3. Recommended products should be used within 12 months form the time of delivery.
- 4. The packaging material should be kept where no chlorine or sulfur exists in the air.

Transportation

- 1. Products should be handled with care to avoid damage or contamination from perspiration and skin oils.
- 2. The use of tweezers or vacuum pick up is strongly recommended for individual components.
- $\ensuremath{\mathsf{3}}\xspace.$ Bulk handling should ensure that abrasion and mechanical shock are minimized.

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Test Report

號碼(No.): ETR22303152 日期(Date): 18-Mar-2022

頁數(Page):1 of 15

西北臺慶科技股份有限公司 (TAI-TECH ADVANCED ELECTRONICS CO., LTD.) 臺慶精密電子 (昆山) 有限公司 (TAI-TECH ADVANCED ELECTRONICS (KUN-SHAN) CO., LTD.) 慶邦電子元器件 (泗洪) 有限公司 (TAIPAQ ELECTRONICS (SI-HONG) CO., LTD.) 桃園市楊梅區幼獅工業區幼四路1號 (NO. 1, YOU 4TH ROAD, YOUTH INDUSTRIAL DISTRICT, YANG-MEI, TAO-YUAN CITY, TAIWAN R. O. C.) 江蘇省昆山市篷朗昆嘉高科技工業區郭澤路 (GUO-ZE ROAD, KUNJIA HI-TECH INDUSTRIAL PARK, KUN-SHAN, JIANG-SU, CHINA) 中國,江蘇省, 宿覆市, 泗洪縣, 經濟開發區杭州路南側, 建設北路東側 (THE SOUTH HANGZHOU ROAD AND THE

中國,江蘇省,宿遷市,泗洪縣,經濟開發區杭州路南側,建設北路東側 (THE SOUTH HANGZHOU ROAD AND THE EAST JIANSHE ROAD, ECONOMIC DEVELOPMENT ZONE, SIHONG COUNTY, SUQIANCITY, JIANGSU PROVINCE, P,R, CHINA)

以下測試樣品係由申請廠商所提供及確認 (The following sample(s) was/were submitted and identified by the applicant as):

樣品名稱(Sample Name) 樣品型號(Style/Item No.)	:	WIREWOUND SERIES WCM(YCW) & WCL & HSF & HDMI & DVI & BCM & PCM & TCM & LCM & LPF & TXF & ACM & DCM(YLW) & WIH & BPH & TNH & YCM & STF & APO & QLL & FGO & APOC SERIES
=====================================	==== : :	11-Mar-2022 11-Mar-2022 to 18-Mar-2022
測試需求(Test Requested) :		依據客戶要求進行測試.測試項目請參閱測試結果表格。 (Testing item(s) is/are specified by client. Please refer to result table for testing item(s).)
測試結果(Test Results) :		請參閱下一頁 (Please refer to following pages.)

Chand / Department Ma Signed for and on behalf o SĞS TAIWAN LTD. Chemical Laboratory - Taipei



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SGS Taiwan Ltd. 台湾檢驗科技股份有限公司

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Test Report

號碼(No.): ETR22303152 日期(Date): 18-Mar-2022

頁數(Page): 2 of 15

西北臺慶科技股份有限公司 (TAI-TECH ADVANCED ELECTRONICS CO., LTD.) 臺慶精密電子 (昆山) 有限公司 (TAI-TECH ADVANCED ELECTRONICS (KUN-SHAN) CO., LTD.) 慶邦電子元器件 (泗洪) 有限公司 (TAIPAQ ELECTRONICS (SI-HONG) CO., LTD.) 桃園市楊梅區幼獅工業區幼四路1號 (NO. 1, YOU 4TH ROAD, YOUTH INDUSTRIAL DISTRICT, YANG-MEI, TAO-YUAN CITY, TAIWAN R. O. C.) 江蘇省昆山市篷朗昆嘉高科技工業區郭澤路 (GUO-ZE ROAD, KUNJIA HI-TECH INDUSTRIAL PARK, KUN-SHAN, JIANG-SU, CHINA) 中國,江蘇省。宿遷市,泗洪縣,經濟開發區杭州路南側,建設北路東側 (THE SOUTH HANGZHOU ROAD AND THE

EAST JIANSHE ROAD · ECONOMIC DEVELOPMENT ZONE · SIHONG COUNTY · SUQIANCITY · JIANGSU PROVINCE · P,R · CHINA)

測試部位敘述 (Test Part Description)

No.1 : 整體混測 (MIXED ALL PARTS)

測試結果 (Test Results)

測試項目	測試方法	單位	MDL	結果
(Test Items)	(Method)	(Unit)		(Result)
				No.1
鎘 (Cd) (Cadmium (Cd)) (CAS No.: 7440-	參考IEC 62321-5: 2013 · 以感應耦合電漿發射光	mg/kg	2	n.d.
43-9)	譜儀分析。(With reference to IEC 62321-5:			
	2013, analysis was performed by ICP-OES.)			
鉛 (Pb) (Lead (Pb)) (CAS No.: 7439-92-1)	参考IEC 62321-5: 2013,以感應耦合電漿發射光	mg/kg	2	n.d.
	譜儀分析。(With reference to IEC 62321-5:			
	2013, analysis was performed by ICP-OES.)			
汞 (Hg) (Mercury (Hg)) (CAS No.: 7439-	参考IEC 62321-4: 2013+ AMD1: 2017 · 以感應耦	mg/kg	2	n.d.
97-6)	合電漿發射光譜儀分析。(With reference to IEC			
	62321-4: 2013+ AMD1: 2017, analysis was			
	performed by ICP-OES.)			
六價鉻 Cr(VI) (Hexavalent Chromium	参考IEC 62321-7-2: 2017,以紫外光-可見光分光	mg/kg	8	n.d.
Cr(VI)) (CAS No.: 18540-29-9)	光度計分析。(With reference to IEC 62321-7-2:			
	2017, analysis was performed by UV-VIS.)			

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SGS Taiwan Ltd. 台湾检验科技股份有限公司

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Test Report

號碼(No.): ETR22303152 日期(Date): 18-Mar-2022

頁數(Page): 3 of 15

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江蘇省昆山市篷朗昆嘉高科技工業區郭澤路 (GUO-ZE ROAD, KUNJIA HI-TECH INDUSTRIAL PARK, KUN-SHAN, JIANG-SU, CHINA)

中國,江蘇省,宿遷市,泗洪縣,經濟開發區杭州路南側,建設北路東側 (THE SOUTH HANGZHOU ROAD AND THE EAST JIANSHE ROAD, ECONOMIC DEVELOPMENT ZONE, SIHONG COUNTY, SUQIANCITY, JIANGSU PROVINCE, P,R, CHINA)

測試項目 (Test Home)	測試方法	單位	MDL	結果 (Result)
(Test Items)	(Method)	(Unit)		No.1
	<u> </u>	mg/kg	5	n.d.
二溴聯苯 (Dibromobiphenyl)		mg/kg	5	n.d.
三溴聯苯 (Tribromobiphenyl)		mg/kg	5	n.d.
四溴聯苯 (Tetrabromobiphenyl)		mg/kg	5	n.d.
五溴聯苯 (Pentabromobiphenyl)		mg/kg	5	n.d.
六溴聯苯 (Hexabromobiphenyl)		mg/kg	5	n.d.
七溴聯苯 (Heptabromobiphenyl)		mg/kg	5	n.d.
八溴聯苯 (Octabromobiphenyl)		mg/kg	5	n.d.
九溴聯苯 (Nonabromobiphenyl)		mg/kg	5	n.d.
十溴聯苯 (Decabromobiphenyl)	 參考IEC 62321-6: 2015 · 以氣相層析儀/質譜儀分	mg/kg	5	n.d.
多溴聯苯總和 (Sum of PBBs)	标。(With reference to IEC 62321-6: 2015,	mg/kg	-	n.d.
一溴聯苯醚 (Monobromodiphenyl ether)	analysis was performed by GC/MS.)	mg/kg	5	n.d.
二溴聯苯醚 (Dibromodiphenyl ether)	analysis was performed by CC/MS./	mg/kg	5	n.d.
三溴聯苯醚 (Tribromodiphenyl ether)		mg/kg	5	n.d.
四溴聯苯醚 (Tetrabromodiphenyl ether)		mg/kg	5	n.d.
五溴聯苯醚 (Pentabromodiphenyl ether)		mg/kg	5	n.d.
六溴聯苯醚 (Hexabromodiphenyl ether)		mg/kg	5	n.d.
七溴聯苯醚 (Heptabromodiphenyl ether)		mg/kg	5	n.d.
八溴聯苯醚 (Octabromodiphenyl ether)		mg/kg	5	n.d.
九溴聯苯醚 (Nonabromodiphenyl ether)		mg/kg	5	n.d.
十溴聯苯醚 (Decabromodiphenyl ether)	"	mg/kg	5	n.d.
多溴聯苯醚總和 (Sum of PBDEs)		mg/kg	-	n.d.

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SGS Taiwan Ltd. 台湾檢驗科技股份有限公司

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Test Report

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西北臺慶科技股份有限公司 (TAI-TECH ADVANCED ELECTRONICS CO., LTD.) 臺慶精密電子 (昆山) 有限公司 (TAI-TECH ADVANCED ELECTRONICS (KUN-SHAN) CO., LTD.) 慶邦電子元器件 (泗洪) 有限公司 (TAIPAQ ELECTRONICS (SI-HONG) CO., LTD.) 桃園市楊梅區幼獅工業區幼四路1號 (NO. 1, YOU 4TH ROAD, YOUTH INDUSTRIAL DISTRICT, YANG-MEI, TAO-YUAN CITY, TAIWAN R. O. C.)

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測試項目 (Test Items)	測試方法 (Method)	單位 (Unit)	MDL	結果 (Result) No.1
鄰苯二甲酸丁苯甲酯 (BBP) (Butyl benzyl phthalate (BBP)) (CAS No.: 85-68-7)		mg/kg	50	n.d.
鄰苯二甲酸二丁酯 (DBP) (Dibutyl phthalate (DBP)) (CAS No.: 84-74-2)		mg/kg	50	n.d.
鄰苯二甲酸二(2-乙基己基)酯 (DEHP) (Di- (2-ethylhexyl) phthalate (DEHP)) (CAS No.: 117-81-7)		mg/kg	50	n.d.
鄰苯二甲酸二異丁酯 (DIBP) (Diisobutyl phthalate (DIBP)) (CAS No.: 84-69-5)	參考IEC 62321-8: 2017,以氣相層析儀/質譜儀分 析。(With reference to IEC 62321-8: 2017,	mg/kg	50	n.d.
鄰苯二甲酸二異癸酯 (DIDP) (Diisodecyl phthalate (DIDP)) (CAS No.: 26761-40- 0, 68515-49-1)		mg/kg	50	n.d.
鄰苯二甲酸二異壬酯 (DINP) (Diisononyl phthalate (DINP)) (CAS No.: 28553-12- 0, 68515-48-0)	analysis was performed by GC/MS.)	mg/kg	50	n.d.
鄰苯二甲酸二正辛酯 (DNOP) (Di-n-octyl phthalate (DNOP)) (CAS No.: 117-84-0)		mg/kg	50	n.d.
鄰苯二甲酸二正戊酯 (DNPP) (Di-n- pentyl phthalate (DNPP)) (CAS No.: 131-18-0)		mg/kg	50	n.d.
鄰苯二甲酸二正己酯 (DNHP) (Di-n-hexyl phthalate (DNHP)) (CAS No.: 84-75-3)		mg/kg	50	n.d.

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Test Report

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西北臺慶科技股份有限公司 (TAI-TECH ADVANCED ELECTRONICS CO., LTD.) 臺慶精密電子 (昆山) 有限公司 (TAI-TECH ADVANCED ELECTRONICS (KUN-SHAN) CO., LTD.) 慶邦電子元器件 (泗洪) 有限公司 (TAIPAQ ELECTRONICS (SI-HONG) CO., LTD.) 桃園市楊梅區幼獅工業區幼四路1號 (NO. 1, YOU 4TH ROAD, YOUTH INDUSTRIAL DISTRICT, YANG-MEI, TAO-YUAN CITY, TAIWAN R. O. C.)

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測試項目 (Test Items)	測試方法 (Method)	單位 (Unit)	MDL	結果 (Result) No.1
六溴環十二烷及所有主要被辨別出的異構 物(HBCDD) (α - HBCDD, β - HBCDD, γ - HBCDD) (Hexabromocyclododecane (HBCDD) and all major diastereoisomers identified (α - HBCDD, β - HBCDD, γ - HBCDD)) (CAS No.: 25637-99-4, 3194-55-6 (134237-51-7, 134237-50-6, 134237-52-8))	參考IEC 62321-9: 2021,以氣相層析儀/質譜儀分 析。(With reference to IEC 62321-9: 2021, analysis was performed by GC/MS.)	mg/kg	20	n.d.
氟 (F) (Fluorine (F)) (CAS No.: 14762-94- 8)		mg/kg	50	n.d.
氯 (Cl) (Chlorine (Cl)) (CAS No.: 22537- 15-1)	参考BS EN 14582: 2016 · 以離子層析儀分析。	mg/kg	50	n.d.
溴 (Br) (Bromine (Br)) (CAS No.: 10097- 32-2)	(With reference to BS EN 14582: 2016, analysis was performed by IC.)	mg/kg	50	n.d.
碘 (I) (Iodine (I)) (CAS No.: 14362-44-8)		mg/kg	50	n.d.
全氟辛烷磺酸及其鹽類 (PFOS and its salts) (CAS No.: 1763-23-1 and its salts)	參考CEN/TS 15968: 2010,以液相層析串聯質譜 儀分析。(With reference to CEN/TS 15968: 2010, analysis was performed by LC/MS/MS.)	mg/kg	0.01	n.d.
全氟辛酸及其鹽類 (PFOA and its salts) (CAS No.: 335-67-1 and its salts)	參考CEN/TS 15968: 2010.以液相層析串聯質譜 儀分析。(With reference to CEN/TS 15968: 2010, analysis was performed by LC/MS/MS.)	mg/kg	0.01	n.d.

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號碼(No.): ETR22303152 日期(Date): 18-Mar-2022

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西北臺慶科技股份有限公司 (TAI-TECH ADVANCED ELECTRONICS CO., LTD.) 臺慶精密電子 (昆山) 有限公司 (TAI-TECH ADVANCED ELECTRONICS (KUN-SHAN) CO., LTD.)

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測試項目	測試方法	單位	MDL	結果
(Test Items)	(Method)	(Unit)		(Result)
				No.1
聚氯乙烯 (Polyvinyl chloride) (PVC)	參考ASTM E1252: 2013 · 以傅立葉轉換紅外線光 譜儀及焰色法分析。(With reference to ASTM E1252: 2013, analysis was performed by FT-IR	**	-	Negative
	and Flame Test.)			
銻 (Sb) (Antimony (Sb)) (CAS No.: 7440- 36-0)	參考US EPA 3052: 1996,以感應耦合電漿發射光 譜儀分析。(With reference to US EPA 3052: 1996, analysis was performed by ICP-OES.)	mg/kg	2	721
鈹 (Be) (Beryllium (Be)) (CAS No.: 7440- 41-7)	參考US EPA 3052: 1996,以感應耦合電漿發射光 譜儀分析。(With reference to US EPA 3052: 1996, analysis was performed by ICP-OES.)	mg/kg	2	n.d.

備註(Note):

- 1. mg/kg = ppm ; 0.1wt% = 0.1% = 1000ppm
- 2. MDL = Method Detection Limit (方法偵測極限值)
- 3. n.d. = Not Detected (未檢出); 小於MDL / Less than MDL
- 4. "-" = Not Regulated (無規格值)
- 5. **= Qualitative analysis (No Unit) 定性分析(無單位)
- 6. Negative = Undetectable 陰性(未偵測到); Positive = Detectable 陽性(已偵測到)
- 7. 全氟辛烷磺酸及其鹽類包含 (PFOS and its salts including):
- CAS No.: 29081-56-9, 2795-39-3, 29457-72-5, 70225-14-8, 56773-42-3, 251099-16-8, 307-35-7.
- 8. 全氟辛酸及其鹽類包含 (PFOA and its salts including):
 - CAS No.: 3825-26-1, 335-95-5, 2395-00-8, 335-93-3, 335-66-0.
- 9. 樣品的測試是基於申請人要求混合測試,報告中的混合測試結果不代表其中個別單一材質的含量。 The sample(s) was/were analyzed on behalf of the applicant as mixing sample in one testing. The above result(s) was/were only given as the informality value.

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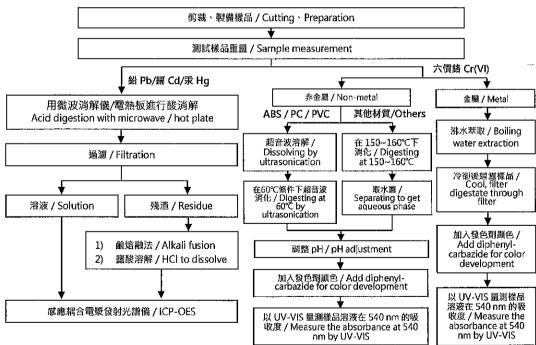
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重金屬流程圖 / Analytical flow chart of Heavy Metal

根據以下的流程圖之條件 · 樣品已完全溶解 · (六價銘測試方法除外)

These samples were dissolved totally by pre-conditioning method according to below flow chart.

(Cr^{6+} test method excluded)



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測試報告 Test Report

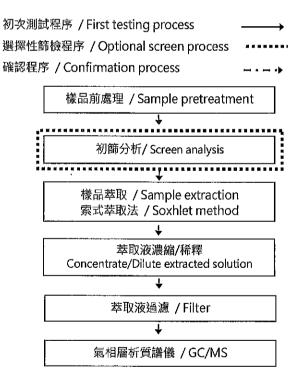
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西北臺慶科技股份有限公司 (TAI-TECH ADVANCED ELECTRONICS CO., LTD.) 臺慶精密電子 (昆山) 有限公司 (TAI-TECH ADVANCED ELECTRONICS (KUN-SHAN) CO., LTD.) 慶邦電子元器件 (泗洪) 有限公司 (TAIPAQ ELECTRONICS (SI-HONG) CO., LTD.) 桃園市楊梅區幼獅工業區幼四路1號 (NO. 1, YOU 4TH ROAD, YOUTH INDUSTRIAL DISTRICT, YANG-MEI, TAO-YUAN CITY, TAIWAN R. O. C.) 江蘇省昆山市篷朗昆嘉高科技工業區郭澤路 (GUO-ZE ROAD, KUNJIA HI-TECH INDUSTRIAL PARK, KUN-SHAN, JIANG-SU, CHINA)

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多溴聯苯/多溴聯苯醚分析流程圖 / Analytical flow chart - PBBs/PBDEs



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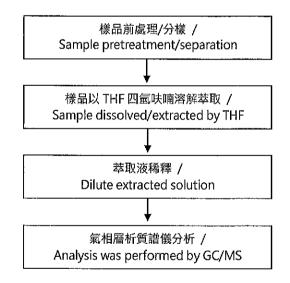
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· P,R · CHINA)

可塑劑分析流程圖 / Analytical flow chart - Phthalate

【測試方法/Test method: IEC 62321-8】



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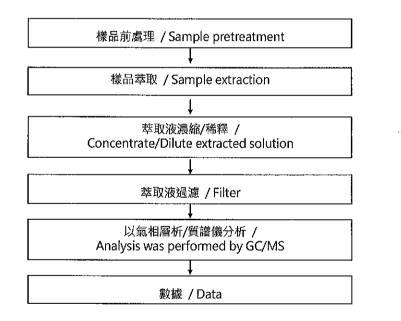
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六溴環十二烷分析流程圖 / Analytical flow chart - HBCDD

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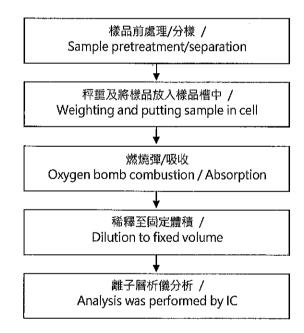
Test Report

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鹵素分析流程圖 / Analytical flow chart - Halogen

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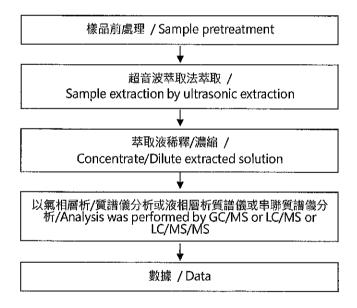
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全氟化合物(包含全氟辛酸/全氟辛烷磺酸/其相關化合物等等)分析流程圖 / Analytical flow chart – PFAS (including PFOA/PFOS/its related compound, etc.)



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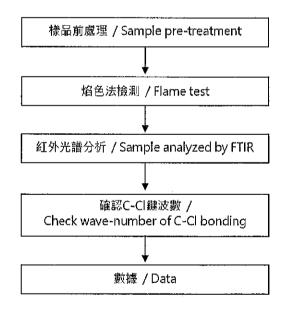
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聚氯乙烯物質判定分析流程圖 / Analysis flow chart - PVC

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元素(含重金屬)分析流程圖 / Analytical flow chart of Elements (Heavy metal included)

根據以下的流程圖之條件・樣品已完全溶解・

These samples were dissolved totally by pre-conditioning method according to below flow chart.

【參考方法/Reference method: US EPA 3051A、US EPA 3052】

* US EPA 3051A 方法未添加氫氟酸 / US EPA 3051A method does not add HF.

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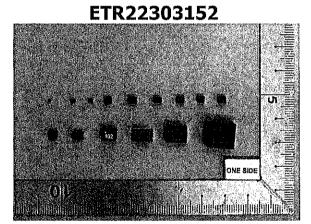
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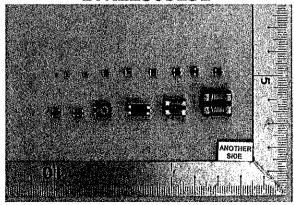
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* 照片中如有箭頭標示,則表示為實際檢測之樣品/部位. * (The tested sample / part is marked by an arrow if it's shown on the photo.)



ETR22303152



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