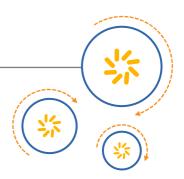


RF360 Europe GmbH A Qualcomm – TDK Joint Venture



SAW components

SAW Tx post PA filter TD-LTE band 41 (2535-2655 MHz)

Series/type:	B8870
Ordering code:	B39262B8870L210

Date:	June 06, 2017	
Version:	2.0	

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SAW Tx post PA filter

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1 Application

- TD-LTE band 41 (2535 2655 MHz)Post PATx filter
- Low-loss RF filter for mobile telephone
- Usable pass band 120 MHz
- 50Ω / 50Ω unbalanced to unbalanced operation for all filters

2 Features

- Package size 1.1±0.05 mm × 0.9±0.05 mm
- Package height 0.6 mm (max.)
- Approximate weight 1 mg
- RoHS compatible
- Package for Surface Mount Technology (SMT)
- Ni/Au-plated terminals
- Electrostatic Sensitive Device (ESD)
- Moisture Sensitivity Level 3 (MSL3)



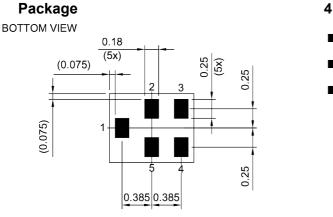
Figure 1: Picture of component with example of product marking.

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SAW Tx post PA filter

Data sheet

3



Pad and pitch tolerance ±0.05

4 Pin configuration

)UALCO/

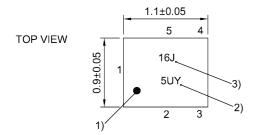
B8870

2595 MHz

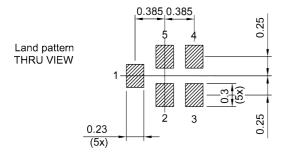
- ∎ 1 Input
- 4 Output
- 2, 3, 5 Ground

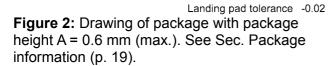
SIDE VIEW

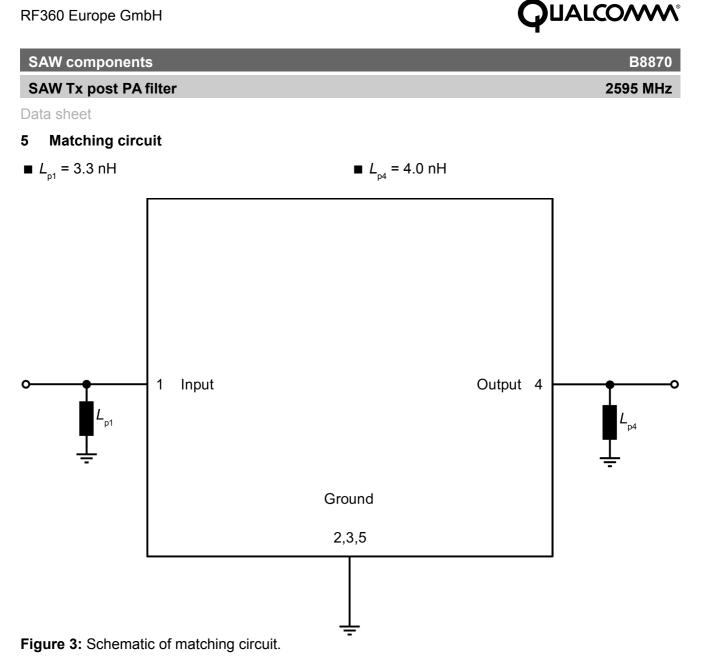




- 1) Marking for pad number 1
- 2) Example of encoded lot number
- 3) Example of encoded filter type number







External shunt inductor for ESD protection is recommended at any ports towards antenna.

SAW Tx post PA filter

Data sheet

Center frequency

Maximum insertion attenuation

6 Characteristics

Characteristics			min.	typ. @ +25
Output terminating impedance	Z _{OUT}	= 50 Ω with par. 4.0 nH ¹)	
Input terminating impedance	Z _{IN}	= 50 Ω with par. 3.3 nH ¹)	
Temperature range for specification	Т	= −30 °C +85 °C		

2535... 2555 MHz 1.6 2545... 2575 MHz 1.3 2555... 2575 MHz 1.1 2555... 2655 MHz 1.7 2575... 2635 1.2 MHz 2635... 2655 MHz 1.7 Amplitude ripple (p-p) Δα 2535... 2655 MHz 0.7 VSWR_{max} Maximum VSWR @ input port 2535... 2655 MHz 1.5 @ output port 2535... 2655 MHz 1.5 2) Average attenuation $\boldsymbol{\alpha}_{_{WLAN,avg}}$ WiFi ch1 - ch3 2403... 2431 MHz 45 49 WiFi ch4 - ch8 2418... 2456 MHz 40 46 2443... 2481 WiFi ch9 - ch13 MHz 45 49 Minimum attenuation $\alpha_{_{min}}$ 50... 699 MHz 40 48 699... 916 MHz 35 40 916... 925 MHz 35 40 925... 960 MHz 35 39 960... 1440 MHz 23 27 1440... 1565 20 MHz 25

1565... 1615

1615... 1805

1805... 1830

1830... 2120

2120... 2400

2400... 2483

2775... 4990

4990... 5900

6000... 6900

7000... 7990

MHz

¹⁾ See Sec. Matching circuit (p. 6).

Please read **Cautions and warnings** and **Important notes** at the end of this document.

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B8<u>870</u>

MHz

dB

dB dB

dB

dB dB

dB

2595 MHz

max. for T_{SPEC}

2.8

2.5

2.2

2.8

2.2

2.8

2.0

2.0

2.0

°C

2595

f_c

 $\alpha_{_{max}}$

June 06, 2017 May contain US and international export controlled information.

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²⁾ Average over each WLAN channel with band width of 18 MHz.

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SAW Tx post PA filter

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7 **Maximum ratings**

Storage temperature	<i>T</i> _{STG} ¹⁾ = −40 °C +85 °C	
DC voltage	V _{DC} = 5.0 V (max.)	
ESD voltage		
	$V_{ESD}^{2)}$ = 50 V (max.)	Machine model.
	$V_{ESD}^{3)}$ = 150 V (max.)	Human body model.
	$V_{\rm ESD}^{4)}$ = 600 V (max.)	Charged device model.
Input power	P _{IN}	
@ input port: 2535 2655 MHz	29 dBm	5 MHz TD-LTE uplink signal for 5000 h @ 50 °C.
@ input port: other frequency ranges	10 dBm	5 MHz TD-LTE uplink signal for 5000 h @ 50 °C.

1) Not valid for packaging material. Storage temperature for packaging material is -25 °C to +40 °C.

2) According to JESD22-A115B (MM – Machine Model), 10 negative & 10 positive pulses.

3)

According to JESD22-A114F (HBM – Human Body Model), 1 negative & 1 positive pulse. According to JESD22-C101C (CDM – Field Induced Charged Device Model), 3 negative & 3 positive pulses. 4)

SAW Tx post PA filter

Transmission coefficient

Data sheet

8

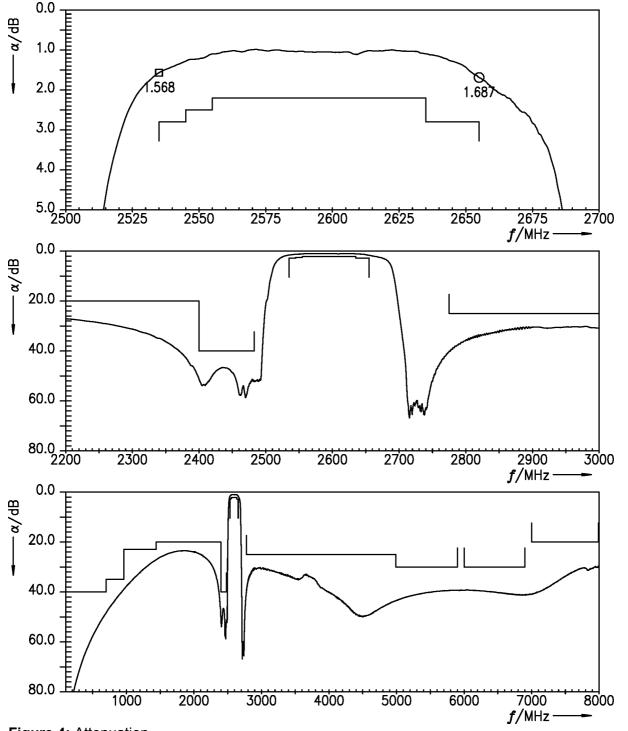


Figure 4: Attenuation.

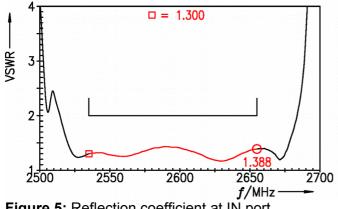


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SAW Tx post PA filter

Data sheet

9 **Reflection coefficients**



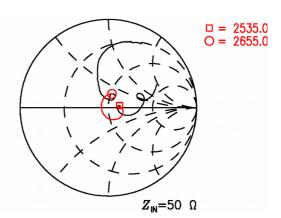
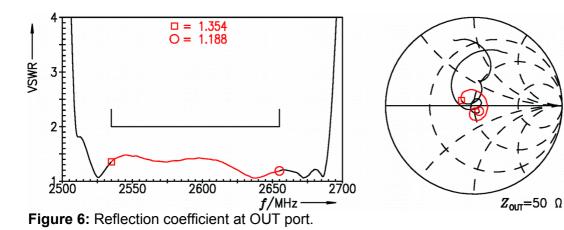


Figure 5: Reflection coefficient at IN port.



□ = 2535.0 O = 2655.0

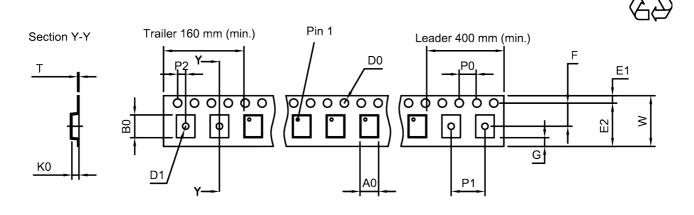
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10 Packing material

10.1 Tape



User direction of unreeling

Figure 7: Drawing of tape (first-angle projection) with tape dimensions according to Table 1.

A ₀	1.05±0.05 mm
B ₀	1.25±0.05 mm
D ₀	1.5+0.1/ -0.00 mm
D ₁	0.4±0.05 mm
E1	1.75±0.1 mm

Table 1: Tape dimensions.

E ₂	6.25 mm (min.)
F	3.5±0.05 mm
G	0.75 mm (min.)
K ₀	0.63±0.05 mm
P ₀	4.0±0.1 mm

P ₁	2.0±0.05 mm
P ₂	2.0±0.05 mm
Т	0.2±0.02 mm
W	8.2±0.1 mm

2595 MHz

UALCO

Please read **Cautions and warnings** and **Important notes** at the end of this document.



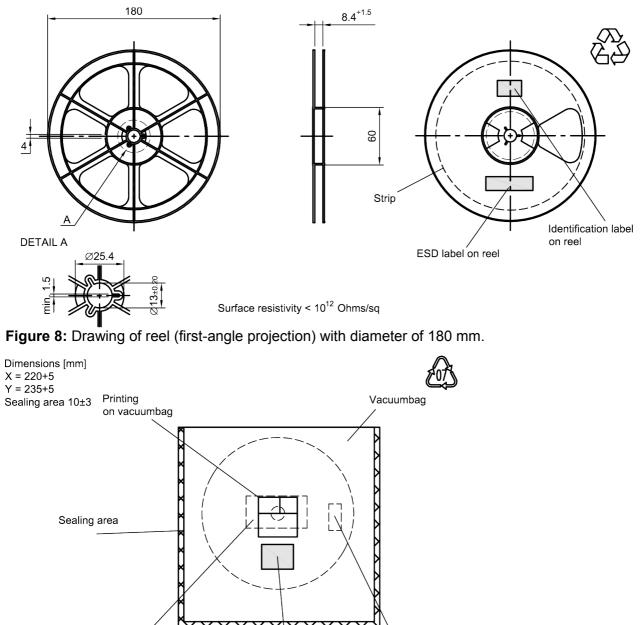
SAW Tx post PA filter

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10.2 Reel with diameter of 180 mm



Drypack
in vacuumbagIdentification label
on vacuumbagHumidity indicator
in vacuumbagFigure 9: Drawing of moisture barrier bag (MBB) for reel with diameter of 180 mm.



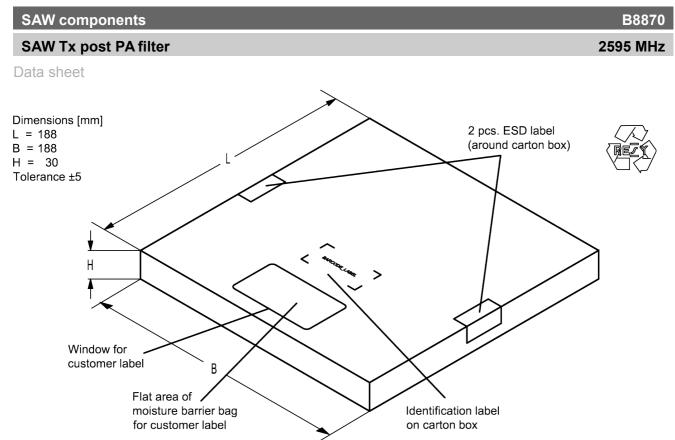
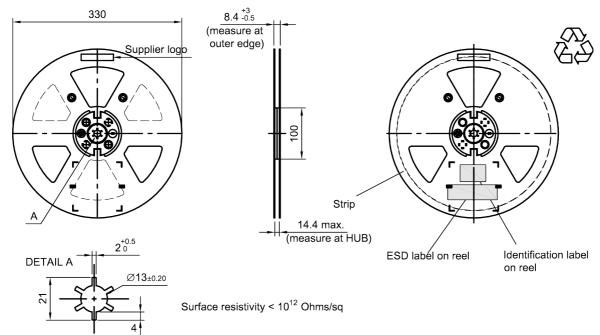
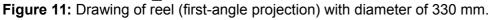


Figure 10: Drawing of folding box for reel with diameter of 180 mm.

10.3 Reel with diameter of 330 mm





SAW Tx post PA filter

Data sheet

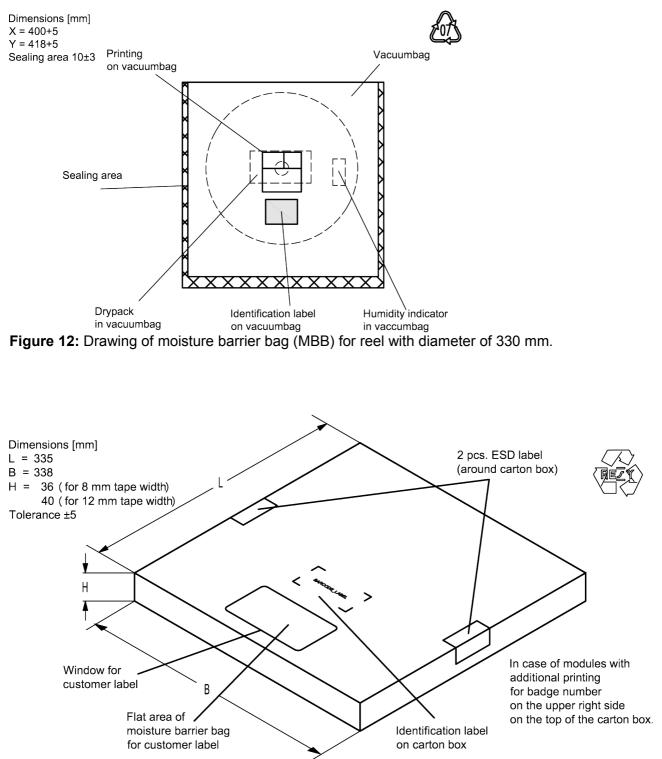


Figure 13: Drawing of folding box for reel with diameter of 330 mm.



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11 Marking	
Products are marked with product type number and lot number encoded according to	Table 2:
■ Type number:	
The 4 digit type number of the ordering code, e.g., B3xxxxB <u>1234</u> xx is encoded by a special BASE32 code into a 3 digit marking.	XXX,
Example of decodingtype number marking on devicein deci $16J$ =>1234 $1 \times 32^2 + 6 \times 32^1 + 18$ (=J) $\times 32^0$ =1234The BASE32 code for product type B8870 is 8N6.	imal code.
■ Lot number:	
The last 5 digits of the lot number,e.g.,12345are encoded based on a special BASE47 code into a 3 digit marking.	,
Example of decoding lot number marking on devicein decimal code $5UY$ =>12345 $5 \times 47^2 + 27$ (=U) $\times 47^1 + 31$ (=Y) $\times 47^0$ =12345	

Adopted BASE32 code for type number				
Decimal	Base32	Decimal	Base32	
value	code	value	code	
0	0	16	G	
1	1	17	Н	
2	2	18	J	
3	3	19	K	
4	4	20	М	
5	5	21	N	
6	6	22	Р	
7	7	23	Q	
8	8	24	R	
9	9	25	S	
10	A	26	Т	
11	В	27	V	
12	С	28	W	
13	D	29	Х	
14	E	30	Y	
15	F	31	Z	

Adopted BASE47 code for lot number				
Decimal	Base47	Decimal	Base47	
value	code	value	code	
0	0	24	R	
1	1	25	S	
2	2	26	Т	
3	3	27	U	
4	4	28	V	
5	5	29	W	
6	6	30	Х	
7	7	31	Y	
8	8	32	Z	
9	9	33	b	
10	A	34	d	
11	В	35	f	
12	С	36	h	
13	D	37	n	
14	E	38	r	
15	F	39	t	
16	G	40	V	
17	Н	41	١	
18	J	42	?	
19	K	43	{	
20	L	44	}	
21	М	45	<	
22	N	46	>	
23	Р			

 Table 2: Lists for encoding and decoding of marking.



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12 Soldering profile

The recommended soldering process is in accordance with IEC 60068-2-58 – 3rd edit and IPC/JEDEC J-STD-020B.

ramp rate	≤ 3 K/s
preheat	125 °C to 220 °C, 150 s to 210 s, 0.4 K/s to 1.0 K/s
<i>T</i> > 220 °C	30 s to 70 s
<i>T</i> > 230 °C	min. 10 s
<i>T</i> > 245 °C	max. 20 s
<i>T</i> ≥ 255 °C	_
peak temperature T _{peak}	250 °C +0/-5 °C
wetting temperature T_{min}	230 °C +5/-0 °C for 10 s ± 1 s
cooling rate	≤ 3 K/s
soldering temperature T	measured at solder pads

 Table 3: Characteristics of recommended soldering profile for lead-free solder (Sn95.5Ag3.8Cu0.7).

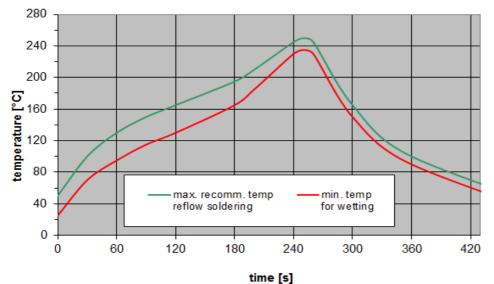


Figure 14: Recommended reflow profile for convection and infrared soldering – lead-free solder.



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13 Annotations

13.1 Matching coils

See TDK inductor pdf-catalog <u>http://www.tdk.co.jp/tefe02/coil.htm#aname1</u> and Data Library for circuit simulation <u>http://www.tdk.co.jp/etvcl/index.htm</u>.

13.2 RoHS compatibility

ROHS-compatible means that products are compatible with the requirements according to Art. 4 (substance restrictions) of Directive 2011/65/EU of the European Parliament and of the Council of June 8th, 2011, on the restriction of the use of certain hazardous substances in electrical and electronic equipment ("Directive") with due regard to the application of exemptions as per Annex III of the Directive in certain cases.

13.3 Scattering parameters (S-parameters)

The pin/port assignment is available in the headers of the S-parameter files. Please contact your local RF360 sales office.

13.4 Ordering codes and packing units

Ordering code	Packing unit
B39262B8870L210	15000 pcs
B39262B8870L210S 5	5000 pcs

Table 4: Ordering codes and packing units.



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14 Cautions and warnings

14.1 Display of ordering codes for RF360 products

The ordering code for one and the same product can be represented differently in data sheets, data books, other publications and the website of RF360, or in order-related documents such as shipping notes, order confirmations and product labels. The varying representations of the ordering codes are due to different processes employed and do not affect the specifications of the respective products. Detailed information can be found on the Internet under <u>www.rf360jv.com/orderingcodes</u>.

14.2 Material information

Due to technical requirements components may contain dangerous substances. For information on the type in question please also contact one of our sales offices.

For information on recycling of tapes and reels please contact one of our sales offices.

14.3 Moldability

Before using in overmolding environment, please contact your local RF360 sales office.

14.4 Package information

Landing area

The printed circuit board (PCB) land pattern (landing area) shown is based on RF360 internal development and empirical data and illustrated for example purposes, only. As customers' SMD assembly processes may have a plenty of variants and influence factors which are not under control or knowledge of RF360, additional careful process development on customer side is necessary and strongly recommended in order to achieve best soldering results tailored to the particular customer needs.

Dimensions

Unless otherwise specified all dimensions are understood using unit millimeter (mm).

Projection method

Unless otherwise specified first-angle projection is applied.



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