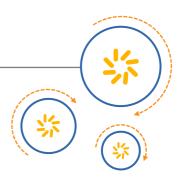


RF360 Europe GmbH A Qualcomm – TDK Joint Venture



## **SAW** components

## SAW Tx post PA filter Femtocell TD-LTE band 40a (2300-2370MHz)

Series/type:	B8355
Ordering code:	B39232B8355P810

Date:November 23, 2017Version:2.0

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#### SAW Tx post PA filter

Data sheet

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B8355 2335MHz

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### SAW components

#### SAW Tx post PA filter

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- 1 Application
- Low-loss RF filter for femtocell systems (LTE Band 40a)
- Usable pass band 70MHz

## 2 Features

- Package size 1.4±0.1 mm × 1.1±0.1 mm
- Package height 0.45 mm (max.)
- Approximate weight 3 mg
- RoHS compatible
- Package for Surface Mount Technology (SMT)
- Ni/Au-plated terminals
- Electrostatic Sensitive Device (ESD)
- Moisture Sensitivity Level 3 (MSL3)



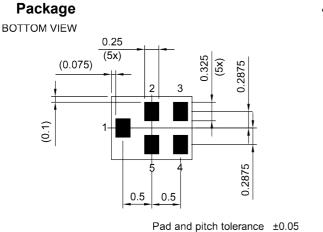
Figure 1: Picture of component with example of product marking.

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#### SAW Tx post PA filter

#### Data sheet

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#### 4 Pin configuration

**JUALCO** 

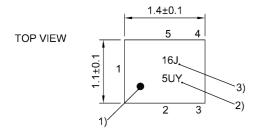
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- ∎ 1 Input
- 4 Output
- 2, 3, 5 Ground

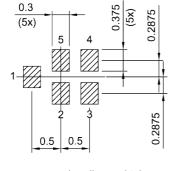
#### SIDE VIEW

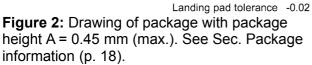




- 1) Marking for pad number 1
- 2) Example of encoded lot number
- 3) Example of encoded filter type number







#### SAW Tx post PA filter

#### Data sheet

#### 5 Matching circuit



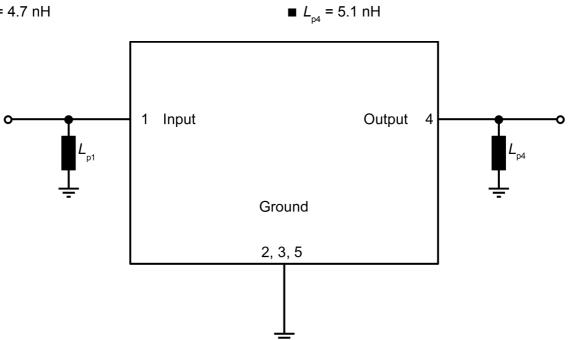


Figure 3: Schematic of matching circuit.



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#### SAW Tx post PA filter

Data sheet

#### 6 **Characteristics**

Temperature range for specification	$T_{_{\rm SPEC}}$	= −10 °C +85 °C
Input terminating impedance	Z <sub>IN</sub>	= 50 $\Omega$ with par. 4.7 nH <sup>1)</sup>
Output terminating impedance	Z <sub>OUT</sub>	= 50 $\Omega$ with par. 5.1 nH <sup>1)</sup>

Characteristics				min. for $T_{_{\rm SPEC}}$	<b>typ.</b> @ +25 °C	max. for $T_{_{\rm SPEC}}$	
Center frequency			f <sub>c</sub>	—	2335	—	MHz
Maximum insertion attenuation			$\alpha_{_{max}}$				
	2300 2370	MHz		_	2.0	2.4	dB
Amplitude ripple (p-p)							
	2300 2370	MHz	Δα	_	0.8	1.2	dB
	2300 2370	MHz	$\Delta \alpha^{_{2)}}$	_	0.4	0.6	dB
Maximum VSWR			VSWR <sub>max</sub>				
@ input port	2300 2370	MHz		_	1.6	2.1	
@ output port	2300 2370	MHz		_	1.7	2.1	
Minimum attenuation			$\alpha_{_{min}}$				
	50 2215	MHz		34	37	_	dB
	1574 1577	MHz		34	37	—	dB
	1577 1680	MHz		34	37	—	dB
	1845 1880	MHz		35	38	_	dB
	2110 2170	MHz		40	43	_	dB
	2215 2240	MHz		30	60	_	dB
	2401 2420	MHz		10	29	—	dB
	2420 2460	MHz		45	53	—	dB
	2460 2500	MHz		40	46	—	dB
	2500 3450	MHz		38	41	—	dB
	3450 4750	MHz		37	45	—	dB
	4750 6335	MHz		30	48	—	dB
	6335 7380	MHz		20	30	—	dB
	7380 7990	MHz		30	48	—	dB

1)

See Sec. Matching circuit (p. 6). Over any channel with band width of 5 MHz. 2)



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#### SAW Tx post PA filter

#### Data sheet

Temperature range for specification	$T_{_{\rm SPEC}}$
Input terminating impedance	Z
Output terminating impedance	Z <sub>OUT</sub>

- = -40 °C ... +85 °C = 50 Ω with par. 4.7 nH¹¹
- = 50  $\Omega$  with par. 5.1 nH<sup>1)</sup>

Characteristics				min. for $T_{\rm SPEC}$	<b>typ.</b> @ +25 °C	max. for $T_{\rm SPEC}$	
Center frequency			f <sub>c</sub>		2335		MHz
Maximum insertion attenuation			$\alpha_{_{max}}$				
	2300 2370	MHz		_	2.0	2.9	dB
Amplitude ripple (p-p)			Δα				
	2300 2370	MHz		_	0.8	1.7	dB
Maximum VSWR			VSWR <sub>max</sub>				
@ input port	2300 2370	MHz		_	1.6	2.3	
@ output port	2300 2370	MHz		_	1.7	2.3	
Minimum attenuation			$\alpha_{_{min}}$				
	50 2215	MHz		34	37	—	dB
	1574 1577	MHz		34	37	_	dB
	1577 1680	MHz		34	37	—	dB
	1845 1880	MHz		35	38	—	dB
	2110 2170	MHz		40	43	—	dB
	2215 2240	MHz		30	60	—	dB
	2401 2420	MHz		5	29	—	dB
	2420 2460	MHz		40	53	—	dB
	2460 2500	MHz		40	46	—	dB
	2500 3450	MHz		38	41	—	dB
	3450 4750	MHz		37	45	—	dB
	4750 6335	MHz		30	48	—	dB
	6335 7380	MHz		20	30	—	dB
	7380 7990	MHz		30	48	_	dB

<sup>1)</sup> See Sec. Matching circuit (p. 6).



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#### 7 Maximum ratings

Operable temperature	T <sub>op</sub> = −40 °C +85 °C	
Storage temperature	$T_{\rm STG}^{1)} = -40 ^{\circ}{\rm C} \dots +85 ^{\circ}{\rm C}$	
DC voltage	$ V_{\rm DC} ^{2)} = 0 V$	
ESD voltage		
	$V_{\rm ESD}^{3)} = 50  \rm V$	Machine model.
	$V_{\rm ESD}^{4)}$ = 300 V	Human body model.
Input power @ input port: 2300 2370 MHz	$P_{\rm IN} = 26  \rm dBm^{5), 6)}$	P <sub>IN</sub> 26dBm average ON-state power 70% DC – 37dBm peak. 5 MHz LTE uplink signal for 27000 h @ 55 °C. Source and load impedance 50Ω.

1) Not valid for packaging material. Storage temperature for packaging material is -25 °C to +40 °C.

2) In case of applied DC voltage blocking capacitors are mandatory.

3) According to JESD22-A115B (MM - Machine Model), 10 negative & 10 positive pulses.

According to JESD22-A114F (HBM – Human Body Model), 1 negative & 1 positive pulse. Expected lifetime according to accelerated power durability tests, and wear out models. 4)

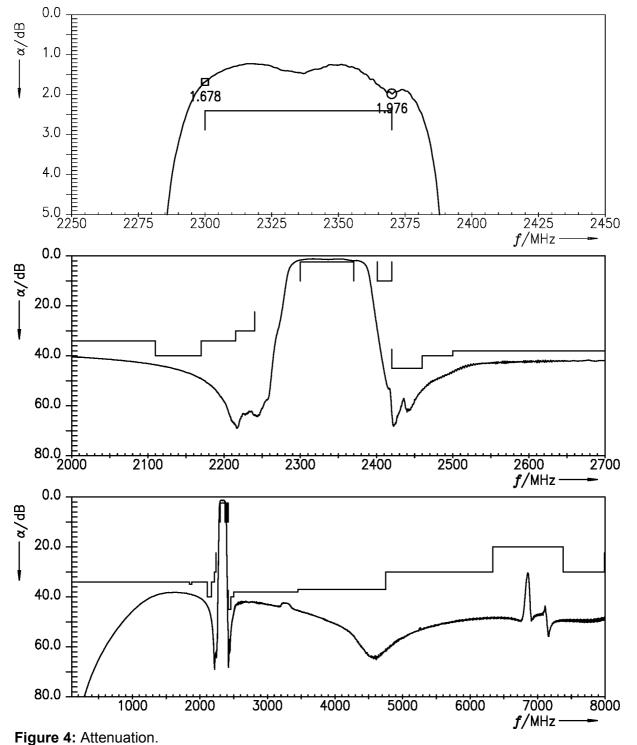
5)

6) T<sub>SPEC</sub> is the ambient temperature of the PCB at component position. Specified min./max values from section 6 "characteristics" for maximum input power 26dBm are valid for temperature up to 58°C.

#### SAW Tx post PA filter

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#### 8 Transmission coefficient

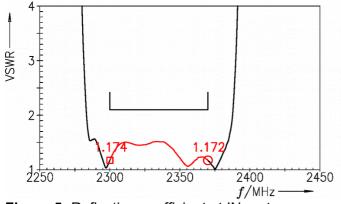


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#### SAW Tx post PA filter

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#### 9 Reflection coefficients



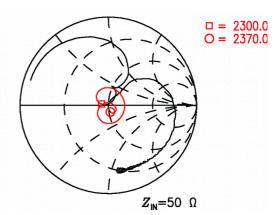
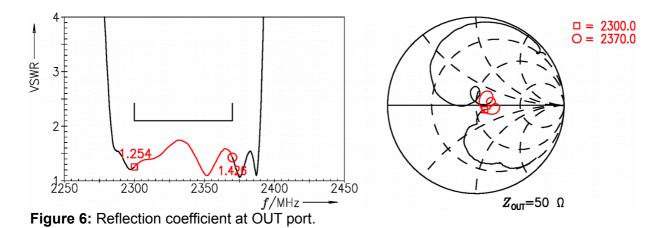


Figure 5: Reflection coefficient at IN port.



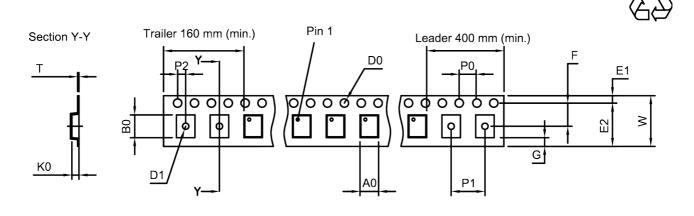
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#### SAW Tx post PA filter

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#### 10 Packing material

10.1 Tape



User direction of unreeling

Figure 7: Drawing of tape (first-angle projection) with tape dimensions according to Table 1.

A <sub>0</sub>	1.27±0.05 mm
B <sub>0</sub>	1.57±0.05 mm
D <sub>0</sub>	<b>1.5</b> +0.1/-0 mm
D <sub>1</sub>	0.5±0.1 mm
E1	1.75±0.1 mm

Table 1: Tape dimensions.

E2	6.25 mm (min.)
F	3.5±0.05 mm
G	0.75 mm (min.)
K <sub>0</sub>	0.62±0.05 mm
P <sub>0</sub>	4.0±0.1 mm

P <sub>1</sub>	4.0±0.1 mm
P <sub>2</sub>	2.0±0.05 mm
Т	0.25±0.03 mm
W	8.0+0.3/-0.1 mm



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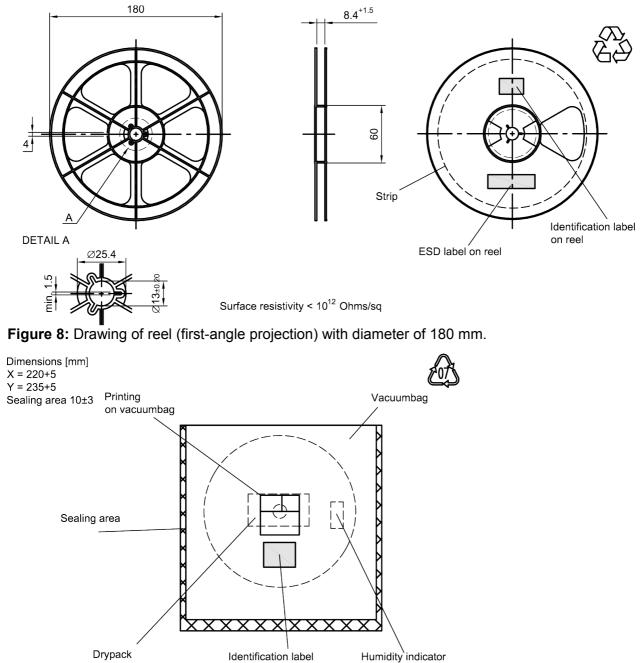
#### SAW Tx post PA filter

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## 10.2 Reel with diameter of 180 mm



on vacuumbag

Figure 9: Drawing of moisture barrier bag (MBB) for reel with diameter of 180 mm.

in vacuumbag

in vaccumbag



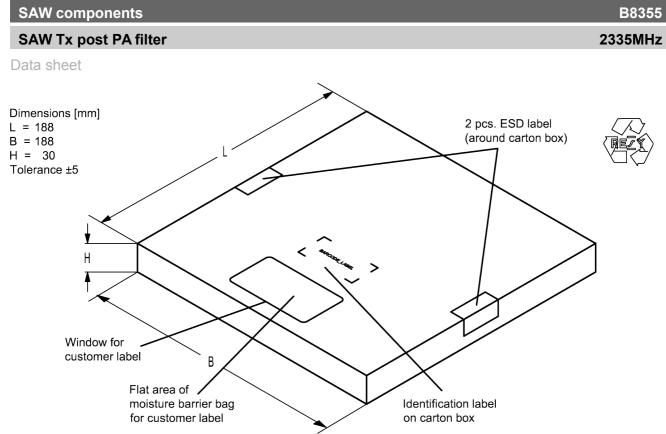


Figure 10: Drawing of folding box for reel with diameter of 180 mm.

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11 Marking	
Products are marked with product type number and lot number encoded acco	ording to Table 2:
■ Type number:	
The 4 digit type number of the ordering code, e.g., B3xxx is encoded by a special BASE32 code into a 3 digit marking.	xB <u>1234</u> xxxx,
Example of decoding type number marking on device 16J => $1 \times 32^2 + 6 \times 32^1 + 18$ (=J) x 32 <sup>0</sup> = The BASE32 code for product type B8355 is 853.	in decimal code. 1234 1234
■ Lot number:	
The last 5 digits of the lot number, e.g., e.g., are encoded based on a special BASE47 code into a 3 digit marking.	<b>12345</b> ,
Example of decoding lot number marking on device in de 5UY => $5 \times 47^2 + 27$ (=U) $\times 47^1 + 31$ (=Y) $\times 47^0$ =	ecimal code. 12345 12345

Adopte	Adopted BASE32 code for type number			
Decimal	Base32	Decimal	Base32	
value	code	value	code	
0	0	16	G	
1	1	17	Н	
2	2	18	J	
3	3	19	K	
4	4	20	М	
5	5	21	N	
6	6	22	Р	
7	7	23	Q	
8	8	24	R	
9	9	25	S	
10	A	26	Т	
11	В	27	V	
12	С	28	W	
13	D	29	Х	
14	E	30	Y	
15	F	31	Z	

Adopt	ed BASE47 o	code for lot n	umber
Decimal	Base47	Decimal	Base47
value	code	value	code
0	0	24	R
1	1	25	S
2	2	26	Т
3	3	27	U
4	4	28	V
5	5	29	W
6	6	30	Х
7	7	31	Y
8	8	32	Z
9	9	33	b
10	A	34	d
11	В	35	f
12	С	36	h
13	D	37	n
14	E	38	r
15	F	39	t
16	G	40	V
17	Н	41	١
18	J	42	?
19	K	43	{
20	L	44	}
21	М	45	<
22	N	46	>
23	Р		

 Table 2: Lists for encoding and decoding of marking.

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#### SAW components

#### SAW Tx post PA filter

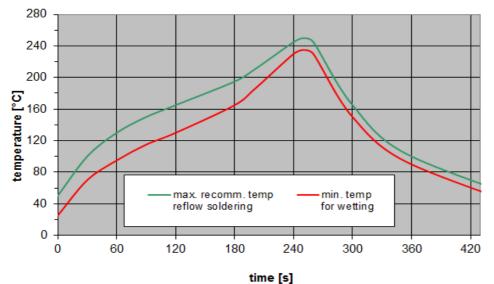
Data sheet

#### 12 Soldering profile

The recommended soldering process is in accordance with IEC 60068-2-58 – 3<sup>rd</sup> edit and IPC/JEDEC J-STD-020B.

ramp rate	≤ 3 K/s
preheat	125 °C to 220 °C, 150 s to 210 s, 0.4 K/s to 1.0 K/s
<i>T</i> > 220 °C	30 s to 70 s
<i>T</i> > 230 °C	min. 10 s
<i>T</i> > 245 °C	max. 20 s
<i>T</i> ≥ 255 °C	-
peak temperature T <sub>peak</sub>	250 °C +0/-5 °C
wetting temperature $T_{min}$	230 °C +5/-0 °C for 10 s ± 1 s
cooling rate	≤ 3 K/s
soldering temperature T	measured at solder pads
	1

Table 3: Characteristics of recommended soldering profile for lead-free solder (Sn95.5Ag3.8Cu0.7).



**Figure 11:** Recommended reflow profile for convection and infrared soldering – lead-free solder.



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#### SAW components

#### SAW Tx post PA filter

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#### 13 Annotations

#### 13.1 Matching coils

See TDK inductor pdf-catalog <u>http://www.tdk.co.jp/tefe02/coil.htm#aname1</u> and Data Library for circuit simulation <u>http://www.tdk.co.jp/etvcl/index.htm</u>.

#### 13.2 RoHS compatibility

ROHS-compatible means that products are compatible with the requirements according to Art. 4 (substance restrictions) of Directive 2011/65/EU of the European Parliament and of the Council of June 8th, 2011, on the restriction of the use of certain hazardous substances in electrical and electronic equipment ("Directive") with due regard to the application of exemptions as per Annex III of the Directive in certain cases.

#### 13.3 Scattering parameters (S-parameters)

The pin/port assignment is available in the headers of the S-parameter files. Please contact your local RF360 sales office.

#### 13.4 Ordering codes and packing units

Ordering code	Packing unit
B39232B8355P810	5000 pcs

Table 4: Ordering codes and packing units.



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#### SAW components

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#### 14 Cautions and warnings

#### 14.1 Display of ordering codes for RF360 products

The ordering code for one and the same product can be represented differently in data sheets, data books, other publications and the website of RF360, or in order-related documents such as shipping notes, order confirmations and product labels. The varying representations of the ordering codes are due to different processes employed and do not affect the specifications of the respective products. Detailed information can be found on the Internet under <u>www.rf360jv.com/orderingcodes</u>.

#### 14.2 Material information

Due to technical requirements components may contain dangerous substances. For information on the type in question please also contact one of our sales offices.

For information on recycling of tapes and reels please contact one of our sales offices.

#### 14.3 Moldability

Before using in overmolding environment, please contact your local RF360 sales office.

#### 14.4 Package information

#### Landing area

The printed circuit board (PCB) land pattern (landing area) shown is based on RF360 internal development and empirical data and illustrated for example purposes, only. As customers' SMD assembly processes may have a plenty of variants and influence factors which are not under control or knowledge of RF360, additional careful process development on customer side is necessary and strongly recommended in order to achieve best soldering results tailored to the particular customer needs.

#### Dimensions

Unless otherwise specified all dimensions are understood using unit millimeter (mm).

#### **Projection method**

Unless otherwise specified first-angle projection is applied.



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- 2. We also point out that in individual cases, a malfunction of electronic components or failure before the end of their usual service life cannot be completely ruled out in the current state of the art, even if they are operated as specified. In customer applications requiring a very high level of operational safety and especially in customer applications in which the malfunction or failure of an electronic component could endanger human life or health (e.g. in accident prevention or life-saving systems), it must therefore be ensured by means of suitable design of the customer application or other action taken by the customer (e.g. installation of protective circuitry or redundancy) that no injury or damage is sustained by third parties in the event of malfunction or failure of an electronic component.
- 3. The warnings, cautions and product-specific notes must be observed.
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