

# Specification for Approval

**Date:** 2021/03/04

**Customer :** \_\_\_\_\_

**TAI-TECH P/N:** TBMA1004P4-220MN-HD

**CUSTOMER P/N:** \_\_\_\_\_

**DESCRIPTION:** \_\_\_\_\_

**QUANTITY:** \_\_\_\_\_ pcs

<b>REMARK:</b>		
Customer Approval Feedback		

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APPROVED	CHECKED
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### ECN HISTORY LIST

REV	DATE	DESCRIPTION	APPROVED	CHECKED	DRAWN
1.0	21/03/04	New Issue	Sky Luo	Mr.Liang	Xu jing
備 注					

**1. Features**

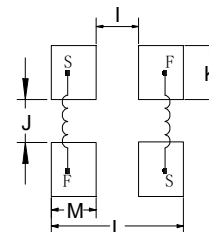
1. Shielded construction.
2. Capable of corresponding high frequency .
3. Low loss realized with low DCR.
4. High performance (Isat) realized by metal dust core.
5. Ultra low buzz noise, due to composite construction.
6. 100% Lead(Pb)-Free and RoHS compliant.
7. Operating temperature -40~+125°C(Including self - temperature rise)



**2. Applications**

1. DC/DC converters in distributed power systems.
2. DC/DC converter for Field Programmable Gate Array(FPGA).
3. Battery powered devices.
4. Thin type on-board power supply module for exchanger.
5. VRM for server.
6. High current, low profile POL converters.
7. PDA/notebook/desktop/server and battery powered devices.

**Recommend PC Board Pattern**

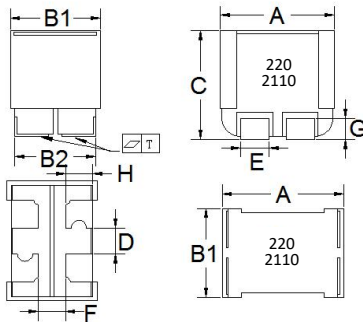


Unit:mm

I	J	K	L	M
2.9	1.5	3.3	9.7	3.4

- Note: 1.PCB layout is referred to standard IPC-7351B  
 2. The above PCB layout reference only.  
 3. Recommend solder paste thickness at 0.15mm and above.

**3. Dimensions**



Series	A	B1	B2	C	D	E	F	G	H	T
TBMA1004	12.0±0.20	9.60±0.20	8.7±0.25	11.3±0.30	1.95±0.15	2.80±0.10	3.4 MIN	2.3±0.3	2.5±0.3	≤0.15

Unit:mm

**4. Part Numbering**



- A: Series  
 B: Dimension  
 C: Type  
 D: Inductance  
 E: Inductance Tolerance  
 F: Code
- BxC  
 Standard.  
 220=22.0uH  
 M=±20%  
 Marking: Black.220 and 2110(21 YY, 10 WW, follow production date).

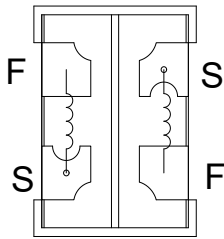
**5. Specification**

Part Number	Inductance L0 A(uH) ±20%	Heat Rating Current DC I rms (A) Typ	Saturation Current DC I sat (A) Typ	DCR (mΩ)Typ	DCR (mΩ)Max
TBMA1004P4V-220MN-HD	22.0	4.0	5.0	62.0	74.4

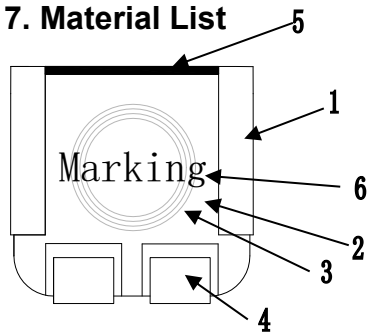
Note:

1. Test frequency : Ls : 100KHz /1.0V.
2. All test data referenced to 25°C ambient.
3. Testing Instrument(or equ) : L: HP4284A,CH11025,CH3302,CH1320,CH1320S LCR METER / Rdc:CH16502,Agilent33420A MICRO OHMMETER.
4. Heat Rated Current (I rms) will cause the coil temperature rise approximately Δ T of 40°C
5. Saturation Current (Isat) will cause L0 to drop approximately 30%.
6. The part temperature (ambient + temp rise) should not exceed 125°C under worst case operating conditions.Circuit design,component,PCB trace size and thickness,airflow and other cooling provisions all affect the part temperature. Part temperature should be verified in the end application.
7. Special inquiries besides the above common used types can be met on your requirement.
8. Rated DC Current : The less value whith is I rms or Isat.

## 6. Schematic Diagram



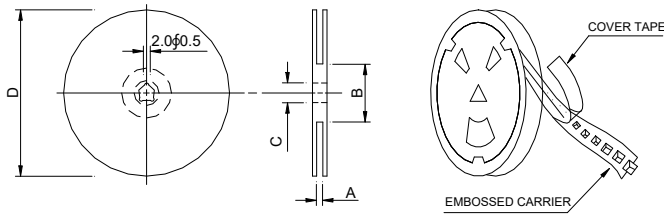
## 7. Material List



NO	Items	Materials
1	Base	Plastic
2	Core	Alloy Powder
3	Wire	Polyester Wire or equivalent.
4	Clip	100% Pb free solder(Ni+Sn---Plating)
5	Glue	Epoxy
6	Ink	Halogen-free ketone

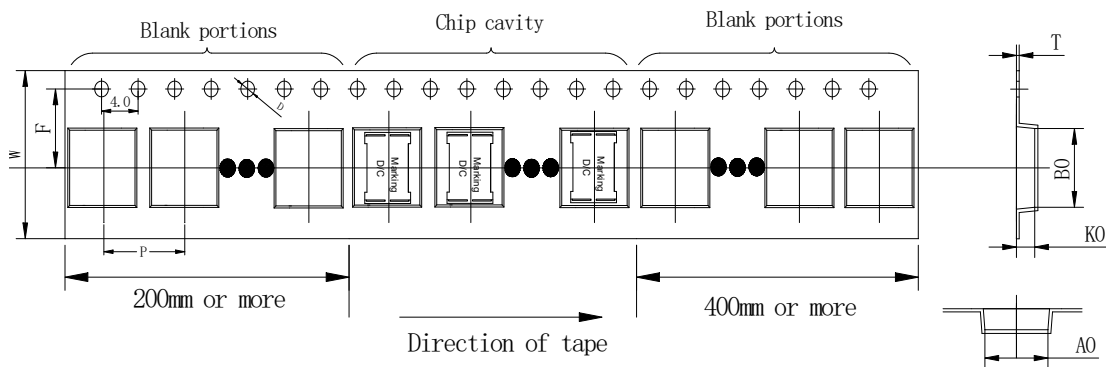
## 8. Packaging Information

### (1) Reel Dimension



Type	A(mm)	B(mm)	C(mm)	D(mm)
13"x24mm	24.4+2/-0	100±2	13+0.5/-0.2	330

### (2) Tape Dimension

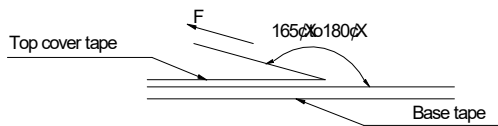


Series	Size	Bo(mm)	Ao(mm)	Ko(mm)	P(mm)	W(mm)	F(mm)	t(mm)	D(mm)
TBMA	1004	12.5±0.1	10.0±0.1	11.55±0.1	16.0±0.1	24±0.3	11.5±0.1	0.50±0.05	1.5±0.1

### (3) Packaging Quantity

TBMA	1004
Chip / Reel	300

### (4) Tearing Off Force



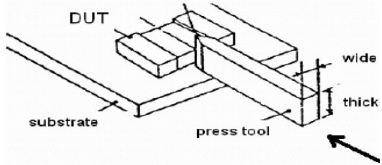
The force for tearing off cover tape is 10 to 130 grams in the arrow direction under the following conditions(referenced ANSI/EIA-481-D-2008 of 4.11 stadnard).

Room Temp. (°C)	Room Humidity (%)	Room atm (hPa)	Tearing Speed mm/min
5~35	45~85	860~1060	300

## 9. Reliability and Test Condition

Item	Performance	Test Condition
Operating temperature	-40~+125℃ (Including self - temperature rise)	N/A
Storage temperature	1. -10~+40℃,50~60%RH (Product with taping) 2. -40~+125℃ (on board)	N/A
<b>Electrical Performance Test</b>		
Inductance	Refer to standard electrical characteristics list.	Agilent4284A,E4991A,KEYSIGHT4980A/AL,chroma3302,3205
DCR		Agilent 4339B,chrom16502
Saturation Current (Isat)	Approximately $\Delta$ 30%	Saturation DC Current (Isat) will cause L0 to drop $\Delta$ L(%)
Heat Rated Current (Irms)	Approximately $\Delta$ T40℃	Heat Rated Current (Irms) will cause the coil temperature rise $\Delta$ T(℃). 1.Applied the allowed DC current 2.Temperature measured by digital surface thermometer
<b>Reliability Test</b>		
Life Test	Appearance: No damage. Inductance: within $\pm$ 10% of initial value RDC: within $\pm$ 15% of initial value and shall not exceed the specification value	Preconditioning: Run through IR reflow for 3 times. times.( IPC/JEDECJ-STD-020E Classification Reflow Profiles) Temperature: 125 $\pm$ 2℃ (Inductor, ambient + temp rise) Applied current: rated current Duration: 1000 $\pm$ 12hrs Measured at room temperature after placing for 24 $\pm$ 2 hrs.
Load Humidity		Preconditioning: Run through IR reflow for 3 times times.( IPC/JEDECJ-STD-020E Classification Reflow Profiles) Humidity: 85 $\pm$ 2% R.H. Temperature: 85℃ $\pm$ 2℃ Duration: 1000hrs Min.(No load current) Measured at room temperature after placing for 24 $\pm$ 2 hrs.
Moisture Resistance		Preconditioning: Run through IR reflow for 3 times. times.( IPC/JEDECJ-STD-020E Classification Reflow Profiles) 1. Baked at 50℃ for 25hrs, measured at room temperature after placing for 4 hrs. 2. Raise temperature to 65 $\pm$ 2℃ 90-100%RH in 2.5hrs, and keep 3 hours, cool down to 25℃ in 2.5hrs. 3. Raise temperature to 65 $\pm$ 2℃ 90-100%RH in 2.5hrs, and keep 3 hours, cool down to 25℃ in 2.5hrs,keep at 25℃ for 2 hrs then keep at -10℃ for 3 hrs 4. Keep at 25℃ 80-100%RH for 15min and vibrate at the frequency of 10 to 55 Hz to 10 Hz, measure at room temperature after placing for 1~2 hrs.
Thermal shock		Preconditioning: Run through IR reflow for 3 times. ( IPC/JEDECJ-STD-020E Classification Reflow Profiles) Condition for 1 cycle Step1: -40 $\pm$ 2℃ 30 $\pm$ 5min Step2: 125 $\pm$ 2℃ $\cong$ 20S Step3: 125 $\pm$ 2℃ 30 $\pm$ 5min Step4: -40 $\pm$ 2℃ $\cong$ 20S Number of cycles: 500 Measured at room temperature after placing for 24 $\pm$ 2 hrs.
Vibration		Preconditioning: Run through IR reflow for 3 times. times.( IPC/JEDECJ-STD-020E Classification Reflow Profiles) Oscillation Frequency: 10Hz~2KHz~10Hz for 20 minutes Equipment: Vibration checker Total Amplitude: 10g Testing Time : 12 hours(20 minutes, 12 cycles each of 3 orientations).

**TAI-TECH**

Item	Performance	Test Condition															
Bending	Appearance: No damage.	Shall be mounted on a FR4 substrate of the following dimensions: $\geq 0.805$ inch(2012mm):40x100x1.2mm $< 0.805$ inch(2012mm):40x100x0.8mm Bending depth: $\geq 0.805$ inch(2012mm):1.2mm $< 0.805$ inch(2012mm):0.8mm duration of 10 sec.															
Shock	Inductance: within $\pm 10\%$ of initial value  RDC: within $\pm 15\%$ of initial value and shall not exceed the specification value		<table border="1"> <thead> <tr> <th>Type</th> <th>Peak value (g's)</th> <th>Normal duration (D) (ms)</th> <th>Wave form</th> <th>Velocity change (Vi)ft/sec</th> </tr> </thead> <tbody> <tr> <td>SMD</td> <td>50</td> <td>11</td> <td>Half-sine</td> <td>11.3</td> </tr> <tr> <td>Lead</td> <td>50</td> <td>11</td> <td>Half-sine</td> <td>11.3</td> </tr> </tbody> </table>	Type	Peak value (g's)	Normal duration (D) (ms)	Wave form	Velocity change (Vi)ft/sec	SMD	50	11	Half-sine	11.3	Lead	50	11	Half-sine
Type	Peak value (g's)	Normal duration (D) (ms)	Wave form	Velocity change (Vi)ft/sec													
SMD	50	11	Half-sine	11.3													
Lead	50	11	Half-sine	11.3													
Solderability	More than 95% of the terminal electrode should be covered with solder.	Solder: Sn96.5% Ag3% Cu0.5% Method B, 4 hrs @ 155°C dry heat Temperature: $245 \pm 5^\circ\text{C}$ . Dip time: 5+0/-0.5s.															
Resistance to Soldering Heat		Depth: completely cover the termination <table border="1"> <thead> <tr> <th>Temperature(°C)</th> <th>Time(s)</th> <th>Temperature ramp/immersion and emersion rate</th> <th>Number of heat cycles</th> </tr> </thead> <tbody> <tr> <td>260 <math>\pm</math> 5 (solder temp)</td> <td>10 <math>\pm</math> 1</td> <td>25mm/s <math>\pm</math> 6 mm/s</td> <td>1</td> </tr> </tbody> </table>	Temperature(°C)	Time(s)	Temperature ramp/immersion and emersion rate	Number of heat cycles	260 $\pm$ 5 (solder temp)	10 $\pm$ 1	25mm/s $\pm$ 6 mm/s	1							
Temperature(°C)	Time(s)	Temperature ramp/immersion and emersion rate	Number of heat cycles														
260 $\pm$ 5 (solder temp)	10 $\pm$ 1	25mm/s $\pm$ 6 mm/s	1														
Terminal Strength	Appearance: No damage.  Inductance: within $\pm 10\%$ of initial value  RDC: within $\pm 15\%$ of initial value and shall not exceed the specification value	Preconditioning: Run through IR reflow for 3 times. ( IPC/JEDEC J-STD-020E Classification Reflow Profiles With the component mounted on a PCB with the device to be tested, apply a force ( $> 0.805$ inch(2012mm):1kg, $\leq 0.805$ inch(2012mm):0.5kg) to the side of a device being tested. This force shall be applied for 60 +1 seconds. Also the force shall be applied gradually as not to apply a shock to the component being tested.  															

Note : When there are questions concerning measurement result : measurement shall be made after  $48 \pm 2$  hours of recovery under the standard condition.

## 10. Soldering Specifications

### (1) Soldering

Mildly activated rosin fluxes are preferred. TAI-TECH terminations are suitable for re-flow soldering systems. If hand soldering cannot be avoided, the preferred technique is the utilization of hot air soldering tools.

### (2) IR Soldering Reflow:

Recommended temperature profiles for lead free re-flow soldering in Figure 1. Table 1.1&1.2 (J-STD-020E)

### (3) Iron Reflow:

Products attachment with a soldering iron is discouraged due to the inherent process control limitations. In the event that a soldering iron must be employed the following precautions are recommended.(Fig. 2)

- Preheat circuit and products to 150°C
- Never contact the ceramic with the iron tip
- Use a 20 watt soldering iron with tip diameter of 1.0mm
- 355°C tip temperature (max)
- 1.0mm tip diameter (max)
- Limit soldering time to 4~5sec.

Fig.1 IR Soldering Reflow

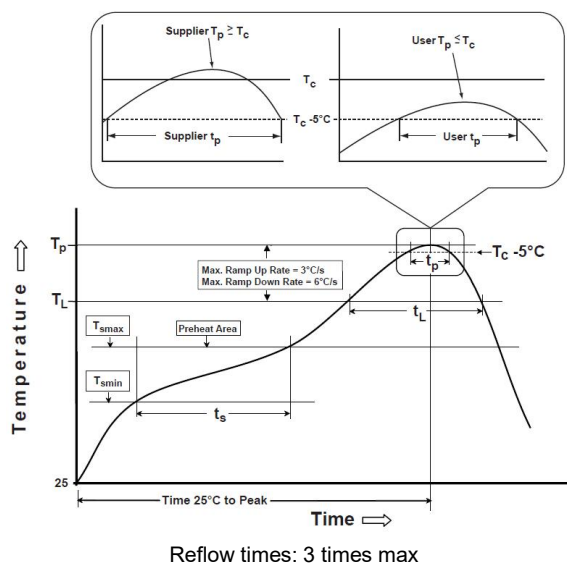


Fig.2 Iron soldering temperature profiles

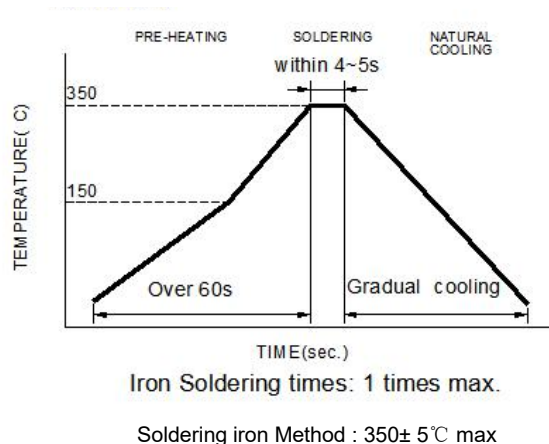


Table (1.1): Reflow Profiles

Profile Type:	Pb-Free Assembly
Preheat	
-Temperature Min( $T_{smin}$ )	150°C
-Temperature Max( $T_{smax}$ )	200°C
-Time( $t_s$ )from( $T_{smin}$ to $T_{smax}$ )	60-120seconds
Ramp-up rate( $T_L$ to $T_p$ )	3°C/second max.
Liquidus temperature( $T_L$ )	217°C
Time( $t_L$ )maintained above $T_L$	60-150 seconds
Classification temperature( $T_c$ )	See Table (1.2)
Time( $t_p$ ) at $T_c - 5^\circ\text{C}$ ( $T_p$ should be equal to or less than $T_c$ .)	* < 30 seconds
Ramp-down rate( $T_p$ to $T_L$ )	6°C /second max.
Time 25°C to peak temperature	8 minutes max.

$T_p$ : maximum peak package body temperature,  $T_c$ : the classification temperature.

For user (customer)  $T_p$  should be equal to or less than  $T_c$ .

\* Tolerance for peak profile temperature ( $T_p$ ) is defined as a supplier minimum and a user maximum.

Table (1.2) Package Thickness/Volume and Classification Temperature ( $T_c$ )

	Package Thickness	Volume $\text{mm}^3$ <350	Volume $\text{mm}^3$ 350-2000	Volume $\text{mm}^3$ >2000
PB-Free Assembly	<1.6mm	260°C	260°C	260°C
	1.6-2.5mm	260°C	250°C	245°C
	$\geq 2.5\text{mm}$	250°C	245°C	245°C



Reflow is referred to standard IPC/JEDEC J-STD-020E.

## 11. Notes

- (1) When there are questions concerning measurement result : measurement shall be made after  $48 \pm 2$  hours of recovery under the standard condition
- (2) This power choke coil itself does not have any protective function in abnormal condition such as overload, short-circuit and open-circuit conditions, etc. Therefore, it shall be confirmed as the end product that there is no risk of smoking, fire, dielectric withstand voltage, insulation resistance, etc. in abnormal conditions to provide protective devices and/or protection circuit in the end product.
- (3) When this power choke coil was used in a similar or new product to the original one, sometimes it might not be able to satisfy the specifications due to different condition of use.
- (4) Dielectric withstanding test with higher voltage than specific value will damage insulating material and shorten its life.
- (5) This power choke coil must not be used in wet condition by water, coffee or any liquid because insulation strength becomes very low in this condition.
- (6) Please consult our company to confirm the reliability of the process required to wash or use or exposure to a chemical solvent used in this product. PCB washing tested to MIL-STD-202 Method, and dry it off immediately.
- (7) The rated current as listed is either the saturation current or the heating current depending on which value is lower.
- (8) If this power choke is dipped in the cleaning agent, such as toluene, xylene, ketone, and ether system, there is a possibility that the performance decreases greatly, and marking disappears.
- (9) The high power ultrasonic washing may damage the choke body.

### **Application Notice**

#### · Storage Conditions

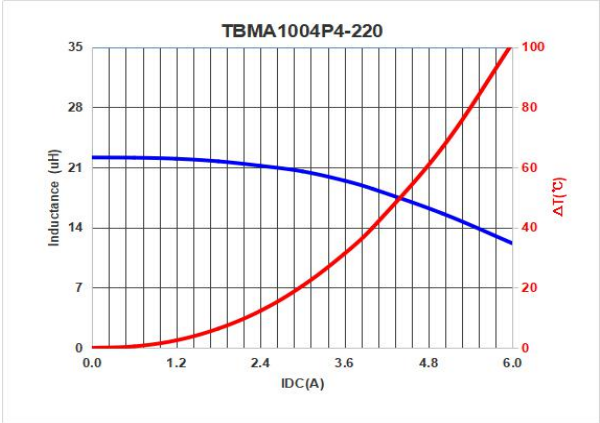
To maintain the solderability of terminal electrodes:

1. TAI-TECH products meet IPC/JEDEC J-STD-020E standard-MSL, level 1.
2. Temperature and humidity conditions: Less than 40°C and 60% RH.
3. Recommended products should be used within 12 months from the time of delivery.
4. The packaging material should be kept where no chlorine or sulfur exists in the air.

#### · Transportation

1. Products should be handled with care to avoid damage or contamination from perspiration and skin oils.
2. The use of tweezers or vacuum pick up is strongly recommended for individual components.
3. Bulk handling should ensure that abrasion and mechanical shock are minimized.

### 12. Typical Performance Curves



单击下面可查看定价，库存，交付和生命周期等信息

[>>TAI-TECH\(台庆\)](#)