

	Date: 2	023/12/18		
	Customer : 🦻	<b>深圳臺慶</b>		
	TAI-TECH P/N: SWF20	12RIF-3R3-LX5		
	CUSTOMER P/N:			
	DESCRIPTION:			
	QUANTITY:	pcs		
REM	IARK:			
	Customer An	proval Feedback		
	西北臺慶科胡 <u>TAI-TECH Advance</u>			
■ 西北臺慶科技股份有限公司 TAI-TECH Advanced Electr Headquarter:	TAI-TECH Advance			
TAI-TECH Advanced Electr <u>Headquarter:</u> NO.1 YOU 4TH ROAD, YOUTH IND TAO-YUAN HSIEN, TAIWAN, R.O.C	TAI-TECH Advance ronics Co., Ltd DUSTRIAL DISTRICT, YANG-MEI, C.	d Electronics Co., I		
TAI-TECH Advanced Electr <u>Headquarter:</u> NO.1 YOU 4TH ROAD, YOUTH IND	TAI-TECH Advance ronics Co., Ltd DUSTRIAL DISTRICT, YANG-MEI, C.	d Electronics Co., Sales Dep.	Ltd	
TAI-TECH Advanced Electr <u>Headquarter:</u> NO.1 YOU 4TH ROAD, YOUTH IND TAO-YUAN HSIEN, TAIWAN, R.O.C TEL: +866-3-4641148 FAX: +886 http://www.tai-tech.com.tw E-mail: sales@tai-tech.com.tw Office:	TAI-TECH Advance ronics Co., Ltd DUSTRIAL DISTRICT, YANG-MEI, C.	d Electronics Co., I		
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TAI-TECH Advanced Electr <u>Headquarter:</u> NO.1 YOU 4TH ROAD, YOUTH IND TAO-YUAN HSIEN, TAIWAN, R.O.C TEL: +886-3-4641148 FAX: +886 http://www.tai-tech.com.tw E-mail: sales@tai-tech.com.tw <u>Office:</u> 深圳辦公室 11BC,Building B Fortune Plaza,NC District Shenzhen TEL: +86-755-23972371 FAX: +8 毫慶精密電子(昆山)有限公 TAI-TECH ADVANCED ELEC SHINWHA ROAD, KUNJIA HI-TE JIANG-SU, CHINA	TAI-TECH Advance         conics Co., Ltd         pustrial district, YANG-MEI,         p.3-4643565         0.7002, Shennan Avenue, Futian         x6-755-23972340         xaj         CTRONICS(KUNSHAN) CO., LTD         ch INDUSTRIAL PARK, KUN-SHAN,	d Electronics Co., I Sales Dep. APPROVED 管哲頎	Ltd CHECKED 劉瑷瑄	
TAI-TECH Advanced Electr <u>Headquarter:</u> NO.1 YOU 4TH ROAD, YOUTH IND TAO-YUAN HSIEN, TAIWAN, R.O.C TEL: +886-3-4641148 FAX: +886 http://www.tai-tech.com.tw E-mail: sales@tai-tech.com.tw <u>Office:</u> 深圳辦公室 11BC,Building B Fortune Plaza,NC District Shenzhen TEL: +86-755-23972371 FAX: +8 臺慶精密電子(昆山)有限公 TAI-TECH ADVANCED ELEC SHINWHA ROAD, KUNJIA HI-TE	TAI-TECH Advance         conics Co., Ltd         pustrial district, YANG-MEI,         p.3-4643565         0.7002, Shennan Avenue, Futian         x6-755-23972340         xaj         CTRONICS(KUNSHAN) CO., LTD         ch INDUSTRIAL PARK, KUN-SHAN,	d Electronics Co., Sales Dep. APPROVED 管哲頎 Eric Kuan	Ltd CHECKED 劉瑷瑄	DRAWN

Winding Type Chip Inductor

### SWF2012RIF-3R3-LX5

	ECN HISTORY LIST								
REV	DATE	DESCRIPTION	APPROVED	CHECKED	DRAWN				
1.0	23/12/18	新發行	楊祥忠	徐鋒強	林靜婷				
備									
註									
註									

## Winding Type Chip Inductor

### 1. Features

- 1. Ferrite core wire wound construction.
- 2. High Reliability due to wire wound type construction.
- 3. Small footprint as well as low profile.
- 4. 100% Lead(Pb) & Halogen-Free and RoHS compliant.
- 5. Operating temperature -40~+125  $^\circ\!\mathrm{C}$  (Including self temperature rise)
- 6. These products provide low DC resistance and high current.
- 7. Precision inductance tolerance is available.
- 8. Application for DC power line.

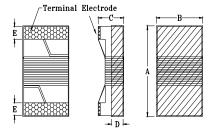
Digital camera and other electronic equipment

Personal computers,Hard disk drives

Mobile Device / Handheld Device / LowProfile Device / Panel

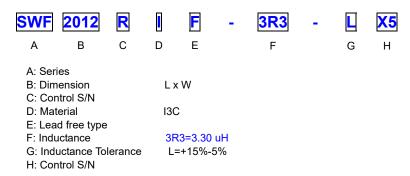
xDSL modem and Cable modem

### 2. Dimensions



Size	Α	В	С	D	E
SWF2012	2.20±0.20	1.40±0.20	1.30±0.10	0.65ref.	0.50±0.10
Unit:mm					

### 3. Part Numbering



### 4. Specification

TAI-TECH	Inductance	Tolerance	Test Frequency	Q/MHz	SRF	DCR	IDC	Irms
Part Number	(uH)		(Hz)	Typ.	(MHz) Typ.	(Ω) ±30%.	(mA) Typ.	(mA) Typ.
SWF2012RIF-3R3-LX5	3.30	L	0.5V/7.9M	12/7.9	70	0.30	620	800

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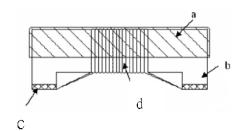
SWF2012RIF-3R3-LX5

Note:

Measurement board data Material : FR4 Board dimensions : 100 X 50 X 1.6t mm Pattern dimensions: 45 X 30 mm (Double side board) Pattern thickness : 50 µm

### 5. Materials

No.	Description	Specification
a.	Upper Plate	UV Glue
b.	Core	Ferrite Core
с	Termination	Ag/Ni/Sn
d	Wire	Enameled Copper Wire



## 6. Reliability and Test Condition

Item	Performance	Test Condition
Operating temperature	-40~+125 $^\circ\!$	
Storage temperature	-40~+125℃ (on board)	
Electrical Performance Te	est	
Inductance L		Agilent E4991A , Keysight E4991B ,Keysight 4980AL
Q		Agilent-4287, Agilent-4285
SRF	Refer to standard electrical characteristic list	Agilent E4991A , Keysight E4991B
DC Resistance		Agilent-34420A
IDC	∆L≦20%	Agilent-4338B Applied the current to coils, the inductance change shall be less than 20% to initial value.
Irms	∆T≦40°C	Heat Rated Current (Irms) will cause the coil temperature rise △T(°C) without core loss. 1.Applied the allowed DC current. 2.Temperature measured by digital surface thermometer
Reliability Test		
Life Test		Preconditioning: Run through reflow for 3 times. (IPC/JEDECJ-STD-020E Classification Reflow Profiles) Temperature : 125±2°C Applied current : rated current Duration : 1000±12hrs Measured at room temperature after placing for 24 hrs.
Load Humidity		Preconditioning: Run through reflow for 3 times. (IPC/JEDECJ-STD-020E Classification Reflow Profiles) Humidity : 85±3% R.H, Temperature : 85°C±2°C Duration : 1000hrs Min. Bead : with 100% rated current . Inductance : with 10% rated current
Moisture Resistance	Appearance : No damage. Inductance : within±10% of initial value Q : Shall not exceed the specification value. RDC : within±15% of initial value and shall not exceed the specification value	<ul> <li>Measured at room temperature after placing for 24 hrs.</li> <li>Preconditioning: Run through reflow for 3 times.</li> <li>(IPC/JEDECJ-STD-020E Classification Reflow Profiles)</li> <li>1. Baked at 50°C for 25hrs, measured at room temperature after placing for 4 hrs.</li> <li>2. Raise temperature to 65±2°C 90-100%RH in 2.5hrs, and keep 3 hours, cool down to 25°C in 2.5hrs.</li> <li>3. Raise temperature to 65±2°C 90-100%RH in 2.5hrs, and keep 3 hours, cool down to 25°C in 2.5hrs, keep at 25°C for 2hrs then keep at -10°C for 3hrs.</li> <li>4. Keep at 25°C 80-100%RH for 15min and vibrate at the frequency of 10 to 55 Hz to 10 Hz, measured at room temperature after placing for 1~2 hrs.</li> </ul>
Thermal shock		Preconditioning: Run through reflow for 3 times. (IPC/JEDECJ-STD-020E Classification Reflow Profiles) Condition for 1 cycle Step1 : -40±2°C 30±5min Step2 : 125±2°C ≤0.5min Step3 : 125±2°C 30±5min Number of cycles : 500 Measured at room temperature after placing for 24 hrs.
Vibration		Preconditioning: Run through reflow for 3 times. (IPC/JEDECJ-STD-020E Classification Reflow Profiles) Oscillation Frequency : 10Hz~2kHz~10Hz for 20 minutes Equipment : Vibration checker Total Amplitude : 10g Testing Time : 12 hours (20 minutes, 12 cycles each of 3 orientations)

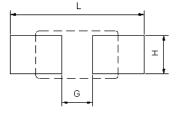
Item	Performance	Test Condition				
Bending	Appearance : No damage. Inductance : within±10% of initial value	Shall be mounted on a FR4 substrate of the following dimensions: >=0805 inch(2012mm):40x100x1.2mm <0805 inch(2012mm):40x100x0.8mm Bending depth: >=0805 inch(2012mm):1.2mm <0805 inch(2012mm):0.8mm duration of 10 sec.				
	Q : Shall not exceed the specification value. RDC : within±15% of initial value and shall not exceed the specification value	Type Peak Normal Wave Velocity change (g's) (ms) (Vi)ft/sec				
Shock		SMD         50         11         Half-sine         11.3				
		Lead 50 11 Half-sine 11.3				
		3 shocks in each direction along 3 perpendicular axes. (18 shocks).				
Solderability	More than 95% of the terminal electrode should be covered with solder	a. Method B, 4hrs @155°C dry heat @235°C±5°C Testing Time : 5 +0/-0.5 seconds b. Method D category 3. (8hours ± 15 min)@ 260°C±5°C Testing Time : 30 +0/-0.5 seconds				
Resistance to Soldering Heat		Depth: completely cover the termination       Temperature(°C)     Time(s)     Temperature ramp/immersion and emersion rate heat cycles       260 ±5 (solder temp)     10 ±1     25mm/s ±6 mm/s     1				
	Appearance : No damage. Inductance : within±10% of initial value Q : Shall not exceed the specification value. RDC : within±15% of initial value and shall not exceed the specification value	Preconditioning: Run through reflow for 3 times. (IPC/JEDEC J-STD-202E Classification Reflow Profiles) With the component mounted on a PCB with the device to be tested, apply a force (>0805:1kg, <=0805:0.5kg) to the side of a device being tested. This force shall be applied for 60 +1 seconds. Also the force shall be applied gradually as not to apply a shock to the component being tested.				
Terminal Strength		BUT wide substrate press tool				

#### TAI-TECH

### 7. Soldering and Mounting

7-1. Recommended PC Board Pattern

Chip size						Pattern			
Series	Туре	A(mm)	B(mm)	C(mm)	D(mm)	E(mm)	L(mm)	G(mm)	H(mm)
SWF	2012	2.20±0.2	1.40±0.2	1.30±0.1	0.65 ref.	0.50±0.1	2.80	0.96	1.78



#### 7-2. Soldering

Mildly activated rosin fluxes are preferred. TAI-TECH terminations are suitable for re-flow soldering systems. If hand soldering cannot be avoided, the preferred technique is the utilization of hot air soldering tools.

#### 7-2.1 Soldering Reflow:

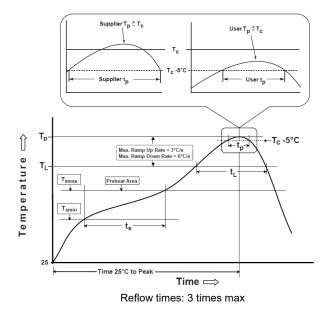
Recommended temperature profiles for lead free re-flow soldering in Figure 1. Table 1.1&1.2 (J-STD-020E)

#### 7-2.2 Soldering Iron:

Products attachment with a soldering iron is discouraged due to the inherent process control limitations. In the event that a soldering iron must be employed the following precautions are recommended. (Figure 2.)

Preheat circuit and products to 150°C
 · Never contact the ceramic with the iron tip
 · 350°C tip temperature (max)
 · 1.0mm tip diameter (max)
 · Limit soldering time to 4~5sec.

#### Fig.1 Soldering Reflow



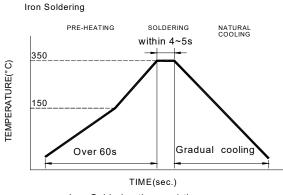


Fig.2 Iron soldering temperature profiles

Iron Soldering times : 1 times max

Table	(1.1):	Reflow	Profiles
-------	--------	--------	----------

Profile Type:	Pb-Free Assembly
Preheat -Temperature Min(T <sub>smin</sub> ) -Temperature Max(T <sub>smax</sub> ) -Time(t <sub>s</sub> )from(T <sub>smin</sub> to T <sub>smax</sub> )	150℃ 200℃ 60-120seconds
Ramp-up rate(T₋to T <sub>p</sub> )	3℃/second max.
Liquidus temperature(TL) Time(tL)maintained above TL	217℃ 60-150 seconds
Classification temperature( $T_c$ )	See Table (1.2)
$Time(t_p)$ at Tc- $5^\circ\!\mathbb{C}$ (Tp should be equal to or less than Tc.)	< 30 seconds
Ramp-down rate( $T_p$ to $T_L$ )	6℃/second max.
Time 25 $^\circ\!\mathbb{C}$ to peak temperature	8 minutes max.

Tp: maximum peak package body temperature, Tc: the classification temperature.

For user (customer) Tp should be equal to or less than Tc.

### Table (1.2) Package Thickness/Volume and Classification Temperature $(T_c)$

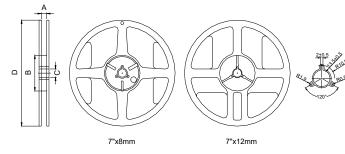
	Package Thickness	Volume mm <sup>3</sup> <350	Volume mm <sup>3</sup> 350-2000	Volume mm <sup>3</sup> >2000
PB-Free Assembly	<1.6mm	260°C	260°C	260°C
	1.6-2.5mm	260°C	250°C	245°C
	≥2.5mm	250°C	245°C	245°C

Reflow is referred to standard IPC/JEDEC J-STD-020E .

#### TAI-TECH

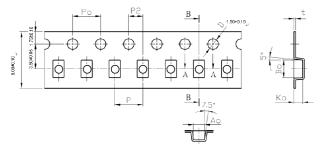
### 8. Packaging Information

#### 8-1. Reel Dimension



L <sup>S</sup>	Туре	A(mm)	B(mm)	C(mm)	D(mm)
5	7"x8mm	9.0±0.5	60.0±2.0	13.5±0.5	178.0±2.0

#### 8-2. Tape Dimension / 8mm

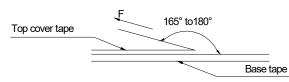


Series	P(mm)	Po(mm)	P2(mm)	Bo(mm)	Ao(mm)	Ko(mm)	W(mm)	t(mm)
SWF2012	4.00±0.10	4.00±0.10	2.00±0.05	2.50±0.10	1.60±0.10	1.55±0.10	8.00±0.10	0.22±0.05

#### 8-3. Packaging Quantity

SWF	2012
Chip / Reel	2000
Reel Size	7"x8mm

#### 8-4. Tearing Off Force



The force for tearing off cover tape is 15 to 80 grams	
in the arrow direction under the following conditions.	

Room Temp.	Room Humidity	Room atm	Tearing Speed	
(°C)	(%)	(hPa)	mm/min	
5~35	45~85	860~1060	300	

#### Application Notice

- Storage Conditions(component level)
  - To maintain the solderability of terminal electrodes:
  - 1.TAI-TECH products meet IPC/JEDEC J-STD-020E standard-MSL, level 1.
  - 2. Temperature and humidity conditions: Less than 40  $^\circ\!\mathrm{C}$   $\,$  and 60% RH.
  - 3. Recommended products should be used within 12 months form the time of delivery.
  - 4. The packaging material should be kept where no chlorine or sulfur exists in the air.

#### Transportation

- 1. Products should be handled with care to avoid damage or contamination from perspiration and skin oils.
- 2. The use of tweezers or vacuum pick up is strongly recommended for individual components.
- 3. Bulk handling should ensure that abrasion and mechanical shock are minimized.





號碼(No.): ETR23801079 日期(Date): 11-Aug-2023

頁數(Page): 1 of 15

西北臺慶科技股份有限公司 (TAI-TECH ADVANCED ELECTRONICS CO., LTD.)

臺慶精密電子(昆山)有限公司 (TAI-TECH ADVANCED ELECTRONICS (KUN-SHAN) CO. LTD.) 慶邦電子元器件 (泗洪) 有限公司 (TAIPAQ ELECTRONICS (SI-HONG) CO., LTD.) 桃園市楊梅區幼獅工業區幼四路1號 (NO. 1, YOU 4TH ROAD, YOUTH INDUSTRIAL DISTRICT, YANG-MEI, TAO-YUAN CITY, TAIWAN R. O. C.) 江蘇省昆山市篷朗昆嘉高科技工業區郭澤路 (GUO-ZE ROAD, KUNJIA HI-TECH INDUSTRIAL PARK, KUN-SHAN, JIANG-SU, CHINA)

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以下測試樣品係由申請廠商所提供及確認 (The following sample(s) was/were submitted and identified by the applicant as):

樣品名稱(Sample Name) 樣品型號(Style/Item No.)	:	WIREWOUND SERIES (FILM BACKING) SWF、SWC_F、PAS、WCM-L2NF、SWF-LF、SWFA、SWF(SWC)、 ACMU、WCMU、WCM-F2SN、TTC、PASU、SWFU、SNL、SNLU、 WNL、WNLU SERIES
=====================================	====== e) : :	04-Aug-2023 to 11-Aug-2023
測試需求(Test Requested)	:	依據客戶要求進行測試‧測試項目請參閱測試結果表格。 (Testing item(s) is/are specified by client. Please refer to result table for testing item(s).)
測試結果(Test Results)	:	請參閱下一頁 (Please refer to following pages.)

Troy Chang / Department Mak Signed for and on behalf SĞS TAIWAN LTD. Chemical Laboratory - Taipei



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SGS Taiwan Ltd. 台店桥舱栏设设台有黑公司

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號碼(No.): ETR23801079 日期(Date): 11-Aug-2023

頁數(Page): 2 of 15

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### 測試部位敘述 (Test Part Description)

No.1 : 整體混測 (MIXED ALL PARTS)

測試項目 (Test Items)	測試方法 (Method)	單位 (Unit)	MDL	結果 (Result)
	· · · · · · · · · · · · · · · · · · ·			No.1
鎘 (Cd) (Cadmium (Cd))	參考IEC 62321-5: 2013,以感應耦合電漿發射光 譜儀分析。(With reference to IEC 62321-5: 2013, analysis was performed by ICP-OES.)	mg/kg	2	n.d.
鉛 (Pb) (Lead (Pb))	參考IEC 62321-5: 2013,以感應耦合電漿發射光 譜儀分析。(With reference to IEC 62321-5: 2013, analysis was performed by ICP-OES.)	mg/kg	2	n.d.
汞 (Hg) (Mercury (Hg))	参考IEC 62321-4: 2013+ AMD1: 2017,以感應耦 合電漿發射光譜儀分析。(With reference to IEC 62321-4: 2013+ AMD1: 2017, analysis was performed by ICP-OES.)	mg/kg	2	n.d.
六價鉻 Cr(VI) (Hexavalent Chromium Cr(VI))	參考IEC 62321-7-2: 2017 · 以紫外光-可見光分光 光度計分析。(With reference to IEC 62321-7-2: 2017, analysis was performed by UV-VIS.)	mg/kg	8	n.d.

測試結果 (Test Results)

SGS Taiwan Ltd. 查购按股科技收留有限公司

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號碼(No.): ETR23801079 日期(Date): 11-Aug-2023

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西北臺慶科技股份有限公司 (TAI-TECH ADVANCED ELECTRONICS CO., LTD.)

臺慶精密電子(昆山)有限公司 (TAI-TECH ADVANCED ELECTRONICS (KUN-SHAN) CO. LTD.)

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江蘇省昆山市篷朗昆嘉高科技工業區郭澤路 (GUO-ZE ROAD, KUNJIA HI-TECH INDUSTRIAL PARK, KUN-SHAN, JIANG-SU, CHINA)

中國,江蘇省,宿遷市,泗洪縣,經濟開發區杭州路南側,建設北路東側 (THE SOUTH HANGZHOU ROAD AND THE EAST JIANSHE ROAD, ECONOMIC DEVELOPMENT ZONE, SIHONG COUNTY, SUQIANCITY, JIANGSU PROVINCE, P,R, CHINA)

測試項目 (Test Items)	測試方法 (Method)	單位 (Unit)	MDL	結果 (Result)
· · · · · · · · · · · · · · · · · · ·				No.1
一溴聯苯 (Monobromobiphenyl)		mg/kg	5	n.d.
二溴聯苯 (Dibromobiphenyl)		mg/kg	5	n.d.
三溴聯苯 (Tribromobiphenyl)		mg/kg	5	n.d.
四溴聯苯 (Tetrabromobiphenyl)		mg/kg	5	n.d.
五溴聯苯 (Pentabromobiphenyl)		mg/kg	5	n.d.
六溴聯苯 (Hexabromobiphenyl)		mg/kg	5	n.d.
七溴聯苯 (Heptabromobiphenyl)		mg/kg	5	n.d.
八溴聯苯 (Octabromobiphenyl)		mg/kg	5	n.d.
九溴聯苯 (Nonabromobiphenyl)		mg/kg	5	n.d.
十溴聯苯 (Decabromobiphenyl)		mg/kg	5.	n.d.
多溴聯苯總和 (Sum of PBBs)	参考IEC 62321-6: 2015,以氣相層析儀/質譜儀分	mg/kg	-	n.d.
一溴聯苯醚 (Monobromodiphenyl ether)	析。(With reference to IEC 62321-6: 2015, analysis was performed by GC/MS.)	mg/kg	5	n.d.
二溴聯苯醚 (Dibromodiphenyl ether)	analysis was performed by GC/MS.)	mg/kg	5	n.d.
三溴聯苯醚 (Tribromodiphenyl ether)		mg/kg	5	n.d.
四溴聯苯醚 (Tetrabromodiphenyl ether)		mg/kg	5	n.d.
五溴聯苯醚 (Pentabromodiphenyl ether)		mg/kg	5	n.d.
六溴聯苯醚 (Hexabromodiphenyl ether)		mg/kg	5	n.d.
七溴聯苯醚 (Heptabromodiphenyl ether)		mg/kg	5	n.d.
八溴聯苯醚 (Octabromodiphenyl ether)		mg/kg	5	n.d.
九溴聯苯醚 (Nonabromodiphenyl ether)		mg/kg	5	n.d.
十溴聯苯醚 (Decabromodiphenyl ether)	1	mg/kg	. 5	n.d.
多溴聯苯醚總和 (Sum of PBDEs)		mg/kg	-	n.d.

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測試項目 (Test Items)	測試方法 (Method)	單位 (Unit)	MDL	結果 (Result) No.1
鄰苯二甲酸丁苯甲酯 (BBP) (Butyl benzyl phthalate (BBP))		mg/kg	50	n.d.
鄰苯二甲酸二丁酯 (DBP) (Dibutyl phthalate (DBP))		mg/kg	50	n.d.
鄰苯二甲酸二(2-乙基己基)酯 (DEHP) (Di- (2-ethylhexyl) phthalate (DEHP))		mg/kg	50	n.d.
鄰苯二甲酸二異丁酯 (DIBP) (Diisobutyl phthalate (DIBP))		mg/kg	50	n.d.
鄰苯二甲酸二異癸酯 (DIDP) (Diisodecyl phthalate (DIDP)) (CAS No.: 26761-40- 0, 68515-49-1)	參考IEC 62321-8: 2017,以氣相層析儀/質譜儀分 析。(With reference to IEC 62321-8: 2017,	mg/kg	50	n.d.
<sup>娜苯二甲酸</sup> 二異壬酯 (DINP) (Diisononyl phthalate (DINP)) (CAS No.: 28553-12- 0, 68515-48-0)	analysis was performed by GC/MS.)	mg/kg	50	n.d.
鄰苯二甲酸二正辛酯 (DNOP) (Di-n-octyl phthalate (DNOP)) (CAS No.: 117-84-0)		mg/kg	50	n.d.
鄰苯二甲酸二正戊酯 (DNPP) (Di-n- pentyl phthalate (DNPP)) (CAS No.: 131-18-0)		mg/kg	50	n.d.
鄰苯二甲酸二正庚酯 (Di-n-heptyl phthalate) (CAS No.: 3648-21-3)		mg/kg	50	n.d.

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測試項目 (Test Items)	測試方法 (Method)	單位 (Unit)	MDL	結果 (Result) No.1
氟 (F) (Fluorine (F)) (CAS No.: 14762-94- 8)		mg/kg	50	n.d.
氯 (Cl) (Chlorine (Cl)) (CAS No.: 22537- 15-1)	参考BS EN 14582: 2016,以離子層析儀分析。	mg/kg	50	n.d.
溴 (Br) (Bromine (Br)) (CAS No.: 10097- 32-2)	(With reference to BS EN 14582: 2016, analysis was performed by IC.)	mg/kg	50	n.d.
碘 (I) (lodine (I)) (CAS No.: 14362-44-8)		mg/kg	50	n.d.
聚氯乙烯 (Polyvinyl chloride) (PVC)	參考ASTM E1252: 2021,以傅立葉轉換紅外線光 譜儀及焰色法分析。(With reference to ASTM E1252: 2021, analysis was performed by FT-IR and Flame Test.)	**	-	Negative
全氟辛烷磺酸及其鹽類 (PFOS and its salts) (CAS No.: 1763-23-1 and its salts)	参考CEN/TS 15968: 2010,以液相層析串聯質譜 儀分析。(With reference to CEN/TS 15968: 2010, analysis was performed by LC/MS/MS.)	mg/kg	0.01	n.d.
全氟辛酸及其鹽類 (PFOA and its salts) (CAS No.: 335-67-1 and its salts)	参考CEN/TS 15968: 2010,以液相層析串聯質譜 儀分析。(With reference to CEN/TS 15968: 2010, analysis was performed by LC/MS/MS.)	mg/kg	0.01	n.d.
銻 (Sb) (Antimony (Sb)) (CAS No.: 7440– 36-0)	参考US EPA 3052: 1996,以感應耦合電漿發射光 譜儀分析。(With reference to US EPA 3052: 1996, analysis was performed by ICP-OES.)	mg/kg	2	n.d.
鈹 (Be) (Beryllium (Be)) (CAS No.: 7440- 41-7)	參考US EPA 3052: 1996,以感應耦合電漿發射光 譜儀分析。(With reference to US EPA 3052: 1996, analysis was performed by ICP-OES.)	mg/kg	2	n.d.

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測試項目 (Test Items)	測試方法 (Method)	單位 (Unit)	MDL	結果 (Result) No.1
六溴環十二烷及所有主要被辨別出的異構 物(HBCDD) ( $\alpha$ - HBCDD, $\beta$ - HBCDD, $\gamma$ - HBCDD) (Hexabromocyclododecane (HBCDD) and all major diastereoisomers identified ( $\alpha$ - HBCDD, $\beta$ - HBCDD, $\gamma$ - HBCDD)) (CAS No.: 25637-99-4, 3194-55-6 (134237-51-7, 134237-50-6, 134237-52-8))	參考IEC 62321-9: 2021 · 以氣相層析儀/質譜儀分 析。(With reference to IEC 62321-9: 2021, analysis was performed by GC/MS.)	mg/kg	20	n.d.

### 備註(Note):

- 1. mg/kg = ppm ; 0.1wt% = 0.1% = 1000ppm
- 2. MDL = Method Detection Limit (方法偵測極限值)
- 3. n.d. = Not Detected (未檢出); 小於MDL / Less than MDL
- 4. "-" = Not Regulated (無規格值)
- 5. \*\*= Qualitative analysis (No Unit) 定性分析(無單位)
- 6. Negative = Undetectable 陰性(未偵測到); Positive = Detectable 陽性(已偵測到)
- 7. 全氟辛烷磺酸及其鹽類包含等物質 (PFOS and its salts including):
- CAS No.: 1763-23-1, 2795-39-3, 29457-72-5, 29081-56-9, 70225-14-8, 56773-42-3, 251099-16-8, 307-35-7, 91036-71-4, 4021-47-0 and others.
- 8. 全氟辛酸及其鹽類包含等物質 (PFOA and its salts including): CAS No.: 335-67-1, 335-95-5, 2395-00-8, 335-93-3, 335-66-0, 3825-26-1 and others.

AS NO.: 333-0/-1, 335-93-3, 2393-00-8, 333-93-3, 333-00-0, 3623-20-1 and others. - RAMMを見ていたましまた。 - RAMMを見ていたましまた。

9. 樣品的測試是基於申請人要求混合測試,報告中的混合測試結果不代表其中個別單一材質的含量。 The sample(s) was/were analyzed on behalf of the applicant as mixing sample in one testing. The above result(s) was/were only given as the informality value.

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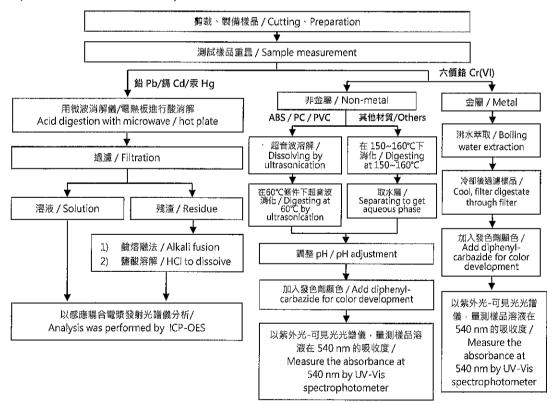
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### 重金屬流程圖 / Analytical flow chart of heavy metal

根據以下的流程圖之條件, 樣品已完全溶解。(六價鉻測試方法除外)

These samples were dissolved totally by pre-conditioning method according to below flow chart. (  $Cr^{6+}$  test method excluded )



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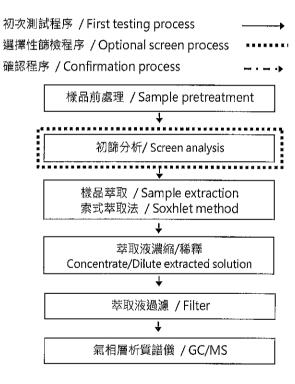
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### 多溴聯苯/多溴聯苯醚分析流程圖 / Analytical flow chart - PBBs/PBDEs



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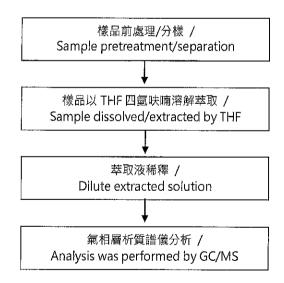
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### 可塑劑分析流程圖 / Analytical flow chart - Phthalate

【測試方法/Test method: IEC 62321-8】



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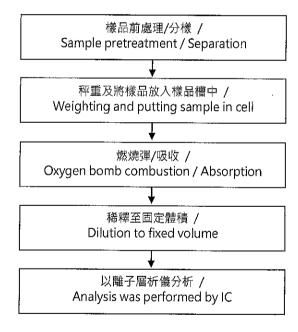
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鹵素分析流程圖 / Analytical flow chart - Halogen

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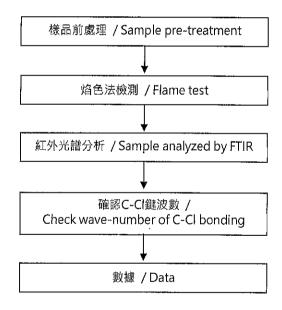
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#### 聚氯乙烯物質判定分析流程圖 / Analysis flow chart - PVC

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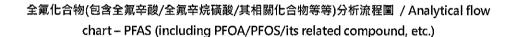
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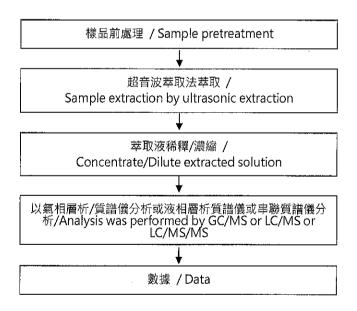
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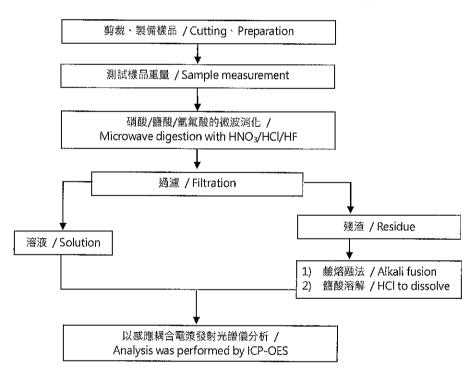
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### 元素(含重金屬)分析流程圖 / Analytical flow chart of elements (Heavy metal included)

根據以下的流程圖之條件,樣品已完全溶解。

These samples were dissolved totally by pre-conditioning method according to below flow chart. 【參考方法/Reference method: US EPA 3051A、US EPA 3052】



\* US EPA 3051A 方法未添加氫氟酸 / US EPA 3051A method does not add HF.

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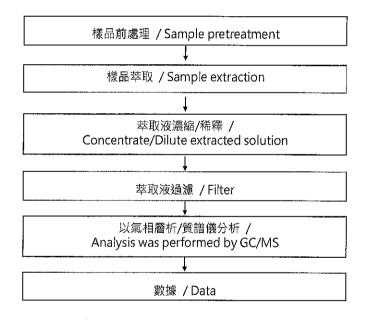
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六溴環十二烷分析流程圖 / Analytical flow chart - HBCDD

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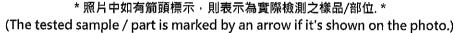
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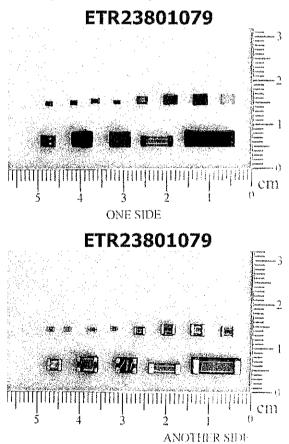
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