

<SPECIFICATION>

SPEC.No. ASDIQ-SPE-295(00)

Date: Mar.1,2023

To :

CUSTOMER'S PRODUCT NAME

ASDI PRODUCT NAME:

SIPM12550A-SERIES

RECEIPT CONFIRMATION

UNCONDITIONAL CONSENT

CONDITIONAL CONSENT

APPROVED	CHECKED

ASDI SIGNATURE

APPROVED	CHECKED	PREPARED
Xianglong Li	Liang Wang	Jiayin Cai

CAUTION WHEN HANDLING

Before use the products, please read this specification.

CAUTION FOR SAFETY USING

When use the products, be careful to mentioned below for safety using.

CAUTION

*The product should be used within 12 monthes.

Focus on the storage conditions.

Solderability may become weak if it exceeds the period.

*Do not use and store the product in condition of gas corrosion
(Salt,Acid,Alkaline).

*The products must be preheated before soldering.

The operating temperature including self-generated heat must be within $-40\sim+125^{\circ}\text{C}$

*Rework by soldering iron;Please keep the mentioned conditions in this specification.

*In case of insert P.C. Board on chassis, do not add mechanical stress to the product.

*Be careful to arrange of non-magnetic field type inductors.

The error may be caused by magnetic field coupling.

*In case handle the products, please use wrist strap for ground static discharge on human body.

The product keeps away from magnet or magnetized things.

*Do not use the product beyond the mentioned conditions in this specification.

*About an application

The products listed on this specification sheet are intended for use in general electronic equipment

(AV equipment, telecommunications equipment, home appliances, amusement equipment, computer equipment, personal equipment, office equipment, measurement equipment, industrial robots) under a normal operation and use condition.

*The products are not designed or warranted to meet the requirements of the applications listed below, whose performance and/or quality require a more stringent level of safety or reliability, or whose failure, malfunction or trouble could cause serious damage to society, person or property. Please understand that we are not responsible for any damage or liability caused by use of the products in any of the applications below or for any other use exceeding the range or conditions set forth in this specification sheet.

1)Aerospace/Aviation equipment 6)Transportation control equipment

2)Military equipment 7)Power-generation control equipment

3)Seabed equipment which directly endanger human life

4)Safety equipment 8)Atomic energy-related equipment

5)Medical equipment 9)Other applications that are not
considered general-purpose applications

If you intend to use the products in the following applications, please contact our sales office.

Transportation equipment (cars, electric trains, ships, etc.), Public information-processing equipment, Electric heating apparatus / burning equipment, Disaster prevention/crime prevention equipment

When using this product in general-purpose applications, you are kindly requested to take into consideration securing protection circuit/equipment or providing backup circuits, etc., to ensure higher safety.

Xiamen ASDI Electronics Co.,Ltd.

DWG.No.
ASDIQ-SPE-295(00)

ISSUE

CUSTOMER	ASDI PART No. SIPM12550A-SERIES	CUSTOMER'S DWG NO.
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1.Applications

Laptops,HDDs,servers,VRMs,small power modules,battery powered devices,DC/DC converters in power systems,others.

2.INDEX

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3.Manufacturing Location

China

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Xiamen ASDI Electronics Co.,Ltd.

(1)Features

- ROHS, Halogen Free and REACH compliance
- High rated current
- 125°C maximum total temperature operation
- 7.3×6.6×2.8mm maximum surface mount package
- Low core loss
- Ultra low buzz noise due to molding construction

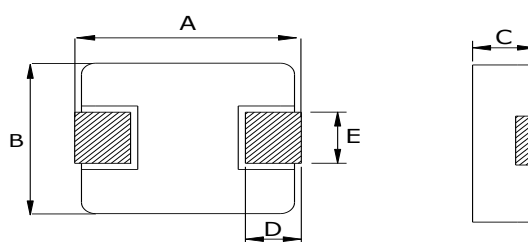


(2)Part Numbering

SIPM **12550** **A** - **R33** **M** **Z**
 A B C D E F

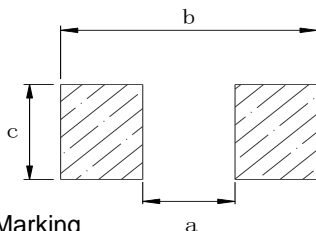
A: Series
 B: Dimension
 C: Material
 D: Inductance R33=0.33μH
 E: Inductance Tolerance M=±20%
 F: Internal management number

(3)Dimensions



A(mm)	B(mm)	C(mm)	D(mm)	E(mm)
12.8±0.2	13.2±0.5	4.8±0.2	2.5±0.5	3.8±0.3

(4)Recommend Land Pattern



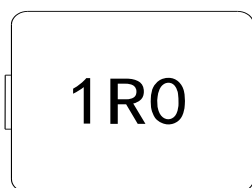
a typ	b typ	c typ
6	14.5	5

Marking

The inductor is marked with a 3-digit code

Nominal Inductance	
Example	Nominal Value
1R0	1.0 μH
100	10 μH
101	100 μH

Note: Using Ink for marking



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(5)Electrical Specifications
Table 1

NO.	ASDI Part Number	Inductance at 100 kHz/1V	DC Resistance (mΩ)		Saturation Current	Heating Rating Current
			L0(μH)±20%	Typ.	Max.	I sat(A)
		Typ.				Typ.
NO.1	SIPM12550A-R33MZ	0.33±20%	0.90	1.20	74.00	40.00
NO.2	SIPM12550A-R47MZ	0.47±20%	1.10	1.40	68.00	38.00
NO.3	SIPM12550A-R68MZ	0.68±20%	1.30	1.60	63.00	37.00
NO.4	SIPM12550A-1R0MZ	1.0±20%	2.10	2.50	49.00	29.00
NO.5	SIPM12550A-1R5MZ	1.5±20%	3.10	3.60	44.00	24.50
NO.6	SIPM12550A-2R2MZ	2.2±20%	4.10	4.80	33.00	21.00
NO.7	SIPM12550A-3R3MZ	3.3±20%	5.40	6.30	27.00	18.50
NO.8	SIPM12550A-4R7MZ	4.7±20%	9.20	10.50	23.00	14.00
NO.9	SIPM12550A-6R8MZ	6.8±20%	14.10	17.00	19.00	11.00
NO.10	SIPM12550A-100MZ	10.0±20%	19.00	22.00	16.50	9.50
NO.11	SIPM12550A-150MZ	15.0±20%	32.80	38.00	13.50	7.00
NO.12	SIPM12550A-220MZ	22.0±20%	44.80	52.00	9.50	6.00
NO.13	SIPM12550A-330MZ	33.0±20%	63.90	74.00	8.00	5.00
NO.14	SIPM12550A-470MZ	47.0±20%	95.30	110.00	7.00	4.00
NO.15	SIPM12550A-680MZ	68.0±20%	144.20	165.00	6.00	3.30
NO.16	SIPM12550A-101MZ	100±20%	144.20	165.00	6.00	3.30

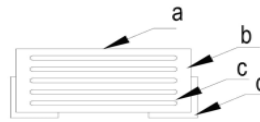
Note:

1. All test data is referenced to 25 °C ambient
2. Operating temperature range -40°C to + 125 °C
3. I rms (A):DC current (A) that will cause an approximate ΔT of 40 °C(reference ambient temperature is 25 °C)
4. I sat(A):DC current (A) that will cause L0 to drop approximately 30 %
5. The part temperature (ambient + temp rise) should not exceed 125 °C under worst case operating conditions. Circuit design, component placement, PWB trace size and thickness, airflow and other cooling provisions all affect the part temperature. Part temperature should be verified in the end application.

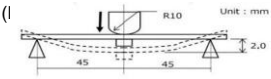
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(6) Structure and Components

Symbol	Components	Material
a	Marking	Ink (black)
b	Core	Alloy Spongy Powder
c	Wire	Polyamideimide copper wire
d	Terminal	Copper plated with Sn



(7) Reliability Tests

Mechanical Reliability			
No.	Test item	Performance	Test details
1	Solderability	1. No case deformation or change in appearance 2. New solder coverage more than 95%	1. Preheat: 155°C±5°C , 60S±2S 2. Solder: lead-free. 3. Temperature: 240°C±5°C , flux 3.0S±0.5S.
2	Mechanical shock	1. No case deformation or change in appearance 2. $\Delta L/L_0 \leq \pm 10\%$	1. Acceleration: 100G 2. Pulse time: 6ms 3. 3 times in each positive and negative direction of 3 mutual perpendicular directions
3	Mechanical vibration	1. No case deformation or change in appearance 2. $\Delta L/L_0 \leq \pm 10\%$	1. Reflow: 2times 2. Frequency: 10HZ ~ 55HZ ~ 10HZ, 20 Min/Cycles 3. Amplitude: 1.52 mm 4. Directions: X,Y,Z 5. Time: 12 cycle / direction
4	Strength on PC board bending	Inductance variation to be within -10/+20% of the initial value. There shall be no mechanical damages.	After the samples shall be soldered on PCB, the test shall be done. Apply the load in direction of the arrow until the bending reaches 2.0mm. 
5	Share force	There shall be no mechanical damages.	After the samples shall be soldered on PCB, the test shall be done. Share force: 10N
6	Drop	There shall be no remove to PC board	After the samples shall be soldered on PCB and attach to the weight JIG, the test shall be done. weight: 150G Drop height: 1.5m Direction : 6 directions / 1 cycle n of drop cycles : 15 cycles
Endurance and Reliability Test			
No.	Test item	Performance	Test details
7	Thermal shock test	Inductance change: Within ± 10% Without distinct damage in appearance	1. First -40°C for 30 minutes, last 125°C for 30 minutes as 1 cycle. Go through 1000 cycles. 2. Max transfer time is 3 minutes. 3. Measured at room temperature after placing for 24±2 hours
8	Humidity Resistance	Inductance change: Within ± 10% Without distinct damage in appearance	1. Reflow 2 times, 2. 85°C, 85%RH, 1000 hours 3. Measured at room temperature after placing for 24±2 hours
9	Low temperature storage	Inductance change: Within ± 10% Without distinct damage in appearance	1. Temperature: -40 ± 2°C 2. Time: 1000 hours 3. Measured at room temperature after placing for 24±2 hours
10	High temperature storage	Inductance change: Within ± 10% Without distinct damage in appearance	1. Temperature: +125 ± 2°C 2. Time: 1000 hours 3. Measured at room temperature after placing for 24±2 hours

DWG.No.

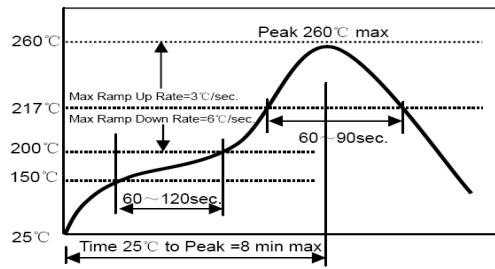
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Recommended Soldering Technologies
(8) Soldering and Mounting

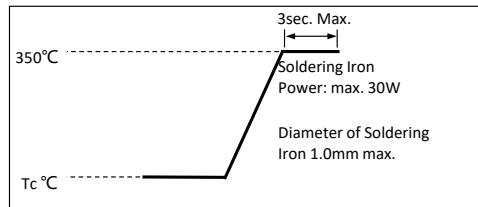
8-1, Re-flowing Profile

- *Preheat condition: 150 ~200°C/60~120sec.
- *Allowed time above 217°C: 60~90sec.
- *Max temp: 260°C
- *Max time at max temp: 5 sec.
- *Solder paste: Sn/3.0Ag/0.5Cu
- *Allowed Reflow time: 2x max



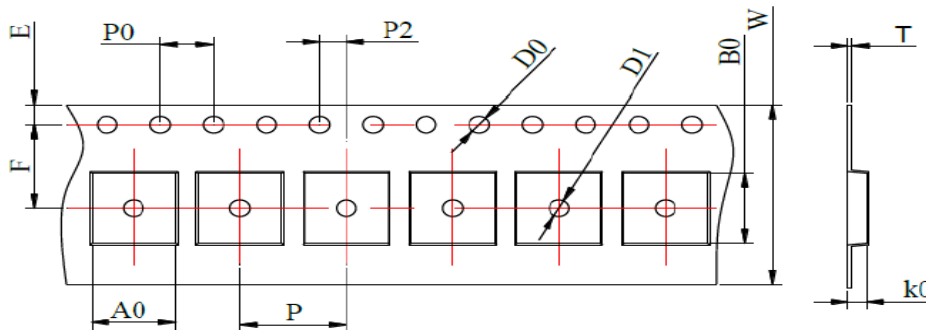
8-2, Iron Soldering Profile

- Iron soldering power: Max. 30W
- Pre-heating: 150°C/60sec.
- Soldering Tip temperature: 350°C Max.
- Soldering time: 3sec. Max.
- Solder paste: Sn/3.0Ag/0.5Cu
- Max. 1 times for iron soldering



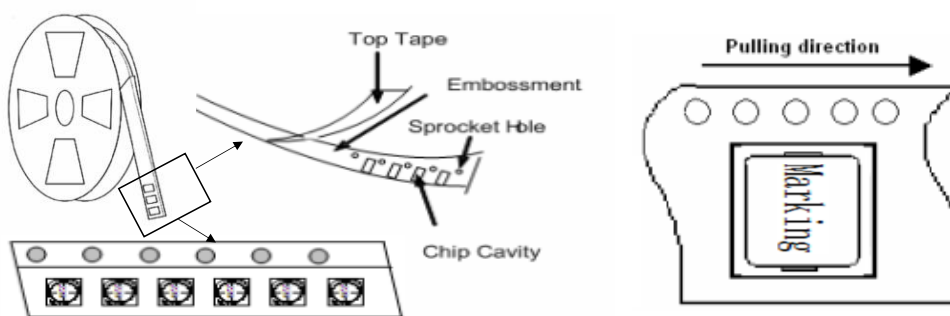
(9) Packaging Information

9-1, Tape Packaging Dimensions (Unit: mm)

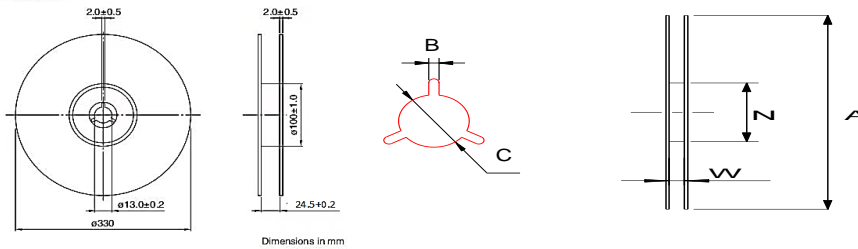


Type	Tape Dimensions (mm)											
	W	P	P0	P2	D0	D1	T	A0	B0	K0	E	F
SIPM12550A	24±0.2	16±0.1	4±0.05	2±0.1	1.5 +0.1/-0	1.5 +0.1/-0	0.35 ±0.05	13 ±0.1	13.1 ±0.1	5.2±0.1	1.75±0.1	11.5±0.1

Taping Drawings (UNIT:mm)



9-2, Reel Dimensions (Unit: mm)



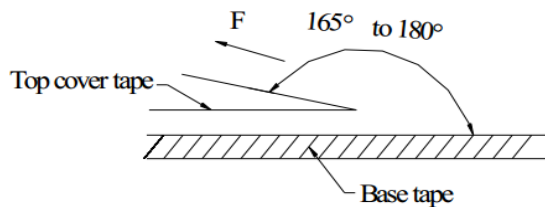
9-3, Packaging Quantity

Type	Standard Quantity		
	Reel	Inner box	Carton box
SIPM12550A	500 pcs	2000 pcs	4000 pcs

9-4, Peel force of top cover tape

The peel speed shall be about 300mm/minute

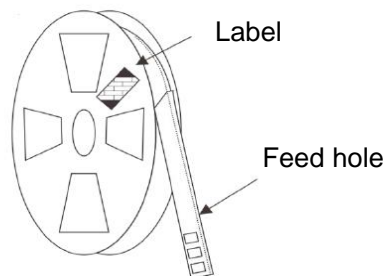
The peel force of top cover tape shall be between 0.1 to 1.3 N



9-5, Reel Label

- Label on the reel
- Customer's part Number
- Lot Number
- Quantity
- Date code

- Shipping Label
- Customer's part Number
- Manufacturer's part Number
- Quantity
- Date code



(10)Note

·Storage Conditions

To maintain the solderability of terminal electrodes:

1. ASDI products meet IPC/JEDEC J-STD-020D standard-MSL, level 1.
 2. Temperature and humidity conditions: Temperature: 5 to 30deg.C, Humidity: 75% Max.
 3. Recommended products should be used within 12 months form the time of delivery.
 4. The packaging material should be kept where no chlorine or sulfur exists in the air.
- Transportation
1. Products should be handled with care to avoid damage or contamination from perspiration and skin oils.
 2. The use of tweezers or vacuum pick up is strongly recommended for individual components.
 3. Bulk handling should ensure that abrasion and mechanical shock are minimized.

单击下面可查看定价，库存，交付和生命周期等信息

[>>ASDI](#)