



AC Filtering Metalized Polypropylene Film Capacitor Radial Type



FEATURES

- Robustness under high humidity
- THB 40 °C, 93 % RH, 56 days at U_{NAC}
- High peak current capabilities
- Material categorization: for definitions of compliance please see www.vishay.com/doc?99912



RoHS COMPLIANT

APPLICATIONS

- AC filtering, UPS systems
- Renewable energy - grid interface
- Harmonic filter
- Welding equipment

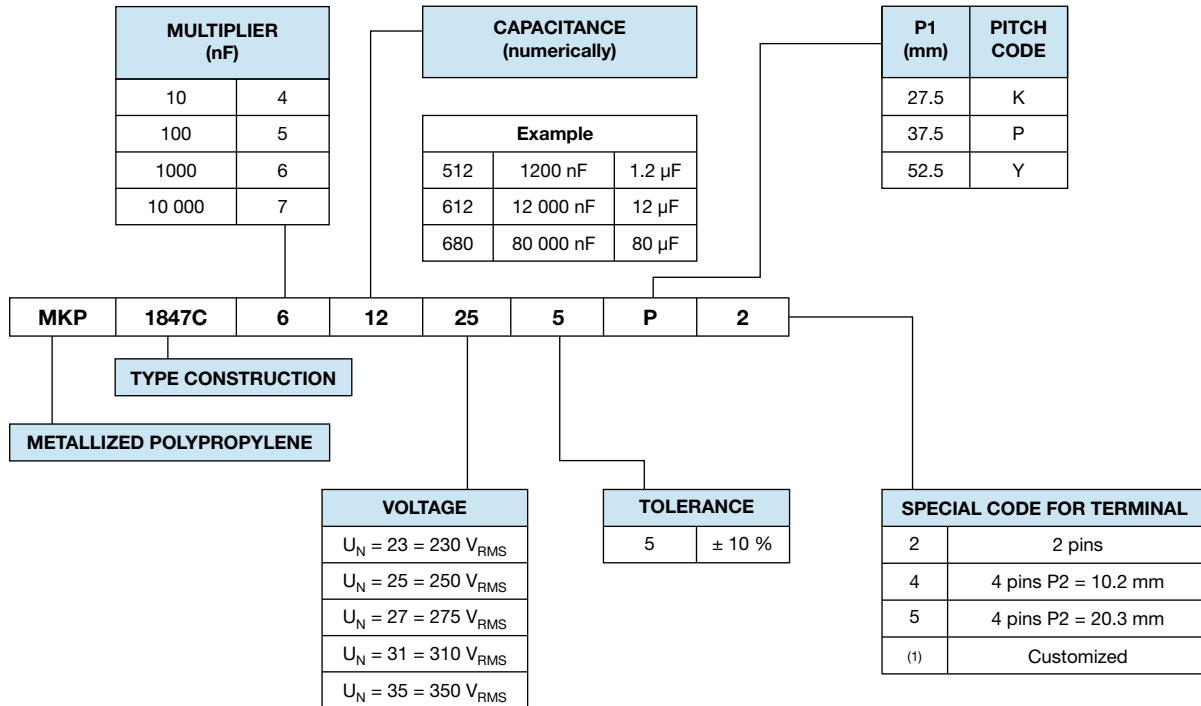
| QUICK REFERENCE DATA | |
|--|---|
| Rated capacitance range | 1 μ F to 70 μ F |
| Capacitance tolerance | \pm 10 %, other tolerances available on request |
| Maximum continuous AC voltage (50 Hz / 60 Hz) range, U_{NAC} | 230 V _{AC} , 250 V _{AC} , 275 V _{AC} , 310 V _{AC} , 350 V _{AC} |
| Climatic testing class | 40 / 85 / 56 |
| Maximum application temperature | 105 °C |
| Maximum permissible case temperature | 105 °C |
| Reference standards | IEC 61071, IEC 60068 |
| Dielectric | Polypropylene film |
| Electrodes | Metallized dielectric film |
| Construction | Mono construction |
| Encapsulation | Plastic case sealed with resin; flame retardant |
| Terminals | Tinned wire |
| Self inductance (L_S) | < 1 nH per mm of lead spacing |
| Withstanding DC voltage between terminals ⁽¹⁾ | 1.5 U_{NDC} for 10 s, cut off current 10 mA, rise time \leq 1000 V/s |
| Insulation resistance | RC between leads, after 1 min > 10 000 s, measuring voltage: 500 V |
| Lifetime expectancy ⁽²⁾ | RT: < 10 x 10 ⁹ /h (10 per 10 ⁹ component hours) at 0.5 x U_{NAC} , 40 °C |
| Marking | Manufacturer's name, C-value, tolerance, rated voltage, manufacturer's type designation, code for dielectric material, manufacturer location, year and week |

Notes

- For more detailed data and test requirements, contact dc-film@vishay.com
- For general information like characteristics and definitions used for film capacitors follow the link: www.vishay.com/doc?28147
- ⁽¹⁾ See document "Voltage Proof Test for Metalized Capacitors" (www.vishay.com/doc?28169)
- ⁽²⁾ Statements about life time are based on calculations which are based on internal tests. They have to be understood exclusively as estimations. Also due to external factors, the life time in the field application may deviate from the calculated life time. See APPLICATION NOTES AND LIMITING CONDITIONS on page 12 for intended continuous mains voltage.

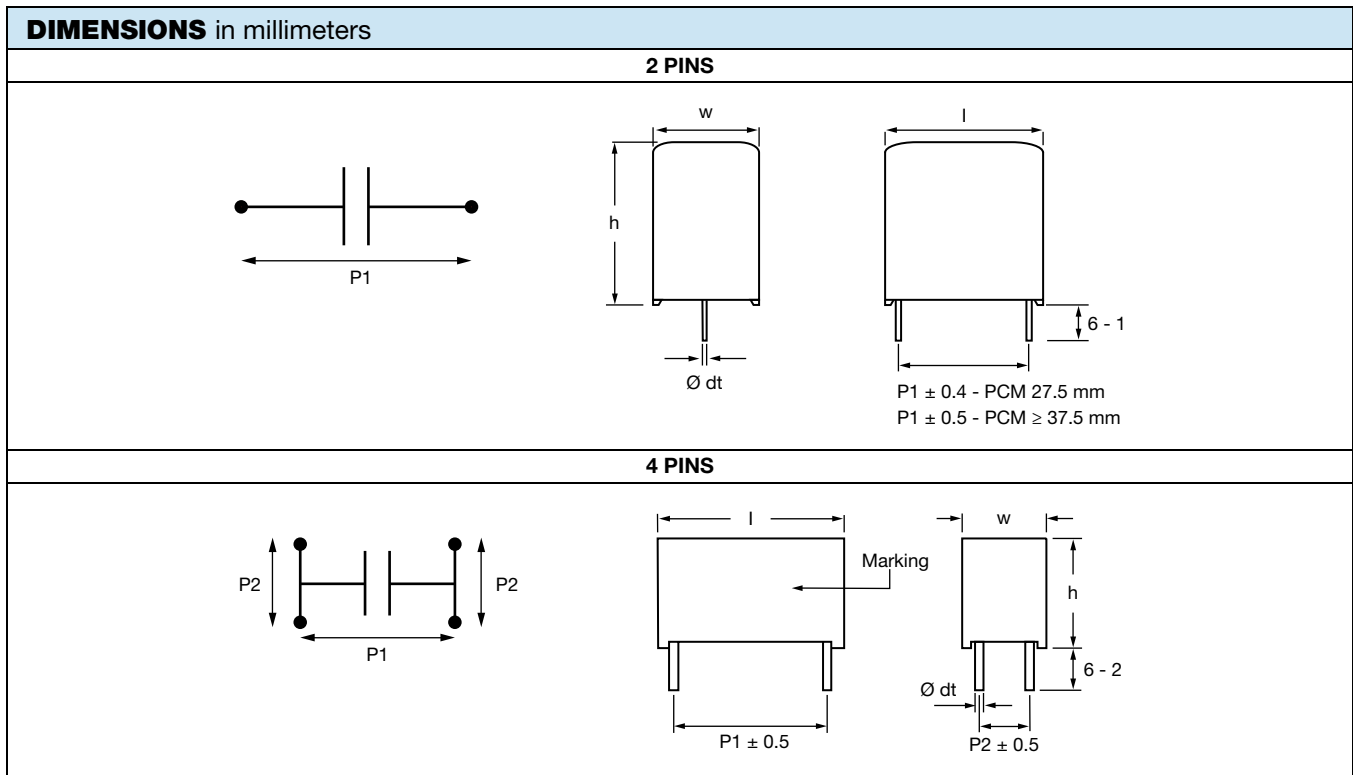
| MAXIMUM AC VOLTAGE RATINGS (V_{RMS}) | | | | | |
|--|-------|-------|-------|-------|-------|
| U_{NAC} | 230 V | 250 V | 275 V | 310 V | 350 V |
| U_{OPAC} at 85 °C | 230 V | 250 V | 275 V | 310 V | 350 V |
| U_{OPAC} at 105 °C | 160 V | 175 V | 190 V | 210 V | 240 V |

COMPOSITION OF CATALOG NUMBER



Note

(1) Tabs terminals or customized terminals are available on request



Note

- $\varnothing dt \pm 10 \%$ of standard diameter specified



| ELECTRICAL DATA AND ORDERING CODE | | | | | | | | | | | | | | | |
|-----------------------------------|---|---|------|------|---------|-------------|-------------------------------|-----------------------|-------------------------------------|--------|--|--------|---|--------------------|------------------------------|
| U _{NAC} (V) | CAP ⁽¹⁾ (μF) | DIMENSION ⁽²⁾ (mm) | | | P1 (mm) | P2 (mm) | (dV/dt) ⁽³⁾ (V/μs) | I _{PEAK} (A) | I _{RMS} ⁽⁴⁾ (A) | | tan δ 1 kHz (< 10 ⁻⁴) ⁽⁵⁾ | | tan δ 10 kHz (< 10 ⁻⁴) ⁽⁵⁾ | | ORDERING CODE ⁽⁶⁾ |
| | | w | h | l | | | | | 2 PINS | 4 PINS | 2 PINS | 4 PINS | 2 PINS | 4 PINS | |
| | | U _{OPAC} AT 85 °C = 230 V _{RMS} , U _{OPAC} AT 105 °C = 160 V _{RMS} , C-TOL. = ± 10 % (U _{NDC} = 450 V) | | | | | | | | | | | | | |
| 230 | 2 | 11.0 | 21.0 | 32.0 | 27.5 | - | 45 | 90 | 3.5 | - | 7 | - | 30 | - | MKP1847C 520 235K2 |
| | 3 | 13.0 | 23.0 | 32.0 | 27.5 | - | 45 | 135 | 5.0 | - | 7 | - | 30 | - | MKP1847C 530 235K2 |
| | 4 | 15.0 | 25.0 | 32.0 | 27.5 | - | 45 | 180 | 6.0 | - | 7 | - | 30 | - | MKP1847C 540 235K2 |
| | 5 | 18.0 | 28.0 | 32.0 | 27.5 | - | 45 | 225 | 7.5 | - | 7 | - | 30 | - | MKP1847C 550 235K2 |
| | 6 | 18.0 | 28.0 | 32.0 | 27.5 | - | 45 | 270 | 8.0 | - | 7 | - | 30 | - | MKP1847C 560 235K2 |
| | 7 | 18.0 | 28.0 | 32.0 | 27.5 | - | 45 | 315 | 8.5 | - | 7 | - | 30 | - | MKP1847C 570 235K2 |
| | 8 | 21.0 | 31.0 | 32.0 | 27.5 | - | 45 | 360 | 10.0 | - | 7 | - | 30 | - | MKP1847C 580 235K2 |
| | 9 | 21.0 | 31.0 | 32.0 | 27.5 | - | 45 | 405 | 10.5 | - | 7 | - | 30 | - | MKP1847C 590 235K2 |
| | 10 | 20.0 | 35.0 | 32.0 | 27.5 | - | 45 | 450 | 11.5 | - | 7 | - | 30 | - | MKP1847C 610 235K2 |
| | 10 | 18.5 | 35.5 | 43.0 | 37.5 | - | 20 | 200 | 7.5 | - | 10 | - | 75 | - | MKP1847C 610 235P2 |
| | 12 | 18.5 | 35.5 | 43.0 | 37.5 | - | 20 | 240 | 8.5 | - | 10 | - | 75 | - | MKP1847C 612 235P2 |
| | 15 | 21.5 | 38.5 | 42.0 | 37.5 | 10.2 | 20 | 300 | 10.0 | 12.0 | 10 | 8 | 75 | 70 | MKP1847C 615 235 P* |
| | 20 | 24.0 | 44.0 | 42.0 | 37.5 | 10.2 | 20 | 400 | 12.5 | 14.5 | 10 | 8 | 75 | 70 | MKP1847C 620 235P* |
| | 22 | 24.0 | 44.0 | 42.0 | 37.5 | 10.2 | 20 | 440 | 13.0 | 15.5 | 10 | 8 | 75 | 70 | MKP1847C 622 235P* |
| | 25 | 30.0 | 45.0 | 42.0 | 37.5 | 10.2 / 20.3 | 20 | 500 | 15.0 | 17.5 | 10 | 8 | 75 | 70 | MKP1847C 625 235P* |
| | 30 | 30.0 | 45.0 | 42.0 | 37.5 | 10.2 / 20.3 | 20 | 600 | 16.5 | 19.0 | 10 | 8 | 75 | 70 | MKP1847C 630 235P* |
| | 30 | 25.0 | 45.0 | 57.5 | 52.5 | 10.2 | 10 | 300 | 12.5 | 15.0 | 20 | 17 | 150 | 135 | MKP1847C 630 235Y* |
| | 35 | 25.0 | 45.0 | 57.5 | 52.5 | 10.2 | 10 | 350 | 13.5 | 16.0 | 20 | 17 | 150 | 135 | MKP1847C 635 235Y* |
| | 40 | 30.0 | 45.0 | 57.5 | 52.5 | 20.3 | 10 | 400 | 15.5 | 18.0 | 20 | 17 | 150 | 135 | MKP1847C 640 235Y* |
| | 45 | 30.0 | 45.0 | 57.5 | 52.5 | 20.3 | 10 | 450 | 16.5 | 19.0 | 20 | 17 | 150 | 135 | MKP1847C 645 235Y* |
| 50 | 35.0 | 50.0 | 57.5 | 52.5 | 20.3 | 10 | 500 | 18.5 | 21.5 | 20 | 17 | 150 | 135 | MKP1847C 650 235Y* | |
| 55 | 35.0 | 50.0 | 57.5 | 52.5 | 20.3 | 10 | 550 | 19.5 | 22.5 | 20 | 17 | 150 | 135 | MKP1847C 655 235Y* | |
| 60 | 35.0 | 50.0 | 57.5 | 52.5 | 20.3 | 10 | 600 | 20.5 | 23.5 | 20 | 17 | 150 | 135 | MKP1847C 660 235Y* | |
| 65 | 45.0 | 45.0 | 57.5 | 52.5 | 20.3 | 10 | 650 | - | 25.5 | - | 17 | - | 135 | MKP1847C 665 235Y5 | |
| 70 | 45.0 | 45.0 | 57.5 | 52.5 | 20.3 | 10 | 700 | - | 26.0 | - | 17 | - | 135 | MKP1847C 670 235Y5 | |
| 250 | U _{OPAC} AT 85 °C = 250 V _{RMS} , U _{OPAC} AT 105 °C = 175 V _{RMS} , C-TOL. = ± 10 % (U _{NDC} = 500 V) | | | | | | | | | | | | | | |
| | 2 | 11.0 | 21.0 | 32.0 | 27.5 | - | 50 | 100 | 4.0 | - | 7 | - | 25 | - | MKP1847C 520 255K2 |
| | 3 | 13.0 | 23.0 | 32.0 | 27.5 | - | 50 | 150 | 5.0 | - | 7 | - | 25 | - | MKP1847C 530 255K2 |
| | 4 | 15.0 | 25.0 | 32.0 | 27.5 | - | 50 | 200 | 6.0 | - | 7 | - | 25 | - | MKP1847C 540 255K2 |
| | 5 | 18.0 | 28.0 | 32.0 | 27.5 | - | 50 | 250 | 7.0 | - | 7 | - | 25 | - | MKP1847C 550 255K2 |
| | 6 | 18.0 | 28.0 | 32.0 | 27.5 | - | 50 | 300 | 7.5 | - | 7 | - | 25 | - | MKP1847C 560 255K2 |
| | 7 | 21.0 | 31.0 | 32.0 | 27.5 | - | 50 | 350 | 8.0 | - | 7 | - | 25 | - | MKP1847C 570 255K2 |
| | 8 | 21.0 | 31.0 | 32.0 | 27.5 | - | 50 | 400 | 9.0 | - | 7 | - | 25 | - | MKP1847C 580 255K2 |
| | 9 | 20.0 | 35.0 | 32.0 | 27.5 | - | 50 | 450 | 11.0 | - | 7 | - | 25 | - | MKP1847C 590 255K2 |
| | 5 | 18.5 | 35.5 | 43.0 | 37.5 | - | 25 | 125 | 7.0 | - | 10 | - | 70 | - | MKP1847C 550 255P2 |
| | 6 | 18.5 | 35.5 | 43.0 | 37.5 | - | 25 | 150 | 7.0 | - | 10 | - | 70 | - | MKP1847C 560 255P2 |
| | 7 | 18.5 | 35.5 | 43.0 | 37.5 | - | 25 | 175 | 7.0 | - | 10 | - | 70 | - | MKP1847C 570 255P2 |
| | 8 | 18.5 | 35.5 | 43.0 | 37.5 | - | 25 | 200 | 8.0 | - | 10 | - | 70 | - | MKP1847C 580 255P2 |
| | 9 | 18.5 | 35.5 | 43.0 | 37.5 | - | 25 | 225 | 8.0 | - | 10 | - | 70 | - | MKP1847C 590 255P2 |
| | 10 | 18.5 | 35.5 | 43.0 | 37.5 | - | 25 | 250 | 9.0 | - | 10 | - | 70 | - | MKP1847C 610 255P2 |
| | 12 | 18.5 | 35.5 | 43.0 | 37.5 | - | 25 | 300 | 10.0 | - | 10 | - | 70 | - | MKP1847C 612 255P2 |
| | 15 | 21.5 | 38.5 | 42.0 | 37.5 | 10.2 | 25 | 375 | 11.0 | 12.0 | 10 | 8 | 70 | 65 | MKP1847C 615 255P* |
| | 20 | 30.0 | 45.0 | 42.0 | 37.5 | 10.2 / 20.3 | 25 | 500 | 14.0 | 15.0 | 10 | 8 | 70 | 65 | MKP1847C 620 255P* |
| | 22 | 30.0 | 45.0 | 42.0 | 37.5 | 10.2 / 20.3 | 25 | 550 | 15.0 | 16.0 | 10 | 8 | 70 | 65 | MKP1847C 622 255P* |
| | 25 | 30.0 | 45.0 | 42.0 | 37.5 | 10.2 / 20.3 | 25 | 625 | 16.0 | 17.0 | 10 | 8 | 70 | 65 | MKP1847C 625 255P* |
| 15 | 25.0 | 45.0 | 57.5 | 52.5 | 10.2 | 12 | 180 | 12.0 | 13.0 | 16 | 14 | 135 | 125 | MKP1847C 615 255Y* | |
| 20 | 25.0 | 45.0 | 57.5 | 52.5 | 10.2 | 12 | 240 | 12.0 | 13.0 | 16 | 14 | 135 | 125 | MKP1847C 620 255Y* | |
| 22 | 25.0 | 45.0 | 57.5 | 52.5 | 10.2 | 12 | 264 | 12.0 | 13.0 | 16 | 14 | 135 | 125 | MKP1847C 622 255Y* | |
| 25 | 25.0 | 45.0 | 57.5 | 52.5 | 10.2 | 12 | 300 | 13.0 | 14.0 | 16 | 14 | 135 | 125 | MKP1847C 625 255Y* | |
| 30 | 30.0 | 45.0 | 57.5 | 52.5 | 20.3 | 12 | 360 | 15.0 | 16.0 | 16 | 14 | 135 | 125 | MKP1847C 630 255Y* | |
| 35 | 30.0 | 45.0 | 57.5 | 52.5 | 20.3 | 12 | 420 | 16.0 | 17.0 | 16 | 14 | 135 | 125 | MKP1847C 635 255Y* | |
| 40 | 35.0 | 50.0 | 57.5 | 52.5 | 20.3 | 12 | 480 | 19.0 | 20.0 | 16 | 14 | 135 | 125 | MKP1847C 640 255Y* | |
| 45 | 35.0 | 50.0 | 57.5 | 52.5 | 20.3 | 12 | 540 | 20.0 | 21.0 | 16 | 14 | 135 | 125 | MKP1847C 645 255Y* | |
| 50 | 35.0 | 50.0 | 57.5 | 52.5 | 20.3 | 12 | 600 | 21.0 | 22.0 | 16 | 14 | 135 | 125 | MKP1847C 650 255Y* | |
| 55 | 45.0 | 45.0 | 57.5 | 52.5 | 20.3 | 12 | 660 | - | 24.0 | - | 14 | - | 125 | MKP1847C 655 255Y5 | |
| 60 | 45.0 | 45.0 | 57.5 | 52.5 | 20.3 | 12 | 720 | - | 25.0 | - | 14 | - | 125 | MKP1847C 660 255Y5 | |



ELECTRICAL DATA AND ORDERING CODE

| U _{NAC} (V) | CAP (1) (μF) | DIMENSION (2) (mm) | | | P1 (mm) | P2 (mm) | (dV/dt) (3) (V/μs) | I _{PEAK} (A) | I _{RMS} (4) (A) | | tan δ 1 kHz (< 10 ⁻⁴) (5) | | tan δ 10 kHz (< 10 ⁻⁴) (5) | | ORDERING CODE (6) |
|-------------------------|---|---|------|------|------------|-------------|-----------------------|--------------------------|-----------------------------|-----------|---|-----------|--|---------------------|---------------------|
| | | w | h | l | | | | | 2 PINS | 4 PINS | 2 PINS | 4 PINS | 2 PINS | 4 PINS | |
| | | U _{OPAC} AT 85 °C = 275 V _{RMS} , U _{OPAC} AT 105 °C = 190 V _{RMS} , C-TOL. = ± 10 % (U _{NDC} = 600 V) | | | | | | | | | | | | | |
| 275 | 2 | 13.0 | 23.0 | 32.0 | 27.5 | - | 55 | 110 | 4.5 | - | 5 | - | 25 | - | MKP1847C 520 275K2 |
| | 3 | 15.0 | 25.0 | 32.0 | 27.5 | - | 55 | 165 | 5.5 | - | 5 | - | 25 | - | MKP1847C 530 275K2 |
| | 4 | 18.0 | 28.0 | 32.0 | 27.5 | - | 55 | 220 | 7.0 | - | 5 | - | 25 | - | MKP1847C 540 275K2 |
| | 5 | 21.0 | 31.0 | 32.0 | 27.5 | - | 55 | 275 | 8.0 | - | 5 | - | 25 | - | MKP1847C 550 275K2 |
| | 6 | 21.0 | 31.0 | 32.0 | 27.5 | - | 55 | 330 | 9.0 | - | 5 | - | 25 | - | MKP1847C 560 275K2 |
| | 7 | 20.0 | 35.0 | 32.0 | 27.5 | - | 55 | 385 | 10.0 | - | 5 | - | 25 | - | MKP1847C 570 275K2 |
| | 5 | 18.5 | 35.5 | 43.0 | 37.5 | - | 30 | 150 | 7.0 | - | 8 | - | 65 | - | MKP1847C 550 275P2 |
| | 6 | 18.5 | 35.5 | 43.0 | 37.5 | - | 30 | 180 | 7.0 | - | 8 | - | 65 | - | MKP1847C 560 275P2 |
| | 7 | 18.5 | 35.5 | 43.0 | 37.5 | - | 30 | 210 | 8.0 | - | 8 | - | 65 | - | MKP1847C 570 275P2 |
| | 8 | 18.5 | 35.5 | 43.0 | 37.5 | - | 30 | 240 | 8.0 | - | 8 | - | 65 | - | MKP1847C 580 275P2 |
| | 9 | 18.5 | 35.5 | 43.0 | 37.5 | - | 30 | 270 | 9.0 | - | 8 | - | 65 | - | MKP1847C 590 275P2 |
| | 10 | 21.5 | 38.5 | 42.0 | 37.5 | 10.2 | 30 | 300 | 10.0 | 11.0 | 8 | 7 | 65 | 55 | MKP1847C 610 275P* |
| | 12 | 21.5 | 38.5 | 42.0 | 37.5 | 10.2 | 30 | 360 | 11.0 | 12.0 | 8 | 7 | 65 | 55 | MKP1847C 612 275P* |
| | 15 | 24.0 | 44.0 | 42.0 | 37.5 | 10.2 | 30 | 450 | 13.0 | 14.0 | 8 | 7 | 65 | 55 | MKP1847C 615 275P* |
| | 20 | 30.0 | 45.0 | 42.0 | 37.5 | 10.2 / 20.3 | 30 | 600 | 16.0 | 17.0 | 8 | 7 | 65 | 55 | MKP1847C 620 275P* |
| | 15 | 25.0 | 45.0 | 57.5 | 52.5 | 10.2 | 13 | 195 | 11.0 | 12.0 | 15 | 12 | 125 | 105 | MKP1847C 615 275Y* |
| | 20 | 25.0 | 45.0 | 57.5 | 52.5 | 10.2 | 13 | 260 | 12.0 | 13.0 | 15 | 12 | 125 | 105 | MKP1847C 620 275Y* |
| | 22 | 25.0 | 45.0 | 57.5 | 52.5 | 10.2 | 13 | 286 | 13.0 | 14.0 | 15 | 12 | 125 | 105 | MKP1847C 622 275Y* |
| | 25 | 30.0 | 45.0 | 57.5 | 52.5 | 20.3 | 13 | 325 | 15.0 | 16.0 | 15 | 12 | 125 | 105 | MKP1847C 625 275Y* |
| | 30 | 30.0 | 45.0 | 57.5 | 52.5 | 20.3 | 13 | 390 | 16.0 | 17.0 | 15 | 12 | 125 | 105 | MKP1847C 630 275Y* |
| 35 | 35.0 | 50.0 | 57.5 | 52.5 | 20.3 | 13 | 455 | 19.0 | 20.0 | 15 | 12 | 125 | 105 | MKP1847C 635 275Y* | |
| 40 | 35.0 | 50.0 | 57.5 | 52.5 | 20.3 | 13 | 520 | 20.0 | 21.0 | 15 | 12 | 125 | 105 | MKP1847C 640 275Y* | |
| 45 | 45.0 | 45.0 | 57.5 | 52.5 | 20.3 | 13 | 585 | - | 23.0 | - | 12 | - | 105 | MKP1847C 645 275Y5 | |
| 50 | 45.0 | 45.0 | 57.5 | 52.5 | 20.3 | 13 | 650 | - | 24.0 | - | 12 | - | 105 | MKP1847C 650 275Y5 | |
| 310 | U _{OPAC} AT 85 °C = 310 V _{RMS} , U _{OPAC} AT 105 °C = 210 V _{RMS} , C-TOL. = ± 10 % (U _{NDC} = 630 V) | | | | | | | | | | | | | | |
| | 1 | 11.0 | 21.0 | 32.0 | 27.5 | - | 68 | 68 | 3 | - | 5 | - | 20 | - | MKP1847C 510 315 K2 |
| | 2 | 15.0 | 25.0 | 32.0 | 27.5 | - | 68 | 136 | 5 | - | 5 | - | 20 | - | MKP1847C 520 315 K2 |
| | 3 | 18.0 | 28.0 | 32.0 | 27.5 | - | 68 | 204 | 7 | - | 5 | - | 20 | - | MKP1847C 530 315 K2 |
| | 4 | 21.0 | 31.0 | 32.0 | 27.5 | - | 68 | 272 | 8 | - | 5 | - | 20 | - | MKP1847C 540 315 K2 |
| | 5 | 21.0 | 31.0 | 32.0 | 27.5 | - | 68 | 340 | 9 | - | 5 | - | 20 | - | MKP1847C 550 315 K2 |
| | 5 | 18.5 | 35.5 | 43.0 | 37.5 | - | 35 | 175 | 7 | - | 7 | - | 55 | - | MKP1847C 550 315 P2 |
| | 6 | 18.5 | 35.5 | 43.0 | 37.5 | - | 35 | 210 | 8 | - | 7 | - | 55 | - | MKP1847C 560 315 P2 |
| | 7 | 18.5 | 35.5 | 43.0 | 37.5 | - | 35 | 245 | 9 | - | 7 | - | 55 | - | MKP1847C 570 315 P2 |
| | 8 | 21.5 | 38.5 | 42.0 | 37.5 | 10.2 | 35 | 280 | 10 | 11 | 7 | 6 | 55 | 50 | MKP1847C 580 315 P* |
| | 9 | 21.5 | 38.5 | 42.0 | 37.5 | 10.2 | 35 | 315 | 10 | 11 | 7 | 6 | 55 | 50 | MKP1847C 590 315 P* |
| | 10 | 21.5 | 38.5 | 42.0 | 37.5 | 10.2 | 35 | 350 | 11 | 12 | 7 | 6 | 55 | 50 | MKP1847C 610 315 P* |
| | 12 | 24.0 | 44.0 | 42.0 | 37.5 | 10.2 | 35 | 420 | 12 | 13 | 7 | 6 | 55 | 50 | MKP1847C 612 315 P* |
| | 15 | 30.0 | 45.0 | 42.0 | 37.5 | 10.2 / 20.3 | 35 | 525 | 15 | 16 | 7 | 6 | 55 | 50 | MKP1847C 615 315 P* |
| | 10 | 25.0 | 45.0 | 57.5 | 52.5 | 10.2 | 15 | 150 | 10 | 11 | 12 | 10 | 105 | 90 | MKP1847C 610 315 Y* |
| | 12 | 25.0 | 45.0 | 57.5 | 52.5 | 10.2 | 15 | 180 | 10 | 11 | 12 | 10 | 105 | 90 | MKP1847C 612 315 Y* |
| | 15 | 25.0 | 45.0 | 57.5 | 52.5 | 10.2 | 15 | 225 | 12 | 13 | 12 | 10 | 105 | 90 | MKP1847C 615 315 Y* |
| | 20 | 30.0 | 45.0 | 57.5 | 52.5 | 20.3 | 15 | 300 | 14 | 15 | 12 | 10 | 105 | 90 | MKP1847C 620 315 Y* |
| | 22 | 35.0 | 50.0 | 57.5 | 52.5 | 20.3 | 15 | 330 | 16 | 17 | 12 | 10 | 105 | 90 | MKP1847C 622 315 Y* |
| | 25 | 35.0 | 50.0 | 57.5 | 52.5 | 20.3 | 15 | 375 | 17 | 18 | 12 | 10 | 105 | 90 | MKP1847C 625 315 Y* |
| 30 | 45.0 | 45.0 | 57.5 | 52.5 | 20.3 | 15 | 450 | - | 21 | - | 10 | - | 90 | MKP1847C 630 315 Y5 | |
| 35 | 45.0 | 45.0 | 57.5 | 52.5 | 20.3 | 15 | 525 | - | 22 | - | 10 | - | 90 | MKP1847C 635 315 Y5 | |



ELECTRICAL DATA AND ORDERING CODE

| U _{NAC} (V) | CAP. (1) (μF) | DIMENSION (2) (mm) | | | P1 (mm) | P2 (mm) | (dV/dt) (3) (V/μs) | I _{PEAK} (A) | I _{RMS} (4) (A) | | tan δ 1 kHz (< 10 ⁻⁴) (5) | | tan δ 10 kHz (< 10 ⁻⁴) (5) | | ORDERING CODE (6) |
|-------------------------|---------------------|---|------|------|------------|-------------|-----------------------|--------------------------|-----------------------------|-----------|---|-----------|--|---------------------|---------------------|
| | | w | h | l | | | | | 2 PINS | 4 PINS | 2 PINS | 4 PINS | 2 PINS | 4 PINS | |
| | | U _{OPAC} AT 85 °C = 350 V _{RMS} , U _{OPAC} AT 105 °C = 240 V _{RMS} , C-TOL. = ± 10 % (U _{NDC} = 700 V) | | | | | | | | | | | | | |
| 350 | 1 | 11.0 | 21.0 | 32.0 | 27.5 | - | 100 | 100 | 3 | - | 7 | - | 20 | - | MKP1847C 510 355 K2 |
| | 2 | 15.0 | 25.0 | 32.0 | 27.5 | - | 100 | 200 | 5 | - | 7 | - | 20 | - | MKP1847C 520 355 K2 |
| | 3 | 18.0 | 28.0 | 32.0 | 27.5 | - | 100 | 300 | 7 | - | 7 | - | 20 | - | MKP1847C 530 355 K2 |
| | 4 | 21.0 | 31.0 | 32.0 | 27.5 | - | 100 | 400 | 9 | - | 7 | - | 20 | - | MKP1847C 540 355 K2 |
| | 5 | 18.5 | 35.5 | 43.0 | 37.5 | - | 50 | 250 | 7 | - | 7 | - | 50 | - | MKP1847C 550 355 P2 |
| | 6 | 18.5 | 35.5 | 43.0 | 37.5 | - | 50 | 300 | 8 | - | 7 | - | 50 | - | MKP1847C 560 355 P2 |
| | 7 | 21.5 | 38.5 | 42.0 | 37.5 | 10.2 | 50 | 350 | 9 | 10 | 7 | 6 | 50 | 45 | MKP1847C 570 355 P* |
| | 8 | 21.5 | 38.5 | 42.0 | 37.5 | 10.2 | 50 | 400 | 10 | 11 | 7 | 6 | 50 | 45 | MKP1847C 580 355 P* |
| | 9 | 24.0 | 44.0 | 42.0 | 37.5 | 10.2 | 50 | 450 | 11 | 12 | 7 | 6 | 50 | 45 | MKP1847C 590 355 P* |
| | 10 | 24.0 | 44.0 | 42.0 | 37.5 | 10.2 | 50 | 500 | 12 | 13 | 7 | 6 | 50 | 45 | MKP1847C 610 355 P* |
| | 12 | 30.0 | 45.0 | 42.0 | 37.5 | 10.2 / 20.3 | 50 | 600 | 14 | 15 | 7 | 6 | 50 | 45 | MKP1847C 612 355 P* |
| | 10 | 25.0 | 45.0 | 57.5 | 52.5 | 10.2 | 25 | 250 | 10 | 11 | 12 | 10 | 100 | 85 | MKP1847C 610 355 Y* |
| | 12 | 25.0 | 45.0 | 57.5 | 52.5 | 10.2 | 25 | 300 | 11 | 12 | 12 | 10 | 100 | 85 | MKP1847C 612 355 Y* |
| | 15 | 25.0 | 45.0 | 57.5 | 52.5 | 10.2 | 25 | 375 | 12 | 13 | 12 | 10 | 100 | 85 | MKP1847C 615 355 Y* |
| | 20 | 30.0 | 45.0 | 57.5 | 52.5 | 20.3 | 25 | 500 | 15 | 16 | 12 | 10 | 100 | 85 | MKP1847C 620 355 Y* |
| | 22 | 35.0 | 50.0 | 57.5 | 52.5 | 20.3 | 25 | 550 | 17 | 18 | 12 | 10 | 100 | 85 | MKP1847C 622 355 Y* |
| | 25 | 35.0 | 50.0 | 57.5 | 52.5 | 20.3 | 25 | 625 | 18 | 19 | 12 | 10 | 100 | 85 | MKP1847C 625 355 Y* |
| 30 | 45.0 | 45.0 | 57.5 | 52.5 | 20.3 | 25 | 750 | - | 22 | - | 10 | - | 85 | MKP1847C 630 355 Y5 | |

Notes

- (1) Intermediate capacitance values available on request
- (2) Standard dimension. For tolerances see chapter "Space Requirements for Printed-Circuit Board Applications and Dimension Tolerances"
- (3) Rated voltage pulse slope (dU/dt)_R at voltage U_{NDC}
- (4) Maximum RMS current at 10 kHz, +85 °C, capacitance tolerance specified
- (5) Equivalent series resistance typical values at f = 10 kHz
- (6) Change the "*" symbol with special code for the terminals

PACKAGING INFORMATION

| U _{NAC} (V) | CAP. (1) (μF) | Ø dt (mm) | ORDERING CODE (2) | MASS (g) | SPQ (3) (pcs) |
|-------------------------|------------------|------------------|-------------------|-------------|------------------|
| 230 | 2 | 0.8 | MKP1847C520235K2 | 9 | 130 |
| | 3 | 0.8 | MKP1847C530235K2 | 10 | 115 |
| | 4 | 0.8 | MKP1847C540235K2 | 12 | 100 |
| | 5 | 0.8 | MKP1847C550235K2 | 17 | 80 |
| | 6 | 0.8 | MKP1847C560235K2 | 15 | 80 |
| | 7 | 0.8 | MKP1847C570235K2 | 16 | 80 |
| | 8 | 0.8 | MKP1847C580235K2 | 23 | 65 |
| | 9 | 0.8 | MKP1847C590235K2 | 22 | 65 |
| | 10 | 0.8 | MKP1847C610235K2 | 22 | 70 |
| | 10 | 1.0 | MKP1847C610235P2 | 33 | 105 |
| | 12 | 1.0 | MKP1847C612235P2 | 31 | 105 |
| | 15 | 1.0 | MKP1847C615235P* | 39 | 91 |
| | 20 | 1.0 | MKP1847C620235P* | 50 | 77 |
| | 22 | 1.0 | MKP1847C622235P* | 49 | 77 |
| | 25 | 1.0 | MKP1847C625235P* | 66 | 63 |
| | 30 | 1.0 | MKP1847C630235P* | 60 | 63 |
| | 30 | 1.2 | MKP1847C630235Y* | 73 | 55 |
| | 35 | 1.2 | MKP1847C635235Y* | 70 | 55 |
| | 40 | 1.2 | MKP1847C640235Y* | 97 | 45 |
| | 45 | 1.2 | MKP1847C645235Y* | 93 | 45 |
| 50 | 1.2 | MKP1847C650235Y* | 115 | 40 | |
| 55 | 1.2 | MKP1847C655235Y* | 110 | 40 | |
| 60 | 1.2 | MKP1847C660235Y* | 105 | 40 | |
| 65 | 1.2 | MKP1847C665235Y5 | 130 | 30 | |
| 70 | 1.2 | MKP1847C670235Y5 | 126 | 30 | |



| PACKAGING INFORMATION | | | | | |
|-------------------------|-----------------------------|--------------|------------------------------|-------------|-----------------------------|
| U _{NAC} (V) | CAP. ⁽¹⁾ (μF) | Ø dt (mm) | ORDERING CODE ⁽²⁾ | MASS (g) | SPQ ⁽³⁾ (pcs) |
| 250 | 2 | 0.8 | MKP1847C520255K2 | 9 | 130 |
| | 3 | 0.8 | MKP1847C530255K2 | 10 | 115 |
| | 4 | 0.8 | MKP1847C540255K2 | 12 | 100 |
| | 5 | 0.8 | MKP1847C550255K2 | 17 | 80 |
| | 6 | 0.8 | MKP1847C560255K2 | 15 | 80 |
| | 7 | 0.8 | MKP1847C570255K2 | 22 | 65 |
| | 8 | 0.8 | MKP1847C580255K2 | 21 | 65 |
| | 9 | 0.8 | MKP1847C590255K2 | 21 | 70 |
| | 5 | 1.0 | MKP1847C550255P2 | 36 | 105 |
| | 6 | 1.0 | MKP1847C560255P2 | 35 | 105 |
| | 7 | 1.0 | MKP1847C570255P2 | 34 | 105 |
| | 8 | 1.0 | MKP1847C580255P2 | 33 | 105 |
| | 9 | 1.0 | MKP1847C590255P2 | 32 | 105 |
| | 10 | 1.0 | MKP1847C610255P2 | 31 | 105 |
| | 12 | 1.0 | MKP1847C612255P2 | 28 | 105 |
| | 15 | 1.0 | MKP1847C615255P* | 35 | 91 |
| | 20 | 1.0 | MKP1847C620255P* | 65 | 63 |
| | 22 | 1.0 | MKP1847C622255P* | 62 | 63 |
| | 23 | 1.0 | MKP1847C625255P* | 59 | 63 |
| | 15 | 1.2 | MKP1847C615255Y* | 84 | 55 |
| | 20 | 1.2 | MKP1847C620255Y* | 78 | 55 |
| | 22 | 1.2 | MKP1847C622255Y* | 76 | 55 |
| | 23 | 1.2 | MKP1847C625255Y* | 73 | 55 |
| | 30 | 1.2 | MKP1847C630255Y* | 100 | 45 |
| | 35 | 1.2 | MKP1847C635255Y* | 93 | 45 |
| | 40 | 1.2 | MKP1847C640255Y* | 114 | 40 |
| | 45 | 1.2 | MKP1847C645255Y* | 108 | 40 |
| | 50 | 1.2 | MKP1847C650255Y* | 102 | 40 |
| | 55 | 1.2 | MKP1847C655255Y5 | 126 | 30 |
| | 60 | 1.2 | MKP1847C660255Y5 | 121 | 30 |
| 275 | 2 | 0.8 | MKP1847C520275K2 | 11 | 115 |
| | 3 | 0.8 | MKP1847C530275K2 | 12 | 100 |
| | 4 | 0.8 | MKP1847C540275K2 | 17 | 80 |
| | 5 | 0.8 | MKP1847C550275K2 | 23 | 65 |
| | 6 | 0.8 | MKP1847C560275K2 | 21 | 65 |
| | 7 | 0.8 | MKP1847C570275K2 | 21 | 70 |
| | 5 | 1.0 | MKP1847C550275P2 | 35 | 105 |
| | 6 | 1.0 | MKP1847C560275P2 | 33 | 105 |
| | 7 | 1.0 | MKP1847C570275P2 | 32 | 105 |
| | 8 | 1.0 | MKP1847C580275P2 | 31 | 105 |
| | 9 | 1.0 | MKP1847C590275P2 | 29 | 105 |
| | 10 | 1.0 | MKP1847C610275P* | 39 | 91 |
| | 12 | 1.0 | MKP1847C612275P* | 36 | 91 |
| | 15 | 1.0 | MKP1847C615275P* | 47 | 77 |
| | 20 | 1.0 | MKP1847C620275P* | 59 | 63 |
| | 15 | 1.2 | MKP1847C615275Y* | 80 | 55 |
| | 20 | 1.2 | MKP1847C620275Y* | 73 | 55 |
| | 22 | 1.2 | MKP1847C622275Y* | 71 | 55 |
| | 25 | 1.2 | MKP1847C625275Y* | 99 | 45 |
| | 30 | 1.2 | MKP1847C630275Y* | 92 | 45 |
| | 35 | 1.2 | MKP1847C635275Y* | 112 | 40 |
| | 40 | 1.2 | MKP1847C640275Y* | 103 | 40 |
| | 45 | 1.2 | MKP1847C645275Y5 | 126 | 30 |
| | 50 | 1.2 | MKP1847C650275Y5 | 116 | 30 |



| PACKAGING INFORMATION | | | | | |
|-----------------------|--------------------------|------------------|------------------------------|----------|--------------------------|
| U _{NAC} (V) | CAP. ⁽¹⁾ (μF) | Ø dt (mm) | ORDERING CODE ⁽²⁾ | MASS (g) | SPQ ⁽³⁾ (pcs) |
| 310 | 1 | 0.8 | MKP1847C510315K2 | 9 | 130 |
| | 2 | 0.8 | MKP1847C520315K2 | 13 | 100 |
| | 3 | 0.8 | MKP1847C530315K2 | 17 | 80 |
| | 4 | 0.8 | MKP1847C540315K2 | 23 | 65 |
| | 5 | 0.8 | MKP1847C550315K2 | 21 | 65 |
| | 5 | 1.0 | MKP1847C550315P2 | 33 | 105 |
| | 6 | 1.0 | MKP1847C560315P2 | 31 | 105 |
| | 7 | 1.0 | MKP1847C570315P2 | 30 | 105 |
| | 8 | 1.0 | MKP1847C580315P* | 39 | 91 |
| | 9 | 1.0 | MKP1847C590315P* | 37 | 91 |
| | 10 | 1.0 | MKP1847C610315P* | 35 | 91 |
| | 12 | 1.0 | MKP1847C612315P* | 48 | 77 |
| | 15 | 1.0 | MKP1847C615315P* | 61 | 63 |
| | 10 | 1.2 | MKP1847C610315Y* | 84 | 55 |
| | 12 | 1.2 | MKP1847C612315Y* | 80 | 55 |
| | 15 | 1.2 | MKP1847C615315Y* | 75 | 55 |
| | 20 | 1.2 | MKP1847C620315Y* | 98 | 45 |
| | 22 | 1.2 | MKP1847C622315Y* | 122 | 40 |
| | 23 | 1.2 | MKP1847C623315Y* | 116 | 40 |
| | 30 | 1.2 | MKP1847C630315Y5 | 135 | 30 |
| 35 | 1.2 | MKP1847C635315Y5 | 128 | 30 | |
| 350 | 1 | 0.8 | MKP1847C510355K2 | 9 | 130 |
| | 2 | 0.8 | MKP1847C520355K2 | 12 | 100 |
| | 3 | 0.8 | MKP1847C530355K2 | 16 | 80 |
| | 4 | 0.8 | MKP1847C540355K2 | 22 | 65 |
| | 5 | 1.0 | MKP1847C550355P2 | 32 | 105 |
| | 6 | 1.0 | MKP1847C560355P2 | 29 | 105 |
| | 7 | 1.0 | MKP1847C570355P* | 38 | 91 |
| | 8 | 1.0 | MKP1847C580355P* | 36 | 91 |
| | 9 | 1.0 | MKP1847C590355P* | 49 | 77 |
| | 10 | 1.0 | MKP1847C610355P* | 47 | 77 |
| | 12 | 1.0 | MKP1847C612355P* | 63 | 63 |
| | 10 | 1.2 | MKP1847C610355Y* | 80 | 55 |
| | 12 | 1.2 | MKP1847C612355Y* | 76 | 55 |
| | 15 | 1.2 | MKP1847C615355Y* | 71 | 55 |
| | 20 | 1.2 | MKP1847C620355Y* | 93 | 45 |
| | 22 | 1.2 | MKP1847C622355Y* | 115 | 40 |
| | 23 | 1.2 | MKP1847C623355Y* | 107 | 40 |
| 30 | 1.2 | MKP1847C630355Y5 | 126 | 30 | |

Notes

- (1) Intermediate capacitance values available on request
- (2) Change the "*" symbol with special code for the terminals
- (3) SPQ = Standard Packing Quantity



CONSTRUCTION

Low inductive wound cell elements of metallized polypropylene film, potted with resin in a flame retardant case.

SPECIFIC METHOD OF MOUNTING TO WITHSTAND VIBRATION AND SHOCK

The capacitor unit is designed for mounting on a printed circuit board.

In order to withstand vibration and shock tests, it must be insured that the stand-off pips are in good contact with the printed circuit board.

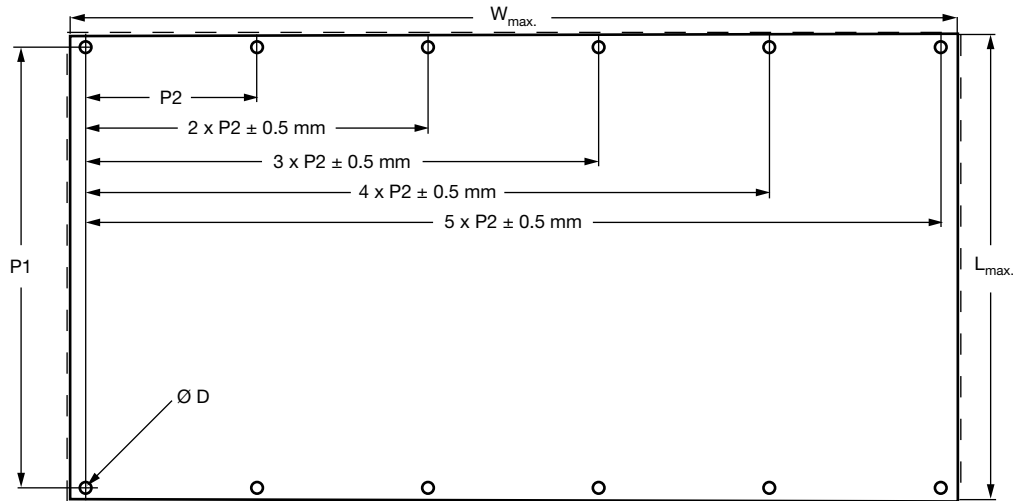
The capacitors shall be mechanically fixed by the leads and the body clamped.

SPACE REQUIREMENTS ON PRINTED-CIRCUIT BOARD AND DIMENSIONS TOLERANCES

For the maximum product dimensions and maximum space requirements for length ($l_{max.}$), width ($w_{max.}$) following tolerances must be taken in account in the envelopment of the components as shown in the drawings below:

$$L_{max.} = l + \Delta l$$

$$W_{max.} = w + \Delta w$$



| P1 (mm) | L _{max.} (mm) | W _{max.} (mm) | Ø D (mm) | Δh (mm) |
|---------|------------------------|------------------------|----------|---------|
| 27.5 | l + 2 | w + 1.6 | 1.2 | 0.2 |
| 37.5 | l + 3 | w + 2.0 | 1.5 | 0.5 |
| 52.5 | l + 4 | w + 2.4 | 1.7 | 0.5 |

For the maximum height $h_{max.}$, a Δh of 0.5 mm must be taken in account on the height dimension h .

For the minimum product dimensions for length ($l_{min.}$), width ($w_{min.}$), and height ($h_{min.}$) following tolerances of the components are valid:

$$l_{min.} = l - \Delta l, w_{min.} = w - \Delta w \text{ and } h_{min.} = h - \Delta h$$

For products with pitch = 27.5 mm, $\Delta l = 1.5$ mm, and $\Delta w = \Delta h = 0.5$ mm

For products with pitch = 37.5 mm, $\Delta l = 1.5$ mm, and $\Delta w = \Delta h = 1.0$ mm

For products with pitch = 52.5 mm, $\Delta l = 1.5$ mm, and $\Delta w = \Delta h = 1.0$ mm

SOLDERING CONDITIONS

For general soldering conditions and wave soldering profile we refer to the document "Characteristics and Definitions Used for Film Capacitors": www.vishay.com/doc?26033.

STORAGE TEMPERATURE

T_{stg} = -23 °C to +35 °C with relative humidity of maximum 75 % without condensation

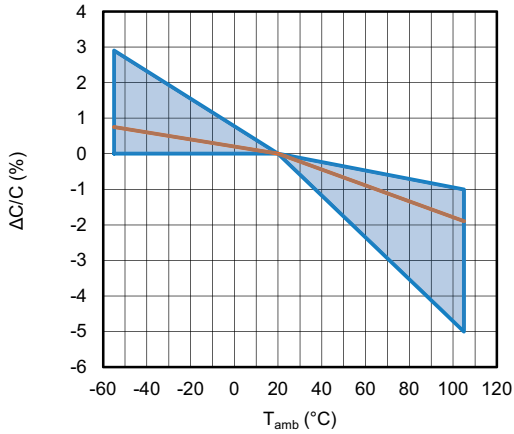
RATINGS AND CHARACTERISTICS REFERENCE CONDITIONS

Unless otherwise specified, all electrical values apply to an ambient temperature of 23 °C ± 1 °C, an atmospheric pressure of 86 kPa to 106 kPa and a relative humidity of 50 % ± 2 %.

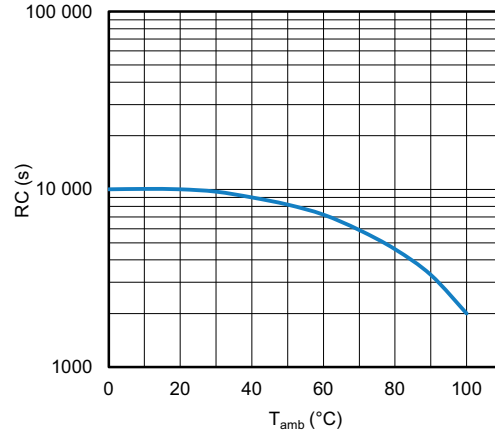
For reference testing, a conditioning period shall be applied over 96 h ± 4 h by heating the products in a circulating air oven at the rated temperature and a relative humidity of 50 % ± 2 %.



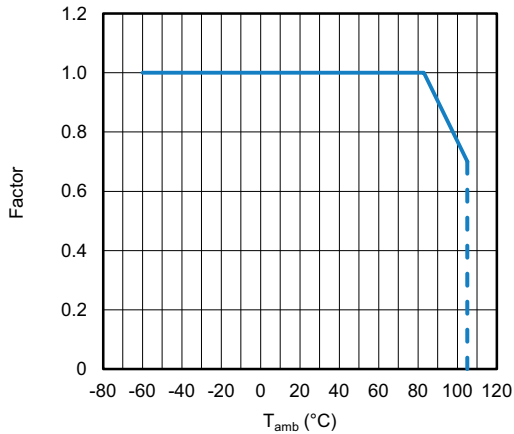
CHARACTERISTICS



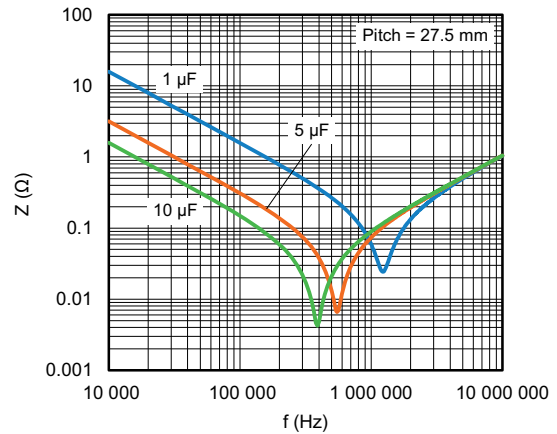
Capacitance as a function of ambient temperature (typical)



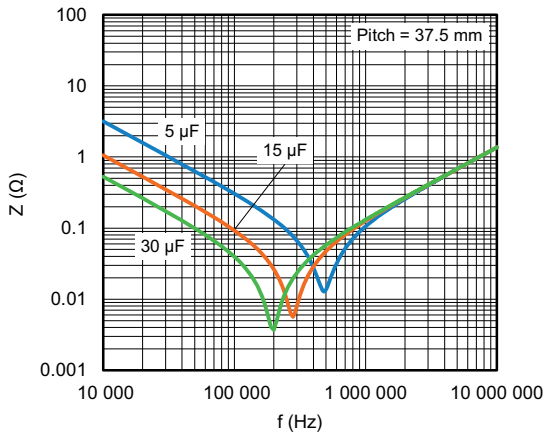
Insulation resistance as a function of ambient temperature (typical)



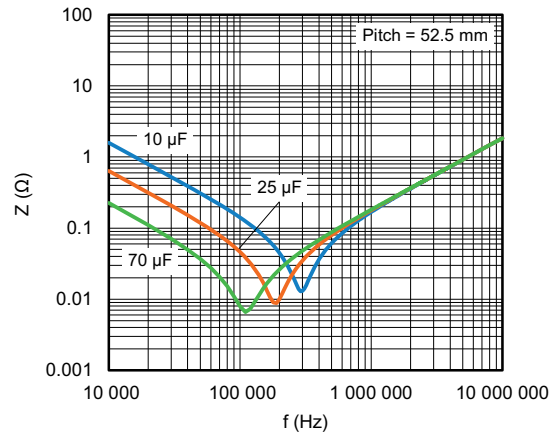
RMS voltage in function of temperature



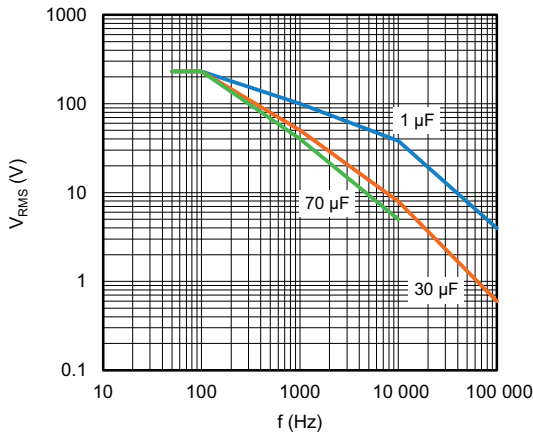
Impedance vs. Frequency (typical)



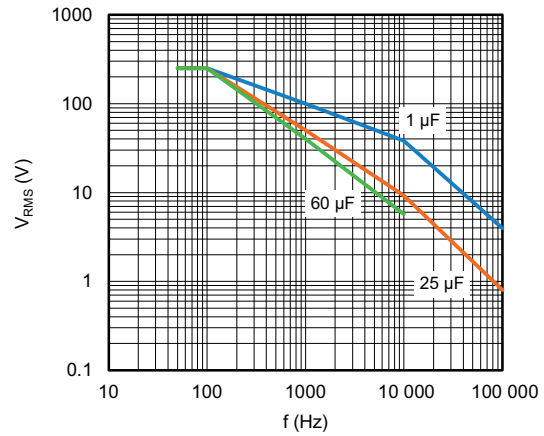
Impedance vs. Frequency (typical)



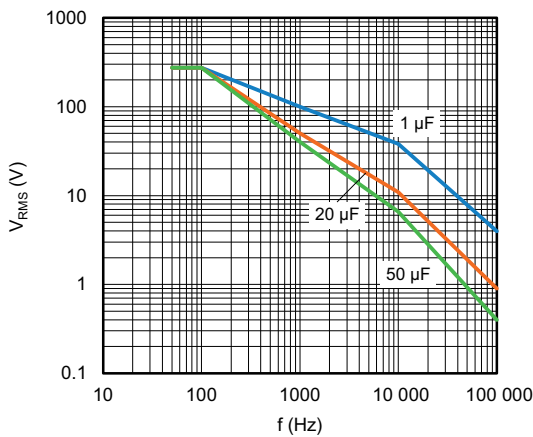
Impedance vs. Frequency (typical)



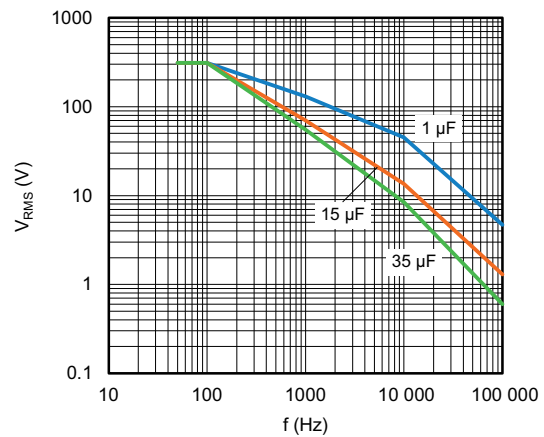
Maximum RMS voltage as function of frequency
 $T_{amb} \leq 85\text{ }^{\circ}\text{C}$; $U_r = 230\text{ V}_{AC}$



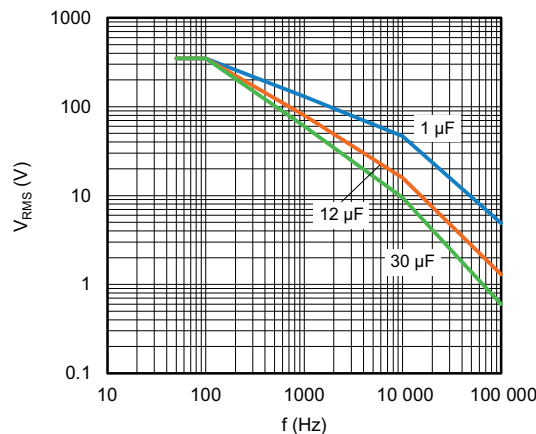
Maximum RMS voltage as function of frequency
 $T_{amb} \leq 85\text{ }^{\circ}\text{C}$; $U_r = 250\text{ V}_{AC}$



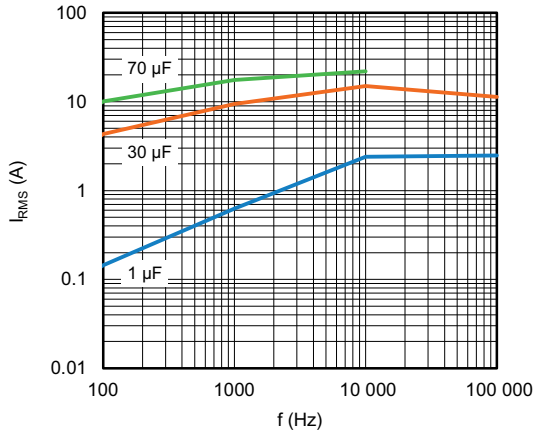
Maximum RMS voltage as function of frequency
 $T_{amb} \leq 85\text{ }^{\circ}\text{C}$; $U_r = 275\text{ V}_{AC}$



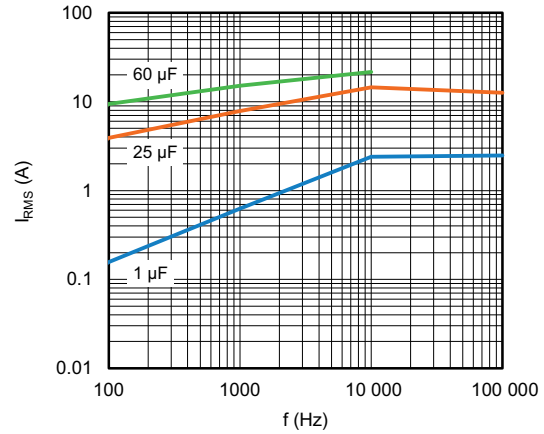
Maximum RMS voltage as function of frequency
 $T_{amb} \leq 85\text{ }^{\circ}\text{C}$; $U_r = 310\text{ V}_{AC}$



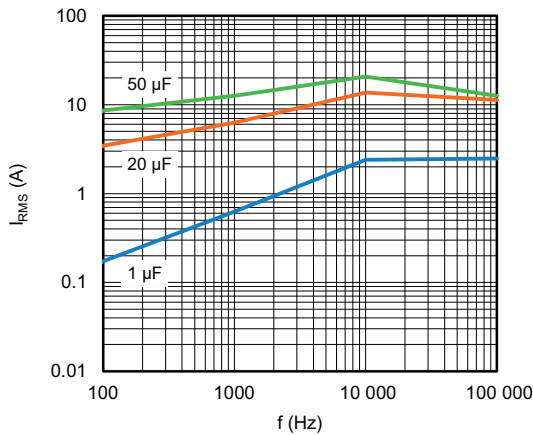
Maximum RMS current as function of frequency
 $T_{amb} \leq 85\text{ }^{\circ}\text{C}$; $U_r = 350\text{ V}_{AC}$



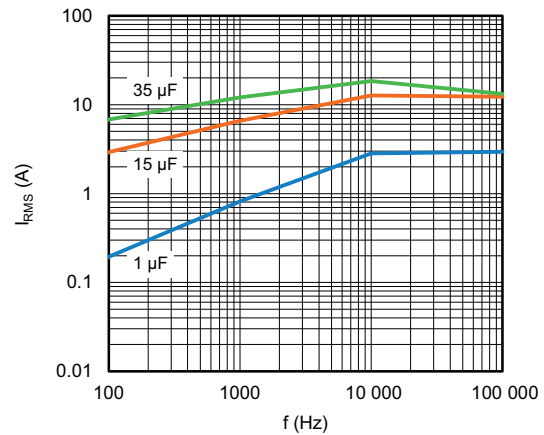
Maximum RMS current as function of frequency
 $T_{amb} \leq 85\text{ }^{\circ}\text{C}$; $U_r = 230\text{ V}_{AC}$



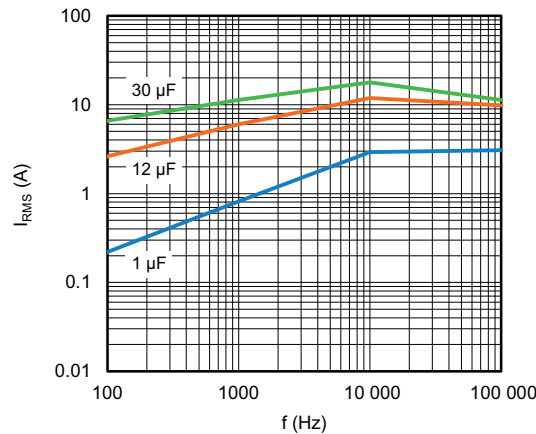
Maximum RMS current as function of frequency
 $T_{amb} \leq 85\text{ }^{\circ}\text{C}$; $U_r = 250\text{ V}_{AC}$



Maximum RMS current as function of frequency
 $T_{amb} \leq 85\text{ }^{\circ}\text{C}$; $U_r = 275\text{ V}_{AC}$



Maximum RMS current as function of frequency
 $T_{amb} \leq 85\text{ }^{\circ}\text{C}$; $U_r = 310\text{ V}_{AC}$



Maximum RMS current as function of frequency
 $T_{amb} \leq 85\text{ }^{\circ}\text{C}$; $U_r = 350\text{ V}_{AC}$

| HEAT CONDUCTIVITY | | | |
|-------------------|------|------|--------------|
| DIMENSION (mm) | | | G (mW/°C) |
| w | h | l | |
| 9.0 | 19.0 | 32.0 | 16 |
| 11.0 | 21.0 | 32.0 | 19 |
| 13.0 | 23.0 | 32.0 | 22 |
| 15.0 | 25.0 | 32.0 | 25 |
| 18.0 | 28.0 | 32.0 | 30 |
| 21.0 | 31.0 | 32.0 | 35 |
| 20.0 | 35.0 | 32.0 | 37 |
| 18.5 | 35.5 | 43.0 | 45 |
| 21.5 | 38.5 | 42.0 | 52 |
| 24.0 | 44.0 | 42.0 | 59 |
| 30.0 | 45.0 | 42.0 | 68 |
| 25.0 | 45.0 | 57.5 | 78 |
| 30.0 | 45.0 | 57.5 | 85 |
| 35.0 | 50.0 | 57.5 | 100 |
| 45.0 | 45.0 | 57.5 | 109 |

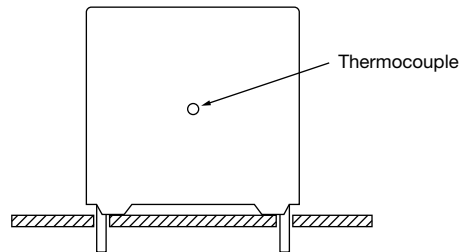
POWER DISSIPATION AND MAXIMUM COMPONENT TEMPERATURE RISE

The power dissipation must be limited in order not to exceed the maximum allowed component temperature rise as a function of the free air ambient temperature.

The component temperature rise (ΔT) can be measured or calculated by $\Delta T = P/G$:

- ΔT = component temperature rise (°C) with a maximum of 15 °C
- P = power dissipation of the component (mW)
- G = heat conductivity of the component (mW/°C)

MEASURING THE COMPONENT TEMPERATURE



The case temperature is measured in unloaded (T_{amb}) and loaded condition (T_C).

The temperature rise is given by $\Delta T = T_C - T_{amb}$.

To avoid thermal radiation or convection, the capacitor must be tested in a closed area from air circulation.

APPLICATION NOTES AND LIMITING CONDITIONS

- These capacitors are not suitable for mains applications as across-the-line capacitors without additional protection
- These mains applications are strictly regulated in safety standards and therefore electromagnetic interference suppression capacitors conforming the standards must be used
- To ensure withstanding high humidity requirements in the application the epoxy adhesion at the leads shall not be damaged. Therefore the leads may not be damaged or not be bent before soldering
- To choose a component family please refer to Vishay application note: www.vishay.com/doc?28245 and note additionally following conditions:

- The peak voltage (U_{p+}) shall not be greater than $\sqrt{2} \times U_{RMS}$
- The peak-to-peak ripple voltage (U_{pp}) shall not be greater than $2 \times \sqrt{2} \times U_{RMS}$
- The voltage pulse slope (dU/dt) shall not exceed the rated pulse slope at the DC voltage rating

If the pulse voltage is lower than the rated DC voltage, the rated voltage pulse slope may be multiplied by U_{NDC} and divided by the applied voltage.

$$2 \times \int_0^T \left(\frac{dU}{dt} \right)^2 \times dt < U_{NDC} \times \left(\frac{dU}{dt} \right)_{rated}$$

T is the pulse duration

- The maximum component surface temperature must be lower than 105 °C and maximum temperature rise between case and free air ambient shall be lower than 15 °C
- For continuous operation, 24 hours per day for several years, please refer to application note: www.vishay.com/doc?28245



| INSPECTION REQUIREMENTS | | |
|--|--|--|
| SUB-CLAUSE NUMBER AND TEST | CONDITIONS | PERFORMANCE REQUIREMENTS |
| ROUTINE TEST - FINAL INSPECTION | | |
| 5.14.2-1 External inspection, visual examination | | Legible marking as specified |
| 5.14.2-2 Dimensions | | See specification drawing |
| 5.3-1 Capacitance | 1 kHz at room temperature | See specific reference data |
| 5.3-2 tan δ | 10 kHz at room temperature | See specific reference data |
| 5.5.1-2 DC voltage test between terminals | 1.5 x U _{NDC} at T _{amb} Duration: 2 s | No visible damage or puncture No flashover |
| 5.7 Insulation resistance | Measuring voltage 500 V at room temperature Duration: 1 min | See specific reference data |
| TYPE TESTS | | |
| 5.14.2 External inspection | Check for finish, marking, and overall dimensions | Legible marking and finish as specified Dimensions: see specification drawing |
| 5.14.0 Initial measurements | Capacitance at 1 kHz tan δ at 10 kHz | |
| 5.14.1-1/4 Robustness of terminations IEC 60068-2-21 | Tensile Ua1 Wire diameter Section Load d ≤ 0.80 mm S ≤ 0.5 mm ² 10 N (± 10 %) d ≤ 1.23 mm S ≤ 1.2 mm ² 20 N (± 10 %) Duration: 10 s ± 1 s Bending, Ub method 1 Wire diameter Section modulus Load d ≤ 0.80 mm Z _x ≤ 0.050 mm ³ 5 N (± 10 %) d ≤ 1.23 mm Z _x ≤ 0.019 mm ³ 10 N (± 10 %) | |
| 5.14.1-6 Resistance to soldering heat IEC 60068-2-20 | No pre-drying, method 1A Solder bath: 280 °C ± 5 °C Duration: 10 s ± 1 s | |
| 5.14.4 Final measurements | Capacitance tan δ | $ \Delta C/C \leq 0.5 \%$ Increase of tan $\delta \leq 0.0050$ compared to the values measured in 5.14.0 |
| 5.14.0 Initial measurements | Capacitance at 1 kHz tan δ at 10 kHz | |
| 5.14.3-1 Vibration IEC 60068-2-6 | 10 Hz to 55 Hz; a = ± 0.35 mm or acceleration 98 m/s ² Test duration: 10 frequency cycles (3 axes offset from each other by 90°) 1 octave/min Visual examination | No visible damage |
| 5.14.3-2 Shock or impact IEC 60068-2-6 | Pulse shape: half sine Acceleration: 490 m/s ² Duration of pulse: 11 ms | |
| 5.14.4 Final measurements | Visual examination Capacitance tan δ | No visible damage $ \Delta C/C \leq 0.5 \%$ Increase of tan $\delta \leq 0.0050$ compared to the values measured in 5.14.0 |



| INSPECTION REQUIREMENTS | | |
|---|--|--|
| SUB-CLAUSE NUMBER AND TEST | CONDITIONS | PERFORMANCE REQUIREMENTS |
| 5.5.3-1 Initial measurements | Capacitance at 1 kHz tan δ at 10 kHz Insulation resistance | |
| 5.5.3-2 DC voltage test between terminals | 1.5 x U _{NDC} at T _{amb} Duration: 10 s | |
| 5.5.3-3 Final measurements | Capacitance tan δ Insulation resistance | $ \Delta C/C \leq 0.5 \%$ Increase of tan $\delta \leq 0.0050$ Insulation resistance $\geq 50 \%$ of specified values |
| 5.9-1 Initial measurements | Capacitance at 1 kHz tan δ at 10 kHz | |
| 5.9-2 Surge discharge test | 1.1 x U _{NDC} Number of discharges: 5 Time lapse: every 2 min (10 min total) | |
| 5.9-2 DC voltage test between terminals | Within 5 min after the surge discharge test Duration: 10 s 1.5 x U _{NDC} at T _{amb} | |
| 5.9-3 Final measurements | Capacitance tan δ | $ \Delta C/C \leq 1.0 \%$ tan $\delta \leq 1.2 \times$ initial tan $\delta + 0.0001$ compared to the values measured in 5.9-1 |
| 5.11-1 Initial measurements | Capacitance at 1 kHz tan δ at 10 kHz | |
| 5.11-2 Self healing test | 1.5 x U _{NDC} , duration: 10 s Increase the voltage at 100 V/s till 5 clearings occur or until voltage reach max. of 2.5 x U _{NDC} for a duration of 10 s | Number of clearings ≤ 5 Clearing = voltage drop of 5 % |
| 5.11-3 Final measurements | Capacitance tan δ | $ \Delta C/C \leq 0.5 \%$ tan $\delta \leq 1.2 \times$ initial tan $\delta + 0.0001$ compared to the values measured in 5.11-1 |
| 5.13-0 Initial measurements | Capacitance at 1 kHz tan δ at 10 kHz | |
| 5.13-1 Change of temperature according to IEC 60068-2-14 | Test Nb T _{max.} = +85 °C T _{min.} = -40 °C Transition time: 1 h, equivalent to 1 °C/min. 5 cycles | |
| 5.13.2 Damp heat steady state according to IEC 60068-2-78 | Test Ca T = 40 °C ± 2 °C RH = 93 % ± 3 % Duration: 56 days | |
| 5.5.3-2 DC voltage test between terminals | 1.5 x U _{NDC} at ambient temperature Duration: 10 s | |
| 5.13-3 Final measurements | Visual examination | No puncturing or flashover Self healing punctures are permitted |
| | Capacitance tan δ | $ \Delta C/C \leq 2.0 \%$ Increase of tan $\delta \leq 0.0150$ compared to the values measured in 5.13-0 |
| 5.13A-0 Initial measurements | Capacitance at 1 kHz tan δ at 1 kHz | |
| 5.13A.2 Damp heat steady state with load | T = 40 °C RH = 93 % at U _N Duration: 56 days | |
| 5.13.3 Final measurements | Capacitance at 1 kHz tan δ Insulation resistance | $ \Delta C/C < 10 \%$ Increase of tan δ : ≤ 0.008 for: C $\leq 10 \mu\text{F}$ or ≤ 0.005 for: C $> 10 \mu\text{F}$ Compared to the values measured in 5.13A-0 Insulation resistance $\geq 50 \%$ of specified values |



| INSPECTION REQUIREMENTS | | |
|--|--|---|
| SUB-CLAUSE NUMBER AND TEST | CONDITIONS | PERFORMANCE REQUIREMENTS |
| 5.10-0 Initial measurements | Capacitance at 1 kHz tan δ at 10 kHz | |
| 5.10-1 Thermal stability test under overload conditions | Natural cooling $T_{amb} \pm 5\text{ °C}$ $1.21 \times P_{max.} = 1.21 \times (I_{RMS}^2 / w \times C) \times \tan \delta(f)$ with $w = 2 \times \pi \times f$ For I_{RMS} see specific reference data $f = 10\text{ kHz}$ Duration: 48 h | |
| 5.10-2 Final measurements | Measure the temperature every 1.5 h during the last 6 h | Temperature rise $< 1\text{ °C}$ |
| | Capacitance tan δ at 10 kHz | $ \Delta C/C \leq 2\%$ Increase of tan δ ≤ 0.0150 |
| 5.12 Resonance frequency measurement | Impedance analyzer at T_{amb} | > 0.9 times the value as specified in typical curve "Resonant frequency" of this specification |
| 5.15-0 Initial measurements | Capacitance at 1 kHz tan δ at 10 kHz | |
| 5.15-1 Endurance test between terminals | Sequence: $1.25 \times (U_{RMS} \text{ at } 85\text{ °C}) \text{ at } T_{max.} = 85\text{ °C}$ $1.25 \times (U_{RMS} \text{ at } 105\text{ °C}) \text{ at } T_{max.} = 105\text{ °C}$ Duration: 500 h | |
| | $1000 \times$ discharge at $1.4 \times \hat{I}$ (maximum peak current) | |
| | $1.25 \times (U_{RMS} \text{ at } 85\text{ °C}) \text{ at } T_{max.} = 85\text{ °C}$ $1.25 \times (U_{RMS} \text{ at } 105\text{ °C}) \text{ at } T_{max.} = 105\text{ °C}$ Duration: 500 h | |
| 5.15-2 Final measurement | Capacitance tan δ | $ \Delta C/C \leq 3.0\%$ Increase of tan δ ≤ 0.0150 compared to the values measured in 5.15-0 |
| 5.16.3-0 Initial measurements | Capacitance at 1 kHz | |
| 5.16.3-1 Destruction test sequence for non-segmented film | The capacitors must be put in an oven at $T_{max.} = 85\text{ °C}$ product enveloped with cheese cloth | |
| High DC voltage test | $2 \times U_{NDC}$ or DC voltage until repetitive product healings occur Duration: 15 min | Audible healings or check healings with oscilloscope |
| High AC voltage test | AC_{RMS} voltage = $1 \times U_{NAC}$, with minimum of 250 V_{AC} Duration: 15 min Repeat destruction sequence 3 x | |
| 5.16.3-2 Final measurements | Visual examination | No puncturing, flashover or burning of the cheese cloth. Self-healing punctures are permitted |

Note

- Sub-clause numbers of tests and performance requirements refer to the "Sectional Specification, Publication IEC 61071"



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